

Descriptive Statistics

CHAPTER OUTLINE

6-1 Numerical Summaries of

6-4 Box Plots

Data

6-5 Time Sequence Plots

6-2 Stem-and-Leaf Diagrams

6-6 Probability Plots

6-3 Frequency Distributions

and Histograms

Chapter 6 Title and Outline

1

Numerical Summaries of Data

- Data are the numeric observations of a phenomenon of interest. The totality of all observations is a population. A portion used for analysis is a random sample.
- We gain an understanding of this collection, possibly massive, by describing it numerically and graphically, usually with the sample data.
- We describe the collection in terms of shape, outliers, center, and spread (SOCS).
- The center is measured by the mean.
- The spread is measured by the variance.

Learning Objective for Chapter 6

After careful study of this chapter, you should be able to do the following:

- 1. Compute and interpret the sample mean, sample variance, sample standard deviation, sample median, and sample range.
- 2. Explain the concepts of sample mean, sample variance, population mean, and population variance.
- 3. Construct and interpret visual data displays, including the stem-and-leaf display, the histogram, and the box plot.
- 4. Explain the concept of random sampling.
- 5. Construct and interpret normal probability plots.
- 6. Explain how to use box plots, and other data displays, to visually compare two or more samples of data.
- 7. Know how to use simple time series plots to visually display the important features of time-oriented data.

Chapter 6 Learning Objectives

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Populations & Samples

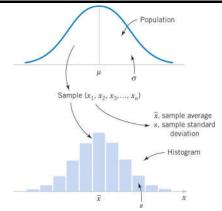


Figure 6-3 (out of order) A population is described, in part, by its parameters, i.e., mean (μ) and standard deviation (σ) . A random sample of size n is drawn from a population and is described, in part, by its statistics, i.e., mean (x-bar) and standard deviation (s). The statistics are used to estimate the parameters.

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Mean

If the *n* observations in a random sample are denoted by $x_1, x_2, ..., x_n$, the sample mean is

$$\overline{x} = \frac{x_1 + x_2 + \dots + x_n}{n} = \frac{\sum_{i=1}^{n} x_i}{n}$$
 (6-1)

For the N observations in a population denoted by $x_1, x_2, ..., x_N$, the population mean is analogous to a probability distribution as

$$\mu = \sum_{i=1}^{N} x_i \cdot f(x) = \frac{\sum_{i=1}^{N} x_i}{N}$$
 (6-2)

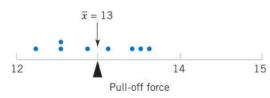
Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Exercise 6-1: Sample Mean

Consider 8 observations (x_i) of pull-off force from engine connectors from Chapter 1 as shown in the table.

$$\bar{x}$$
 = average = $\frac{\sum_{i=1}^{8} x_i}{8}$ = $\frac{12.6 + 12.9 + ... + 13.1}{8}$ = $\frac{104}{8}$ = 13.0 pounds



 i
 x_i

 1
 12.6

 2
 12.9

 3
 13.4

 4
 12.2

 5
 13.6

 6
 13.5

 7
 12.6

 8
 13.1

 12.99

 = AVERAGE(\$B2:\$B9)

Figure 6-1 The sample mean is the balance point.

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Standard Deviation Defined

• σ is the population standard deviation symbol.

• s is the sample standard deviation symbol.

• The units of the standard deviation are the

The standard deviation is the square root of

Variance Defined

If the *n* observations in a sample are denoted by $x_1, x_2, ..., x_n$, the sample variance is

$$s^{2} = \frac{\sum_{i=1}^{n} \left(x_{i} - \overline{x}\right)^{2}}{n - 1}$$
 (6-3)

For the N observations in a population denoted by $x_1, x_2, ..., x_N$, the population variance, analogous to the variance of a probability distribution, is

$$\sigma^{2} = \sum_{i=1}^{N} (x_{i} - \mu)^{2} \cdot f(x) = \frac{\sum_{i=1}^{N} (x_{i} - \mu)^{2}}{N}$$
 (6-5)

The data.

same as:

the variance.

– The mean.

Th a a a...

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Rationale for the Variance

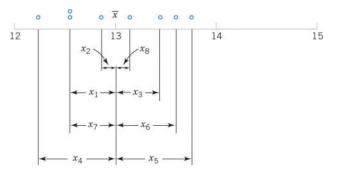


Figure 6-2 The x_i values above are the deviations from the mean. Since the mean is the balance point, the sum of the left deviations (negative) equals the sum of the right deviations (positive). If the deviations are squared, they become a measure of the data spread. The variance is the average data spread.

Sec 6-1 Numerical Summaries of Data

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

9

Example 6-2: Sample Variance

Table 6-1 displays the quantities needed to calculate the summed squared deviations, the numerator of

the variance.

Dimension of:

x_i is pounds
 Mean is pounds.
 Variance is pounds².
 Standard deviation is pounds.

Desired accuracy is generally accepted to be one more place than the data.

i	x_i	x _i - xbar	$(x_i - xbar)^2$
1	12.6	-0.40	0.1600
2	12.9	-0.10	0.0100
3	13.4	0.40	0.1600
4	12.3	-0.70	0.4900
5	13.6	0.60	0.3600
6	13.5	0.50	0.2500
7	12.6	-0.40	0.1600
8	13.1	0.10	0.0100
sums =	104.00	0.00	1.6000
	divide by 8		divide by 7
mean =	13.00	variance =	0.2286
	standard	0.48	

Sec 6-1 Numerical Summaries of Data

10

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger.

Computation of s^2

The prior calculation is definitional and tedious. A shortcut is derived here and involves just 2 sums.

$$s^{2} = \frac{\sum_{i=1}^{n} \left(x_{i} - \overline{x}\right)^{2}}{n - 1} = \frac{\sum_{i=1}^{n} \left(x_{i}^{2} + \overline{x}^{2} - 2x_{i}\overline{x}\right)}{n - 1}$$

$$= \frac{\sum_{i=1}^{n} x_{i}^{2} + n\overline{x}^{2} - 2\overline{x}\sum_{i=1}^{n} x_{i}}{n - 1} = \frac{\sum_{i=1}^{n} x_{i}^{2} + n\overline{x}^{2} - 2\overline{x} \cdot n\overline{x}}{n - 1}$$

$$= \frac{\sum_{i=1}^{n} x_{i}^{2} - n\overline{x}}{n - 1} = \frac{\sum_{i=1}^{n} x_{i}^{2} - \left(\sum_{i=1}^{n} x_{i}\right)^{2} / n}{n - 1}$$
(6-4)

Example 6-3: Variance by Shortcut

$$s^{2} = \frac{\sum_{i=1}^{n} x_{i}^{2} - \left(\sum_{i=1}^{n} x_{i}\right)^{2} / n}{n - 1}$$

$$= \frac{1,353.60 - (104.0)^{2} / 8}{7}$$

$$= \frac{1.60}{7} = 0.2286 \text{ pounds}^{2}$$

$$s = \sqrt{0.2286} = 0.48 \text{ pounds}$$

i	Χį	x_i^2
1	12.6	158.76
2	12.9	166.41
3	13.4	179.56
4	12.3	151.29
5	13.6	184.96
6	13.5	182.25
7	12.6	158.76
8	13.1	171.61
sums =	104.0	1,353.60

Sec 6-1 Numerical Summaries of Data 11

What is this "n-1"?

- The population variance is calculated with N, the population size. Why isn't the sample variance calculated with n, the sample size?
- The true variance is based on data deviations from the true mean, μ.
- The sample calculation is based on the data deviations from x-bar, not μ. X-bar is an estimator of μ; close but not the same. So the n-1 divisor is used to compensate for the error in the mean estimation.

Sec 6-1 Numerical Summaries of Data

13

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Degrees of Freedom

- The sample variance is calculated with the quantity *n*-1.
- This quantity is called the "degrees of freedom".
- Origin of the term:
 - There are *n* deviations from *x-bar* in the sample.
 - The sum of the deviations is zero. (Balance point)
 - n-1 of the observations can be freely determined, but the nth observation is fixed to maintain the zero sum.

Sec 6-1 Numerical Summaries of Data

Sec 6-2 Stem-And-Leaf Diagrams

14

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Sample Range

If the *n* observations in a sample are denoted by x_1 , x_2 , ..., x_n , the sample range is:

$$r = max(x_i) - min(x_i)$$

It is the largest observation in the sample less the smallest observation.

From Example 6-3:

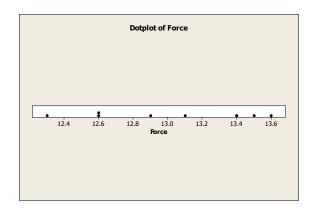
$$r = 13.6 - 12.3 = 1.30$$

Note that: population range ≥ sample range

Intro to Stem & Leaf Diagrams

First, let's discuss dot diagrams – dots representing data on the number line.

Minitab produces this graphic using the Example 6-1 data.



Stem-and-Leaf Diagrams

- Dot diagrams (dotplots) are useful for small data sets. Stem & leaf diagrams are better for large sets.
- Steps to construct a stem-and-leaf diagram:
 - 1) Divide each number (x_i) into two parts: a stem, consisting of the leading digits, and a leaf, consisting of the remaining digit.
 - 2) List the stem values in a vertical column (no skips).
 - 3) Record the leaf for each observation beside its stem.
 - Write the units for the stems and leaves on the display.

Sec 6-2 Stem-And-Leaf Diagrams

17

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger.

Split Stems

- The purpose of the stem-and-leaf is to describe the data distribution graphically.
- If the data are too clustered, we can split and have multiple stems, thereby increasing the number of stems.
 - Split 2 for 1:
 - Lower stem for leaves 0, 1, 2, 3, 4
 - Upper stem for leaves 5, 6, 7, 8, 9
 - Split 5 for 1:

Sec 6-2 Stem-And-Leaf Diagrams

- 1st stem for leaves 0, 1
- 2nd stem for leaves 2, 3
- 3rd stem for leaves 4, 5
- 4th stem for leaves 6, 7
- 5th stem for leaves 8, 9

Example 6-4: Alloy Strength

Table 6-2 Compressive Strength (psi) of Aluminum-Lithium Specimens						th (ps	i) of	Stem	Leaf	Frequency
						٠,	., 3.	7	6	1
105							1.12	8	7	1
	221						-	9	7	1
97	154	153	174	120	168	167	141	10	5 1	2
245	228	174	199	181	158	176	110	11	5 8 0	3
163	131	154	115	160	208	158	133	12	1 0 3	3
207	180	190	193	194	133	156	123	13	413535	6
	178			184			-	14	29583169	8
-	-	-	-	-		-	-	15	471340886808	12
218	157	101	171	165	172	158	169	16	3073050879	10
199	151	142	163	145	171	148	158	17	8544162106	10
160	175	149	87	160	237	150	135	18	0361410	7
196	201	200	176	150	170	118	149	19	960934	6
130	201	200	170	130	170	110	143	20	7 1 0 8	4
								21	8	1
								22	189	3
								23	7	I
								24	5	1

Figure 6-4 Stem-and-leaf diagram for Table 6-2 data. Center is about 155 and most data is between 110 and 200. Leaves are unordered.

Sec 6-2 Stem-And-Leaf Diagrams

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Example 6-5: Chemical Yield Displays

Stem	Leaf	Stem	Leaf	Stem	Leaf	
6	134556	6L	1 3 4	6z	1	
7	011357889	6U	5 5 6	6t	3	
8	1344788	7L	0113	6f	455	
9	2 3 5	7U	57889	6s	6	
(a	1)	8L	1344	6e		
		8U	788	7z	011	
		9L	2 3	7t	3	
		9U	5	7f	5	
		(1)	7s	7	
				7e	889	
				8z	1	
				8t	3	
				8f	44	
				8s	7	
				8e	8.8	
				9z	300000	
				9t	2 3	
igure	igure 6-5 (a) Stems not split; too compact					
	(b) Stems spli	t 2-for-1;	nice shape	98		
		-	too spread out	9e		
	(c) Stellis spi	11 3-101-1,	too spi eau out	(c)	

19

Sec 6-2 Stem-And-Leaf Diagrams

Stem-and-Leaf by Minitab

- Table 6-2 data: Leaves are ordered, hence the data is sorted.
- Median is the middle of the sorted observations.
 - If n is odd, the middle value.
 - If n is even, the average or midpoint of the two middle values. Median is 161.5.
- Mode is 158, the most frequent value.

Stem-a	and-lea	f of Strength
Count	Stem	Leaves
1	7	6
2	8	7
3	9	7
5	10	15
8	11	058
11	12	013
17	13	133455
25	14	12356899
37	15	001344678888
(10)	16	0003357789
33	17	0112445668
23	18	0011346
16	19	034699
10	20	0178
6	21	8
5	22	189
2	23	7
1	24	5

2

23

Sec 6-2 Stem-And-Leaf Diagrams

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Percentiles

- Percentiles are a special case of the quartiles.
- Percentiles partition the data into 100 segments.
- The Index = f(n+1) methodology is the same.
- The 37%ile is calculated as follows:
 - Refer to the Table 6-2 stem-and-leaf diagram.
 - -Index = 0.37(81) = 29.97
 - -37%ile = 153 + 0.97(154 153) = 153.97

Quartiles

- The three quartiles partition the data into four equally sized counts or segments.
 - -25% of the data is less than q_1 .
 - 50% of the data is less than q_2 , the median.
 - 75% of the data is less than q₃.
- Calculated as *Index* = *f*(*n*+1) where:
 - Index (I) is the Ith item (interpolated) of the sorted data list.
 - f is the fraction associated with the quartile.
 - n is the sample size.
- For the Table 6-2 data:

		Valu		
		indexe		
f	Index	I th	(/ +1) th	quartile
0.25	20.25	143	144	143.25
0.50	40.50	160	163	161.50
0.75	60.75	181	181	181.00

Sec 6-2 Stem-And-Leaf Diagrams

22

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Interquartile Range

• The interquartile range (IQR) is defined as:

$$IQR = q_1 - q_3.$$

• From Table 6-2:

$$IQR = 181.00 - 143.25 = 37.75 = 37.8$$

- Impact of outlier data:
 - IQR is not affected
 - Range is directly affected.

Minitab Descriptives

• The Minitab selection menu:

Stat > Basic Statistics > Display Descriptive Statistics

calculates the descriptive statistics for a data set.

• For the Table 6-2 data, Minitab produces:

Variable	N	Mean	StDev			
Strength	80	162.66	33.77			
	Min	Q1	Median	Q3	Max	
	76.00	143.50	161.50	181.00	245.00	
	5-number summary					

Sec 6-2 Stem-And-Leaf Diagrams

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Frequency Distributions

- A frequency distribution is a compact summary of data, expressed as a table, graph, or function.
- The data is gathered into bins or cells, defined by class intervals.
- The number of classes, multiplied by the class interval, should exceed the range of the data.
 The square root of the sample size is a guide.
- The boundaries of the class intervals should be convenient values, as should the class width.

Sec 6-3 Frequency Distributions And Histograms

Sec 6-3 Frequency Distributions And Histograms

26

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Frequency Distribution Table

Considerations:

Range = 245 - 76 = 169

Sqrt(80) = 8.9

Trial class width = 18.9

Decisions:

Number of classes = 9

Class width = 20

Range of classes = 20 * 9 = 180

Starting point = 70

Table 6-4 Frequency Distribution of Table 6-2 Data					
			Cumulative		
		Relative	Relative		
Class	Frequency	Frequency	Frequency		
70 ≤ x < 90	2	0.0250	0.0250		
90 ≤ x < 110	3	0.0375	0.0625		
110 ≤ x < 130	6	0.0750	0.1375		
130 ≤ x < 150	14	0.1750	0.3125		
150 ≤ x < 170	22	0.2750	0.5875		
170 ≤ x < 190	17	0.2125	0.8000		
190 ≤ x < 210	10	0.1250	0.9250		
210 ≤ x < 230	4	0.0500	0.9750		
230 ≤ x < 250	2	0.0250	1.0000		
	80	1.0000			

Histograms

- A histogram is a visual display of a frequency distribution, similar to a bar chart or a stemand-leaf diagram.
- Steps to build one with equal bin widths:
 - 1) Label the bin boundaries on the horizontal scale.
 - 2) Mark & label the vertical scale with the frequencies or relative frequencies.
 - 3) Above each bin, draw a rectangle whose height is equal to the frequency or relative frequency.

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Histogram of the Table 6-2 Data

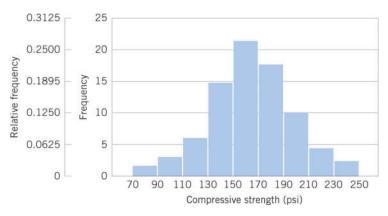


Figure 6-7 Histogram of compressive strength of 80 aluminum-lithium alloy specimens. Note these features – (1) horizontal scale bin boundaries & labels with units, (2) vertical scale measurements and labels, (3) histogram title at top or in legend.

Sec 6-3 Frequency Distributions And Histograms

29

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Histograms with Unequal Bin Widths

- If the data is tightly clustered in some regions and scattered in others, it is visually helpful to use narrow class widths in the clustered region and wide class widths in the scattered areas.
- In this approach, the rectangle area, not the height, must be proportional to the class frequency.

Rectangle height =
$$\frac{\text{bin frequency}}{\text{bin width}}$$

Sec 6-3 Frequency Distributions And Histograms

Sec 6-3 Frequency Distributions And Histograms

30

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Poor Choices in Drawing Histograms-1

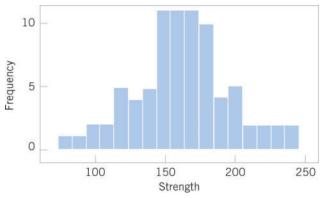


Figure 6-8 Histogram of compressive strength of 80 aluminum-lithium alloy specimens. <u>Errors</u>: too many bins (17) create jagged shape, horizontal scale not at class boundaries, horizontal axis label does not include units.

Poor Choices in Drawing Histograms-2

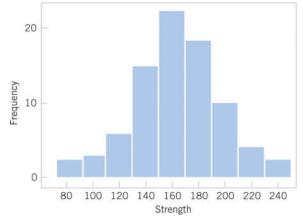


Figure 6-9 Histogram of compressive strength of 80 aluminum-lithium alloy specimens. <u>Errors</u>: horizontal scale not at class boundaries (cutpoints), horizontal axis label does not include units.

Cumulative Frequency Plot

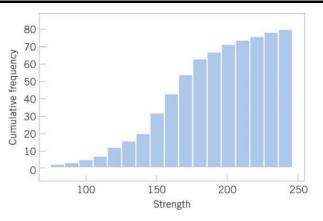


Figure 6-10 Cumulative histogram of compressive strength of 80 aluminum-lithium alloy specimens. <u>Comment</u>: Easy to see cumulative probabilities, hard to see distribution shape.

Sec 6-3 Frequency Distributions And Histograms

33

35

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Shape of a Frequency Distribution

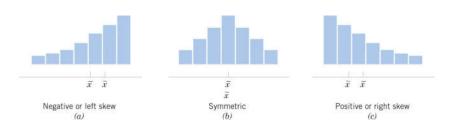


Figure 6-11 Histograms of symmetric and skewed distributions. (b) Symmetric distribution has identical mean, median and mode measures.

(a & c) Skewed distributions are positive or negative, depending on the direction of the long tail. Their measures occur in alphabetical order as the distribution is approached from the long tail. [⊕]

Sec 6-3 Frequency Distributions And Histograms

34

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Histograms for Categorical Data

- Categorical data is of two types:
 - Ordinal: categories have a natural order, e.g., year in college, military rank.
 - Nominal: Categories are simply different, e.g., gender, colors.
- Histogram bars are for each category, are of equal width, and have a height equal to the category's frequency or relative frequency.
- A Pareto chart is a histogram in which the categories are sequenced in decreasing order. This approach emphasizes the most and least important categories.

Example 6-6: Categorical Data Histogram

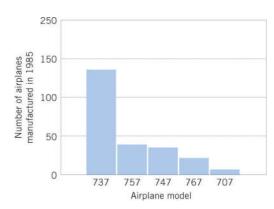


Figure 6-12 Airplane production in 1985. (Source: Boeing Company) <u>Comment</u>: Illustrates nominal data in spite of the numerical names, categories are shown at the bin's midpoint, a Pareto chart since the categories are in decreasing order.

Sec 6-3 Frequency Distributions And Histograms

Box Plot or Box-and-Whisker Chart

- A box plot is a graphical display showing center, spread, shape, and outliers (SOCS).
- It displays the 5-number summary: min, q₁, median, q_3 , and max.

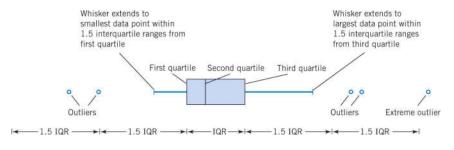


Figure 6-13 Description of a box plot.

Sec 6-4 Box Plots

Sec 6-4 Box Plots

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Box Plot of Table 6-2 Data

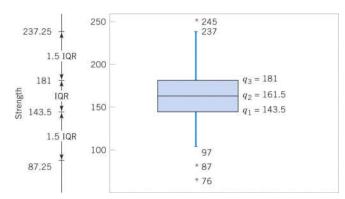


Figure 6-14 Box plot of compressive strength of 80 aluminumlithium alloy specimens. Comment: Box plot may be shown vertically or horizontally, data reveals three outliers and no extreme outliers. Lower outlier limit is: 143.5 - 1.5*(181.0-143.5) = 87.25.

Sec 6-4 Box Plots

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

38

Comparative Box Plots

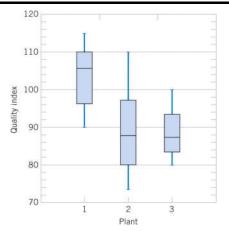


Figure 6-15 Comparative box plots of a quality index at three manufacturing plants. Comment: Plant 2 has too much variability. Plants 2 & 3 need to raise their quality index performance.

Time Sequence Plots

- A time series plot shows the data value, or statistic, on the vertical axis with time on the horizontal axis.
- A time series plot reveals trends, cycles or other time-oriented behavior that could not be otherwise seen in the data.

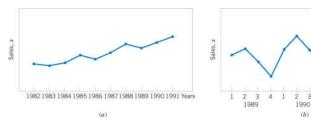


Figure 6-16 Company sales by year (a) & by quarter (b). The annual time interval masks cyclical quarterly variation, but shows consistent progress.

Sec 6-5 Time Sequence Plots 40 © John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Digidot Plot of Table 6-2 Data

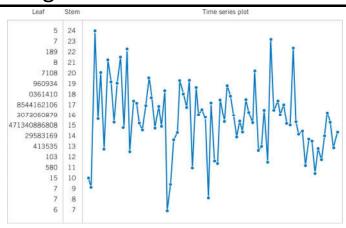


Figure 6-17 A digidot plot of the compressive strength data in Table 6-2. It combines a time series with a stem-and-leaf plot. The variability in the frequency distribution, as shown by the stem-and-leaf plot, is distorted by the apparent trend in the time series data.

Sec 6-5 Time Sequence Plots

41

43

Digiplot of Chemical Concentration Data



Figure 6-18 A digiplot of chemical concentration readings, observed hourly. <u>Comment</u>: For the first 20 hours, the mean concentration is about 90. For the last 9 hours, the mean concentration has dropped to about 85. This shows that the process has changed and might need adjustment. The stem-and-leaf plot does not highlight this shift.

Sec 6-5 Time Sequence Plots

42

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Probability Plots

- How do we know if a particular probability distribution is a reasonable model for a data set?
- We use a probability plot to verify such an assumption using a subjective visual examination.
- A histogram of a large data set reveals the shape of a distribution. The histogram of a small data set would not provide such a clear picture.
- A probability plot is helpful for all data set sizes.

How To Build a Probability Plot

- To construct a probability plot:
 - Sort the data observations in ascending order: $x_{(1)}$, $x_{(2)}$,..., $x_{(n)}$.
 - The observed value $x_{(j)}$ is plotted against the cumulative distribution (j 0.5)/n.
 - The paired numbers are plotted on the probability paper of the proposed distribution.
 - If the paired numbers form a straight line, it is reasonable to assume that the data follows the proposed distribution.

Sec 6-6 Probability Plots

Sec 6-6 Probability Plots

Example 6-7: Battery Life

The effective service life (minutes) of batteries used in a laptop are given in the table. We hypothesize that battery life is adequately modeled by a normal distribution. The probability plot is shown on normal probability vertical scale.

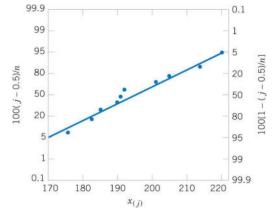


Table 6-6 Calculations							
f	for Constructing a						
Noi	rmal Pro	bability Plot					
j	<i>x</i> _(j)	(j-0.5)/10					
1	176	0.05					
2	183	0.15					
3	185	0.25					
4	190	0.35					
5	191	0.45					
6	192	0.55					
7	201	0.65					
8	205	0.75					
9	214	0.85					
10	220	0.95					

Figure 6-19 Normal probability plot for battery life.

Sec 6-6 Probability Plots

45

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Probability Plot on Ordinary Axes

A normal probability plot can be plotted on ordinary axes using z-values. The normal probability scale is not used.

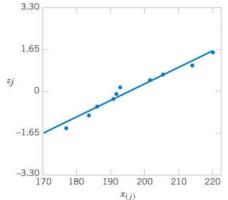


Table 6-6 Calculations for							
Con	Constructing a Normal						
Pro	bability F	Plot					
j	x (j)	(<i>j</i> -0.5)/10	Z j				
1	176	0.05	-1.64				
2	183	0.15	-1.04				
3	185	0.25	-0.67				
4	190	0.35	-0.39				
5	191	0.45	-0.13				
6	192	0.55	0.13				
7	201	0.65	0.39				
8	205	0.75	0.67				
9	214	0.85	1.04				
10	220	0.95	1.64				

Figure 6-20 Normal Probability plot obtained from standardized normal scores. This is

equivalent to Figure 6-19.
Sec 6-6 Probability Plots

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runge

Use of the Probability Plot

- The probability plot can identify variations from a normal distribution shape.
 - Light tails of the distribution more peaked.
 - Heavy tails of the distribution less peaked.
 - Skewed distributions.
- Larger samples increase the clarity of the conclusions reached.

Probability Plot Variations

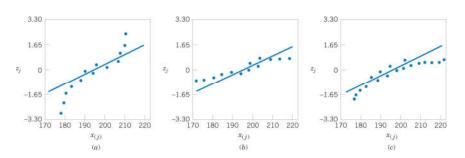


Figure 6-21 Normal probability plots indicating a non-normal distribution.

- (a) Light tailed distribution (squeezed together)
- (b) Heavy tailed distribution (stretched out)
- (c) Right skewed distribution (one end squeezed, other end stretched)

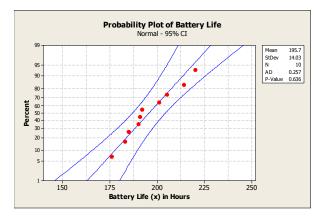
Sec 6-6 Probability Plots

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger.

Sec 6-6 Probability Plots 48

Probability Plots with Minitab

- Obtained using Minitab menu: Graphics > Probability Plot. 14 different distributions can be used.
- The curved bands provide guidance whether the proposed distribution is acceptable – all observations within the bands is good.



Sec 6-6 Probability Plots

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger

Important Terms & Concepts of Chapter 6

Box plot

Standard deviation

Frequency distribution &

histogram

Probability plot

Variance

Median, quartiles &

percentiles

Relative frequency distribution

Multivariable data

Normal probability plot

Pareto chart

Population:

Mean

Mean

Sample:

Standard deviation

Variance

Stem-and-leaf diagram

Time series plots

Chapter 6 Summary

50

© John Wiley & Sons, Inc. Applied Statistics and Probability for Engineers, by Montgomery and Runger.