

Normal distribution:

1) is a continuous distribution

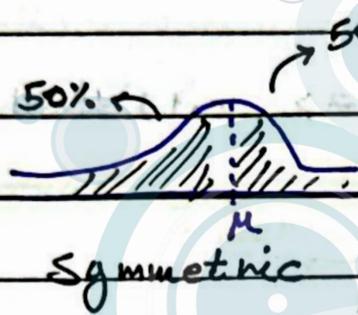
2) $\int_{-\infty}^{\infty} f(x) = 1$ (المساحة كاملة تحت المنحنى = 1)

3) عند نقطة معينة = صفر $P(x=k)$

$\rightarrow \int_K^K f(x) = 0$ لأنه $\rightarrow \text{area} = \text{Probability}$

4) لا زمنية ولا مكانية

5) المساواة غير موجودة



(bell shape)

Normal distribution

average

$X \sim N(\mu, \sigma^2)$

the data

parameters

Standard normal distribution

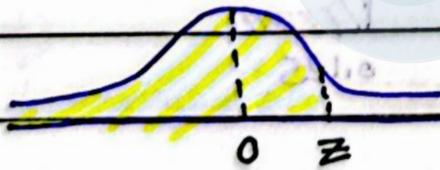
mean = 0
variance = 1

$Z \sim N(0, 1)$

$Z = \frac{X - \mu}{\sigma}$

التحويل يكون كما هي العلاقة

جدول الـ Normal تراكمي، يعطي المساحة من مركز قيمة الـ Z إلى ما بعد بداية الـ Curve.



(من المرفق)

الجدول مقسم قسمين موجب وقسم سالب

لعدد 3.4 ← لعدد 3.4 ←

z 0.01 0.02 ... 0.09

مثال لو بدى الأتي الاحتمال

$\frac{1}{2} = z = 0.1$

0.0

0.1

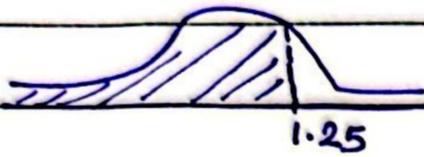
$\frac{1}{2} \rightarrow 0.543795$

$0.1 + 0.01$

3.4

if $Z \sim N(0,1)$

Ex: find: 1) $P(Z < 1.25)$

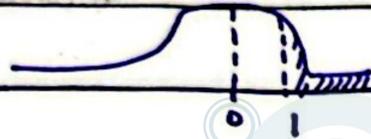


مباشرة من الجدول

$$1.2 + 0.05$$

المساحة تحت المنحرف = 0.8944

$P(Z > 1)$



المساحة كلها

$$1 - P(Z < 1)$$

$$1.0 + 0.00$$

$$1 - 0.8413 = 0.1587$$

بما إنه المنحرف متماثل، احتمال $(Z > 0.1)$ مثل $(Z < -0.1)$

في زى بعينه



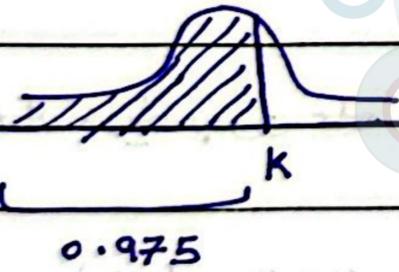
Ex: find the value of k , such that:

1) $P(Z \leq k) = 0.975$

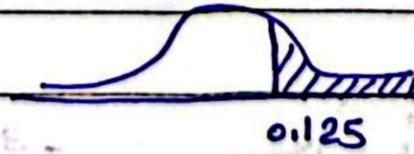
في الجدول وين 0.975

بالجدول يتطلع $Z = 1.96$

واي هي k



2) $P(Z > k) = 0.125$



$$1 - 0.125 = 0.875$$

ينظر كلها بالجدول

$$\rightarrow k = 1.15$$

Ex: $X \sim N(20, 16)$, find:

مساحة من الأسئلة يكون جزءه أقل standard

1) $P(X < 20)$

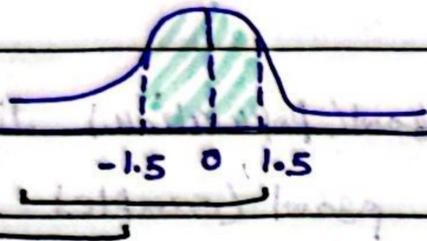
$$Z = \frac{X - \mu}{\sigma} \quad \mu = 20, \quad \sigma = 4$$

$P(Z < 0) = 0.5$ (جدول)

2) $P(14 \leq X \leq 26)$

$Z = \frac{X - \mu}{\sigma} \rightarrow Z = \frac{14 - 20}{4} \leq Z \leq Z = \frac{26 - 20}{4}$

$-\frac{6}{4} \leq Z \leq \frac{6}{4} \rightarrow (-1.5 \leq Z \leq 1.5)$



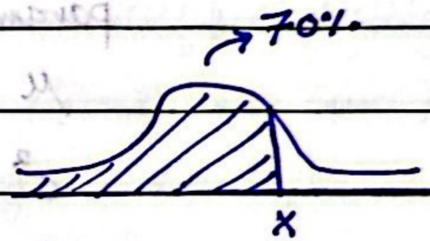
$P(Z < 1.5) - P(Z < -1.5)$
 $0.9332 - 0.0668 = 0.8664$

* Ex: $X \sim N(20, 16)$

the 70th percentile?

يعني شو قيمة X ابي بقىها 70% من القيم؟

ابنطلع قيمة X ابي بقىها 70% من القيم و بعدين بجولها X .



اول اشي
 $P(Z < k) = 0.7$

اقد ب اشي $k = 0.52$

$Z = \frac{X - \mu}{\sigma} \rightarrow 0.52 = \frac{X - 20}{4} \rightarrow X = 22.08$

introduction to stat 2

(sampling)

* Statistical inference: لما يكون عنك population ما يقدر ايلس ايلس statistic ايلس

sample size (random)

- 1) draw a conclusion
- 2) Make a decision

Population و 2 و 1 لا تقدر ايلس sample (3 methods)

- 1) point estimation \downarrow chapter 7
- 2) statistical intervals \downarrow chapter 8
- 3) test of hypothesis \downarrow chapter 9

in normal dist $L < \mu < U$

in standard normal dist $-z_{\alpha/2} < z < z_{\alpha/2}$

$$P[-z_{\alpha/2} < z < z_{\alpha/2}] = 1 - \alpha$$

$$-z_{\alpha/2} < \frac{\bar{x} - \mu}{\sigma/\sqrt{n}} < z_{\alpha/2} = 1 - \alpha$$

$$\bar{x} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} < \mu < \bar{x} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

formula of confidence interval of mean

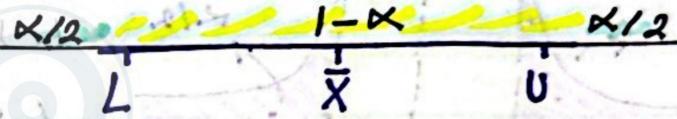
↳ the SD

$$\bar{x} - E < \mu < \bar{x} + E$$

E: margin of error or range of error

lower limit upper limit

$$E = z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$



Percentile (table)

$$\bar{x} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} < \mu < \bar{x} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

Population SD (given)

sample size (given)

*problem 8-10:

(confidence level) $1 - \alpha$ confidence interval

بكون نسبة مئوية

مثال 8-10 interval يكون ال mean نسبة 95%

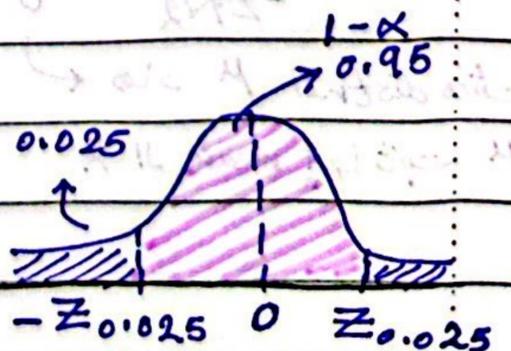
sol: $\bar{x} = 98$, $\sigma = 2$, $n = 9$, $1 - \alpha = 95\%$

so $\alpha = 0.05$, $\alpha/2 = 0.025$

$$\bar{x} - E < \mu < \bar{x} + E$$

$$E = z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

standard normal variable $z_{0.025}$ (0.025) $(1 - 0.025)$



من الجدول

(probability)

* لو السؤال الماتري بس 99% بدالك 95% :

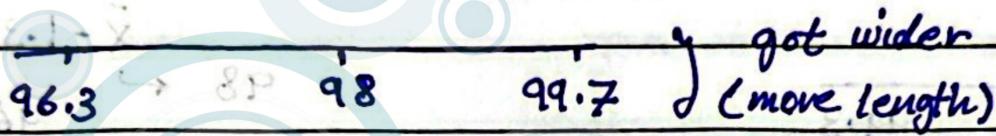
$$\bar{x} = 98, \sigma = 2, n = 9, 1 - \alpha = 0.99, \alpha = 0.01, \alpha/2 = 0.005$$

$$Z_{\alpha/2} = Z_{0.005} = -2.58$$

$$E = Z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \rightarrow 2.58 \times \frac{2}{\sqrt{9}} = 1.7$$

مع ثبات العوامل الأخرى

$$98 - 1.7 < \mu < 98 + 1.7 \rightarrow 96.3 < \mu < 99.7$$

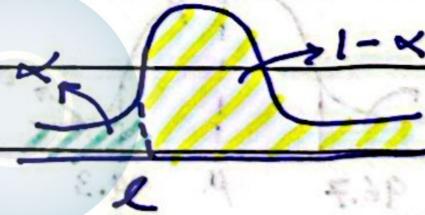


* بس تقدر ال parameter بي ايشيين بتسميه (2-sided confidence bounds) لو بس من

جهة وحدة one sided confidence bound. زي كانه خلتنا ال upper $\leftarrow \infty$ أو ال lower $\leftarrow -\infty$ والجهة التانية خلتنا.

* وهون α بتجمل تنقسم، بتدال ال area = α خارج ال $(1 - \alpha)$.

one sided (lower)



$$\bar{x} - Z_{\alpha} \frac{\sigma}{\sqrt{n}} < \mu$$

lower

$$\mu < \bar{x} + Z_{\alpha} \frac{\sigma}{\sqrt{n}}$$

upper

بيير الحصريه

$$\bar{x} = 98, \sigma = 2, n = 9$$

* بيينا نخذ نفس المثال ابي فوق بس ال one sided lower

$$1 - \alpha = 0.95, \alpha = 0.05$$

$$\bar{x} - Z_{\alpha} \frac{\sigma}{\sqrt{n}} \rightarrow 98 - 1.65 \times \frac{2}{\sqrt{9}} < \mu \rightarrow 98 - 1.1 < \mu \rightarrow 96.9 < \mu$$

Section 8.2

Chose of sample size:

ما يكون ال error كبير و ال CI length كبير في طرق التقييم منها انه انما ب n

*if we want the 95% CI to be no

problem 8-10) wider than 2 psi, what sample size is required. نفس المسألة لو بدى اضمنه ما الفرق:

the width & length are the same for the interval

width = 2 psi

means

$2E = 2 \text{ psi}$ شوال sample size

$E = 1$ ليكون E يساوي واحد

$E = z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$ بإختبار 6 بس ذاك n هي و نوع القانونه و

$n = \left(z_{\alpha/2} \frac{\sigma}{E} \right)^2$ $z_{0.025} = 1.96$ $n = \left(\frac{1.96 \cdot 2}{1} \right)^2$
 $= 15.37$

so 16 rounding up وليس down لزم (n) ما تكون أشاره دائما بيجعل

Confidence interval on the mean of a normal distribution, variance unknown:

$\bar{x} - E < \mu < \bar{x} + E$

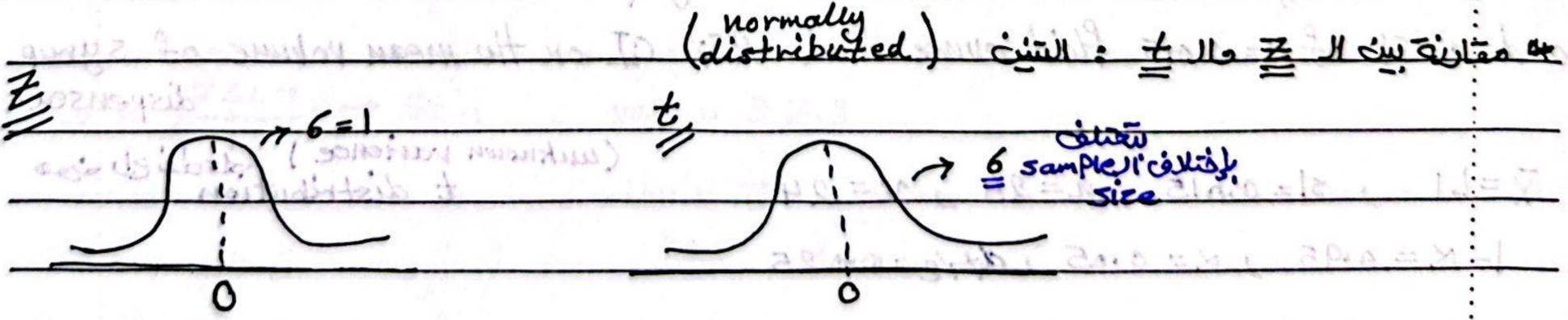
$E = z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$ (section 8.1, 8.2) الفرق بين

$E = t_{\alpha/2, n-1} \frac{s}{\sqrt{n}}$ sample SD

degree of freedom

$t_{\alpha/2, n-1}$
 (T percentile)

population (unknown) variance sample SD لا بد ال variance



$t_{\alpha/2, n-1}$

بتأثر بشكل ال distribution

و بتعلم بقيمة وبقيمة ال

percentile percentile

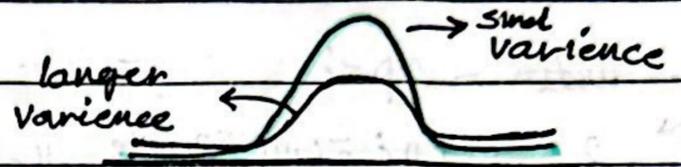
* degree of freedom: $k = n - 1$

→ العربية بإمتياز كل elements السائل
ما سدا آخر ص

* إذا قلنا SD بال distribution، يزيد ارتفاع ال curve وبقدر الارتفاع ال x axis

* SD ببقدر ال degree of freedom بال t

$$\sigma^2 = \frac{k}{k-2}$$

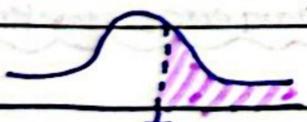


* كلما زادت ال degree of freedom، كل ما قرب ال من ال t

المنطقة قيمة ال percentile كذا لازم نطلع قيمة ال area وال df (CV)
 $t_{\alpha/2, n-1}$ ← area ← DDF ←

مثال: $z = 1.96$ ← $t_{0.025, 20} = 2.086$

أما لو $t_{0.025, \infty} = 1.96$



* ال t من ال إشارات، بيأخذ قيمة مطلقة، والرقم إي بطلع بالجدول بيأخذ ال t ال t

* Ex: a postmix beverage machine is adjusted to release a certain amount of syrup into a chamber where it's mixed with carbonated water. A random sample of 25 beverages was found to have a mean syrup content of $\bar{x} = 1.10$ fluid ounce and a SD of $s = 0.015$ fluid ounce. Find a 95% CI on the mean volume of syrup dispensed.

موت راجد ال t distribution (unknown variance)

$\bar{x} = 1.1$, $s = 0.015$, $n = 25$, $v = 24$

$1 - \alpha = 0.95$, $\alpha = 0.05$, $\alpha/2 = 0.025$

$\bar{x} - E < \mu < \bar{x} + E$

$$E = t_{0.025, 24} \frac{S}{\sqrt{n}} \rightarrow 2.064 * \frac{0.015}{\sqrt{25}} = 0.006$$

$$1.1 - 0.006 < \mu < 1.1 + 0.006 \rightarrow 1.094 < \mu < 1.106$$

* if one sided CI ?

$$\bar{X} - t_{\alpha, n-1} \frac{S}{\sqrt{n}} < \mu$$

Lower Sided

$$E = t_{0.05, 24} \frac{0.015}{\sqrt{25}} \rightarrow 1.711 * \frac{0.015}{\sqrt{25}} = 0.005$$

$$1.1 - 0.005 < \mu \rightarrow 1.095 < \mu$$

choose of sample size

لا بد ان يكون n بعدد زوج

Ex: A random sample has been taken from a normal dist, outputs as follow:

variable	N	mean	SE mean	SD	var	sum
x	10	?	0.507	1.605	?	251.848

$$\bar{X} = \frac{251.848}{10}, \text{ var} = (1.605)^2$$

if variable	N	(avg) mean	SE mean	SD	var	sum
x	?	?	1.58	6.11	?	751.40

$$SE_{\text{mean}} = \frac{SD}{\sqrt{n}} \quad 1.58 = \frac{6.11}{\sqrt{n}} \quad n=15$$

$$\bar{x} = \frac{751.4}{15} \rightarrow 50.1 \quad \text{var} = 37.3$$

lower

upper

$$\frac{(n-1)s^2}{\chi^2_{\alpha/2, n-1}} \leq \sigma^2 \leq \frac{(n-1)s^2}{\chi^2_{1-\alpha/2, n-1}}$$

في حساب الـ Percentile موجود بالمقام ولازم الـ lower من اوله من الـ upper موجود بالـ lower القيمة الكبيرة وبالـ upper القيمة الصغيرة.

* This is the formula we use to

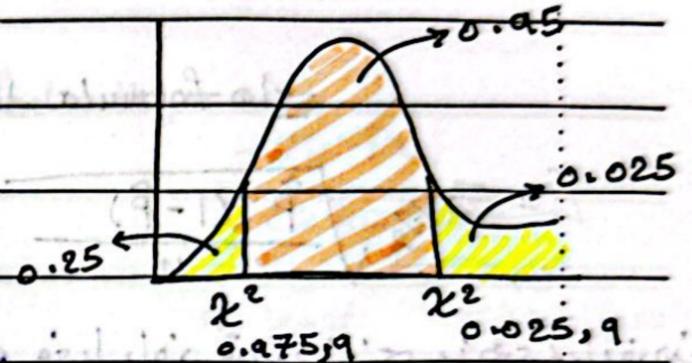
calculate the CI on χ^2 distribution.

problem 8-50: $n=10$, $s=4.8$, calculate a 95% 2-sided CI for σ .

$$\frac{(10-1)(4.8)^2}{\chi^2_{0.025, 9}} \leq \sigma^2 \leq \frac{(10-1)(4.8)^2}{\chi^2_{1-0.025, 9}}$$

$$\frac{207.36}{19.02} \leq \sigma^2 \leq \frac{207.36}{2.70}$$

$$3.3 \leq \sigma \leq 8.76$$



8.4: CI on the proportion:

نسبة من الـ data بنسبة لـ فئة معينة.

\bar{x} → Normal ↔ z
 s^2 → chi squared
 \hat{p} → normal (z)

Previous sections

\hat{p} is RV and distr and μ and σ^2
 $\mu_{\hat{p}} = P$ → pop proportion

$$z = \frac{\hat{p} - P}{\sigma_{\hat{p}}}$$

$$\sigma_{\hat{p}} = \sqrt{\frac{P(1-P)}{n}}$$

SD on \hat{p} → standard error in the proportion (\hat{p})

أكيد هونكده $\sigma_{\hat{p}}$ زي σ

For CI →
$$\hat{p} - z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} < P < \hat{p} + z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} \equiv \hat{p} - E < P < \hat{p} + E$$

$$E = z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}}$$

بـ \hat{p} بتستخدم P بدالها (the point estimator)

problem 8-53: ^{بالتالي} defective ^{عدد}

$$\hat{p} = \frac{13}{300} = 0.043$$

$$n = 300$$

$$1 - \alpha = 0.95 \quad \alpha = 0.05 \quad \alpha/2 = 0.025 \quad Z_{0.025} = 1.96$$

$$E = Z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} \rightarrow 1.96 \sqrt{\frac{\frac{13}{300} + \frac{287}{300}}{300}} \rightarrow 0.023$$

$$\hat{p} - E < p < \hat{p} + E \rightarrow 0.02 < p < 0.066$$

من باب ال checking لـ \hat{p} عبارة عن
 نسبة بين ال lower منوي سالب وال
 upper منوي أكبر من واحد.

كشأن أولي ال E أقل ما يمكن، بقدر افتار ال n، في حين حارقة ال formula ^{sample size}

$$E = Z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} \rightarrow n = \left(\frac{Z_{\alpha/2}}{E} \right)^2 \hat{p}(1-\hat{p})$$

هنا لو أن ال n بقدر ال E ولكن بعتمد بر منه حال \hat{p} متغيرة، فتيا بان قيمته زاي ما هي ما بقرون
 أسوي قيمة ممكن \hat{p} تكون، إي هي (0.5)

هنا القيمة بتخلي \hat{p} أكبر ما يمكن، المقدار هاد كامل لـ $(\hat{p}(1-\hat{p}))$ من غير أكبر n ممكن تكون minimum
 استخدم قيمة $\hat{p} = 0.5$ لما يحكي بالسؤال (at least) or (regard less) إذا ما كان حاسي
 هيك بتستخدم القيمة إي هو معلين يا ما.
 من وين أميت قيمة 0.5 من افتار المشتقة الأولى (القيم القصوى).

$$f(x) = x(1-x)$$

$$f(x) = x - x^2$$

$$f'(x) = 1 - 2x$$

$$1 - 2x = 0$$

$$2x = 1$$

$$x = 0.5$$

$$0.25 = 0.5 * 0.5 = \hat{p}(1-\hat{p})$$

لـ ما في أي قيمة بتخلي هاد المقدار يزيد عن 0.25

problem 8-56: ^{بالتالي} $\hat{p} = \frac{823}{1000}$ b) $n = \left(\frac{1.96}{0.03} \right)^2 * 0.823 * 0.177$

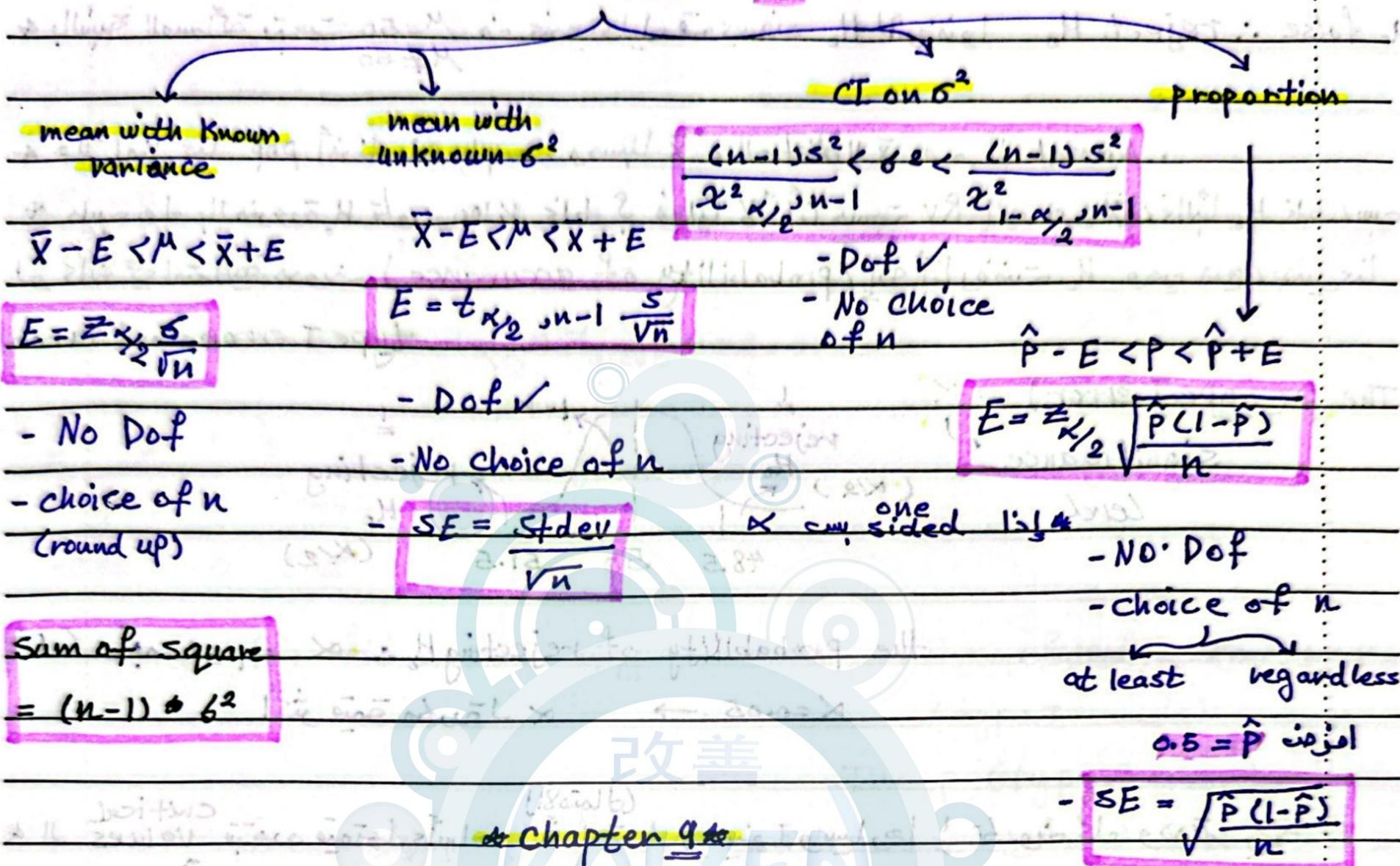
$$n = 622$$

$$c) n = \left(\frac{Z_{\alpha/2}}{E} \right)^2 * 0.25$$

$$= \left(\frac{1.96}{0.03} \right)^2 * 0.25$$

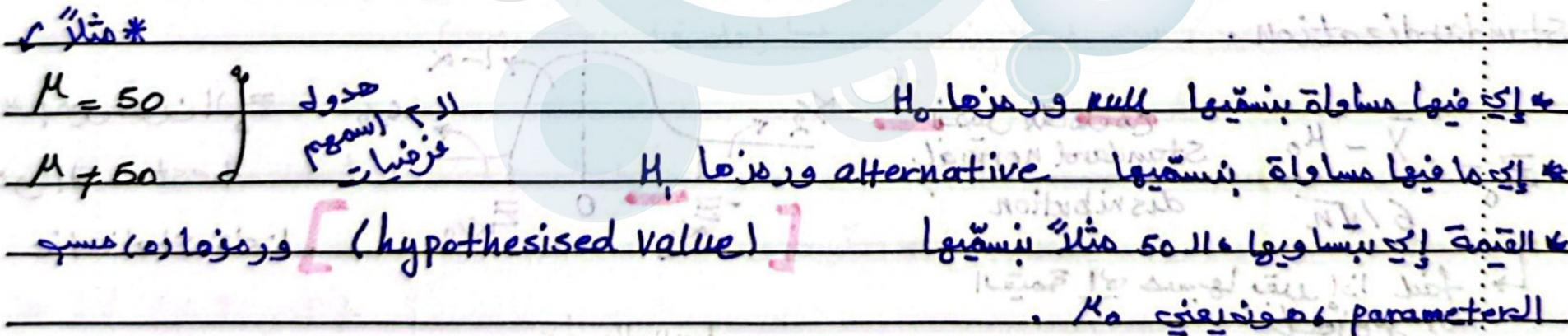
$$= 1068 \text{ (rounding up lbs)}$$

Review for chapter 8

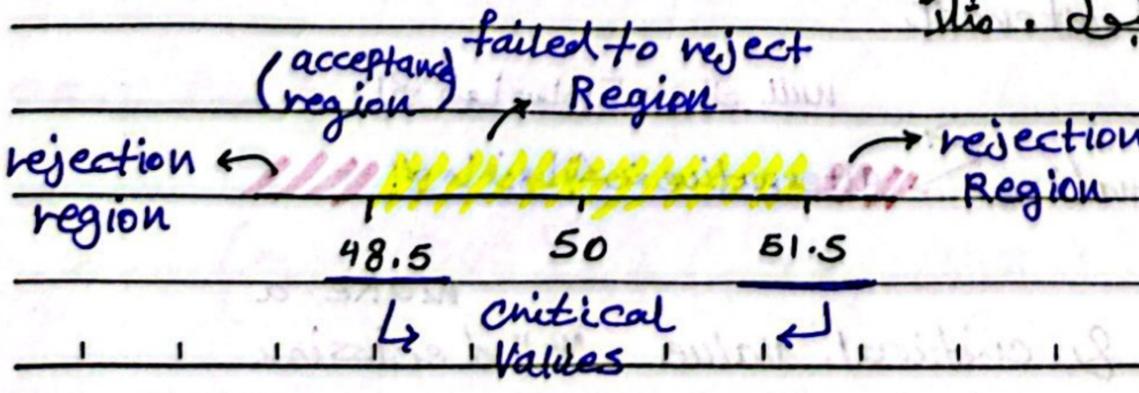


Chapter 9 "Hypothesis testing"

Two opposite statements about a pop parameter.



alternative... \bar{X} value = 42, critical value = 50.5. $\alpha = 50.5$ is the critical value. $\bar{X} = 42$ is less than 50.5, so we failed to reject H_0 .



9.2 : test on the mean, the σ^2 is known:

problem 9-44:

$H_0: \mu_0 = 3500$

$H_1: \mu_0 \neq 3500$

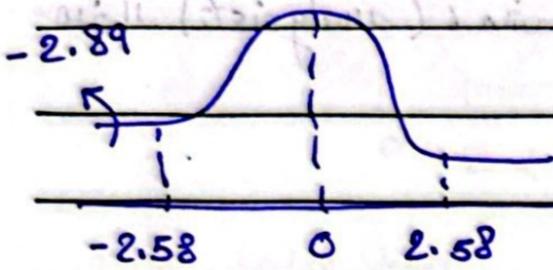
$\alpha = 0.01$

$\alpha/2 = 0.005$

$Z_0 = \frac{\bar{X} - \mu_0}{\sigma/\sqrt{n}} \rightarrow \frac{3450 - 3500}{60/\sqrt{12}}$

$= -2.89$

$Z_{\alpha/2} = Z_{0.005} = -2.58$



reject H_0

$(H_0 \text{ is false})$ error \rightarrow type II \rightarrow failed to reject H_0 (type I error)

The β (type 2 error) = β

لاستنتاج β لازم نعرف true value of the mean ونحسب إشي اسمه δ (دلتا) إشي بتساوي

$\delta = \mu - \mu_0$

بالقرينة \rightarrow المقيني

fail to reject (type II error)

H_0 is false \rightarrow reject (power test) = $1 - \beta$

مقدار لقوة الtest \rightarrow rejecting H_0 (هاد قرار منطقي وبيع)

as $\alpha \uparrow, \beta \downarrow$ as a probability

لو ازيد α بتقل β

if $\delta \uparrow, \beta \downarrow$

زيادة القيمة
بشكل
hypothesis
value \rightarrow β ينزل

بمعناها

بالقرينة \geq إشي كذا

area \rightarrow $\int_{0.05}^{\infty}$ ما يمين (0.05) area

أما (1.5) \rightarrow area كذا يسار ال 1.5

قيمة \geq

Sol for β in Problem 9-44:

$$\beta = \Phi\left(\frac{Z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}}{\sigma}\right) - \Phi\left(-Z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}\right)$$

$$\delta = \mu - \mu_0 = 3470 - 3500 = -30 \text{ or } 30$$

$$= \phi\left(2.58 - \frac{30\sqrt{12}}{60}\right) - \phi\left(-2.58 - \frac{30\sqrt{12}}{60}\right)$$

معلومة: أي قيمة $\phi(-4)$ و $\phi(4)$ و بعد = 0
 و $\phi(4)$ و بعد = 1

الجهتين يتطلع بنفس قيمة β

$$\beta = \phi(0.85) - \phi(-4.31) = 0.802 - 0 = \beta = 0.802$$

ما د البرقم معناه إنه راج يتطلع 80% ايور II من التجارب لي راج أعمالها.

α is externally determined

sol for D in problem 9-44 من ال (analyst) من أنا بملها يتكون بالسؤال

power = 0.8 , $\beta = 0.2$, $\delta = 3470 - 3500 = -30 \text{ or } 30$

$$n = \frac{(Z_{\alpha/2} + Z_{\beta})^2 \sigma^2}{\delta^2}$$

إذا أفدت (+) باخذ (+) والعكس صحيح ، فخذ وحدة (+) و وحدة (-)

$$= \frac{(2.58 + 0.84)^2 (60)^2}{30^2} = 47$$

Excel (lamees): ways to organize data:

- 1) Pivot , 2) histogram , 3) central theorem

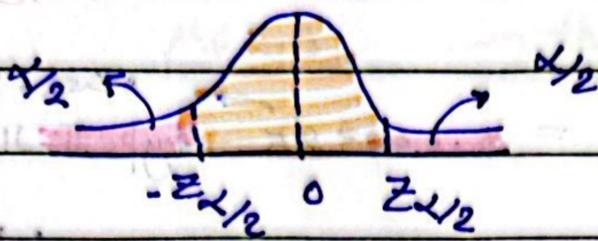
Back to kaizen:

if $H_0: \mu = 50$, $H_1: \mu \neq 50$ → two sided

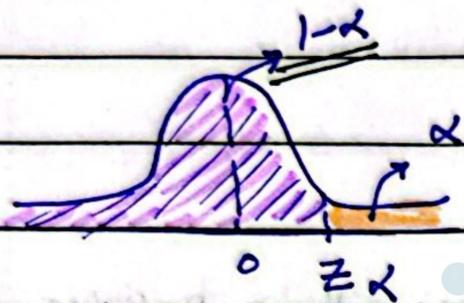
if $\mu > 50$, $\mu \leq 50$ → one sided

نلاحظ
 null في ال H_0 ، في ال H_1 إعادة كتابة $(\mu = 50)$ ، $\mu > 50$ alternative ، $\mu < 50$ alternative ، $\mu \neq 50$ alternative ، $\mu > 50$ one sided - upper ، $\mu < 50$ one sided - lower

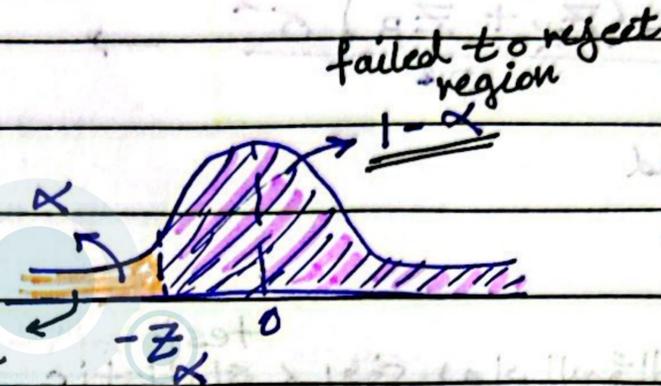
in 2-sided:



in one sided:



rejection region



lower-tailed test

upper-tailed test

test statistic $Z_0 = \frac{\bar{x} - \mu_0}{\sigma/\sqrt{n}}$
 one-sided lower $\mu < \mu_0$ and upper $\mu > \mu_0$ are used.

problem 9-43:

exceeds 40 hours:

$$\begin{aligned} \mu > 40 &\rightarrow \mu > 40 \quad (H_1) \\ \mu \leq 40 &\rightarrow \mu = 40 \quad (H_0) \end{aligned}$$

upper-tailed test

alternative $\mu > \mu_0$

$\alpha = 0.05$

بأنه العويب منها طبقاً

$Z_{0.05} = -1.65$

$Z_0 = \frac{40.5 - 40}{1.25/\sqrt{10}} = 1.26$

The test statistic came in the "fail to reject region"

c) $\mu = 42, \delta = 42 - 40 = 2$

2-sided β calculation

upper $\beta = \phi \left[\frac{z_{\alpha} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$ $\beta = \phi \left[\frac{z_{\alpha/2} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right] - \phi \left[\frac{-z_{\alpha/2} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$

lower $1 - \phi \left[\frac{z_{\alpha} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$ one side β calculation

$M \geq 2.5$ ← the mean at least = 2.5 ← مثلاً
 $M \leq 2.5$ ← the mean at most = 2.5 ← مثلاً

more than ($>$) ← أكثر من
 less than ($<$) ← أقل من
 most of (>0.5) ← أكثر من النصف
 (أكثرياً)

*9.3

* test on mean when σ^2 is unknown:

الفرق بين Z و t بدال σ
 σ بدال S

our test statistic $T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}}$, $V = n - 1$ (dof)

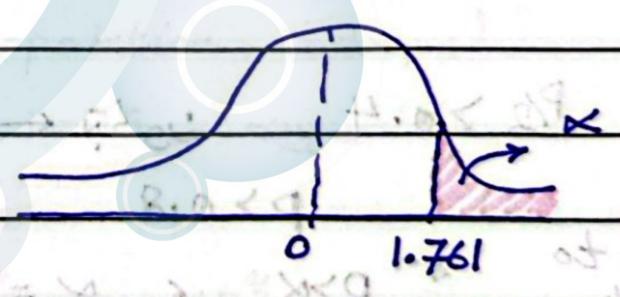
* two tailed test $\rightarrow t_{\alpha/2, n-1}$

* one tailed test $\rightarrow t_{\alpha, n-1}$

* example (9-6): Golf club design

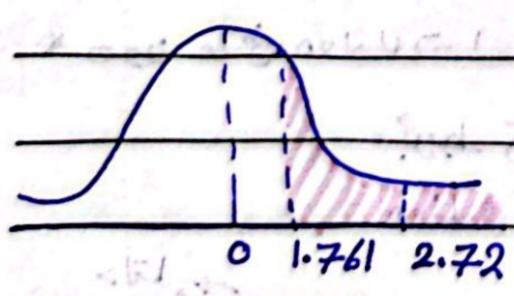
$n=15, V=14, \bar{X}=0.83725, S=0.02456, \alpha=0.05$

$\mu > 0.82 \rightarrow H_1: \mu > 0.82 \rightarrow$ so upper test
 $\mu \leq 0.82 \rightarrow H_0: \mu = 0.82$



$t_{\alpha, n-1} \rightarrow t_{0.05, 14} = 1.761$

$T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}} = \frac{0.83725 - 0.82}{0.02456/\sqrt{15}} = 2.72$



So reject H_0

min p-value?

14 = dof ال α بدال μ بدال σ

الفرق بين Z و t بدال σ بدال S
 الفرق بين μ و σ بدال μ بدال σ
 الفرق بين μ و σ بدال μ بدال σ

$$0.005 < p < 0.01$$

→ هذا النقص ال
 $p < \alpha$
 So reject

بالتالي
 * Problem 9-58 :

$$\bar{X} = 22.496$$

$$S = 0.378$$

المعطيات
 sample data

$$n=5, v=4, \alpha=0.05$$

$$H_0: \mu = 22.5$$

$$H_1: \mu \neq 22.5$$

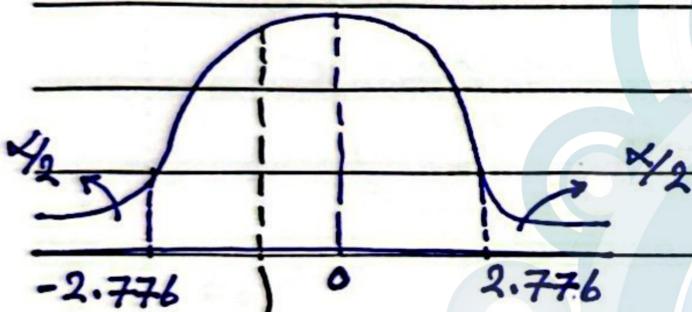
so two sided

$$t_{0.025, 4} = 2.776$$

$$T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}}$$

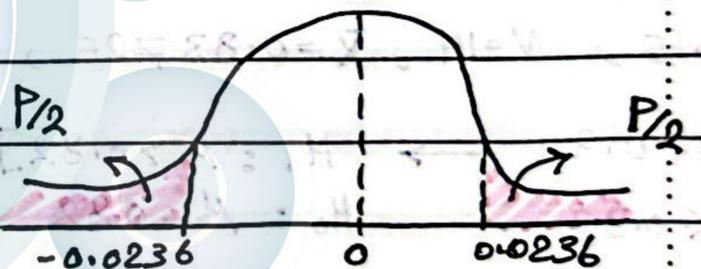
$$= \frac{22.496 - 22.5}{0.378/\sqrt{5}} = -0.0236$$

so fail to reject



our test
 Statistic

by p-value :



$$P/2 > 0.4$$

من دون تبارك ←

$$p > 0.8$$

so fail to
 reject

$$p > \alpha < \alpha = 0.05 \quad \alpha \rightarrow \text{يقبل}$$

power?? = (C)

true mean $\mu = 22.75$, $\sigma = 22.75 - 22.5 = 0.25$, $n=5$

operating
 characteristic

OC curves ال بينة الى ال B و n و sigma

→ تربط sigma و n و B و يقدر في

لما ليا و sigma يقدر في الة الثالث

what is d?

→ from OC curve
 on the x-axis

$$d = \frac{|\mu - \mu_0|}{\sigma}$$

$$\text{or } \frac{|\sigma|}{\sigma}$$

sample
 SD

OC curves كيف اتعالج مع ال

- test statistic الحد ال
- two or one sided الحد وادنا
- حد قيمة α

back to the question:

$n=5, \delta=0.25, d = \frac{|0.25|}{0.378} = 0.66$

$\beta ?$ So $\beta = 0.81$

الحد d
 بقاطعها مع خط ال n
 بشون كم β (أفقياً)

ملبغا في error
 لانه تقدير كله

& the power $\rightarrow 1 - 0.81 = 0.19$

نوع β و δ و n و d

$\mu = 22.75, \delta = 22.75 - 22.5 = 0.25, \text{power} = 0.9, \beta = 0.1$

$d = \frac{|0.25|}{0.378} = 0.66$

تعالج d مع β و $n = 30$ تقريباً

$H_0: \mu = 22.5, H_1: \mu \neq 22.5$

تقريباً: اذا قاطع d مع β و n curve

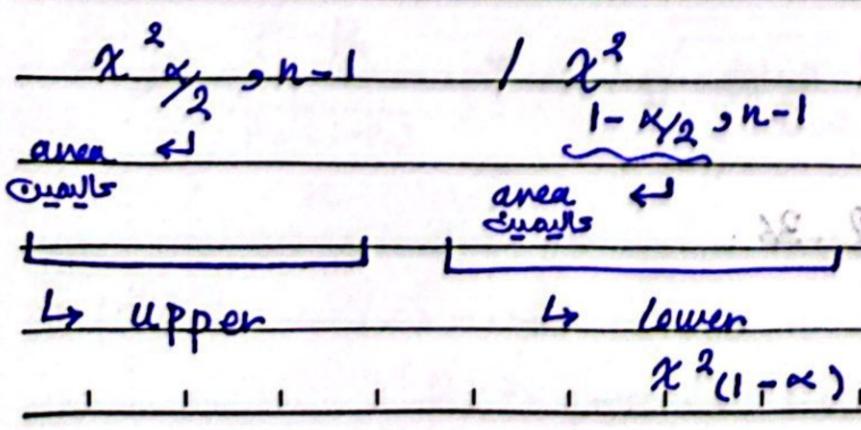
interpolation بين $n=10$ و $n=15$ و $n=13$

Section 9.4: Hypothesis testing on the variance:

test statistic $\chi^2 = \frac{(n-1)S^2}{\sigma_0^2}$ in hypothesis

$\nu = n - 1$

the z table give the area on the left but the t & χ^2 tables give the area on the right

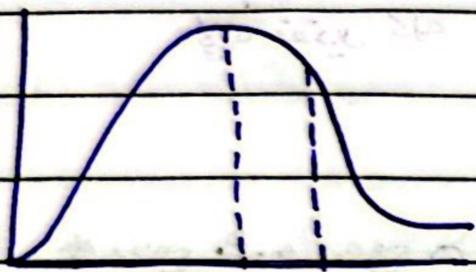


example 9-8 : automated filling

$\sigma^2 > 0.01$ (exceeds)
 $\sigma^2 \leq 0.01$

$H_1: \sigma^2 > 0.01 \rightarrow$ upped
 $H_0: \sigma^2 = 0.01$

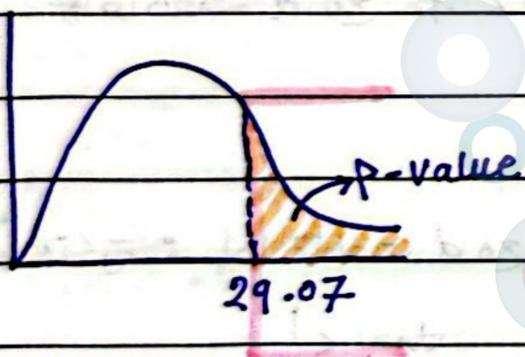
$n=20, v=19, S^2=0.0153, \alpha=0.05$



$\chi^2_{0.05, 19} = 30.14$

$\chi^2_0 = \frac{(n-1)S^2}{\sigma_0^2} \rightarrow \frac{19 * 0.015}{0.01} = 29.07$
 fail to reject H_0

p-value :



$p > \alpha$
 $0.05 < p < 0.1$

Problem 9-79 :

$H_0: \sigma^2 = 0.0625$

$H_1: \sigma^2 \neq 0.0625$

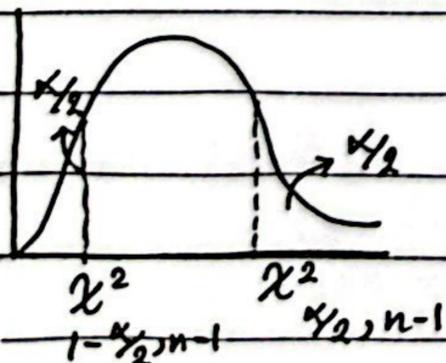
$\sigma = 0.25$

$\sigma \neq 0.25$

$S = 0.37, n = 51$

$v = 50, \alpha = 0.05$

حلولها باستخدام χ^2



$\chi^2_{0.025, 50} = 71.42$

$\chi^2_{0.975, 50} = 32.36$

$$\chi^2_0 = \frac{50 + (0.37)^2}{0.0625} = 109.52 \quad \text{reject } H_0$$

* p-value :

$$\chi^2 > \frac{\text{القيمة}}{\text{الاحتمال}} \rightarrow P/2 < 0.005 \quad \alpha > p$$

$$79.49 \quad P < 0.01 \quad \text{reject}$$

section 9.5 : test on a population proportion :

$$Z_0 = \frac{X - nP_0}{\sqrt{nP_0(1-P_0)}} \quad \text{or} \quad Z_0 = \frac{\hat{p} - P_0}{\sqrt{P_0(1-P_0)/n}}$$

own test statistic

hypothesised value

limits on tests

$$\begin{aligned} \pm Z_{\alpha/2} &\rightarrow Z_{-\alpha/2} \rightarrow \text{2 sided} \\ Z_{\alpha} - Z_{\alpha} &\rightarrow \text{one sided} \end{aligned} \quad \left. \begin{array}{l} \\ \end{array} \right\} \text{the critical value}$$

for B & n calculations, check page 326 from the book.

* problem 9-91 :

$$\hat{p} = \frac{16}{200} = 0.08 \quad \begin{array}{l} \rightarrow \text{at least} \\ P > 0.1 \\ P < 0.1 \end{array}$$

$$H_0 : p = 0.1 \quad n = 200$$

$$H_1 : p < 0.1 \quad \alpha = 0.01$$

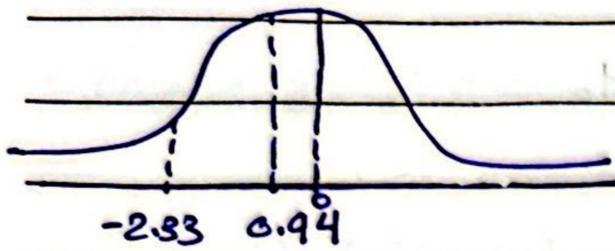
↳ so lower

$$Z_{0.01} \rightarrow -2.33$$

$$Z_0 = \frac{\hat{p} - P_0}{\sqrt{\frac{P_0(1-P_0)}{n}}} = \frac{0.08 - 0.1}{\sqrt{\frac{0.1 + 0.9}{200}}} = -0.94 \quad \text{fail to reject } H_0$$

* p-value $\rightarrow 0.174$

$p > \alpha \rightarrow \text{fail to reject}$



what is β -error given that

$$p = 0.06$$

فرع
منه

$$\beta = 1 - \phi(-0.56) \rightarrow 1 - 0.29 \approx 0.71$$

What is the required sample size?

$$\beta = 0.1, p = 0.06$$

$$n = 629 \text{ (rounding up)}$$

في كشاف اطلع بـ اسكشن χ^2 ومنه يتبع ان لازم اطلع

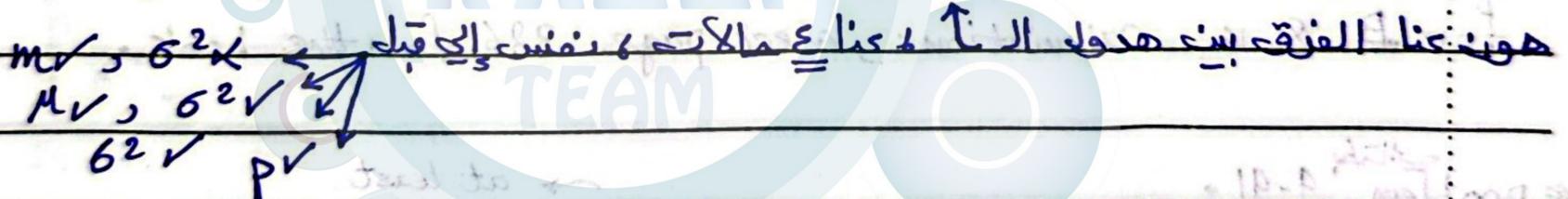
$$\lambda = \frac{6}{60}$$

وبكونه من n بنطلع بـ ac curve

Chapter (10)

parameter of interest

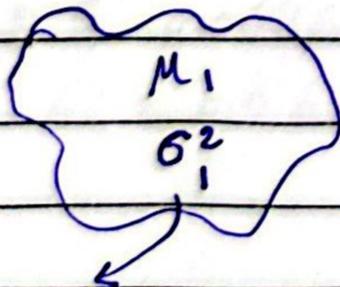
فكرة التباين اننا هون (2 populations) راج نأخذ من كل واحد (sample) μ و σ



Point estimation (1) برينه هون بنأخذ

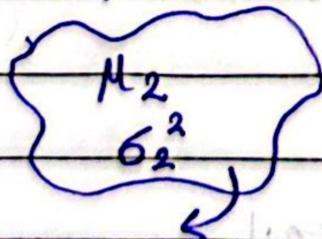
hypothesis testing (3) CI (5)

Population 1



Sample \bar{X}_1

Population 2



Sample \bar{X}_2

[μ, σ^2 known]

Introduction:

mean μ normally distributed \bar{X} هو R.V. \bar{X} يتغير باختلاف العينة إذا كان μ و σ mean of population هو \bar{X} expected value μ هو القيمة المتوقعة \bar{X} هو القيمة المتوقعة μ هو القيمة المتوقعة \bar{X} هو القيمة المتوقعة

$$E(\bar{X}) = \mu_{\bar{X}} = \mu_p$$

$$\sigma_{\bar{X}} = \frac{\sigma}{\sqrt{n}}$$

المتغير \bar{X} هو N و \bar{X}_2 هو N $\bar{X}_1 - \bar{X}_2$ هو N $\bar{X}_1 - \bar{X}_2$ هو N

$\bar{X}_1 - \bar{X}_2 =$ Normally distributed variable

$$E(\bar{X}_1 - \bar{X}_2) = E(\bar{X}_1) - E(\bar{X}_2)$$

$$\sigma^2(\bar{X}_1 - \bar{X}_2) = \sigma^2(\bar{X}_1) + \sigma^2(\bar{X}_2)$$

$$\sigma_{\bar{X}_1 - \bar{X}_2} = \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

Case (1): $\bar{X}_1 - \bar{X}_2$: "point estimation"

Standardization

our test statistic $\frac{\text{our variable} - \text{its mean}}{\text{its standard deviation}}$

$$Z_0 = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

(Z distribution)

its standard deviation

Case (2): hypothesis testing:

1) parameter of interesting : $\mu_1 - \mu_2$

2) $H_0 : \mu_1 - \mu_2 = \Delta_0$ $H_1 : \mu_1 - \mu_2 \neq \Delta_0$ 2 sided Δ_0 : the hypothesised difference between the 2 means

3) $Z_{\alpha/2}$ و $-Z_{\alpha/2}$ calculate

4) Compare p-value with α , or Z_0 and $Z_{\alpha/2}$ (test & critical)

* Sample size for a one sided test on the difference in means with $n_1 = n_2$, σ^2 known:

$$n = \frac{(Z_{\alpha} + Z_{\beta})^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2}$$

[for 2 sided]

* Case (3): CI

Statistical mean difference

margin of error

our variable

Standard deviation for $\mu_1 - \mu_2$

$$\bar{X}_1 - \bar{X}_2 - Z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + Z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

* choice of sample size:

$$n = \left(\frac{Z_{\alpha/2}}{E} \right)^2 (\sigma_1^2 + \sigma_2^2)$$

* for one sided CI:

Upper:

$$\mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + Z_{\alpha} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

Lower:

$$\bar{X}_1 - \bar{X}_2 - Z_{\alpha} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2$$

Problem 10.4:

machine 1		machine 2	
16.03	16.01	16.02	16.03
16.04	15.96	15.97	16.04
16.05	15.98	15.96	16.02
16.05	16.02	16.01	16.01
16.02	15.99	15.99	16.00

Sol: 1) sample 1 sample 2 3) $Z_{\alpha/2}$

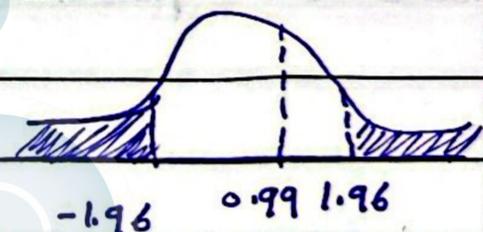
$\sigma_1 = 0.02$ $\sigma_2 = 0.025$ $\alpha = 0.05$

$\bar{X}_1 = 16.015$ $\bar{X}_2 = 16.005$ $\alpha/2 = 0.025$

$n_1 = 10$ $n_2 = 10$ $Z_{0.025} = 1.96$

$\alpha = 0.05$

2) $H_0: \mu_1 - \mu_2 = 0$ } \therefore 2-sided
 $H_1: \mu_1 - \mu_2 \neq 0$



4) $Z_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \rightarrow \frac{16.015 - 16.005 - 0}{\sqrt{\frac{0.02^2}{10} + \frac{0.025^2}{10}}} = 0.99 \therefore$ we fail to reject H_0

p-value : $\frac{p\text{-value}}{2} = 0.161087 \rightarrow 0.32 \therefore p\text{-value} > \alpha$
 \therefore fail to reject

b) $\bar{X}_1 - \bar{X}_2 - E \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + E$

$-0.0098 \leq \mu_1 - \mu_2 \leq 0.0298$

C) $\Delta = 0.04$, power ?

$\Delta_0 = 0$ من السؤال
 $\mu_2 = \mu_1$ من السؤال

Power = 1 - B

$\rightarrow \beta = \Phi(-1.99) - \Phi(-5.91)$
 $= 0.023295 - 0 \rightarrow 0.023295$

power = $0.976705 \approx 0.98$

D) $\beta = 0.05$, $\Delta = 0.04$, n ?

$n = 8.35 \approx 9$

$\rightarrow n_1 = 9, n_2 = 9$
 من السؤال

B for 1-sided ?

upper = $\Phi \left(\frac{z_{\alpha} - (\Delta - \Delta_0)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \right)$

lower = $1 - \Phi \left(\frac{-z_{\alpha} - (\Delta - \Delta_0)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \right)$

Section 10.2 : inference on the difference in means , σ^2 unknown :

test : z statistic و t statistic

case 1 :

$\sigma_1^2 = \sigma_2^2 = \sigma^2$

الـ σ^2 للـ pop متساوية و لكن مش معروفة الـ σ متساوية ، بأخذ قيمة وسطية بينهم $\frac{1}{3}$

$$s_p^2 = \frac{(n_1 - 1)S_1^2 + (n_2 - 1)S_2^2}{n_1 + n_2 - 2}$$

2 pop \rightarrow t distribution \rightarrow $n_1 + n_2 - 2$

$\rightarrow n_1 - 1 + n_2 - 1 \rightarrow n_1 + n_2 - 2$

↓
Pooled estimator

Case 2:

$s_1^2 + s_2^2$

بغير وقتها عند s_1^2 و s_2^2 و عند s_1^2 و s_2^2

$V \leftarrow$ new estimator \rightarrow $n_1 + n_2 - 2$

$$V = \frac{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)^2}{\frac{(s_1^2/n_1)^2}{n_1-1} + \frac{(s_2^2/n_2)^2}{n_2-1}}$$

round down \rightarrow to the nearest integer
مثلاً 23.7 يتم 23

test statistic for case 1:

$$T_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{SP^2}{n_1} + \frac{SP^2}{n_2}}} \rightarrow \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}}$$

the critical value is: $T_{\alpha/2, n_1+n_2-2}$

test statistic for case 2:

$$T_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}}$$

the critical value is $T_{\alpha/2, V}$ \rightarrow new

The CI for case 1:

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2, n_1+n_2-2} SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2, n_1+n_2-2} SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

* CI for case 2:

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2} \cdot \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2} \cdot \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}$$

بکتابی
* problem 10-15:

sample 1

$$\bar{X}_1 = 8.73$$

$$s_1^2 = 0.35$$

$$n_1 = 15$$

sample 2

$$\bar{X}_2 = 8.68$$

$$s_2^2 = 0.4$$

$$n_2 = 15$$

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

two tailed test

$$\alpha = 0.05$$

$$SP^2 = \frac{14 \cdot 0.35 + 16 \cdot 0.4}{15 + 17 - 2}$$

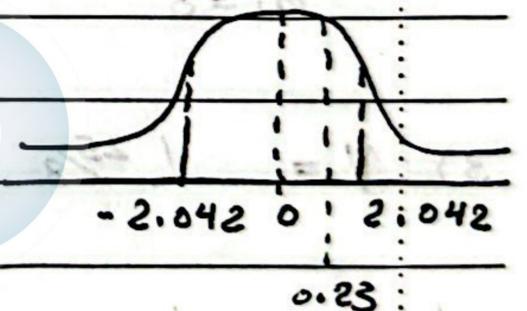
$$\bar{X}_1 - \bar{X}_2 = 8.73 - 8.68 = 0.05$$

$$SP^2 = 0.38, SP = 0.614$$

$$t_{\alpha/2, n_1+n_2-2} \rightarrow t_{0.025, 30} = 2.042$$

$$T_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}}$$

$$= \frac{0.05 - 0}{0.614 \cdot \sqrt{\frac{1}{15} + \frac{1}{17}}}$$



we fail to reject H_0

p-value?

$$\frac{p\text{-value}}{2} > 0.025 \rightarrow p\text{-value} > 0.05$$

CI?

$$1 - \alpha = 0.95, t_{0.025, 30} = 2.042$$

$$\bar{X}_1 - \bar{X}_2 - E \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + E$$

$$E = t_{0.025, 30} \cdot SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

$$E = 0.444 \rightarrow -0.294 \leq \mu_1 - \mu_2 \leq 0.494$$

includes the zero

مثال

Problem 10-26:

8 rats \rightarrow sample 1, 9 rats \rightarrow sample 2

a) $\mu_2 > \mu_1 \rightarrow$ so $\begin{matrix} \mu_1 - \mu_2 < 0 \\ \mu_1 - \mu_2 \geq 0 \end{matrix} \rightarrow \sigma_1^2 \neq \sigma_2^2$

sample 1

sample 2

$$\bar{x}_1 = 90$$

$$\bar{x}_2 = 115$$

$$H_1: \mu_1 - \mu_2 < 0$$

$$s_1 = 5$$

$$s_2 = 10$$

$$H_0: \mu_1 - \mu_2 = 0$$

$$s_1^2 = 25$$

$$s_2^2 = 100$$

so it's a lower tailed test

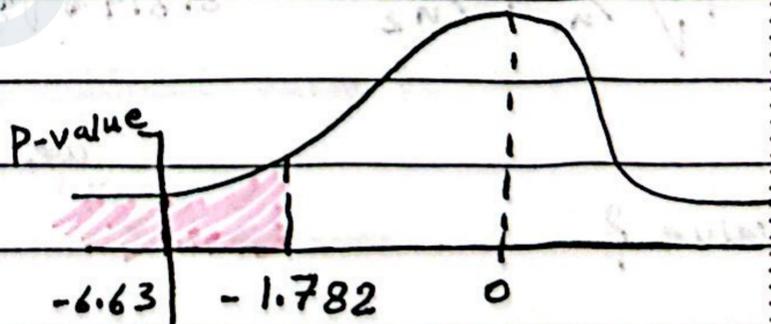
$$n_1 = 8$$

$$n_2 = 9$$

$$3) V = \frac{(25/8 + 100/9)^2}{(25/8)^2/7 + (100/9)^2/8} = 12.04 \text{ so } V=12$$

$$t_{\alpha, V} = t_{0.05, 12} = 1.782$$

$$t_o = \frac{\bar{x}_1 - \bar{x}_2 - \Delta_0}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}} \rightarrow \frac{90 - 115 - 0}{\sqrt{\frac{25}{8} + \frac{100}{9}}}$$



$$= -6.63, \text{ we reject } H_0$$

$$p\text{-value} < 0.0005$$

b) CI? $\alpha = 0.05, \mu_1 - \mu_2 < \bar{x}_1 - \bar{x}_2 + E$

$$E = 1.782 \sqrt{\frac{25}{8} + \frac{100}{9}} = 6.72 \quad \text{so} \quad \mu_1 - \mu_2 \leq -18.28$$

Section 10.4) paired t-test :

في أي قوائم مقابلات بين ال 2 samples بينهم علاقة بينهم pair

sample 1	sample 2
x_{11}	x_{21}
x_{12}	x_{22}
\vdots	\vdots
x_{1n}	x_{2n}

لو بينهم علاقة اسمهم pair
" " "

parameter of interest هو $\mu_1 - \mu_2$
من طريق paired t-test

the data is collected in pairs.

بتصنيف كمان كالمود يمثل الفرق بين ال 2 samples هذول ، وهاد العامود هو الي يمثل ال sample
تانياً بنجيبه μ

	Sample 1	sample 2	D_i
pair 1	x_{11}	x_{21}	$x_{11} - x_{21}$
pair 2	x_{12}	x_{22}	$x_{12} - x_{22}$
	\vdots	\vdots	\vdots

هاد العامود الجديد الي برينه
 μ, S, n
لزم آستلوم حسابات عزي
Chapter 9 إنه سامل واحد صفت

Problem 10-40) : بكتاي

صفحة 376 بالكتاب فيه
كشوي حسابات paired t test

problem 10-44) :

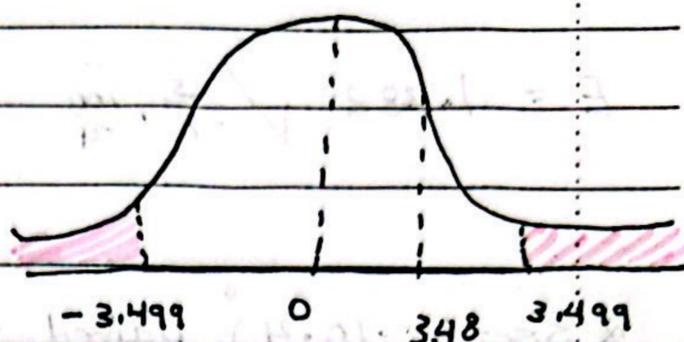
Test (1)	test (2)	diff
		-0.2
		-0.4
		0
		0.1
		-0.3
		-0.3
		-0.3
		-0.3

1) $\bar{D} = -0.2125$
2) $S_d = 0.1727$
 $n = 8$
 $H_0: \mu_D = 0$
 $H_1: \mu_D \neq 0$

so, two sided.

$$3) t_{0.005, 7} = 3.499$$

$$t_0 = \frac{\bar{D} - D_0}{S_d / \sqrt{n}} \rightarrow \frac{-0.2125 - 0}{0.1727 / \sqrt{8}} = 3.48$$



so we failed to reject H_0

The formula for CI:

$$\bar{d} - t_{\alpha/2, n-1} S_D / \sqrt{n} \leq \mu_D \leq \bar{d} + t_{\alpha/2, n-1} S_D / \sqrt{n}$$

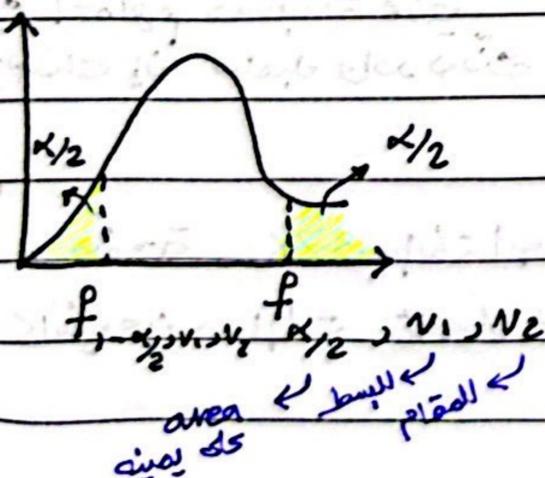
Section 10.5):

inference on the σ^2 's

here we have a new distribution \rightarrow F distribution

$$F = \frac{\chi_1^2 / \nu_1}{\chi_2^2 / \nu_2}$$

2 samples, each with χ^2 value and dof. F is the ratio of the two χ^2 values divided by their respective dof.



must be independent samples, ratio of variances

for hypothesis: [ratio test]

1) parameter of interest: $\frac{\sigma_1^2}{\sigma_2^2}$

2) $H_0: \sigma_1^2 = \sigma_2^2 \rightarrow \frac{\sigma_1^2}{\sigma_2^2} = 1$

$H_1: \sigma_1^2 \neq \sigma_2^2 \rightarrow \frac{\sigma_1^2}{\sigma_2^2} \neq 1$

$$F = \frac{W/u}{Y/V}$$

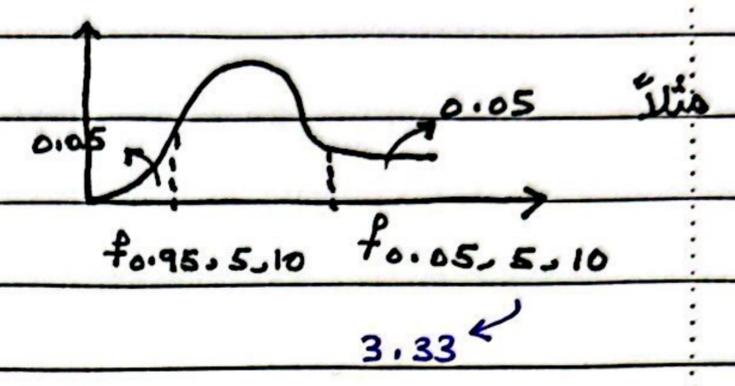
الصفة لـ F بالكتاب هي:

- * جدول الـ F بتعريف قيم F حسب الـ area التي كتبها (α).
- * يعني بنختار الـ table حسب الـ α لنجيب قيمة F.

* الجدول العكسي حسب

$\alpha/2 = 0.25$ و 0.05 و 0.01

$\alpha = 0.1$
 $\alpha/2 = 0.05$
 $u = 5$
 $v = 10$



* ما في table بحسب $f_{0.95}$ ففي صيغة بقدر أجبها فيها:

$$f_{1-\alpha, v_1, v_2} = \frac{1}{f_{\alpha, v_2, v_1}} \quad \text{so} \quad f_{0.05, 10, 5} = \frac{1}{4.74} = 0.211$$

* اليوكس بالكتاب صفحة 385 كاتب كشي كنت F

The CI: $\left[\frac{S_1^2}{S_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{S_1^2}{S_2^2} f_{\alpha/2, n_2-1, n_1-1} \right]$

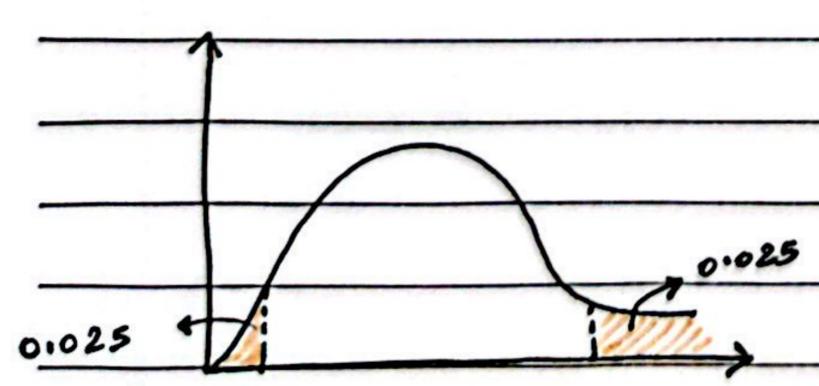
بكتابي

* Problem 10-54:

Sample 1	Sample 2
$S_1 = 4.7$	$S_2 = 5.8$
$n_1 = 10$	$n_2 = 16$

$H_1: \sigma_1^2 \neq \sigma_2^2 \rightarrow \frac{\sigma_1^2}{\sigma_2^2} = 1$
 $H_0: \sigma_1^2 = \sigma_2^2$
 $\hookrightarrow \frac{\sigma_1^2}{\sigma_2^2} \neq 1$

$\alpha = 0.05$



$$f_{0.975, 9, 15} = \frac{1}{f_{0.025, 15, 9}} = 0.265$$

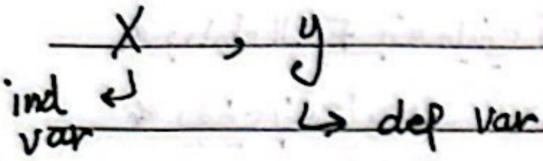
$$F_0 = \frac{S_1^2}{S_2^2} = \frac{(4.7)^2}{(5.8)^2} = 0.657$$

$f_{0.975, 9, 15}$ | $f_{0.025, 9, 15}$ | we fail to reject | Five Apple
 $\hookrightarrow = 3.12$

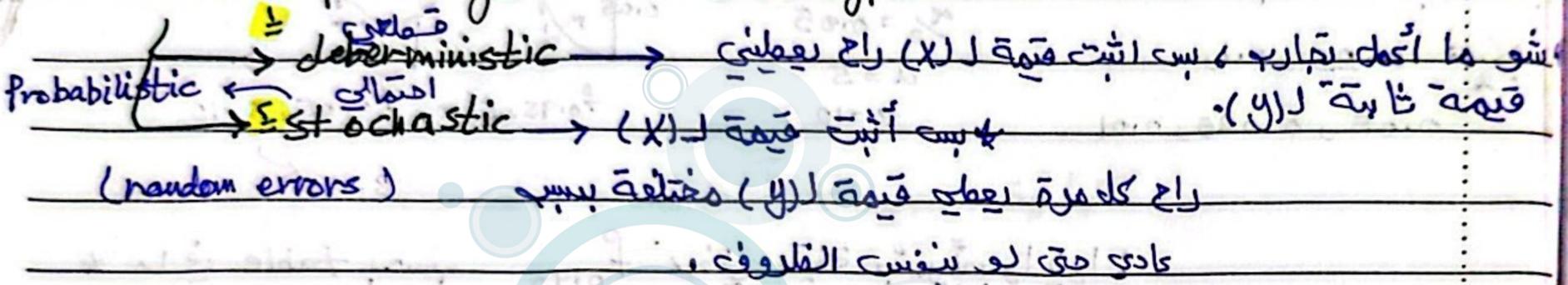
section

11.1 Empirical models:

the regression is a relationship btw 2 or more vars.



relationships in general are 2 types:



زي مساهمة الدائرة

diameter

زي مساهمة النقل الهوائي

يعني ان كل هادي var له ستاتستك

simple model يكون

one indep & one dep var

linear

non deterministic

regression analysis: the collection of statistical tools that are used to model and explore relationship btw vars that are related in a non deterministic manner.

x → ind var (predictor)

y → dep var (response)

expected values → ^{predicted}
 scatter diagram
 error = actual - observed
 best fit line

expected value → ∴ mean

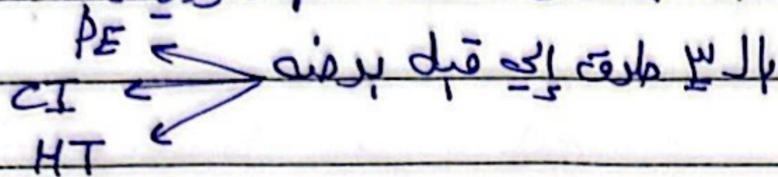
المتوسط

section

11.2) Simple linear regression:

$E(Y|X) = \beta_0 + \beta_1 X$ ← المعادلة التي

estimation process linear regression parameters data



Prediction ← LR
optimization purposes

the least squares estimates

estimators (best fit line)

errors

$\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x}$

$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i x_i - \frac{(\sum_{i=1}^n y_i)(\sum_{i=1}^n x_i)}{n}}{\sum_{i=1}^n x_i^2 - \frac{(\sum_{i=1}^n x_i)^2}{n}}$ ← S_{xy} sum of squares for the products btw x and y

$\sum_{i=1}^n x_i^2 - \frac{(\sum_{i=1}^n x_i)^2}{n}$ ← S_{xx} sum of squares for x

$S = \sqrt{\frac{\sum (x_i - \bar{y})^2}{n-1}}$ ← SD variance

$S_{xx} = \sum_{i=1}^n (x_i - \bar{x})^2 = \sum_{i=1}^n x_i^2 - \frac{(\sum_{i=1}^n x_i)^2}{n}$

$S_{xy} = \sum_{i=1}^n (y_i - \bar{y})(x_i - \bar{x}) = \sum_{i=1}^n x_i y_i - \frac{(\sum_{i=1}^n x_i)(\sum_{i=1}^n y_i)}{n}$

so $\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}$

not estimated ← λ
 but
 predicted value of y for a given value of X

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 X$$

بصير المعادلة

القيمة الحقيقية ببيها من هون

$$y = \beta_0 + \beta_1 X + e$$

لما استخدم ال

estimators بصير ال error (residual)

$$e = \text{actual} - \text{estimated}$$

from sample

from model

مقدرت بالقيم ال موجودة

بال sample

بختلف من e ← Var

X	Y
3	6

من ال sample

if $\hat{y} = 5.8$ so $e = 6 - 5.8 = 0.2$

هاد لقيمة وحدة معينة

(the residual)

Mean ال = صفر وال Var ال (σ^2) تقدرت من العلاقة هادي

$$\sigma^2 = \frac{SS_E}{n-2}$$

(the estimator of variance)

لينة ما يعرف ال قيمة ال X تطلع ال اما التارقمية ال X

the errors sum of squares

كيف ابيها

$$SS_E = SS_T - \hat{\beta}_1 S_{XY}$$

Total

هو نفسا SS_T كيف ابيها

$$SS_T = \sum_{i=1}^n (y_i - \bar{y})^2$$

$$\sum_{i=1}^n y_i^2 - n \bar{y}^2$$

يعني كطولات ال SS_T بحد SS_E بحد 16^2

Ceramic American Society :
Problem

"the least squares" estimators → $\hat{\beta}_0$ و $\hat{\beta}_1$ قسمة

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 X$$

linear regression model

$$\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}$$

- 1) إيجاد جدول لـ X و y و yX و X² و y²
- 2) إيجاد المتوسطات لكل متغير، \bar{X} و \bar{y}
- 3) إيجاد S_{xx} و S_{xy} و S_y
- 4) إيجاد $\hat{\beta}_0$ و $\hat{\beta}_1$ و اكتب المعادلة

$$S_{xx} = \sum X_i^2 - \frac{(\sum X_i)^2}{n}$$

$$S_{xy} = \sum X_i y_i - \frac{\sum X_i \sum y_i}{n}$$

$$S_{yy} = \sum y^2 - \frac{(\sum y)^2}{n}$$

X	y	X ²	y ²	Xy
1100	30.8	1210000	948.64	33880
1200	19.2	1440000	368.64	23040
1300	6	1690000	36	7800
1100	13.5	1210000	182.25	14850
1500	11.4	2250000	129.96	17100
1200	7.7	1440000	59.29	9240
1300	3.6	1690000	12.96	4680

$\bar{X} = 1242.85$ $\bar{y} = 13.1714$ $\sum X^2 = 10930000$ $\sum y^2 = 1737.74$
 $\sum X = 8700$ $\sum y = 92.2$ $\sum Xy = 110590$

$$S_{xx} = 10930000 - \frac{(8700)^2}{7} = 117142.86$$

$$S_{xy} = 110590 - \frac{(8700)(92.2)}{7} = -4001.4$$

$$\hat{\beta}_1 = \frac{-4001.4}{117142.86} = -0.0342$$

$$\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{X}$$

$$\hat{\beta}_0 = 13.17 + 0.0342 \times (1242.86) = 55.68$$

the model → $\hat{y} = 55.68 - 0.0342X$

a) Find an estimate for σ^2 ?

$$SS_T = \sum y_i^2 - n \bar{y}^2$$

$$1737.74 - (7)(13.17)^2 = 523.6$$

$$SS_E = SS_T - \hat{\beta}_1 S_{xy}$$

$$523.6 + 0.0342(-4001.4) = 386.7$$

$$\hat{\sigma}^2 = \frac{SS_E}{n-2} = \frac{386.7}{5} = 77.35$$

b) mean proosity? for a 1400° temp

$$\hat{y} = 55.68 - 0.0342(1400) \rightarrow 7.8$$

• لو ملاب نرسم scatter diagram ونوصف العلاقة ، كادي يعني بنعنين النقاط لـ x و y .
 • كذا ما تكون العلاقة لينيير أملا .

Section 11.4)

• الكشيت الماضي كان ايه حسبنا numerical value يعني estimators point single
 β_0 و β_1 hypothesis testing
 • هون بينا نحسب ال

Sample data ← هون statistics بقتو كال
 و هون RVs

$$\hat{\beta}_1 = \beta_1 \rightarrow \text{Var } \hat{\beta}_1 = \frac{\hat{\sigma}^2}{S_{XX}} \left. \begin{array}{l} \text{properties for} \\ \text{the slope} \end{array} \right\}$$

$$\hat{\beta}_0 = \beta_0 \rightarrow \text{Var } \hat{\beta}_0 = \hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{XX}} \right] \left. \begin{array}{l} \text{properties for} \\ \text{the intercept} \end{array} \right\}$$

$E \leftarrow$ expected value)
 $SE \leftarrow$ (standard error)

how to hypothesis testing

$H_0: \beta_1 = \beta_{1,0}$ → hypothesized value

$H_1: \beta_1 \neq \beta_{1,0}$

test value

$T_{critical} = T_{\alpha/2, n-2}$

من هون بحسب $T_{critical}$

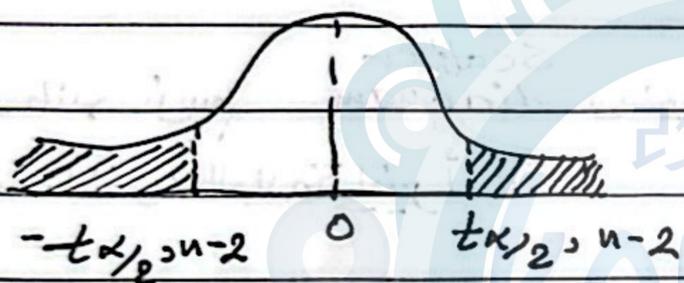
2 sided كالتالي

T dist

$T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{XX}}}$

من هون بحسب ال test statistic

$n-2$ ← Dof كالتالي



for the slope:

for the intercept:

$H_0: \beta_0 = \beta_{0,0}$ ← hypothesized

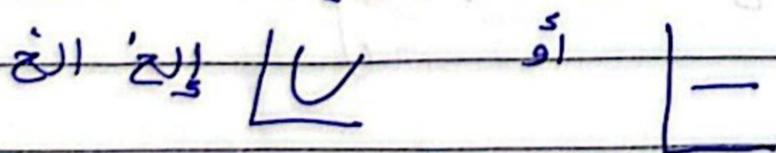
$H_1: \beta_0 \neq \beta_{0,0}$

true ← (بالعدد)

$T_{critical} = t_{\alpha/2, n-2}$

$T_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{X}^2}{S_{XX}} \right]}}$

special case. كالتالي slope يكون يساوي صفر، يعني يا العلاقة تكون ثابتة يا انما

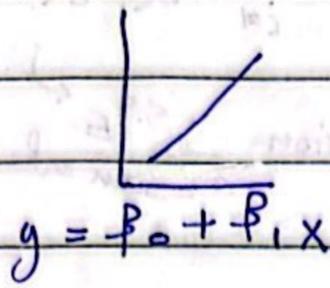


$y = \beta_0 + \beta_1 x^2$

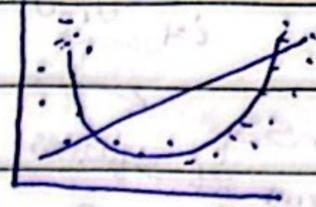
$y = \beta_0$

لو $\beta_1 \neq 0$ في هاليتين ، يا ليني ، يا درجاة اتك من التريسي

$\beta_1 \neq 0 \rightarrow$



or



$y = \beta_0 + \beta_1 x + \beta_2 x^2 + \dots$

$H_0 : \beta_1 = 0$
 $H_1 : \beta_1 \neq 0$

Significance of regression \rightarrow هل هالمتة اول

\rightarrow testing if the slope = or $\neq 0$

fail to reject H_0 | $\beta_1 \ll T_0$ و $T_{critical}$ بيمنس

$\rightarrow \beta_1 = 0$ often
 we are in this case

لو في كمان طريقة لالتك هاد المتة ، يا

if rejection of H_0

analysis of var approach

$\rightarrow \beta_1 \neq 0$

[ANOVA]

we are in this case

Ceramic Society

لو بي اشي فزي كالتسوال ابي مينيا

test for significance of regression provide p-value for this test.

$H_0 : \beta_1 = 0$

2) $t_{\alpha/2, n-2} = t_{0.025, 5} = -2.571$

هالمتة اول (already)

$H_1 : \beta_1 \neq 0$

$T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{XX}}} = \frac{-0.0342 - 0}{\sqrt{77.35 / 117142.86}}$

$\hat{\beta}_1 = -0.0342$

$\hat{\beta}_0 = 55.68$

$\hat{y} = 55.68 - 0.0342x$

$S_{XX} = 117142.86$

$\hat{\sigma}^2 = 77.35$

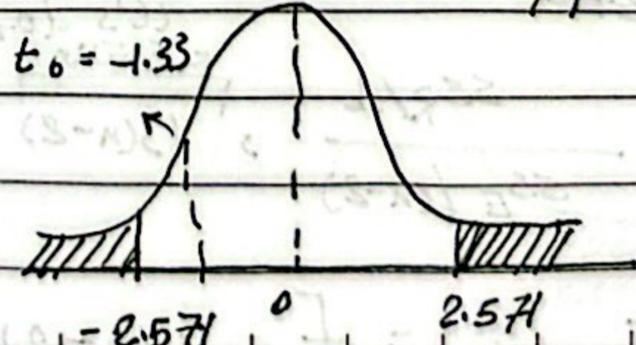
$t_0 = -1.33$

3) fail to reject H_0

$0.1 < \frac{p\text{-value}}{2} < 0.25$

if $n = 7, \alpha = 0.05$

$0.2 < p\text{ value} < 0.5$



So, $\beta_1 = 0$

\rightarrow يا العلاقة اقتران ثابتة
 \rightarrow يا العلاقة من higher degree بس مع دال X = صفر

ANOVA:

بدن تقسم هون ال variability

$$\sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n (\hat{y}_i - \bar{y})^2 + \sum_{i=1}^n (y_i - \hat{y}_i)^2$$

SS_T total sum of squares
 SSR sum of regression
 SS_E sum of error

$$y = \beta_0 + \beta_1 x + E$$

the regression component
 the error component
 the variability in y comes from 2 components (two sources)

identity: $SS_T = SSR + SS_E$

$SS_T = \sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n y_i^2 - n\bar{y}^2$

(تأني بطون ماسية كل هودول) بين التكرار ماسية بت تعاملتها حوا من قبل

analysis of variability sources ال بتوف شو ال sources الهم ، وبتجيبهم ، ففكرة

ANOVA هي ياقتصار partitioning

المفروضه التغيير الاكبر يكون بـ SS_R ، لو كان بـ SS_E معناه العوديل تبقي مش مناسبه يكون العوديل احسن لو هاي \rightarrow كانت اكبر ، more adequate

Chi-square var ، و ال dof ال = $n-2$
 $\frac{SS_E}{n-2}$ $\frac{SSR}{1}$

hypothesis testing
 one ind var is

test statistic هو ال F_0 $\frac{SSR/1}{SS_E/(n-2)}$ شو بعدي ؟
 it's dof كالتريتيب

$F_0 = \frac{MSR}{MSE}$

mean square regression
 mean square error

$F_{critical} = F_{\alpha, 1, (n-2)}$

[ANOVA table]

انما كذا في الجدول التالي

Source of variation	(SS) sum of squares	Dof	mean square	F _o
Regression	$SS_R = \hat{\beta}_1 \cdot S_{xy}$	1	MS_R	MS_R / MS_E
Error	$SS_E = SS_T - \hat{\beta}_1 \cdot S_{xy}$	n-2	$MS_E = \frac{SS}{dof}$	
Total	SS_T $\rightarrow = \sum y_i^2 - n\bar{y}^2$	n-1	$\frac{SS}{dof}$	

* $MS_E = \hat{\sigma}^2$

مطابق

$F_c = F_{\alpha, 1, n-2}$
critical

في اختبار ANOVA للبيانات ceramic

Identity (الهوية)	already given
ANOVA table	$\hat{\beta}_1 = -0.0342$
hypothesis testing	$\hat{\beta}_0 = 55.68$
	$S_{xx} = 117142.86$
	$S_{xy} = -4001.4$

$SS_T = \sum y_i^2 - n\bar{y}^2$
 $= 1737.74 - (7)(13.17)^2$
 $= 523.6$

$SS_E = 523.6 - 136.8 = 386.8$

$SS_R = \hat{\beta}_1 \cdot S_{xy}$
 $= (-0.0342)(-4001.4)$
 $= 136.8$

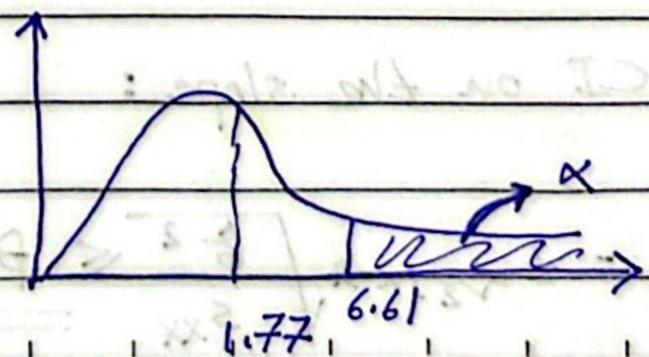
table II

using n=7 & alpha=0.05

Source	SS	Dof	mean squares	F _o
Reg	136.8	1	136.8	1.77
Error	386.8	5	77.36	
Total	523.6	6		

$F_c \rightarrow F_{0.05, 1, 5} = 6.61$

we fail to reject H₀



- * Notes :
- 1) linear regression coefficients are estimated by least squares.
 - 2) parameters are estimated by least squares.
 - 3) total variation (total sum of squares) is partitioned into regression (explained) and error (unexplained) components.
- | | |
|-----|--------|
| Dof | } → SS |
| 1 | |
| n-2 | |
| n-1 | |

لازم ال MSR تكون أكبر من ال MSE لاستناد ال ودي حقي و زادت قيمة F_0 يعني قربنا من منطقة ال rejection أكثر ، يزيد رفضي لوائي ال hypothesis $H_0: \beta_1 = 0$

المعادلة من كينفي :

* SS_R : regression sum of squares sometimes called "model" sum squares
 * SS_E : error sum of squares is called the "residual" sum squares

$$T_0^2 = \frac{(\hat{\beta}_1)^2 S_{xx}}{6^2} = \frac{SSR}{MSE} = \frac{MSR}{MSE}$$

لأن linear ، Pof=1

المعادلة من كينفي

$$T_0 = \frac{\hat{\beta}_1}{\sqrt{6^2/S_{xx}}}$$

معناها تربيع

intercept ال T_0 ال

$$T_0^2 = F_0$$

CI on the slope and intercept :

1] CI on the slope :

$$\hat{\beta}_1 - t_{\alpha/2, n-2} \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}} \leq \beta_1 \leq \hat{\beta}_1 + t_{\alpha/2, n-2} \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}}$$

2] CI on the intercept :

$$\hat{\beta}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \leq \beta_0 \leq \hat{\beta}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}$$

standard error for the intercept

* CI on the mean response : $\hat{\mu}_{Y|X_0} = \hat{\beta}_0 + \hat{\beta}_1 X_0$

متوسط الاستجابة

$$\hat{\mu}_{Y|X_0} - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]} \leq \mu_{Y|X_0} \leq \hat{\mu}_{Y|X_0} + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]}$$

↓
(response)

Section 11.6 :

Y_0 \equiv prediction of new observations

لكل سبب تقويتم قيم X سببها Y (توقع Y)

→ its estimator is \hat{Y}_0

بالرسم يتشرف انه الأماكن القريبة كل \bar{x} تكون أضيقت (narrower) والى طرفين يبتعد \bar{x} من تقديرات أوسع أكبر بما إنه يتردها .

CI get narrower

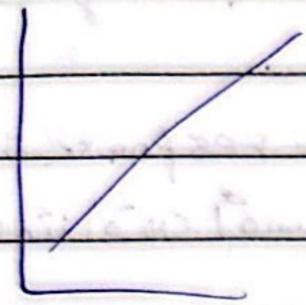
* Prediction interval on future observation Y_0 at the value X_0 is given:

$$\hat{y}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[1 + \frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]} \leq Y_0 \leq \hat{y}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[1 + \frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]}$$

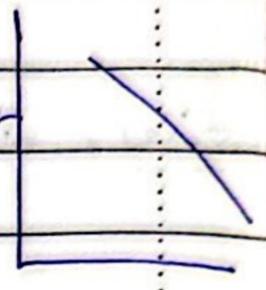
CI get wider

تقديرات أوسع (1) سببها

لا يكون في علاقة بين متغيرين إذا كان uncorrelated



perfect (+) linear correlation



perfect (-) linear correlation

طبعاً ما د مساحه و دالة راج يكون في error و في العلاقة بدون كذا
• perfect

strength of the linear correlation:

- 1) "r" → $r = 1$ Perfect (+)
- ↳ $r = -1$ perfect (-)
- ↳ $r = 0$ no linear relationship
- $0 \leq r \leq 1$

total variation in y = $\left. \begin{matrix} \text{variation due to regression model} + \text{var due to randomness} \end{matrix} \right\} \begin{matrix} E_e \sim N(0, \sigma^2) \\ \text{متغير } y \text{ ال (متغير)} \\ \text{Normal} \end{matrix}$

Total var in y =

$$y = \beta_0 + \beta_1 x + \epsilon \text{ (real } y)$$

$$\hat{y} = \beta_0 + \beta_1 x \text{ (estimated } y)$$

$$y - \hat{y} = \epsilon \text{ (real - Estimated)}$$

$\hat{\beta}_0$ و $\hat{\beta}_1$ بتسمى β_0 و β_1 parameter estimation classically

$$y_i = \hat{\beta}_0 + \hat{\beta}_1 x_i + e_i$$

$$\hat{y}_i = \hat{\beta}_0 + \hat{\beta}_1 x_i$$

$$e_i = y_i - \hat{y}_i$$

Sum of squares \equiv Variability

$r \rightarrow$ Pearson correlation coefficient

$$r = \frac{S_{xy}}{\sqrt{S_{xx} S_{yy}}}$$

no unit for r

لا وحدة
بشكل إشارة
r

Sign for r is the same for $\hat{\beta}_1$

$$R^2 = \frac{\hat{\beta}_1 S_{xy}}{S_{yy}}$$

(coefficient of determination)

القيمة التي نطلع منها
هي يكون كمقدرة أفضل
variation

$$\frac{SS_{Reg}}{S_{yy}}$$

Section 11.7 :

Residual analysis : $e_i = y_i - \hat{y}_i$

actual ← → من
 regression
 ما نفوض قيم X
 بالمدى ، يكون لنا داتا بجدول

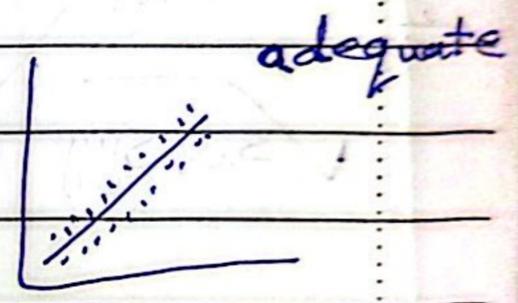
The normality test :

Normal probability plot → hypothesis testing

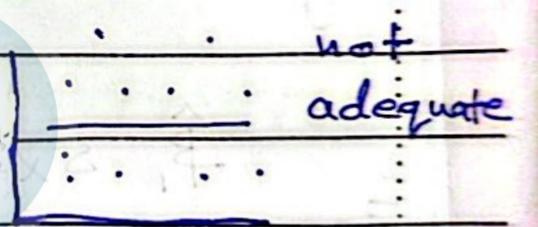
H_0 : The residuals are normally distributed
 H_1 : " " " " not " " "

نرسم plot مع الداتا إذا كانو كثير قريبين من
 $N \sim$ a line best fit line

Failed to reject H_0
 → so it's $\sim N$ & p-value is large



Stdev for the error is $\hat{\sigma}$, & $\hat{\sigma}^2$ is $\frac{SSE}{n-2}$



Coefficient of determination (R^2) :

$R^2 = \frac{SSR}{SST}$ or $1 - \frac{SSE}{SST}$

residual analysis راسد
 ← ← ←
 بقوت

$0 \leq R^2 \leq 1$

قدرة قدر يفسر
 variability بالمدى

accounts ≡ يفسر

* Section 11.8)

bivariate \rightarrow متغيرين
بمتغيرين

* Correlation coefficient (ρ)

$$\rho = \frac{\sigma_{xy}}{\sigma_x \sigma_y} \rightarrow \text{Covariance} \quad \sigma_{xy} = E(x - \mu_x)(y - \mu_y)$$

or $\begin{matrix} \rightarrow + \rightarrow & x \uparrow \therefore y \uparrow \\ \rightarrow - \rightarrow & x \uparrow \therefore y \downarrow \end{matrix}$

$$\rho = \sqrt{R^2}$$

design and analysis of single-factor experiment:

the analysis of variance. } one ind.
 Var effect
 one dep var

Section 13.2) ex 13-2.1 (مثال) :

table 13-1)

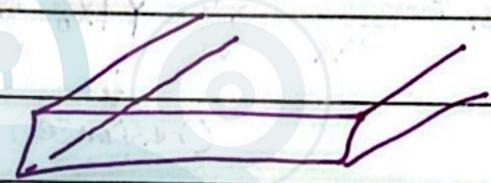
Chapter 14 : α اول ايشي اينا سم ندرس 2 factors صوت مبدئياً وبعدين راج نخليهم اكثر .

2 factors

A : a \rightarrow levels

B : b

index
 i



تقرض بدنا ندرس

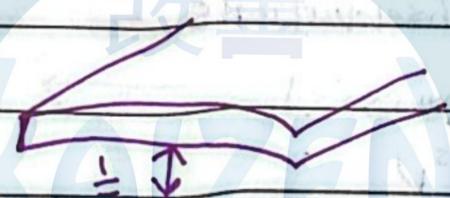
العوامل اي خلو هاي

البلاطة دقيير مقعرة واي

Temp و speed

من طريقه نقيس مسافه

index
 j



Factor A: "speed"

		L = 10 m/s	H = 20 m/s
Factor B	L 100°C	3, 4	5, 6
"temp"	H	7, 8	9, 10

sample \leftarrow \rightarrow sample
 1
 10

significant اول

والثاني ؟

راج يكون لنا 2 C.I.s ، اكل دالس وحدة

A: $H_0 : \tau_1 = \tau_2 \dots \tau_a = 0 \rightarrow$ if not significant

$H_1 : \tau_i \neq 0$ at least 1 i not equal , $i = 1, \dots, a$

B: $H_0 : \beta_1 = \beta_2 \dots \beta_b = 0$

$H_1 : \beta_j \neq 0$, $j = 1, 2, \dots, b$

for at least one j

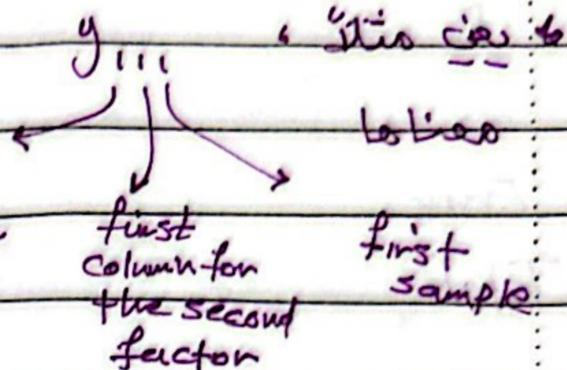
our model table

y_{ij}

→ 2 factors

→ y_{ijk} (our data point)

include data samples



يعني من الجدول ابي املينا في المنة

Ex: $y_{222} \rightarrow 10$

So $y_{ijk} = \mu + \tau_i + \phi_j + \epsilon_{ijk}$

$i = 1, 2, \dots, a$
 $j = 1, 2, \dots, b$
 $k = 1, 2, \dots, n$

the grand mean ← من اثار
 factor الاول ← من اثار
 factor الثاني ← من اثار

$a = b = n = 2$ يوجد اثنان

كل data points راج يكون لها i, j, k و كل تقاطع بالجدول هو

Source of variation

Factor A	Σ treatment combination	
Factor B	TCS	TC
Error	TC	TC
Total	TC	TC

$A =$ avg of response at high level - avg of resp at low level
 factor effect

$B =$ // - //

Source ss Dof Ms Fo P-value

A

B

Error

Total

3 factor effect

$$A = \frac{6+5+9+10}{4} - \frac{3+4+7+8}{4}$$

$$\frac{30}{4} - \frac{22}{4} \rightarrow 2$$

Factor A

	L	H
L	3, 4	5, 6
H	7, 8	9, 10

Factor B

$$B = \frac{7+8+9+10}{4} - \frac{3+4+5+6}{4}$$

$$\frac{34}{4} - \frac{18}{4} \rightarrow 4$$

4 data points

slope A
slope B

response

B أكثر من A (بمقارنة مسيحية وإشارة)

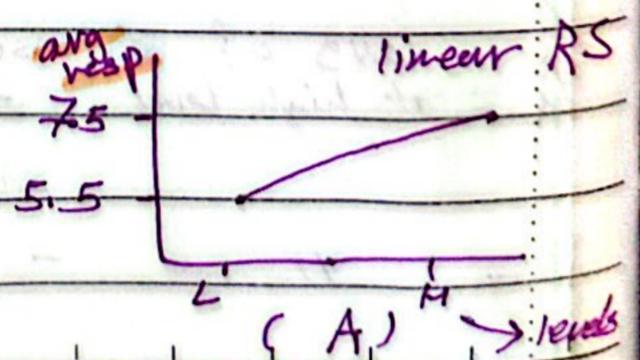
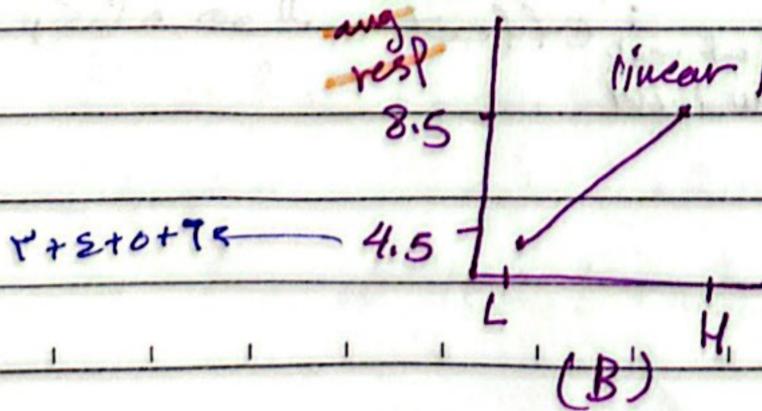
more significant ← B

من High إلى low أو العكس

بإشارة (indication) من نتيجة الأتومات

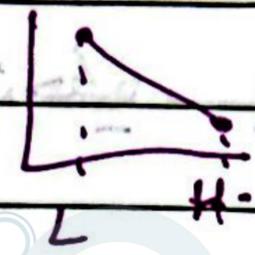
Factor B ← main effect factor plot

إشارة في اتجاه واحد

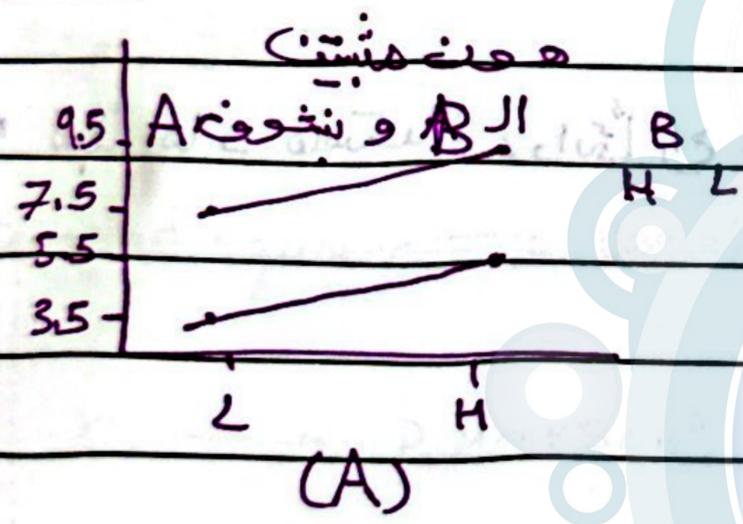


Five Apple

لو ان sign (-) line (—) فعنا لما أكثر بال factor من low
 response بقا H ← high



لو ان response لا كان تقصير التقدير و ابي هو كل ما قل يكون احمس يعني المتناقض احمس



interaction plot ده في هنا اسي اسوي

بنيشوف A و B سواء ال avg ل (L) (L)

كان ($\frac{3+4}{2}$) ← 3.5

5.5 ← ($\frac{5+6}{2}$)

حيث ان high وان سا و كل بقا اقل اتم A و B بنفس الرسمة

13

Design and Analysis of Single-Factor Experiments: The Analysis of Variance

CHAPTER OUTLINE

13-1 DESIGNING ENGINEERING EXPERIMENTS	13-3 RANDOM EFFECTS MODEL
13-2 COMPLETELY RANDOMIZED SINGLE-FACTOR EXPERIMENT	13-3.1 Fixed Versus Random Factors
13-2.1 Example	13-3.2 ANOVA and Variance Components
13-2.2 Analysis of Variance	13-4 RANDOMIZED COMPLETE BLOCK DESIGN
13-2.3 Multiple Comparisons Following the ANOVA	13-4.1 Design and Statistical Analysis
13-2.4 Residual Analysis and Model Checking	13-4.2 Multiple Comparisons
13-2.5 Determining Sample Size	13-4.3 Residual Analysis and Model Checking

LEARNING OBJECTIVES

After careful study of this chapter, you should be able to do the following:

1. Design and conduct engineering experiments involving a single factor with an arbitrary number of levels
2. Understand how the analysis of variance is used to analyze the data from these experiments
3. Assess model adequacy with residual plots
4. Use multiple comparison procedures to identify specific differences between means
5. Make decisions about sample size in single-factor experiments
6. Understand the difference between fixed and random factors
7. Estimate variance components in an experiment involving random factors
8. Understand the blocking principle and how it is used to isolate the effect of nuisance factors
9. Design and conduct experiments involving the randomized complete block design

13-1 Designing Engineering Experiments

Every experiment involves a sequence of activities:

1. **Conjecture** – the original hypothesis that motivates the experiment.
2. **Experiment** – the test performed to investigate the conjecture.
3. **Analysis** – the statistical analysis of the data from the experiment.
4. **Conclusion** – what has been learned about the original conjecture from the experiment. Often the experiment will lead to a revised conjecture, and a new experiment, and so forth.

تخمین ←

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

A manufacturer of paper used for making grocery bags is interested in improving the tensile strength of the product. Product engineering thinks that tensile strength is a function of the hardwood concentration in the pulp and that the range of hardwood concentrations of practical interest is between 5 and 20%. A team of engineers responsible for the study decides to investigate four levels of hardwood concentration: 5%, 10%, 15%, and 20%. They decide to make up six test specimens at each concentration level, using a pilot plant. All 24 specimens are tested on a laboratory tensile tester, in random order. The data from this experiment are shown in Table 13-1.

$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$
 $H_1: \mu_1 \neq \mu_2 \neq \mu_3 \neq \mu_4$] \rightarrow at least 2
 OR anova

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

Table 13-1 Tensile Strength of Paper (psi)

Hardwood Concentration (%)	Observations						Totals	Averages
	1	2	3	4	5	6		
5	7	8	15	11	9	10	60	10.00
10	12	17	13	18	19	15	94	15.67
15	14	18	19	17	16	18	102	17.00
20	19	25	22	23	18	20	127	21.17
							383	15.96

Single factor with 4 levels
pop1 \leftarrow 5%
pop2 \leftarrow 10%
treatment 1 \leftarrow 5%
treatment 2 \leftarrow 10%
treatment 3 \leftarrow 15%
treatment 4 \leftarrow 20%
 $\sum_{j=1}^6 y_{ij}$
Sample size
as notation
 $y_{i.} = \sum_j y_{ij}$
the dot means the sum
 $\bar{y}_{i.}$
averages for each level
 $T_1 = 15.96 - 10 = 5.96$
overall mean
بعضی اطلاعات کن کل داده (Mean pop)
اینها انوفا table

$$SS_{total} = (7)^2 + (8)^2 + \dots + (20)^2 - \frac{(383)^2}{4 \times 6} = 812.16$$

$$SS_{treat} = \frac{60^2 + 94^2 + \dots + 127^2}{6} - \frac{(383)^2}{4 \times 6} = 382.79$$

$$SS_{error} = SS_{total} - SS_{treat} = 130.17$$

$$SS_T = SS_{treat} + SS_E$$

	SS	Dof	Ms	Fo
treatment	382.79	3	127.59	19.59
error	130.17	20	6.51	
Total	512.96	23		

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

- The levels of the factor are sometimes called **treatments**.

- Each treatment has six observations or **replicates**.

- The runs are run in **random** order.

ما يتكرر
الـ conditions
تكرار
= n

البيانات فوق
وانه 24
data points

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

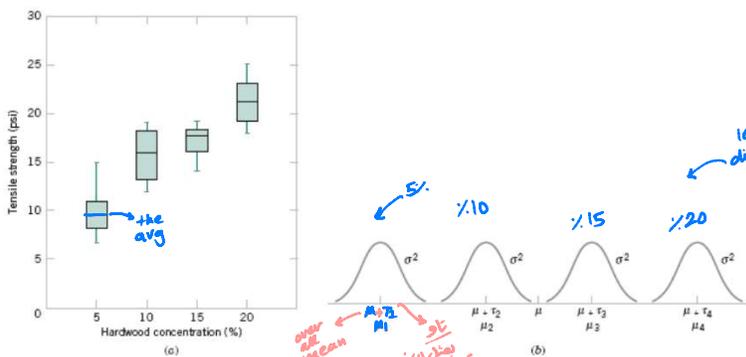


Figure 13-1 (a) Box plots of hardwood concentration data. (b) Display of the model in Equation 13-1 for the completely randomized single-factor experiment

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Suppose there are a different levels of a single factor that we wish to compare. The levels are sometimes called **treatments**.

Table 13-2 Typical Data for a Single-Factor Experiment

Treatment	Observations				Totals	Averages
1	y_{11}	y_{12}	...	y_{1n}	$y_{1\cdot}$	$\bar{y}_{1\cdot}$
2	y_{21}	y_{22}	...	y_{2n}	$y_{2\cdot}$	$\bar{y}_{2\cdot}$
...
a	y_{a1}	y_{a2}	...	y_{an}	$y_{a\cdot}$	$\bar{y}_{a\cdot}$
					$y_{\cdot\cdot}$	$\bar{y}_{\cdot\cdot}$

المصفوفة العامة
والتي هي الجدول
التي تكتب

المفرد به
كلها تجرئة
وطلنا منها كل
ال observations
هنا بدنا نعملها
ANOVA تحليل عام

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

We may describe the observations in Table 13-2 by the linear statistical model:

$$Y_{ij} = \mu + \tau_i + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

The model could be written as

$$Y_{ij} = \mu_i + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

where y_{ij} is a random variable denoting the (ij) th observation, μ is a parameter common to all treatments called the **overall mean**, τ_i is a parameter associated with the i th treatment called the i th **treatment effect**, and ϵ_{ij} is a random error component.

row كل row
observation
random error
within the same
treatment
observations
treatments
level

لأنه ناتج من انفراف
level
انفراف ال Observation
ال overall mean

$\mu + \tau_i$

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Fixed-effects Model

Conclusion effects the level only

The treatment effects are usually defined as deviations from the overall mean so that:

$$\sum_{i=1}^a \tau_i = 0$$

Also,

$$y_{i.} = \sum_{j=1}^n y_{ij}$$

$$\bar{y}_{i.} = y_{i.}/n \quad i = 1, 2, \dots, a$$

$$y_{..} = \sum_{i=1}^a \sum_{j=1}^n y_{ij}$$

$$\bar{y}_{..} = y_{..}/N$$

البيانات على الـ n
تكون للـ i
لعدد الـ j
Replace
الصف
مع الـ i
التعاملات treatments

a * n

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

the ANOVA

We wish to test the hypotheses:

وانه ليست الفروقات، كلهم
في بعض ويساوي مع
بعض الفروقات واحد لا يساوي
معظم، الـ i، المع

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \quad \text{for at least one } i$$

The analysis of variance partitions the total variability into two parts.

تقسمي الـ
variability
بال treatment
وال error

$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$
 $H_1: \text{at } \mu_i \neq \mu_j \text{ for at least}$

	SS	Dof	MS
treatment	SS_{treat}	$a-1$	$SS_{treat}/(a-1) = MS_{treat}$
error	SS_E	$a(n-1)$	$SS_E/a(n-1) = MS_E$
Total	SS_{Total}	$(an-1)$	

$F_0 = \frac{MS_{treat}}{MS_{error}}$
 مقارنتها بمس error $\rightarrow f_{\alpha, (a-1), a(n-1)}$
 point estimator for σ^2

The ANOVA table \rightarrow

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Definition

افتقارها ANOVA

The sum of squares identity is

$$\sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_{..})^2 = n \sum_{i=1}^a (\bar{y}_i - \bar{y}_{..})^2 + \sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_i)^2 \quad (13-5)$$

or symbolically

$$SS_T = SS_{Treatments} + SS_E \quad (13-6)$$

total sum of square من المساحة الأخرى لعدد

the level

بمسوا بالطرح

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

The expected value of the treatment sum of squares is

$$E(SS_{Treatments}) = (a-1)\sigma^2 + n \sum_{i=1}^a \tau_i^2$$

and the expected value of the error sum of squares is

$$E(SS_E) = a(n-1)\sigma^2$$

دof for error $\rightarrow MS_E = \frac{SS_E}{Dof_E}$

The ratio $MS_{Treatments} = SS_{Treatments}/(a-1)$ is called the **mean square for treatments**.

!) why?

treatment	a levels	(4) 5 10 15 20
observation	n level	(6) 24
total obs.	$a \cdot n$	$24 = 24$
treatment	$Df_{treat} = a - 1$	$4 - 1 = 3$
Error	$= a(n-1)$	$4 \cdot (6-1) = 20$
total	$Df_{total} = an - 1$	$24 - 1 = 23$

total-treatment

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

The appropriate test statistic is

$$F_0 = \frac{SS_{\text{Treatments}} / (a - 1)}{SS_E / [a(n - 1)]} = \frac{MS_{\text{Treatments}}}{MS_E} \quad (13-7)$$

treatment's dof (above $(a-1)$)
التوزيع الى اناج (above $(a-1)$)
بسيه الانتقاد (above $(a-1)$)
بيت ال انتقاد (above $(a-1)$)
error's dof (below $[a(n-1)]$)
التقاربات (below $[a(n-1)]$)
within the treatment (below $[a(n-1)]$)

We would reject H_0 if $f_0 > f_{\alpha, a-1, a(n-1)}$

البسط معناها أكبر
من المقام يطبق
يعني راج نعمل تست
لانه الانقومات
بالبسط = صغرى
المقارنة

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Definition

The sums of squares computing formulas for the ANOVA with equal sample sizes in each treatment are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{y_{..}^2}{N} \quad (13-8)$$

the sum (above $y_{..}^2$)
an (below $y_{..}^2$)

and

$$SS_{\text{Treatments}} = \sum_{i=1}^a \frac{y_i^2}{n} - \frac{y_{..}^2}{N} \quad (13-9)$$

The error sum of squares is obtained by subtraction as

$$SS_E = SS_T - SS_{\text{Treatments}} \quad (13-10)$$

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Analysis of Variance Table

Table 13-3 The Analysis of Variance for a Single-Factor Experiment, Fixed-Effects Model

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
Treatments	$SS_{\text{Treatments}}$	$a - 1$	$MS_{\text{Treatments}}$	$\frac{MS_{\text{Treatments}}}{MS_E}$
Error	SS_E	$a(n - 1)$	MS_E	
Total	SS_T	$an - 1$		

the ANOVA table

N

SS error
dof

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

Consider the paper tensile strength experiment described in Section 13-2.1. We can use the analysis of variance to test the hypothesis that different hardwood concentrations do not affect the mean tensile strength of the paper.

The hypotheses are

$$H_0: \tau_1 = \tau_2 = \tau_3 = \tau_4 = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i .$$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

We will use $\alpha = 0.01$. The sums of squares for the analysis of variance are computed from Equations 13-8, 13-9, and 13-10 as follows:

$$\begin{aligned}
 SS_T &= \sum_{i=1}^4 \sum_{j=1}^6 y_{ij}^2 - \frac{y_{..}^2}{N} \\
 &= (7)^2 + (8)^2 + \cdots + (20)^2 - \frac{(383)^2}{24} = 512.96 \\
 SS_{\text{Treatments}} &= \sum_{i=1}^4 \frac{y_{i.}^2}{n} - \frac{y_{..}^2}{N} \\
 &= \frac{(60)^2 + (94)^2 + (102)^2 + (127)^2}{6} - \frac{(383)^2}{24} = 382.79 \\
 SS_E &= SS_T - SS_{\text{Treatments}} \\
 &= 512.96 - 382.79 = 130.17
 \end{aligned}$$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

The ANOVA is summarized in Table 13-4. Since $f_{0,01,3,20} = 4.94$, we reject H_0 and conclude that hardwood concentration in the pulp significantly affects the mean strength of the paper. We can also find a P -value for this test statistic as follows:

$$P = P(F_{3,20} > 19.60) \approx 3.59 \times 10^{-6}$$

Since $P \approx 3.59 \times 10^{-6}$ is considerably smaller than $\alpha = 0.01$, we have strong evidence to conclude that H_0 is not true.

Table 13-4 ANOVA for the Tensile Strength Data

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P -value
Hardwood concentration	382.79	3	127.60	19.60	3.59 E-6
Error	130.17	20	6.51		
Total	512.96	23			

↓
 $P(F_{3,20} > 19.6)$
 بعد اول F dist

$$SS_T = \sum_{i=1}^4 \sum_{j=1}^6 y_{ij}^2 - \frac{y_{..}^2}{N}$$

$$= 7^2 + 8^2 + 15^2 + \dots + 20^2 - \frac{(383)^2}{24}$$

$$SS_T = 512.96$$

$$SS_{\text{treatment}} = \sum_{i=1}^4 \frac{y_{i.}^2}{n} - \frac{y_{..}^2}{N}$$

$$= \frac{60^2}{6} + \frac{94^2}{6} + \frac{102^2}{6} + \frac{127^2}{6} - \frac{383^2}{24}$$

$$SS_{\text{treatment}} = \frac{60^2 + 94^2 + 102^2 + 127^2}{6} - \frac{383^2}{24}$$

بعد، نقد، جدول
 anova table
 بعد ما
 نطلع جدول

1) treatment = $\frac{60^2 + 94^2 + 102^2 + 127^2}{6} - \frac{383^2}{24}$

$SS_{\text{treatment}} = 382.79$

$SS_E = SS_T - SS_{\text{treatment}} = 512.96 - 382.79 = 130.17$

Source of variation	DF	SS	MS	F ₀	P-value
treatment (4 groups)	a-1 = 3	382.79	127.6	19.6	
error (within groups)	20	130.17	6.51		
total	N-1 = 23	512.96			

p-value = $P(F_{3,20} > 19.6) <<< 0.01$

$F_{0.01, 3, 20} = 4.94$

ib $F_0 > F_{\alpha, a-1, N-a}$

$F_{0.01, 3, 20}$

$19.6 >> 4.94$

$H_0: \tau_1 = \tau_2 = \tau_3 = \tau_4 = 0$

$H_a: \text{At least } \tau_i \neq 0$

Fail to reject

Handwritten case: is significant.

Table 13-5 Minitab Analysis of Variance Output for Example 13-1

One-Way ANOVA: Strength versus CONC
Analysis of Variance for Strength

Source	DF	SS	MS	F	P
Conc	3	382.79	127.60	19.61	0.000
Error	20	130.17	6.51		
Total	23	512.96			

Individual 95% CIs For Mean
Based on Pooled StDev

Level	N	Mean	StDev
5	6	10.000	2.828
10	6	15.667	2.805
15	6	17.000	1.789
20	6	21.167	2.639

Pooled StDev = 2.551

Fisher's pairwise comparisons
Family error rate = 0.192
Individual error rate = 0.0500
Critical value = 2.086

Intervals for (column level mean) - (row level mean)

	5	10	15
10	-8.739	-2.594	
15	-10.072	-4.406	-3.928
20	-14.239	-8.572	-7.239
	-8.094	-2.428	-1.094

Handwritten notes: *diff btw 2 means* (with arrow pointing to the interval table), *us Pop* (with arrow pointing to the interval table).

13-2 The Completely Randomized Single-Factor Experiment

Definition

A 100(1 - α) percent confidence interval on the mean of the *i*th treatment μ_i is

$$\bar{y}_i - t_{\alpha/2, a(n-1)} \sqrt{\frac{MSE}{n}} \leq \mu_i \leq \bar{y}_i + t_{\alpha/2, a(n-1)} \sqrt{\frac{MSE}{n}} \quad (13-11)$$

Observation 1 avg (factor levels) row (with arrow pointing to \bar{y}_i in the equation)

For 20% hardwood, the resulting confidence interval on the mean is

$$19.00 \text{ psi} \leq \mu_4 \leq 23.34 \text{ psi}$$

$(\bar{y}_1 - \bar{y}_2)$ → *Point estimator for $\mu_1 - \mu_2$*

for treatment 1

$$t_0 = \frac{\bar{y}_1 - \mu_i}{\sqrt{\frac{MSE \hat{\sigma}^2}{n}}}$$

Treatment 1 $t_0 = \frac{\bar{y}_1 - \mu_i}{\sqrt{\frac{MSE}{n}}}$ $H_0: \mu_i = \mu_0$

CI for treatment 1
 95% CI about μ_1 is between
 $\bar{y}_1 - t_{\alpha/2, 20} \cdot \frac{s}{\sqrt{n}} \leq \mu_1 \leq \bar{y}_1 + t_{\alpha/2, 20} \cdot \frac{s}{\sqrt{n}}$
 $10 - t_{0.025, 20} \cdot \frac{\sqrt{6.51}}{6} \leq \mu_1 \leq 10 + t_{0.025, 20} \cdot \frac{\sqrt{6.51}}{6}$
 $7.83 \leq \mu_1 \leq 12.173$

for one treatment

Randomized Single-

Definition

A $100(1 - \alpha)$ percent confidence interval on the difference in two treatment means $\mu_i - \mu_j$ is

$$\bar{y}_i - \bar{y}_j - t_{\alpha/2, a(n-1)} \sqrt{\frac{2MSE}{n}} \leq \mu_i - \mu_j \leq \bar{y}_i - \bar{y}_j + t_{\alpha/2, a(n-1)} \sqrt{\frac{2MSE}{n}} \quad (13-12)$$

2 means μ_i و μ_j بعد انما نستخدم MSE

only for CI, we use t

For the hardwood concentration example,

$$-1.74 \leq \mu_3 - \mu_2 \leq 4.40$$

13-2 The Completely Randomized Single-Factor Experiment

An Unbalanced Experiment

The sums of squares computing formulas for the ANOVA with unequal sample sizes n_i in each treatment are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^{n_i} y_{ij}^2 - \frac{y_{..}^2}{N} \quad (13-13)$$

$$SS_{Treatments} = \sum_{i=1}^a \frac{y_i^2}{n_i} - \frac{y_{..}^2}{N} \quad (13-14)$$

and

$$SS_E = SS_T - SS_{Treatments} \quad (13-15)$$

observation row
 treatment بلوك
 ما اتت نفس عدد ال
 replicates
 له مثلا 5 ال أخذ 6
 مناهات
 ال 10 أخذ 5
 وهكذا

$N = n_1 + n_2 \dots n_a$
 $a \cdot n$ هون متغيرة
 (مجموعهم لعدد n_a)
 كل واحد عدد مناهات

Completely Randomized Single-Factor Experiment

13-2.3 Multiple Comparisons Following the ANOVA

The least significant difference (LSD) is

$$LSD = t_{\alpha/2, a(n-1)} \sqrt{\frac{2MS_E}{n}} \quad (13-16)$$

If the sample sizes are different in each treatment:

$$LSD = t_{\alpha/2, N-a} \sqrt{MS_E \left(\frac{1}{n_i} + \frac{1}{n_j} \right)}$$

← هاي القيمة هي ال LSD
 ← بتخليني اكونم بالزبط وبتن صار ارضاف كيسر.

لو كنتي 4 مشاهرات ، فانا بدي اناون الادي مع 3 بعدين ا مع 4 مع 5 ، مع 6 ، مع 7 ، مع 8 ، مع 9 ، مع 10
 ← يعني زي 2 Pop ، نفس شاتو 10

diff for ϵ ← error في مجموع ال بار c I

↑ $n_1 + n_2 + \dots$ ← ليظهر كلهم
 ← حركه كل treatment كس

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

We will apply the Fisher LSD method to the hardwood concentration experiment. There are $a = 4$ means, $n = 6$, $MS_E = 6.51$, and $t_{0.025, 20} = 2.086$. The treatment means are

- $\bar{y}_1 = 10.00$ psi
- $\bar{y}_2 = 15.67$ psi
- $\bar{y}_3 = 17.00$ psi
- $\bar{y}_4 = 21.17$ psi

The value of LSD is $LSD = t_{0.025, 20} \sqrt{2MS_E/n} = 2.086 \sqrt{2(6.51)/6} = 3.07$. Therefore, any pair of treatment averages that differs by more than 3.07 implies that the corresponding pair of treatment means are different.

$$LSD = t_{\alpha/2, a(n-1)} \sqrt{\frac{2MS_E}{n}}$$

$$= 2.086 \sqrt{\frac{2 \times 6.51}{6}}$$

$$LSD = 2.086 \times 3.07 = 3.07$$

$MS_E = \sigma^2$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

The comparisons among the observed treatment averages are as follows:

$$\begin{aligned}
 4 \text{ vs. } 1 &= 21.17 - 10.00 = 11.17 > 3.07 \\
 4 \text{ vs. } 2 &= 21.17 - 15.67 = 5.50 > 3.07 \\
 4 \text{ vs. } 3 &= 21.17 - 17.00 = 4.17 > 3.07 \\
 3 \text{ vs. } 1 &= 17.00 - 10.00 = 7.00 > 3.07 \\
 3 \text{ vs. } 2 &= 17.00 - 15.67 = 1.33 < 3.07 \rightarrow \text{no diff (not significant)} \\
 2 \text{ vs. } 1 &= 15.67 - 10.00 = 5.67 > 3.07
 \end{aligned}$$

From this analysis, we see that there are significant differences between all pairs of means except 2 and 3. This implies that 10 and 15% hardwood concentration produce approximately the same tensile strength and that all other concentration levels tested produce different tensile strengths. It is often helpful to draw a graph of the treatment means, such as in Fig. 13-2, with the means that are *not* different underlined. This graph clearly reveals the results of the experiment and shows that 20% hardwood produces the maximum tensile strength.

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

* بالناحية العملية نأنا
 بقدر أختار 10% بدل 15%
 وتعملني نفس النتيجة، فويله يستخدم
 resources أقل وتكلفة أقل.

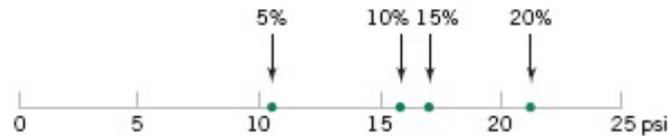


Figure 13-2 Results of Fisher's LSD method in Example 13-2.

Figure 13-2 Results of Fisher's LSD method in Example 13-2

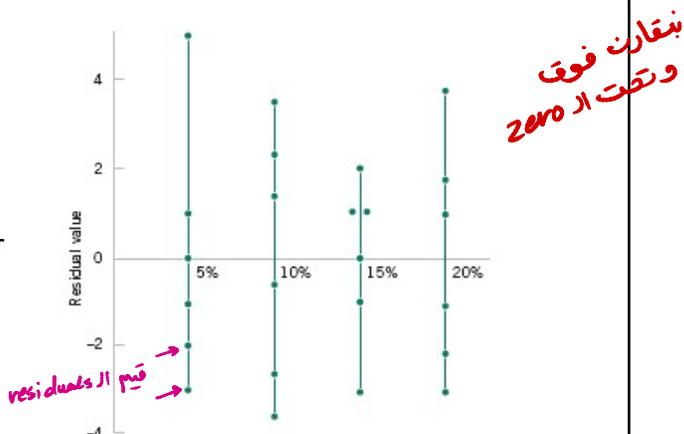
$$\begin{aligned}
 & \bar{y}_3 - t \sqrt{\frac{2MSE}{n}} < \mu_2 - \mu_3 < \bar{y}_3 + t \sqrt{\frac{2MSE}{n}} \\
 & 15.67 - 17 - 2.0866 \sqrt{\frac{2 \times 6.51}{6}} < \mu_2 - \mu_3 < 15.67 - 17 + 2.0866 \sqrt{\frac{2 \times 6.51}{6}} \\
 & -4.4 \pm 3.07 < \mu_2 - \mu_3 < -1.74 \\
 & \text{Zero included. Fail to reject } H_0: \mu_2 = \mu_3
 \end{aligned}$$

لو أحصل I من الفرق بين M_2 و M_3 :

13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

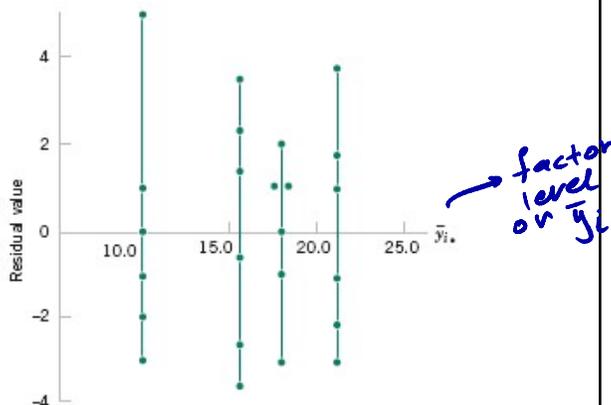
Figure 13-5 Plot of residuals versus factor levels (hardwood concentration).



13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

Figure 13-6 Plot of residuals versus \bar{y}_i



13-3 The Random-Effects Model

13-3.1 Fixed versus Random Factors

In many situations, the factor of interest has a large number of possible levels. The analyst is interested in drawing conclusions about the entire population of factor levels. If the experimenter randomly selects a of these levels from the population of factor levels, we say that the factor is a **random factor**. Because the levels of the factor actually used in the experiment were chosen randomly, the conclusions reached will be valid for the entire population of factor levels. We will assume that the population of factor levels is either of infinite size or is large enough to be considered infinite. Notice that this is a very different situation than we encountered in the fixed effects case, where the conclusions apply only for the factor levels used in the experiment.

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The linear statistical model is

$$Y_{ij} = \mu + \tau_i + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

The variance of the response is $V(Y_{ij}) = \sigma_\tau^2 + \sigma^2$

Where each term on the right hand side is called a **variance component**.

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

For a **random-effects model**, the appropriate hypotheses to test are:

$$H_0: \sigma_{\tau}^2 = 0$$

$$H_1: \sigma_{\tau}^2 > 0$$

The ANOVA decomposition of total variability is still valid:

$$SS_T = SS_{\text{Treatments}} + SS_E$$

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The expected values of the mean squares are

In the random-effects model for a single-factor, completely randomized experiment, the expected mean square for treatments is

$$\begin{aligned} E(MS_{\text{Treatments}}) &= E\left(\frac{SS_{\text{Treatments}}}{a-1}\right) \\ &= \sigma^2 + n\sigma_{\tau}^2 \end{aligned} \quad (13-21)$$

and the expected mean square for error is

$$\begin{aligned} E(MS_E) &= E\left[\frac{SS_E}{a(n-1)}\right] \\ &= \sigma^2 \end{aligned} \quad (13-22)$$

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The estimators of the variance components are

and

$$\hat{\sigma}^2 = MS_E \tag{13-24}$$

$$\hat{\sigma}_\tau^2 = \frac{MS_{\text{Treatments}} - MS_E}{n} \tag{13-25}$$

13-3 The Random-Effects Model

Example 13-4

In *Design and Analysis of Experiments*, 5th edition (John Wiley, 2001), D. C. Montgomery describes a single-factor experiment involving the random-effects model in which a textile manufacturing company weaves a fabric on a large number of looms. The company is interested in loom-to-loom variability in tensile strength. To investigate this variability, a manufacturing engineer selects four looms at random and makes four strength determinations on fabric samples chosen at random from each loom. The data are shown in Table 13-7 and the ANOVA is summarized in Table 13-8.

Table 13-7 Strength Data for Example 13-4

Loom	Observations				Total	Average
	1	2	3	4		
1	98	97	99	96	390	97.5
2	91	90	93	92	366	91.5
3	96	95	97	95	383	95.8
4	95	96	99	98	388	97.0
					1527	95.45

Table 13-8 Analysis of Variance for the Strength Data

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-value
Looms	89.19	3	29.73	15.68	1.88 E-4
Error	22.75	12	1.90		
Total	111.94	15			

13-3 The Random-Effects Model

Example 13-4

From the analysis of variance, we conclude that the looms in the plant differ significantly in their ability to produce fabric of uniform strength. The variance components are estimated by $\hat{\sigma}^2 = 1.90$ and

$$\hat{\sigma}_\tau^2 = \frac{29.73 - 1.90}{4} = 6.96$$

Therefore, the variance of strength in the manufacturing process is estimated by

$$\widehat{V}(Y_{ij}) = \hat{\sigma}_\tau^2 + \hat{\sigma}^2 = 6.96 + 1.90 = 8.86$$

Most of this variability is attributable to differences between looms.

13-3 The Random-Effects Model

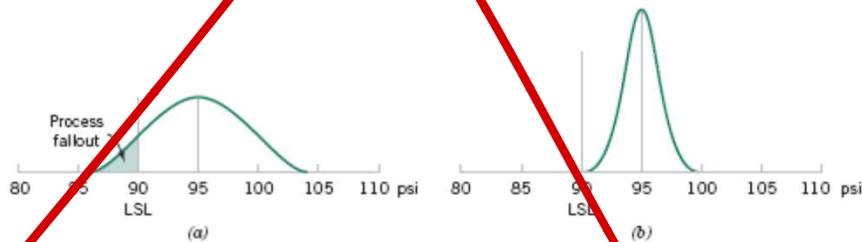


Figure 13-8 The distribution of fabric strength. (a) Current process, (b) improved process.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The **randomized block design** is an extension of the paired t-test to situations where the factor of interest has more than two levels.

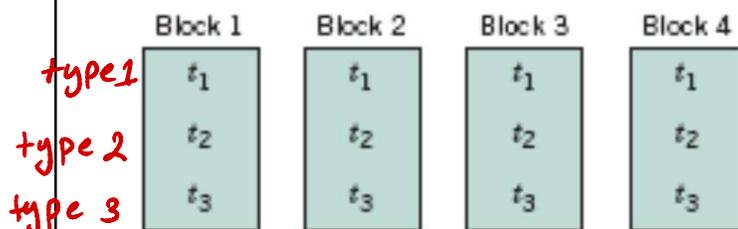


Figure 13-9 A randomized complete block design.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

For example, consider the situation of Example 10-9, where two different methods were used to predict the shear strength of steel plate girders. Say we use four girders as the experimental units.

Table 13-9 A Randomized Complete Block Design

Treatments (Method)	Block (Girder)			
	1	2	3	4
1	y_{11}	y_{12}	y_{13}	y_{14}
2	y_{21}	y_{22}	y_{23}	y_{24}
3	y_{31}	y_{32}	y_{33}	y_{34}

هو ماد كالت
Blocks ال
Sample ال
Block ال

Paired T test
بب بقال pair
مارو أكثر من 2
بسيه
Block

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

General procedure for a randomized complete block design:

Table 13-10 A Randomized Complete Block Design with a Treatments and b Blocks

Treatments	Blocks				Totals	Averages
	1	2	...	b		
1	y_{11}	y_{12}	...	y_{1b}	$y_{1\cdot}$	$\bar{y}_{1\cdot}$
2	y_{21}	y_{22}	...	y_{2b}	$y_{2\cdot}$	$\bar{y}_{2\cdot}$
...
a	y_{a1}	y_{a2}	...	y_{ab}	$y_{a\cdot}$	$\bar{y}_{a\cdot}$
Totals	$y_{\cdot 1}$	$y_{\cdot 2}$...	$y_{\cdot b}$	$y_{\cdot\cdot}$	$\bar{y}_{\cdot\cdot}$
Averages	$\bar{y}_{\cdot 1}$	$\bar{y}_{\cdot 2}$...	$\bar{y}_{\cdot b}$		$\bar{y}_{\cdot\cdot}$

Handwritten notes:
 - "factor (د) levels" points to the treatment rows.
 - "total treatments" points to the Totals column.
 - "difference" and "صلا بنافذ" points to the Averages column.
 - "avg treatments" points to the Averages column.
 - "overall avg" points to the overall average cell.
 - "given data" and "calculated data" are brackets under the table.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The appropriate linear statistical model:

$$Y_{ij} = \mu + \tau_i + \beta_j + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \end{cases}$$

We assume

Handwritten note: "Blocks مع بقع" (Blocks with blocks)

- treatments and blocks are initially fixed effects
- blocks do not interact
- $\sum_{i=1}^a \tau_i = 0$ and $\sum_{j=1}^b \beta_j = 0$

Handwritten note: "anova table"

Source	Dof	MS	F
treat	$a-1$	$\frac{SS_{treat}}{a-1}$	$\frac{MS_{treat}}{MSE}$
Block	$b-1$	$\frac{SS_{block}}{b-1}$	
error	$(a-1)(b-1)$	SS_E / dof	MS_{block} / MSE
total	$ab-1$		

Handwritten notes:
 - "total = (treat + block)" points to the total row.
 - "anova table" is written in red.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

We are interested in testing:

$$H_0: \tau_1 = \tau_2 = \cdots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ at least one } i$$

The sum of squares identity for the randomized complete block design is

$$\sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{..})^2 = b \sum_{i=1}^a (\bar{y}_{i.} - \bar{y}_{..})^2 + a \sum_{j=1}^b (\bar{y}_{.j} - \bar{y}_{..})^2 + \sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{.j} - \bar{y}_{i.} + \bar{y}_{..})^2 \quad (13-27)$$

← error
← block
← treat

or symbolically

$$SS_T = SS_{\text{Treatments}} + SS_{\text{Blocks}} + SS_E$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The mean squares are:

$$MS_{\text{Treatments}} = \frac{SS_{\text{Treatments}}}{a - 1}$$

$$MS_{\text{Blocks}} = \frac{SS_{\text{Blocks}}}{b - 1}$$

$$MS_E = \frac{SS_E}{(a - 1)(b - 1)}$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The expected values of these mean squares are:

$$E(MS_{\text{Treatments}}) = \sigma^2 + \frac{b \sum_{i=1}^a \tau_i^2}{a-1}$$

$$E(MS_{\text{Blocks}}) = \sigma^2 + \frac{a \sum_{j=1}^b \beta_j^2}{b-1}$$

$$E(MS_E) = \sigma^2$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

Definition

The computing formulas for the sums of squares in the analysis of variance for a randomized complete block design are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 - \frac{y_{..}^2}{ab} \quad (13-29)$$

$$SS_{\text{Treatments}} = \frac{1}{b} \sum_{i=1}^a y_{i.}^2 - \frac{y_{..}^2}{ab} \quad (13-30)$$

$$SS_{\text{Blocks}} = \frac{1}{a} \sum_{j=1}^b y_{.j}^2 - \frac{y_{..}^2}{ab} \quad (13-31)$$

and

$$SS_E = SS_T - SS_{\text{Treatments}} - SS_{\text{Blocks}} \quad (13-32)$$

هاي المعادلات
وي استخدمها
بار Calculations

هاد
الاختلاف
الوحيد

انسحاب ال
total
variability

هدول
زي ابي
قبل كادي

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

Table 13-11 ANOVA for a Randomized Complete Block Design

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
Treatments	$SS_{\text{Treatments}}$	$a - 1$	$\frac{SS_{\text{Treatments}}}{a - 1}$	$\frac{MS_{\text{Treatments}}}{MS_E}$
Blocks	SS_{Blocks}	$b - 1$	$\frac{SS_{\text{Blocks}}}{b - 1}$	
Error	SS_E (by subtraction)	$(a - 1)(b - 1)$	$\frac{SS_E}{(a - 1)(b - 1)}$	
Total	SS_T	$ab - 1$		

اثر افتلاون
كذا

13-4 Randomized Complete Block Designs

Example 13-5

An experiment was performed to determine the effect of four different chemicals on the strength of a fabric. These chemicals are used as part of the permanent press finishing process. Five fabric samples were selected, and a randomized complete block design was run by testing each chemical type once in random order on each fabric sample. The data are shown in Table 13-12. We will test for differences in means using an ANOVA with $\alpha = 0.01$.

Table 13-12 Fabric Strength Data—Randomized Complete Block Design

Chemical Type	Fabric Sample					Treatment Totals	Treatment Averages
	1	2	3	4	5	$y_{i\cdot}$	$\bar{y}_{i\cdot}$
1	1.3	1.6	0.5	1.2	1.1	5.7	1.14
2	2.2	2.4	0.4	2.0	1.8	8.8	1.76
3	1.8	1.7	0.6	1.5	1.3	6.9	1.38
4	3.9	4.4	2.0	4.1	3.4	17.8	3.56
Block totals $y_{\cdot j}$	9.2	10.1	3.5	8.8	7.6	39.2(v_{\cdot})	
Block averages $\bar{y}_{\cdot j}$	2.30	2.53	0.88	2.20	1.90		1.96(\bar{y}_{\cdot})

13-4 Randomized Complete Block Designs

Example 13-5

The sums of squares for the analysis of variance are computed as follows:

$$\begin{aligned}
 SS_T &= \sum_{i=1}^4 \sum_{j=1}^5 y_{ij}^2 - \frac{y_{..}^2}{ab} \\
 &= (1.3)^2 + (1.6)^2 + \cdots + (3.4)^2 - \frac{(39.2)^2}{20} = 25.69 \\
 SS_{\text{Treatments}} &= \sum_{i=1}^4 \frac{y_{i.}^2}{b} - \frac{y_{..}^2}{ab} \\
 &= \frac{(5.7)^2 + (8.8)^2 + (6.9)^2 + (17.8)^2}{5} - \frac{(39.2)^2}{20} = 18.04
 \end{aligned}$$

13-4 Randomized Complete Block Designs

Example 13-5

$$\begin{aligned}
 SS_{\text{Blocks}} &= \sum_{j=1}^5 \frac{y_{.j}^2}{a} - \frac{y_{..}^2}{ab} \\
 &= \frac{(9.2)^2 + (10.1)^2 + (3.5)^2 + (8.8)^2 + (7.6)^2}{4} - \frac{(39.2)^2}{20} = 6.69 \\
 SS_E &= SS_T - SS_{\text{Blocks}} - SS_{\text{Treatments}} \\
 &= 25.69 - 6.69 - 18.04 = 0.96
 \end{aligned}$$

The ANOVA is summarized in Table 13-13. Since $f_0 = 75.13 > f_{0.01,3,12} = 5.95$ (the P -value is 4.79×10^{-8}), we conclude that there is a significant difference in the chemical types so far as their effect on strength is concerned.

13-4 Randomized Complete Block Designs

Example 13-5

Table 13-13 Analysis of Variance for the Randomized Complete Block Experiment

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-value
Chemical types (treatments)	18.04	3	6.01	75.13	4.79 E-8
Fabric samples (blocks)	6.69	4	1.67		
Error	0.96	12	0.08		
Total	25.69	19			

$\frac{1.67}{0.08}$
 Significant في tensile strength

13-4 Randomized Complete Block Designs

Minitab Output for Example 13-5

Table 13-14 Minitab Analysis of Variance for the Randomized Complete Block Design in Example 13-5

Analysis of Variance (Balanced Designs)							
Factor	Type	Levels	Values				
Chemical	fixed	4	1	2	3	4	
Fabric S	fixed	5	1	2	3	4	5

Analysis of Variance for strength

Source	DF	SS	MS	F	P
Chemical	3	18.0440	6.0147	75.89	0.000
Fabric S	4	6.6930	1.6733	21.11	0.000
Error	12	0.9510	0.0792		
Total	19	25.6880			

treatment ←
 Block ←

F-test with denominator: Error
 Denominator MS = 0.079250 with 12 degrees of freedom

Numerator	DF	MS	F	P
Chemical	3	6.015	75.89	0.000
Fabric S	4	1.673	21.11	0.000

13-4 Randomized Complete Block Designs

13-4.2 Multiple Comparisons

Fisher's Least Significant Difference for Example 13-5

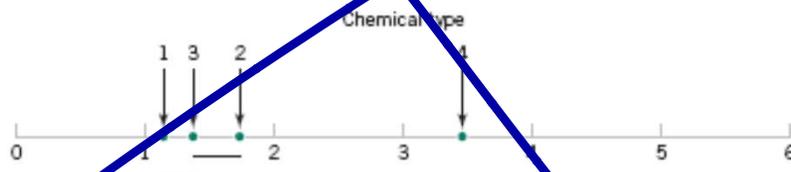
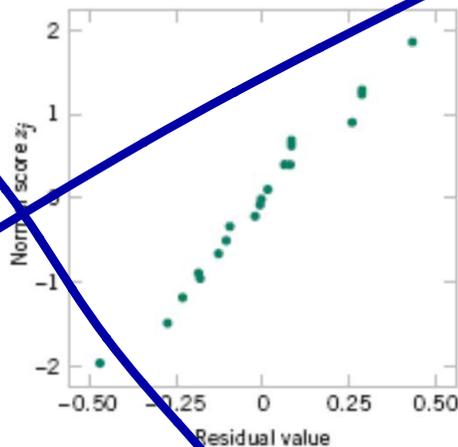


Figure 13-10 Results of Fisher's LSD method.

13-4 Randomized Complete Block Designs

13-4.3 Residual Analysis and Model Checking

Figure 13-11 Normal probability plot of residuals from the randomized complete block design.



13-4 Randomized Complete Block Designs

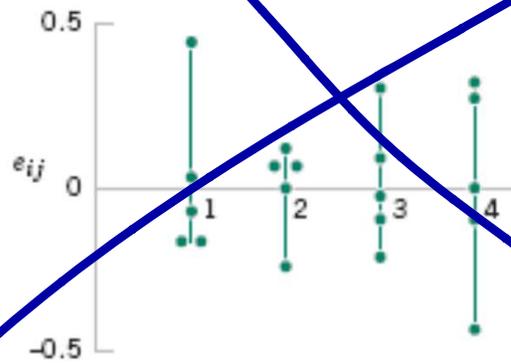


Figure 13-12 Residuals by treatment.

13-4 Randomized Complete Block Designs

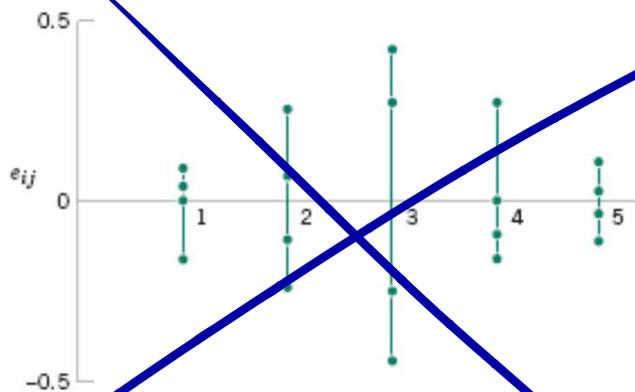


Figure 13-13 Residuals by block.

13-4 Randomized Complete Block Designs

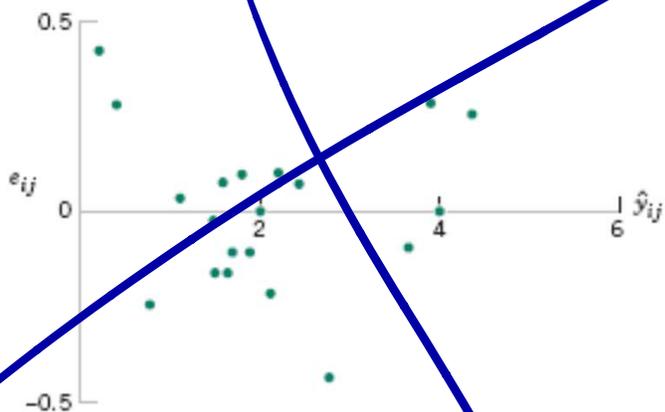


Figure 13-14 Residuals versus \hat{y}_{ij} .

IMPORTANT TERMS AND CONCEPTS

Analysis of variance (ANOVA)	Fixed factor	Random factor	Sample size and replication in an experiment
Blocking	Graphical comparison of means	Randomization	Treatment effect
Complete by randomized experiment	Levels of a factor	Randomized complete block design	Variance component
Expected mean squares	Mean square	Residual analysis and model adequacy checking	
Fisher's least significant difference (LSD) method	Multiple comparisons		
	Nuisance factors		

Design of Experiments with Several Factors

كان one factor
بالتأثير العائني .

Example

Suppose that we wish to study the factors that affect the surface roughness produced by a polishing operation.

Three factors are considered relevant:

Speed of the grinding wheel

Feed or speed of lateral movement and

Roughness of the grinding wheel

Each factor has several levels

Speed: 50 – 100 – 200 RPM

Feed: 0.1 – 0.2 – 0.4 - 0.5 mm/sec

Roughness: soft – medium – hard

Speed	Feed	Roughness	Speed	Feed	Roughness	Speed	Feed	Roughness
50	0.1	soft	100	0.1	soft	200	0.1	soft
50	0.1	medium	100	0.1	medium	200	0.1	medium
50	0.1	hard	100	0.1	hard	200	0.1	hard
50	0.2	soft	100	0.2	soft	200	0.2	soft
50	0.2	medium	100	0.2	medium	200	0.2	medium
50	0.2	hard	100	0.2	hard	200	0.2	hard
50	0.4	soft	100	0.4	soft	200	0.4	soft
50	0.4	medium	100	0.4	medium	200	0.4	medium
50	0.4	hard	100	0.4	hard	200	0.4	hard
50	0.5	soft	100	0.5	soft	200	0.5	soft
50	0.5	medium	100	0.5	medium	200	0.5	medium
50	0.5	hard	100	0.5	hard	200	0.5	hard

Factorial Experiments

By a **factorial experiment** we mean that in each complete trial or replicate of the experiment all possible combinations of the levels of the factors are investigated.

How to calc the num of runs in an experiment?

(factor) → pow
(level)

Case of two levels

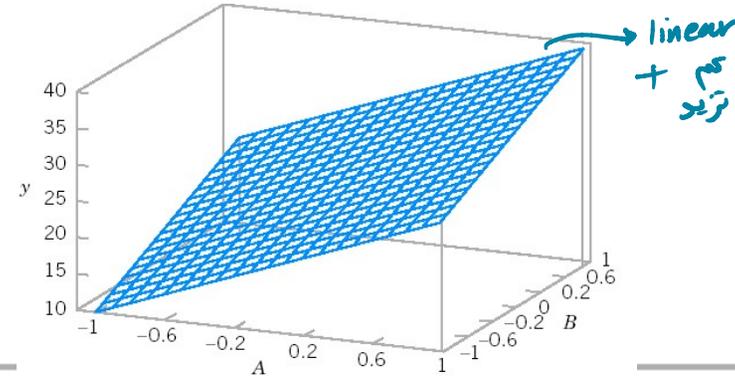
Speed	Feed	Roughness
50	0.1	soft
50	0.1	hard
50	0.5	soft
50	0.5	hard
400	0.1	soft
400	0.1	hard
400	0.5	soft
400	0.5	hard

Case of two factors

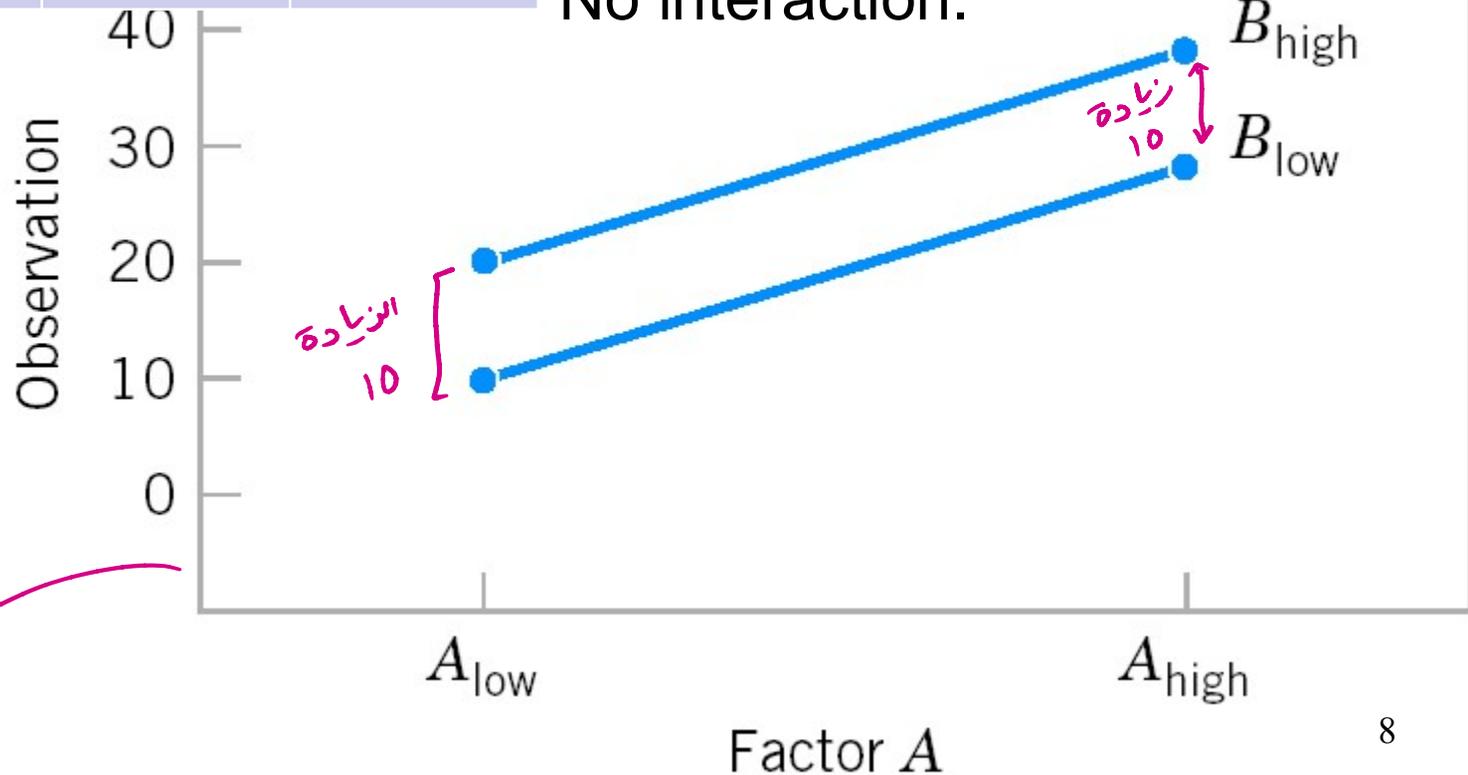
		Speed		
		50	100	200
Roughness	soft	10, 8, 11	12, 8, 16	20, 22, 14
	medium	14, 19, 18	20, 17, 16	20, 16, 15
	hard	12, 16, 20	19, 20, 15	22, 23, 18

Factorial Experiment with Two Factors

	Factor B	
Factor A	B_{low}	B_{high}
A_{low}	10	20
A_{high}	30	40



No interaction.



no interaction
(ما افتلطو ببعض)

كيف نحسها ال main effect

ال avg change بال response عند الانتقال
 من ال low level ال high level
 قد يش تغير ال response لما تغير ال factor

Main effect of A:

$$\frac{30+40}{2} - \frac{10+20}{2}$$

$$35 - 15 \rightarrow 20$$

of B:

$$\frac{20+40}{2} - \frac{10+30}{2} = 10$$

بزيو 10 ال B

معناها لما انتقل ال A من low ال high بزيو ال response اي كم نفيسه 20

more significant (more important)

interaction

بناو القيم diagonal

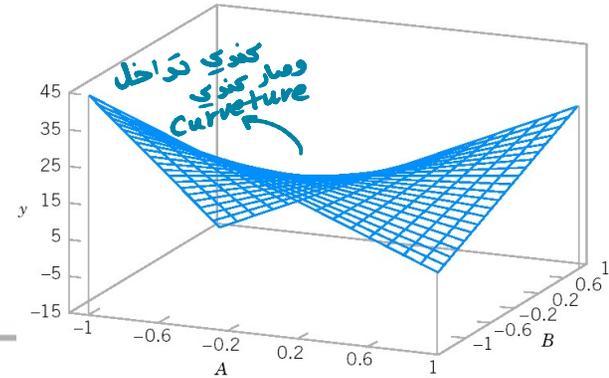
$$\frac{10+40}{2} - \frac{20+30}{2}$$

= 0
 no interaction btw A & B

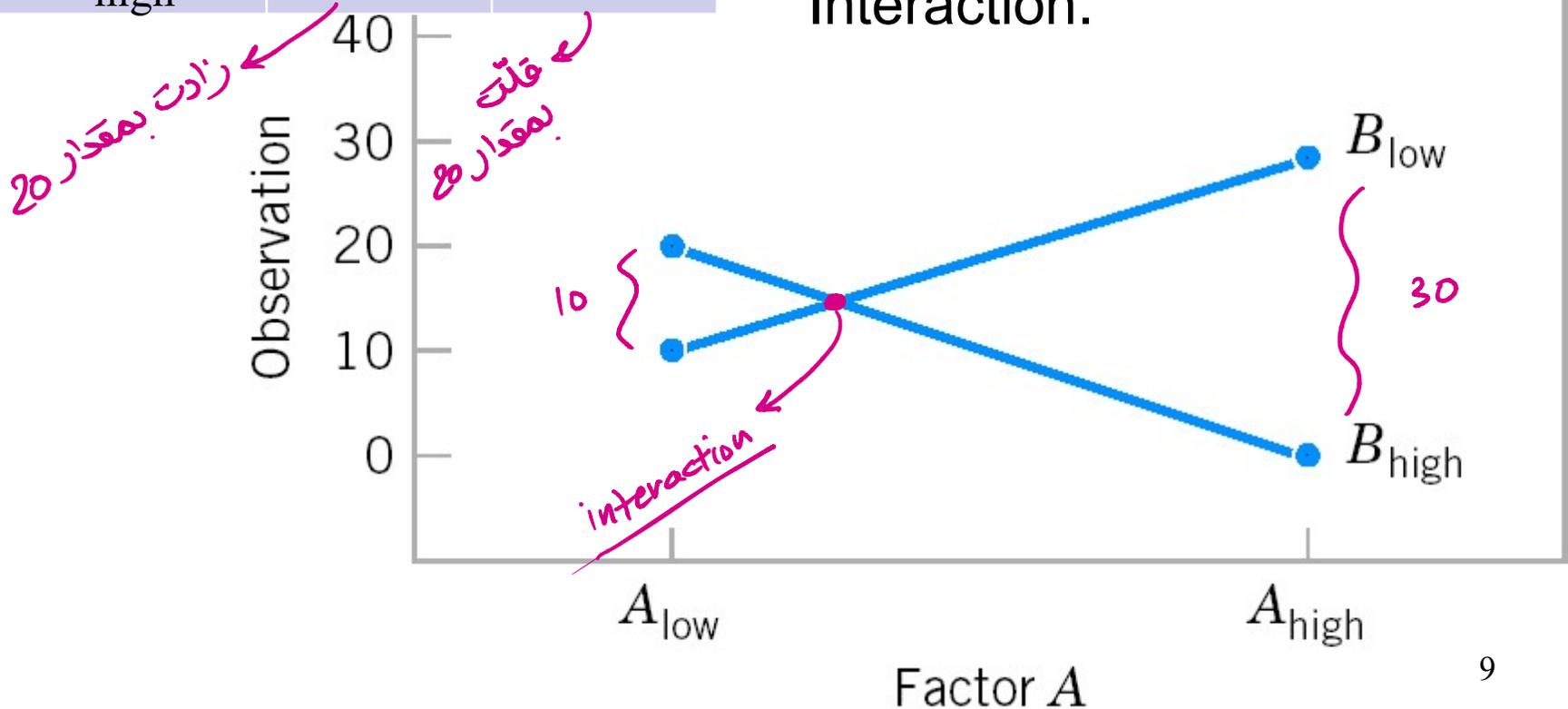
متوازين

Factorial Experiment with Two Factors

	Factor B	
Factor A	B_{low}	B_{high}
A_{low}	10	20
A_{high}	30	0



Interaction.



for A:

$$\frac{30+0}{2} - \frac{10+20}{2} = 0$$

B:

$$\frac{20+0}{2} - \frac{10+30}{2} = -1$$

نت معناها انه not significant
الموضوع يعتمد على levels
الـ A بتأثيره مع B
لما اتجمع مع B

لنفسه interaction effect
for AB

$$\frac{20+30}{2} - \frac{10-0}{2} = 20$$

interaction كبير في A
وأكبر من B لها

يعني أثر تغييره مع بعض هو إلى الأثر

Data Arrangement for a Two-Factor Factorial Design

k : for the replicates

sample size

		Factor B					
		1	2	...	b	Total	Ave
Factor A	1	$Y_{111}, Y_{112}, \dots, Y_{11n}$	$Y_{121}, Y_{122}, \dots, Y_{12n}$		$Y_{1b1}, Y_{1b2}, \dots, Y_{1bn}$	$y_{1..}$	$y_{1..}/bn$
	2	$Y_{211}, Y_{212}, \dots, Y_{21n}$	$Y_{221}, Y_{222}, \dots, Y_{22n}$		$Y_{2b1}, Y_{2b2}, \dots, Y_{2bn}$	$y_{2..}$	$y_{2..}/bn$
	a	$Y_{a11}, Y_{a12}, \dots, Y_{a1n}$	$Y_{a21}, Y_{a22}, \dots, Y_{a2n}$		$Y_{ab1}, Y_{ab2}, \dots, Y_{abn}$	$y_{3..}$	$y_{3..}/bn$
Total		$y_{.1.}$	$y_{.2.}$		$y_{.b.}$		
Ave		$y_{.1.}/an$	$y_{.2.}/an$		$y_{.b.}/an$		

a levels for factor A

Two-factor factorial experiments

The observations may be described by the linear statistical model:

$$Y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \varepsilon_{ijk} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, n \end{cases}$$

all sources of variability

the interactions

*رابع يكون محزوي
٣ فرضيات ، وصوة
لكل انحراف
for τ , for B , for (τB)*

where ε_{ijk} are normal random variables

Statistical Analysis of the **Fixed-Effects** Model

للك
صف

$$y_{i\cdot\cdot} = \sum_{j=1}^b \sum_{k=1}^n y_{ijk}$$

$$\bar{y}_{i\cdot\cdot} = \frac{y_{i\cdot\cdot}}{bn} \quad i = 1, 2, \dots, a$$

ار مقام
a

$$y_{\cdot j\cdot} = \sum_{i=1}^a \sum_{k=1}^n y_{ijk}$$

$$\bar{y}_{\cdot j\cdot} = \frac{y_{\cdot j\cdot}}{an} \quad j = 1, 2, \dots, b$$

$$y_{ij\cdot} = \sum_{k=1}^n y_{ijk}$$

$$\bar{y}_{ij\cdot} = \frac{y_{ij\cdot}}{n} \quad \begin{array}{l} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \end{array}$$

$$y_{\dots} = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}$$

$$\bar{y}_{\dots} = \frac{y_{\dots}}{abn}$$

للك
البيانات

The hypotheses that will be tested

1. $H_0: \tau_1 = \tau_2 = \cdots = \tau_a = 0$ (no main effect of factor A)
 $H_1: \text{at least one } \tau_i \neq 0$
2. $H_0: \beta_1 = \beta_2 = \cdots = \beta_b = 0$ (no main effect of factor B)
 $H_1: \text{at least one } \beta_j \neq 0$
3. $H_0: (\tau\beta)_{11} = (\tau\beta)_{12} = \cdots = (\tau\beta)_{ab} = 0$ (no interaction)
 $H_1: \text{at least one } (\tau\beta)_{ij} \neq 0$

The Sum of Squares Identity

The SS for 2-factor ANOVA is

$$\begin{aligned}
 \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (y_{ijk} - \bar{y}_{...})^2 &= bn \sum_{i=1}^a (\bar{y}_{i..} - \bar{y}_{...})^2 \\
 &+ an \sum_{j=1}^b (\bar{y}_{.j.} - \bar{y}_{...})^2 \\
 &+ n \sum_{i=1}^a \sum_{j=1}^b (\bar{y}_{ij.} - \bar{y}_{i..} - \bar{y}_{.j.} + \bar{y}_{...})^2 \\
 &+ \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (y_{ijk} - \bar{y}_{ij.})^2
 \end{aligned}$$

← القيمة المقصية
← ال overall avg

هاي الطريقة صعبة

$$SS_T = SS_A + SS_B + SS_{AB} + SS_E$$

← نا نخصص A

Computing formulas for the sum of squares

هنا الطريقة
أحسن

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{abn}$$

مجموعاً الكل

$$SS_A = \frac{\sum_{i=1}^a y_{i..}^2}{bn} - \frac{y_{...}^2}{abn}$$

مكرر المشاهدات الكلية

كل قيمة بالجدول ترتيب

سطر سطر

$$SS_B = \frac{\sum_{j=1}^b y_{.j.}^2}{an} - \frac{y_{...}^2}{abn}$$

$$SS_{AB} = \frac{1}{n} \sum_{i=1}^a \sum_{j=1}^b y_{ij.}^2 - \frac{y_{...}^2}{abn} - SS_A - SS_B$$

$$SS_E = SS_T - SS_A - SS_B - SS_{AB}$$

الصيغة العامة لـ 2 factor factorial experiments

The ANOVA Table

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
A treatments	SS_A	$a - 1$	$MS_A = \frac{SS_A}{a - 1}$	$\frac{MS_A}{MS_E}$
B treatments	SS_B	$b - 1$	$MS_B = \frac{SS_B}{b - 1}$	$\frac{MS_B}{MS_E}$
Interaction	SS_{AB}	$(a - 1)(b - 1)$	$MS_{AB} = \frac{SS_{AB}}{(a - 1)(b - 1)}$	$\frac{MS_{AB}}{MS_E}$
Error	SS_E	$ab(n - 1)$	$MS_E = \frac{SS_E}{ab(n - 1)}$	
Total	SS_T	$abn - 1$		

كل المشاهدات

The tests of hypotheses

To test $H_0: \tau_i = 0$ use the ratio

$$F_0 = \frac{MS_A}{MS_E}$$

To test $H_0: \beta_j = 0$ use the ratio

$$F_0 = \frac{MS_B}{MS_E}$$

To test $H_0: (\tau\beta)_{ij} = 0$ use the ratio

$$F_0 = \frac{MS_{AB}}{MS_E}$$

Aircraft primer paints are applied to aluminum surfaces by two methods: dipping and spraying. The purpose of the primer is to improve paint adhesion, and some parts can be primed using either application method. The process engineering group responsible for this operation is interested in learning whether three different primers differ in their adhesion properties. A factorial experiment was performed to investigate the effect of paint primer type and application method on paint adhesion. For each combination of primer type and application method, three specimens were painted, then a finish paint was applied, and the adhesion force was measured. The data from the experiment are shown in Table 14-5. The circled numbers in the cells are the cell totals $y_{ij..}$. The sums of squares required to perform the ANOVA are computed as follows:

Example

- Aluminum surfaces of planes are coated with primer then paint.
- We are interested in the adhesion strength of the paint.
- It is suspected that the type of primer used and the method of applying it affect the adhesion strength.
- There are **three types** of primers and **two methods** of application; dipping and spraying.
- The factorial experiment: try all combinations of primer type and application method.
- **Three replicates** of each combination are made.
What is the total number of trials or specimens?

Example

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{abn}$$

$$= (4.0)^2 + (4.5)^2 + \dots + (5.0)^2 - \frac{(89.8)^2}{18} = 10.72$$

کل ستار a ←

$$SS_{\text{types}} = \sum_{i=1}^a \frac{y_{i...}^2}{bn} - \frac{y_{...}^2}{abn}$$

$$= \frac{(28.7)^2 + (34.1)^2 + (27.0)^2}{2 \cdot 3 = 6} - \frac{(89.8)^2}{18} = 4.58$$

ستار 6 ←

کل کامود b ←

$$SS_{\text{methods}} = \sum_{j=1}^b \frac{y_{.j.}^2}{an} - \frac{y_{...}^2}{abn}$$

$$= \frac{(40.2)^2 + (49.6)^2}{9} - \frac{(89.8)^2}{18} = 4.91$$

$a_n = 3 \cdot 3$ ←

Example

$$SS_{\text{interaction}} = \sum_{i=1}^a \sum_{j=1}^b \frac{y_{ij}^2}{n} - \frac{y^2 \dots}{abn} - SS_{\text{types}} - SS_{\text{methods}}$$
$$= \frac{(12.8)^2 + (15.9)^2 + (11.5)^2 + (15.9)^2 + (18.2)^2 + (15.5)^2}{3 \rightarrow n}$$

$$- \frac{(89.8)^2}{18} - \frac{4.58}{1} - \frac{4.91}{1} = 0.24$$

and

SSA *SSB*



$$SS_E = SS_T - SS_{\text{types}} - SS_{\text{methods}} - SS_{\text{interaction}}$$
$$= 10.72 - 4.58 - 4.91 - 0.24 = 0.99$$

Example

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-Value
Primer types	4.58	2	2.29	28.63	$2.7 \times E-5$
Application methods	4.91	1	4.91	61.38	$5.0 \times E-7$
Interaction	0.24	2	0.12	1.50	0.2621
Error	0.99	12	0.08		
Total	10.72	17			

Factor A
Factor B
AB

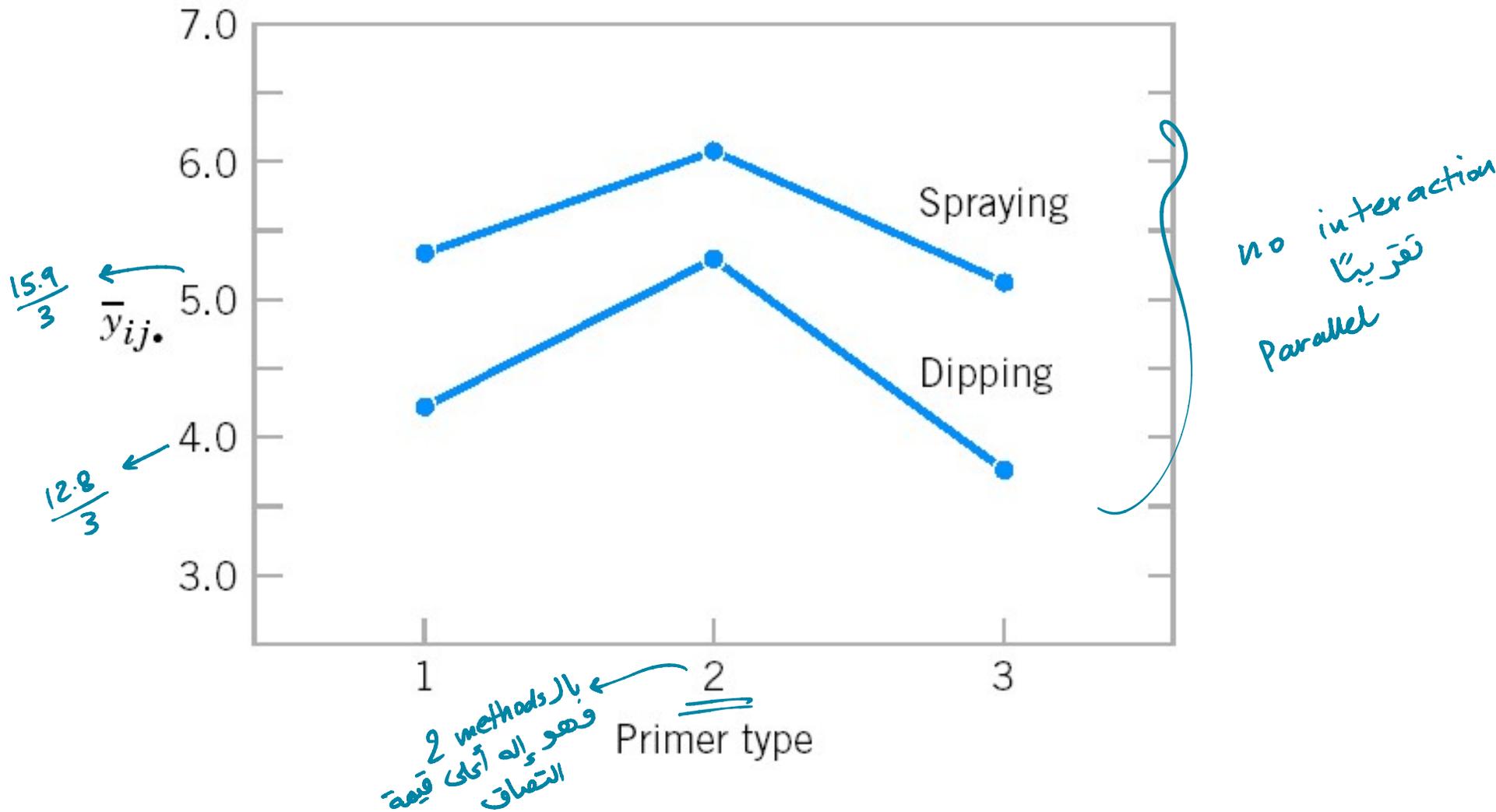
10^{-5}
معنوية
يعني
significant

أصغر من f_{α}
معناها
fail to reject
0.05
لا يوجد
يعني
effect
fail to reject
هو
H₀
بطلوا صفر

Suppose $\alpha = 0.05$ then : $f_{0.05,2,12} = 3.89$ and $f_{0.05,1,12} = 4.75$

إذا P-value أقل
من
0.05
معنوية
significant

Conclusions?



Graph of average adhesion force versus primer types for both application methods.

Conclusions ?

Model Adequacy Checking

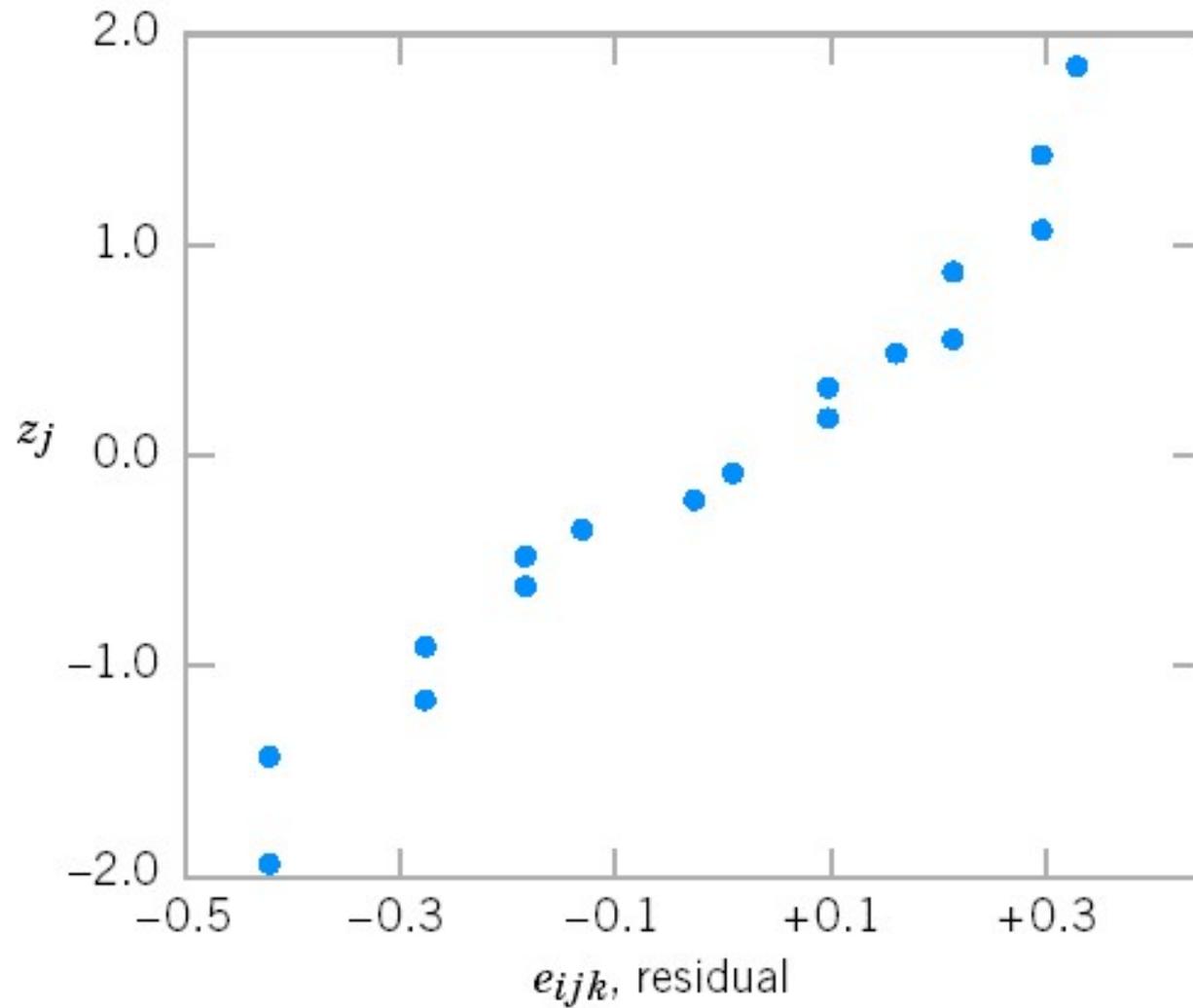
Residual: $e_{ijk} = y_{ijk} - \bar{y}_{ij}$.

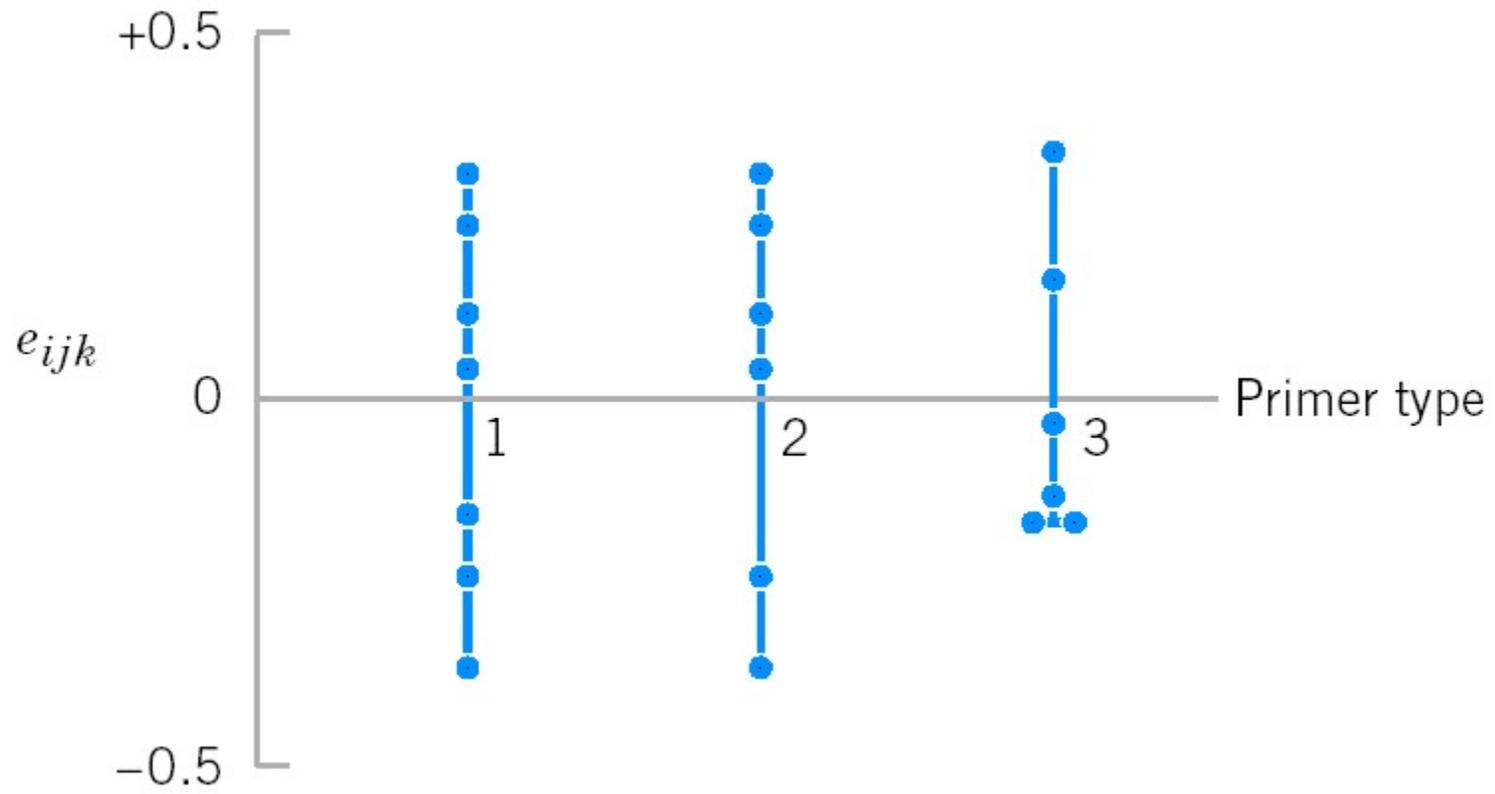
Handwritten notes: y_{ijk} is labeled "real" and \bar{y}_{ij} is labeled "expected".

Primer Type	Application Method					
	Dipping			Spraying		
1	-0.27	0.23	0.03	0.10	-0.40	0.30
2	0.30	-0.40	0.10	-0.27	0.03	0.23
3	-0.03	-0.13	0.17	0.33	-0.17	-0.17

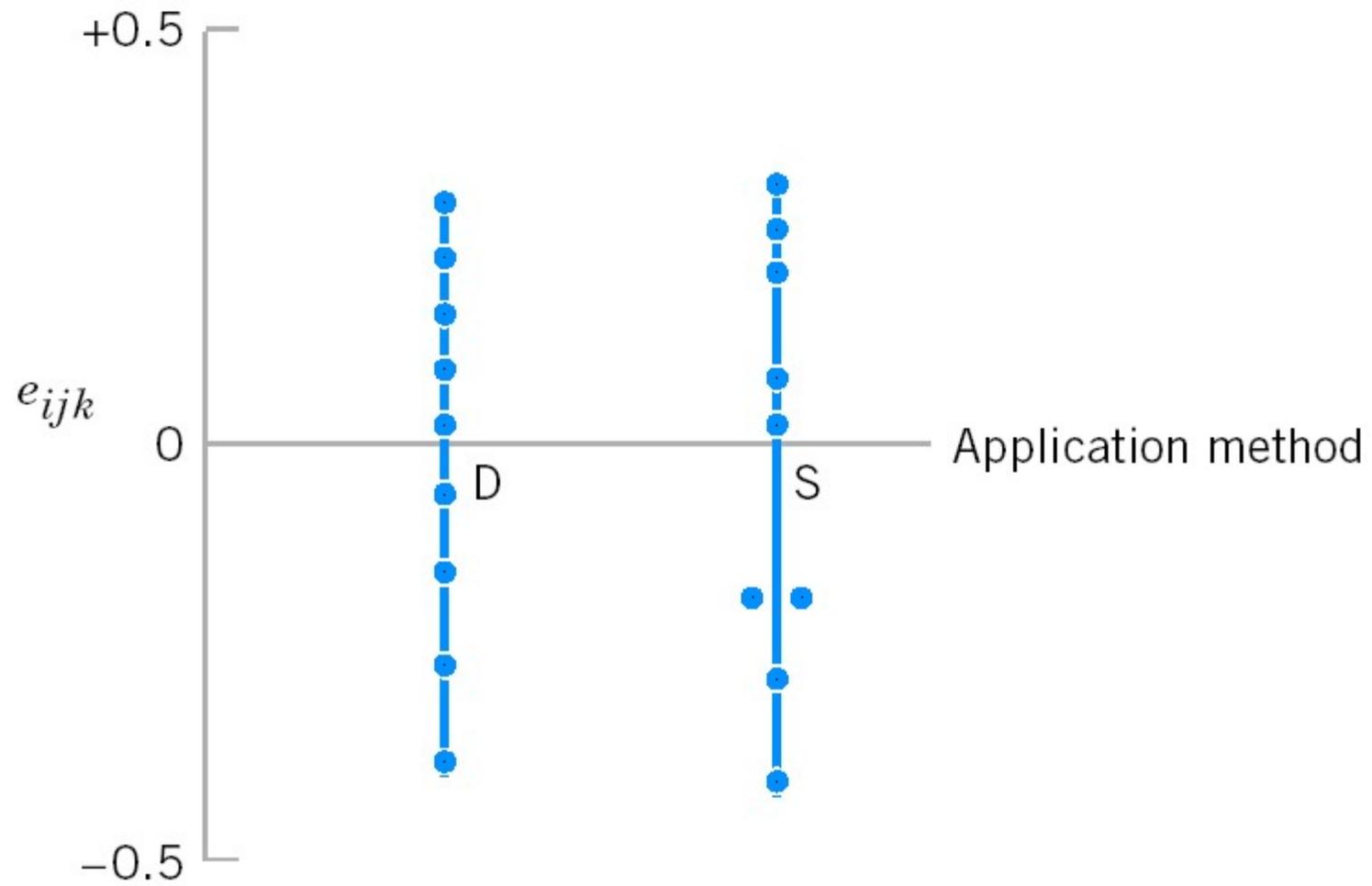
Handwritten notes: $\frac{128}{3} = 4.26$ is labeled "expected value". A note "so 4 - 4.26" points to the first residual value (-0.27) in the table.

Normal probability plot of the residual

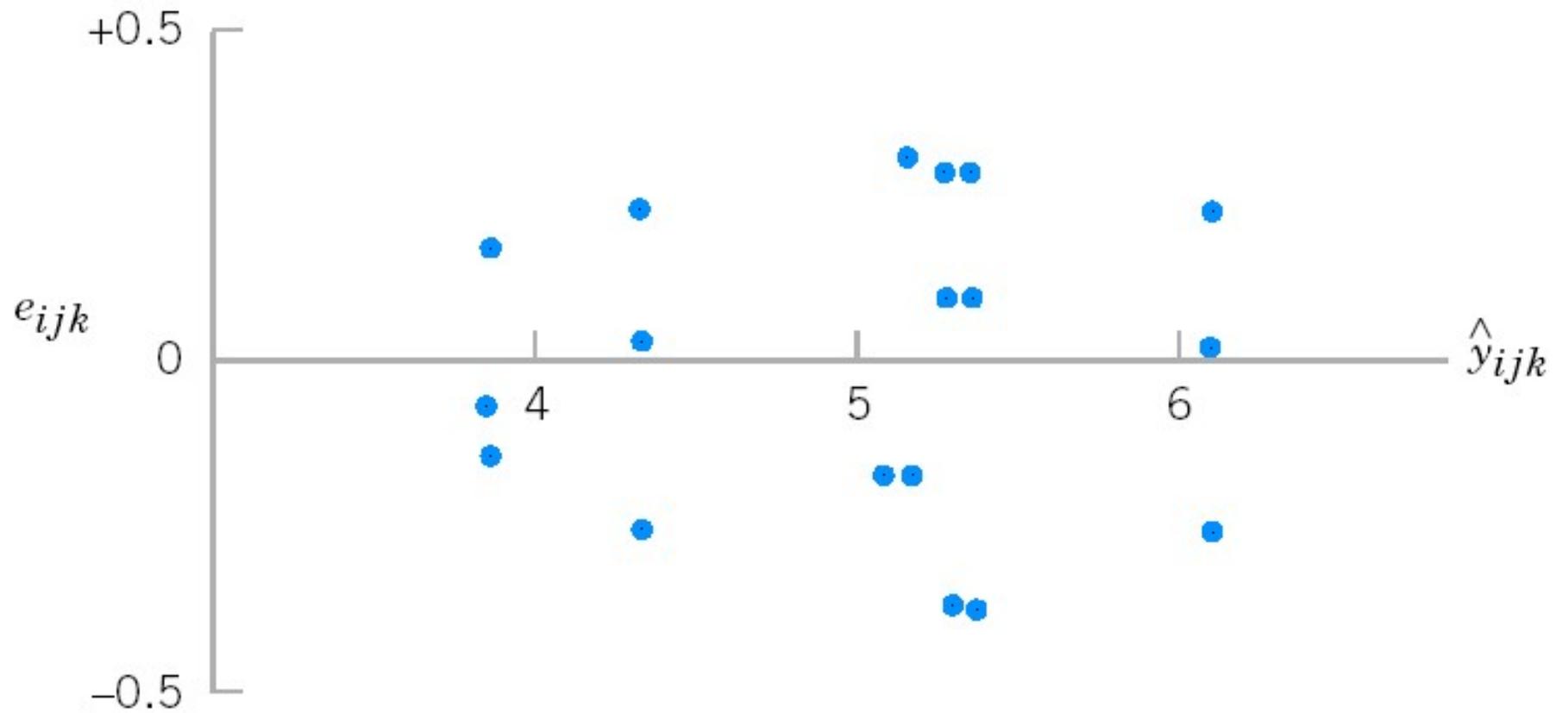




Plot of residuals versus primer type



Plot of residuals versus application method.



Plot of residuals versus predicted values.

General Factorial Experiments

Model for a **three-factor factorial experiment**

$$Y_{ijkl} = \mu + \tau_i + \beta_j + \gamma_k + (\tau\beta)_{ij} + (\tau\gamma)_{ik} + (\beta\gamma)_{jk} + (\tau\beta\gamma)_{ijk} + \varepsilon_{ijkl}$$

replicates (pointing to Y_{ijkl})
7 sources of variations (bracketed over the model terms)
interaction (pointing to $(\tau\beta\gamma)_{ijk}$)
التفاعل (Arabic for interaction)

$$\left\{ \begin{array}{l} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, c \\ l = 1, 2, \dots, n \end{array} \right.$$

Analysis of Variance Table for the Three-Factor Fixed Effects Model

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	Expected Mean Squares	F_0
A	SS_A	$a - 1$	MS_A	$\sigma^2 + \frac{bcn \sum \tau_i^2}{a - 1}$	$\frac{MS_A}{MS_E}$
B	SS_B	$b - 1$	MS_B	$\sigma^2 + \frac{acn \sum \beta_j^2}{b - 1}$	$\frac{MS_B}{MS_E}$
C	SS_C	$c - 1$	MS_C	$\sigma^2 + \frac{abn \sum \gamma_k^2}{c - 1}$	$\frac{MS_C}{MS_E}$
AB	SS_{AB}	$(a - 1)(b - 1)$	MS_{AB}	$\sigma^2 + \frac{cn \sum \sum (\tau\beta)_{ij}^2}{(a - 1)(b - 1)}$	$\frac{MS_{AB}}{MS_E}$
AC	SS_{AC}	$(a - 1)(c - 1)$	MS_{AC}	$\sigma^2 + \frac{bn \sum \sum (\tau\gamma)_{ik}^2}{(a - 1)(c - 1)}$	$\frac{MS_{AC}}{MS_E}$
BC	SS_{BC}	$(b - 1)(c - 1)$	MS_{BC}	$\sigma^2 + \frac{an \sum \sum (\beta\gamma)_{jk}^2}{(b - 1)(c - 1)}$	$\frac{MS_{BC}}{MS_E}$
ABC	SS_{ABC}	$(a - 1)(b - 1)(c - 1)$	MS_{ABC}	$\sigma^2 + \frac{n \sum \sum \sum (\tau\beta\gamma)_{ijk}^2}{(a - 1)(b - 1)(c - 1)}$	$\frac{MS_{ABC}}{MS_E}$
Error	SS_E	$abc(n - 1)$	MS_E	σ^2	
Total	SS_T	$abcn - 1$			

EXAMPLE 14-2 Surface Roughness

A mechanical engineer is studying the surface roughness of a part produced in a metal-cutting operation. Three factors, feed rate (A), depth of cut (B), and tool angle (C), are of interest. All three factors have been assigned two levels, and two replicates of a factorial design are run. The coded data are shown in Table 14-10.

Example 14-2

We think the surface roughness produced in metal cutting operations depends on three factors of interest;

feed rate, A, **depth of cut**, B and **tool angle**, C

All factors are replicated 2 times for the full design.

$2^3 \rightarrow 8 \text{ runs}$

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

$8 \rightarrow \text{for each}$

Solution

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_{Feed}

Guess SS_{Depth}

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_{Depth}

Guess SS_{Angle}

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_{Angle}

Guess $SS_{\text{Feed} \times \text{Depth}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9 7	11 10	9 11	10 8
30" /min	10 12	10 13	12 15	16 14

For computing $SS_{\text{Feed} \times \text{Depth}}$

Guess $SS_{\text{Feed} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	<div style="border: 1px solid black; padding: 2px;">9</div> <div style="border: 1px solid black; padding: 2px;">7</div>	<div style="border: 1px solid red; padding: 2px;">11</div> <div style="border: 1px solid red; padding: 2px;">10</div>	<div style="border: 1px solid black; padding: 2px;">9</div> <div style="border: 1px solid black; padding: 2px;">11</div>	<div style="border: 1px solid red; padding: 2px;">10</div> <div style="border: 1px solid red; padding: 2px;">8</div>
30" /min	<div style="border: 1px dashed blue; padding: 2px;">10</div> <div style="border: 1px dashed blue; padding: 2px;">12</div>	<div style="border: 1px dashed red; padding: 2px;">10</div> <div style="border: 1px dashed red; padding: 2px;">13</div>	<div style="border: 1px dashed blue; padding: 2px;">12</div> <div style="border: 1px dashed blue; padding: 2px;">15</div>	<div style="border: 1px dashed red; padding: 2px;">16</div> <div style="border: 1px dashed red; padding: 2px;">14</div>

For computing $SS_{\text{Feed} \times \text{Angle}}$

Guess $SS_{\text{Depth} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9 7	11 10	9 11	10 8
30" /min	10 12	10 13	12 15	16 14

For computing $SS_{\text{Depth} \times \text{Angle}}$
 Guess $SS_{\text{Feed} \times \text{Depth} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	<div style="border: 1px solid black; padding: 2px; display: inline-block;"> 9 7 </div>	<div style="border: 1px solid red; padding: 2px; display: inline-block;"> 11 10 </div>	<div style="border: 1px dashed red; padding: 2px; display: inline-block;"> 9 11 </div>	<div style="border: 1px dashed blue; padding: 2px; display: inline-block;"> 10 8 </div>
30" /min	<div style="border: 1px solid black; border-radius: 50%; padding: 2px; display: inline-block;"> 10 12 </div>	<div style="border: 1px solid red; border-radius: 50%; padding: 2px; display: inline-block;"> 10 13 </div>	<div style="border: 1px dashed red; border-radius: 50%; padding: 2px; display: inline-block;"> 12 15 </div>	<div style="border: 1px dashed blue; border-radius: 50%; padding: 2px; display: inline-block;"> 16 14 </div>

For computing $SS_{\text{Feed} \times \text{Depth} \times \text{Angle}}$

Guess SS_T

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_T

Minitab ANOVA

ANOVA (Balanced Designs)

Factor	Type	Levels	Values	
Feed	fixed	2	20	30
Depth	fixed	2	0.025	0.040
Angle	fixed	2	15	25

Analysis of Variance for Roughness

Source	DF	SS	MS	F	P
Feed	1	45.563	45.563	18.69	0.003
Depth	1	10.563	10.563	4.33	0.071
Angle	1	3.063	3.063	1.26	0.295
Feed*Depth	1	7.563	7.563	3.10	0.116
Feed*Angle	1	0.062	0.062	0.03	0.877
Depth*Angle	1	1.563	1.563	0.64	0.446
Feed*Depth*Angle	1	5.062	5.062	2.08	0.188
Error	8	19.500	2.437		
Total	15	92.938			

Conclusions ?

lem. The F -ratios for all three main effects and the interactions are formed by dividing the mean square for the effect of interest by the error mean square. Since the experimenter has selected $\alpha = 0.05$, the critical value for each of these F -ratios is $f_{0.05,1,8} = 5.32$. Alternately, we could use the P -value approach. The P -values for all the test statistics are shown in the last column of Table 14-11. Inspection of these

Most likely, both feed rate and depth of cut are important process variables.

Practical Interpretation: Further experiments might study the important factors in more detail to improve the surface roughness.

P -values is revealing. There is a strong main effect of feed rate, since the F -ratio is well into the critical region. However, there is some indication of an effect due to the depth of cut, since $P = 0.0710$ is not much greater than $\alpha = 0.05$. The next largest effect is the AB or feed rate \times depth of cut interaction.