

Normal distribution:

1) is a continuous distribution

2) $\int_{-\infty}^{\infty} f(x) = 1$ (المساحة كاملة تحت المنحنى = 1)

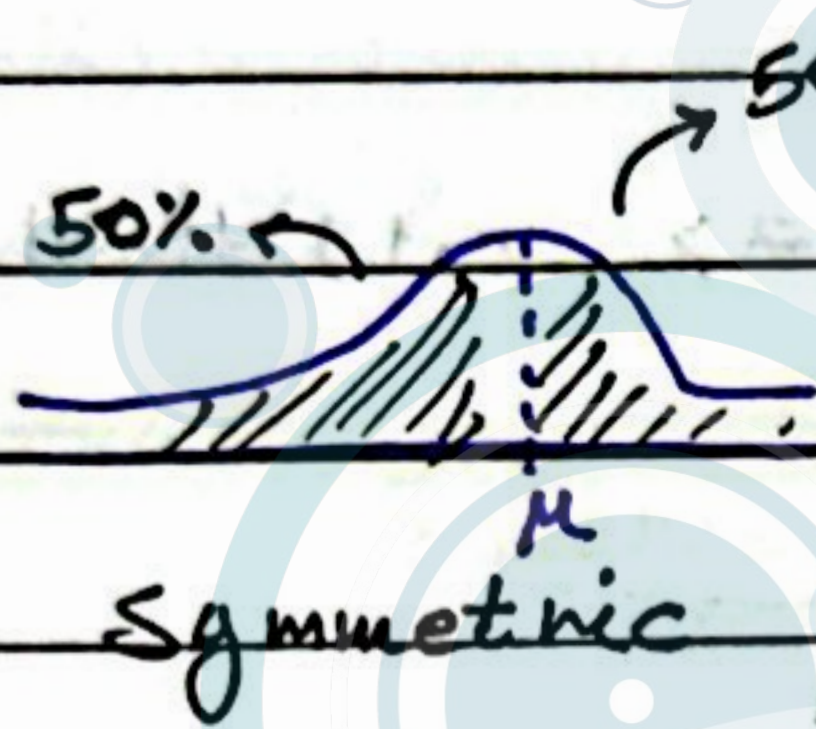
3) $p(x=k)$ (عند نقطة معينة = صفر)

$\rightarrow \int_K^K f(x) = 0$ لأنه

area = Probability.

4) لا زمنية مع فترة

5) المساواة غير مهمة



(bell shape)

Normal distribution

بالمتوسط μ و التباين σ^2

$X \sim N(\mu, \sigma^2)$

the data

parameters

إليه جدول

Standard normal distribution

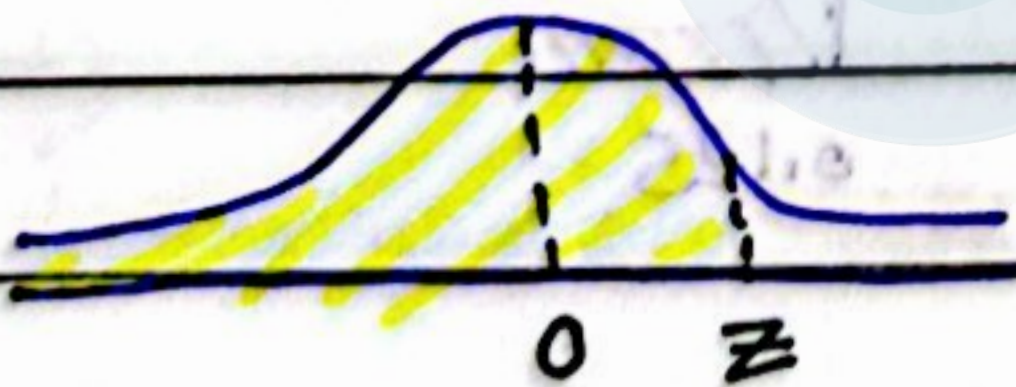
لا μ أي mean إلى zero
وال variance إلى one

$Z \sim N(0, 1)$

$Z = \frac{X - \mu}{\sigma}$

التحويل يكون على هذه العلاقة

جدول Normal تراكمي، يعطي المساحة من حتى قيمة ال Z أي هي الحد بداية ال Curve.



الجدول مقسم قسمين موجب وقسم سالب (من المنحنى)
لحد 3.4 ← لحد -3.4

شلال لو بدى ألاق الاحتمال

$1 - Z = 0.1$

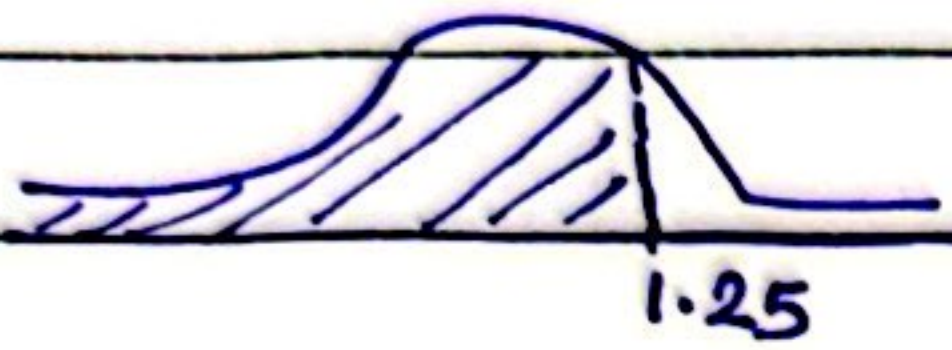
$0.1 + 0.01$

0.543795

3.4

if $z \sim N(0,1)$

Ex: find: 1) $p(z < 1.25)$

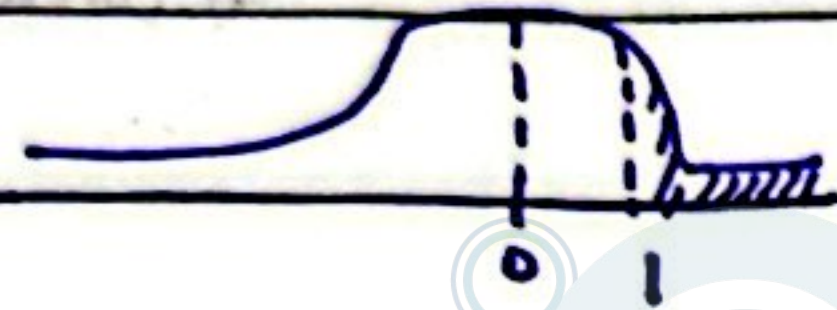


مباشرة من الجدول

$$1.2 + 0.05$$

المساحة تحت المنحرف = 0.8944

$p(z > 1)$



المساحة كلها

$$1 - p(z < 1) \rightarrow 1.0 + 0.00$$

$$1 - 0.8413 = 0.1587$$

بما إنه المنحرف متماثل، احتمال $(z > 0.1)$ مثلاً هو نفسه احتمال $(z < -0.1)$

زني بعفت



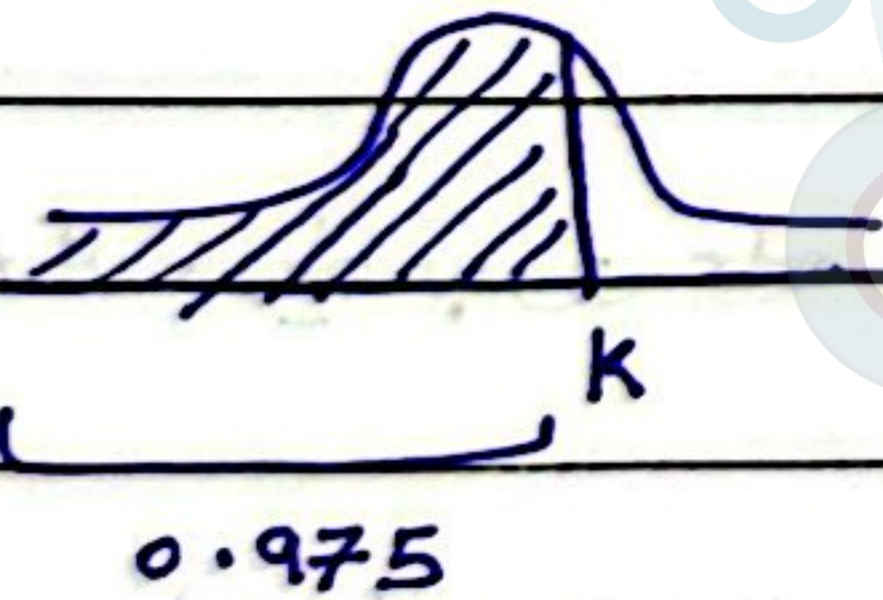
Ex: find the value of k , such that:

$$1) p(z \leq k) = 0.975$$

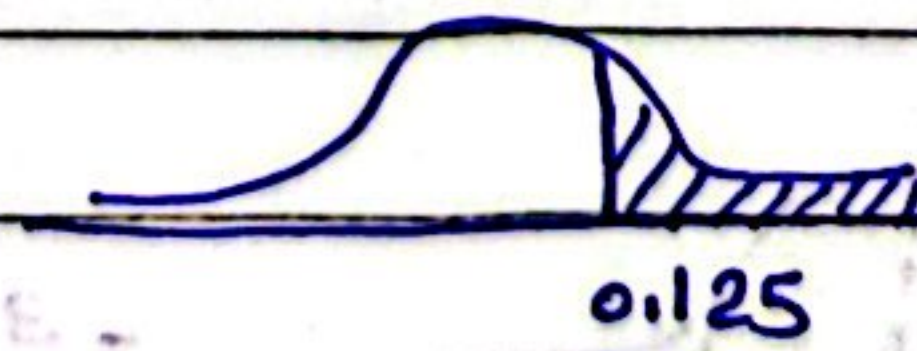
بندور وين 0.975

بالجدول يتطلع $z = 1.96$

أي هي k



$$2) p(z > k) = 0.125$$



$$1 - 0.125 = 0.875$$

بنقر كلها بالجدول

$$\rightarrow k = 1.15$$

Ex: $X \sim N(20, 16)$, find:

ملاحظة من الأسئلة يكون إنه أقل

standard

$$1) p(x < 20)$$

$$z = \frac{x - \mu}{\sigma}$$

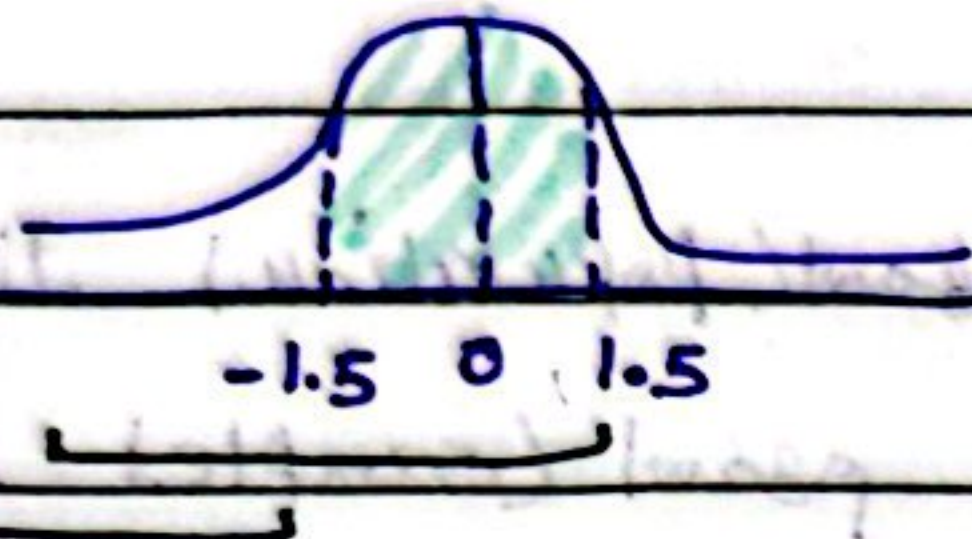
$$\mu = 20, \sigma = 4$$

$$p(z < 0) = 0.5 \text{ (جدول)}$$

2) $P(14 \leq X \leq 26)$

$$Z = \frac{X - \mu}{\sigma} \rightarrow Z = \frac{14 - 20}{4} \leq Z \leq Z = \frac{26 - 20}{4}$$

$$\frac{-6}{4} < z < \frac{6}{4} \rightarrow (-1.5 < z < 1.5)$$



$$P(Z < 1.5) - P(Z < -1.5)$$

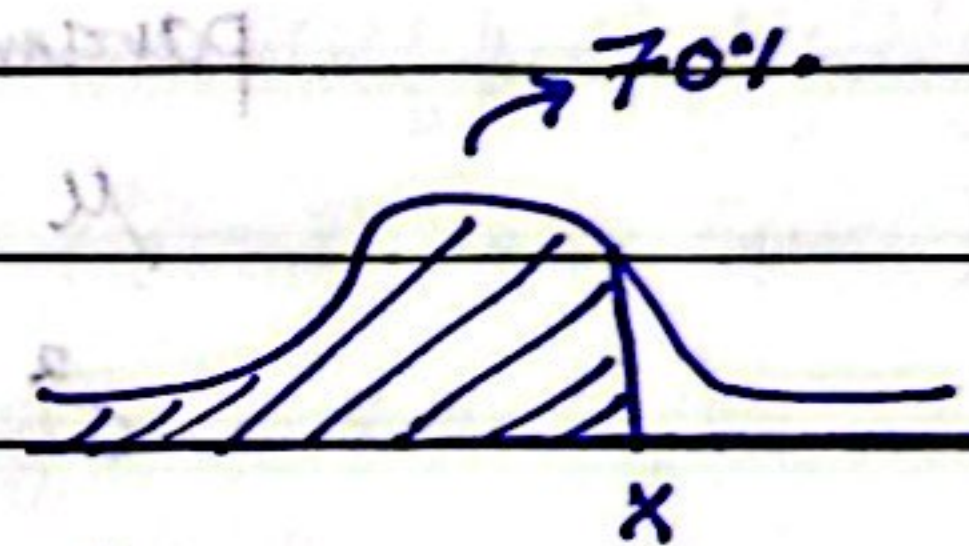
$$0.9332 - 0.0668 = 0.8664$$

* Ex: $X \sim N(20, 16)$

the 70th percentile?

يعني شوية قيمة لا ابي بقىها 70% \rightarrow من القيم ؟

بمطالع قيمة الـ X إلى نمتها 70% من القيم وبعدين
بمطالعها لـ X .



اول ايشي

$$P(Z < k) = 0.7$$

→ $k = 0.52$ اقل

$$Z = \frac{x - \mu}{\sigma} \rightarrow 0.52 = \frac{x - 20}{4} \rightarrow x = 22.08$$

introduction to stat 2

(sampling)

* Statistical inference: الاستدلال الإحصائي ما يقدر أنه Statistic معينة

• میانگین نمونه تصادفی (random)

1) draw a conclusion } It is
2) Make a decision } Population

• 3 methods (3 methods) بقدر أعلامه كالـ sample استنباط للأعداد 1 و 2 لا Population

1) point estimation

2) statistical intervals

3) test of hypothesis

Chapter 7

Chapter 8

chapter 9

point estimation: population parameters الـ sample الـ \bar{X} average ، \bar{X} هو الـ mean بالـ population .
 الـ parameter بالـ population الـ \bar{X} sample الـ point estimator الـ \bar{X} الـ statistic

يعني بالـ (population) parameters
 أما بالـ (sample) statistics

نسبة من الـ objects بالـ population
 proportion, variance, mean .
 بنقول class معينة .
 مثلاً أعمار الناس لي بالـ (جزء من الـ pop يمثل فئة)

parameter	point estimator
μ	\bar{X}
σ^2	S^2
p	\hat{p}

الـ sample لازم يكون "random" .
 لو نامد أكثر من sample لنفس الـ population ، الـ \bar{X} الهم راح تختلف ومنش ضروري يكون الـ mean واحد من جدول الـ \bar{X} كادي .



الـ point statistics و estimators
 مع كشاف من sample لاني مختلفو ، مالـ \bar{X} ماني
 رعب "random variable" يعني الـ distribution

إمكان يكون الـ mean مساوي تماماً لواد من الـ \bar{X} goes to zero
 كشاف هيك مينا استخدم (intervals) بالـ parameter من مينا ما يعرف بالزبط كم .

مثلاً : $q < \mu < 11$
 الـ μ يعتمدو بالـ (sample data) يعني مختلفو من
 sample لاني ، يعني RV .
 lower limit upper limit

8.1) Confidence intervals on the mean :

بهاد التوزيع ما يكون يعرف ال mean
بين يعرف ال variance

ال statistics ال distribution و ال distr ال mean & variance

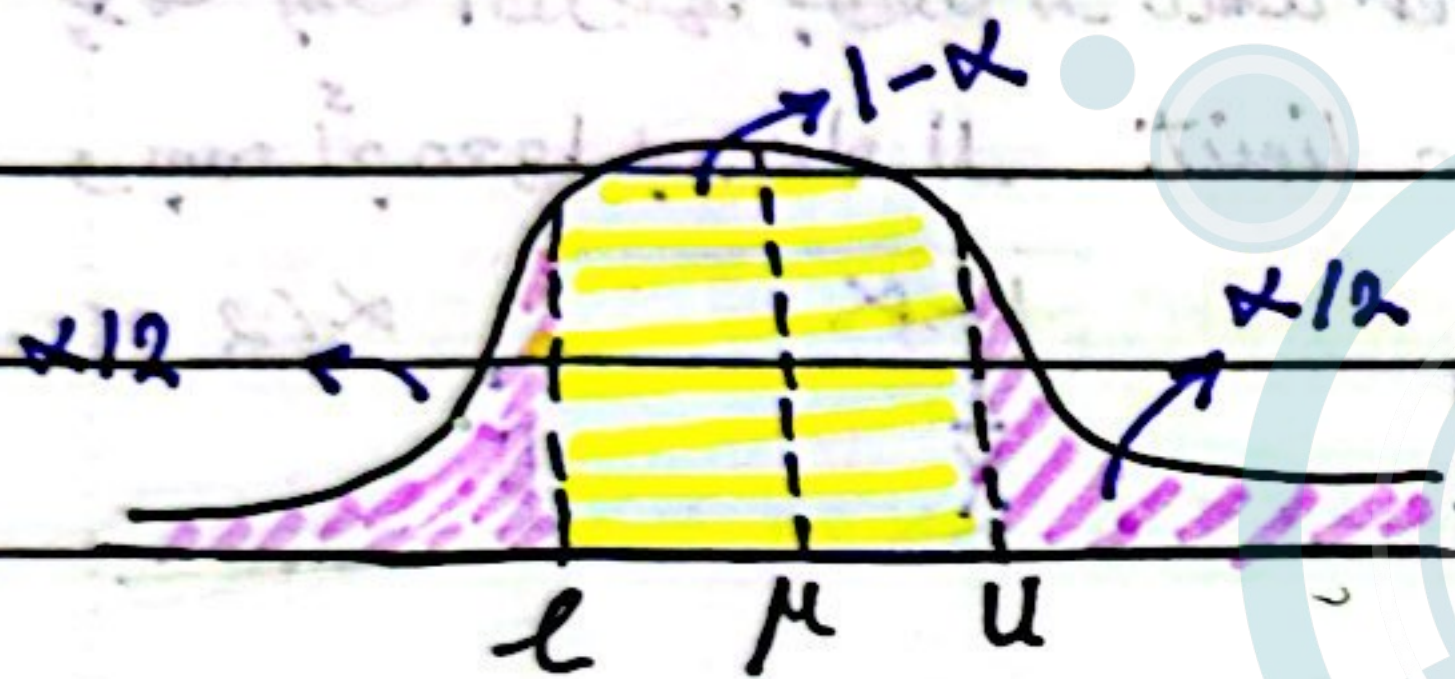
ال pop ال كان \bar{X} also normally distributed ال mean ال $\mu_{\bar{X}} = \mu_{pop}$

ال sample size n $\sigma_{\bar{X}} = \sigma_{pop} / \sqrt{n}$

$$L < \mu < U$$

estimation for the mean

ال upper و ال lower



probability ال mean يكون بين ال L و ال U

ال (confidence level) أما أكبر من U أو أصغر من L

ال (significance level)

ال SL α أما $(1 - \alpha)$ ال CL

ال area under the curve

ال symmetric ال mean ال distribution

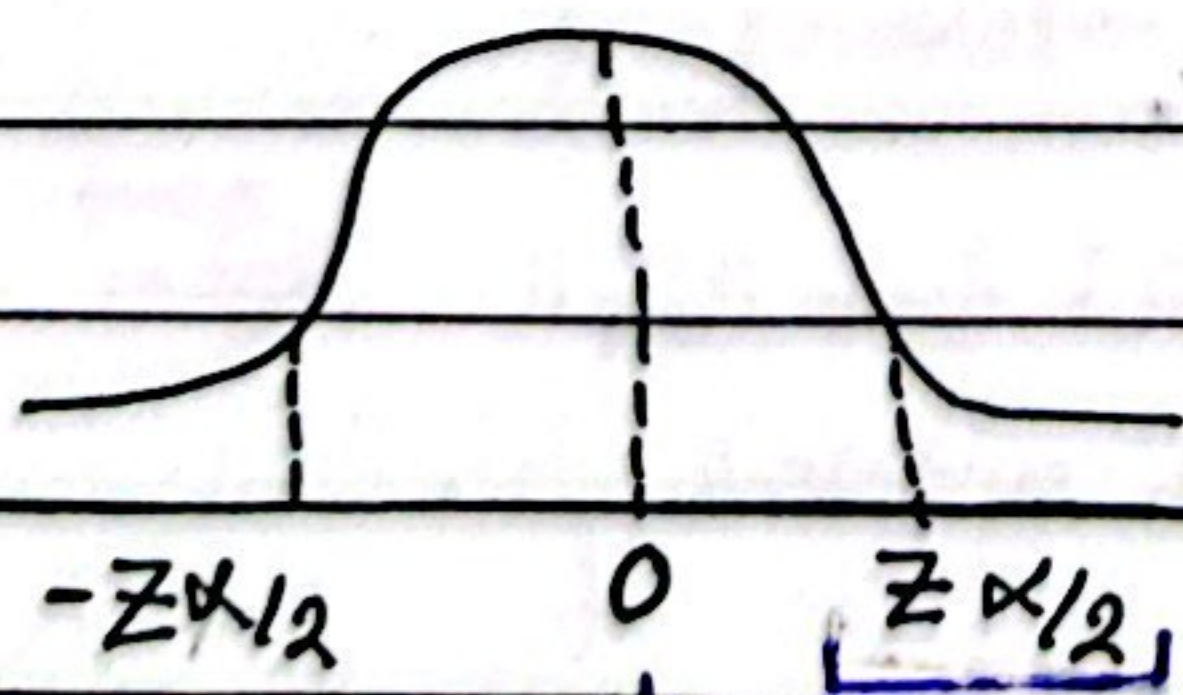
$$\frac{\bar{X} - \mu_{\bar{X}}}{\sigma_{\bar{X}} / \sqrt{n}}$$

ال SD

normal variable بقدر ال standardization

normal variable بقدر ال \bar{X}

normal distribution ال standard



critical value

or percentile

standard normal variable (Z) و ال area

ال $\alpha/2$

ال \bar{X} ال distr ال μ

ال mean ال ثابت μ

statistical procedures

ال standard

ال (بدول)

in normal dist $L < M < u$

in standard normal dist $\rightarrow -Z_{\alpha/2} < Z < Z_{\alpha/2}$

$$P[-z_{\alpha/2} < z < z_{\alpha/2}] = 1 - \alpha$$

$$-z_{\alpha/2} < \frac{\bar{x} - \mu}{\sigma/\sqrt{n}} < z_{\alpha/2} = 1 - \alpha$$

$$\bar{X} - z_{\alpha/2} \frac{s}{\sqrt{n}} < \mu < \bar{X} + z_{\alpha/2} \frac{s}{\sqrt{n}}$$

जहाँ \bar{x} formula में σ को
its confidence interval में σ को
mean में σ

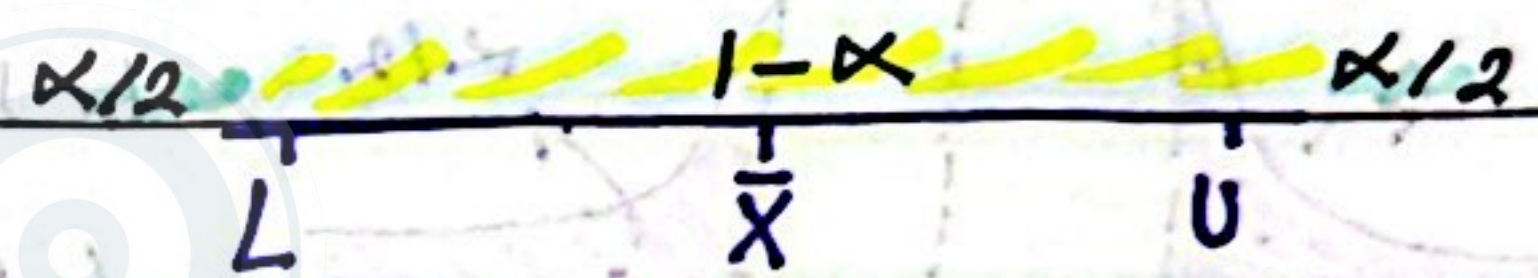
↳ the SD

$$\bar{x} - E < \mu < \bar{x} + E$$

نیزه به است اقلرها بودند \ll lower limit

upper limit زینت آسمان و جلال

~~$$E: Z \times_{\mathbb{Q}} \frac{\mathbb{C}}{\sqrt{n}}$$~~



→ Percentile (table)

$\bar{X} - z_{\alpha/2} \frac{\sigma}{\sqrt{n}} < \mu < \bar{X} + z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$
 Population SD (given)

→ sample size
(given)

*problem 8-10:

* دائماً الرقم إلى قبل ال confidence interval هو ال $1 - \alpha$ (confidence level) يكون على شكل نسبة مئوية.

في المثال ادم تعطيه interval يكونه ال mean فيها بنسبة 95%

sol: $\bar{x} = 98$, $\sigma = 2$, $n = 9$, $1 - \alpha = 95\%$.

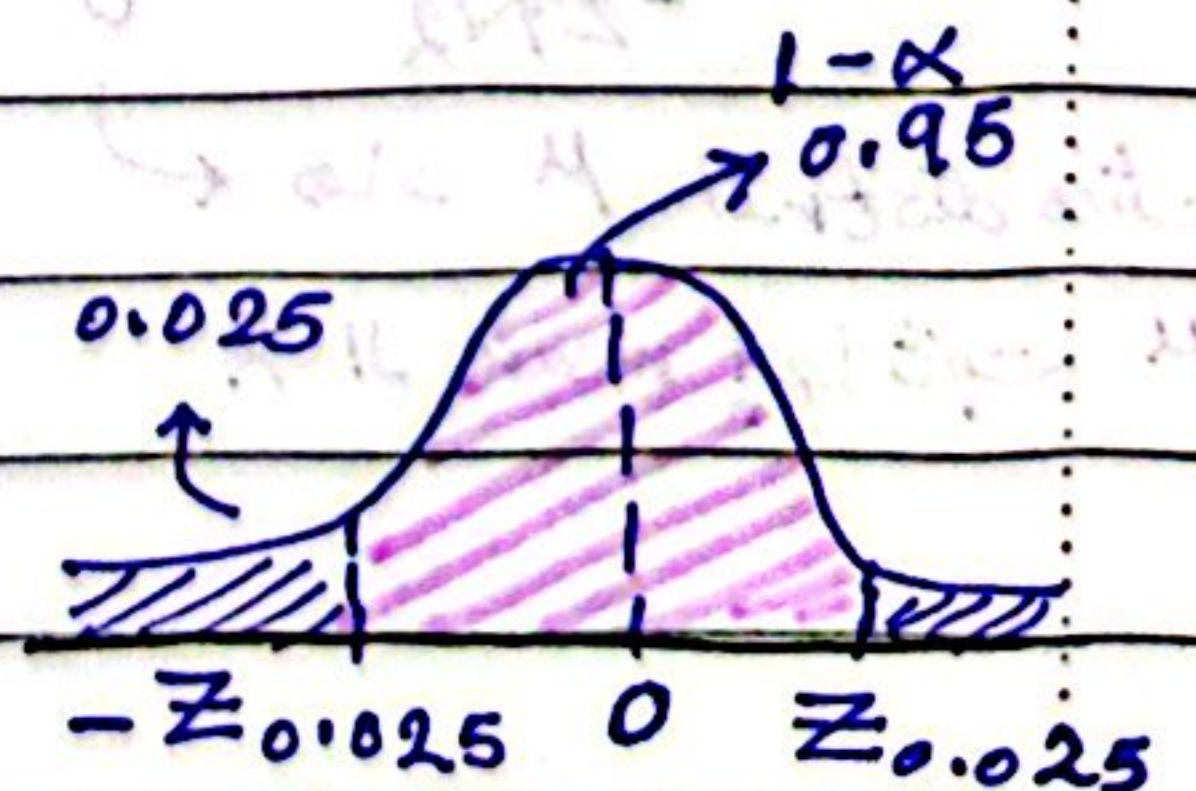
So $\alpha = 0.05$, $\alpha/2 = 0.025$

$$\bar{X} - E < \mu < \bar{X} + E$$

$$E = \hbar \omega_{1/2} \frac{6}{\sqrt{\pi}}$$

standard normal variable

normal variable
 $z_{0.025}$ and $(1-0.025)$
 $(1-0.025)$



← من الجدول

• (probability all Lewis stn)

مثلاً 3.95 - هاي percentile ، المقاطع 1 - 3.9 مع 0.05 - يعطيني ال area والليسا يعني من
 - ∞ لحد الرقم 22.0 ↑

$-1.96 \rightarrow$

بالقيمة المطلقة
لأنه القانون أملاً فيه صالح
للمبايعة

$$\frac{1.96 \times 2}{\sqrt{9}} = 1.3$$

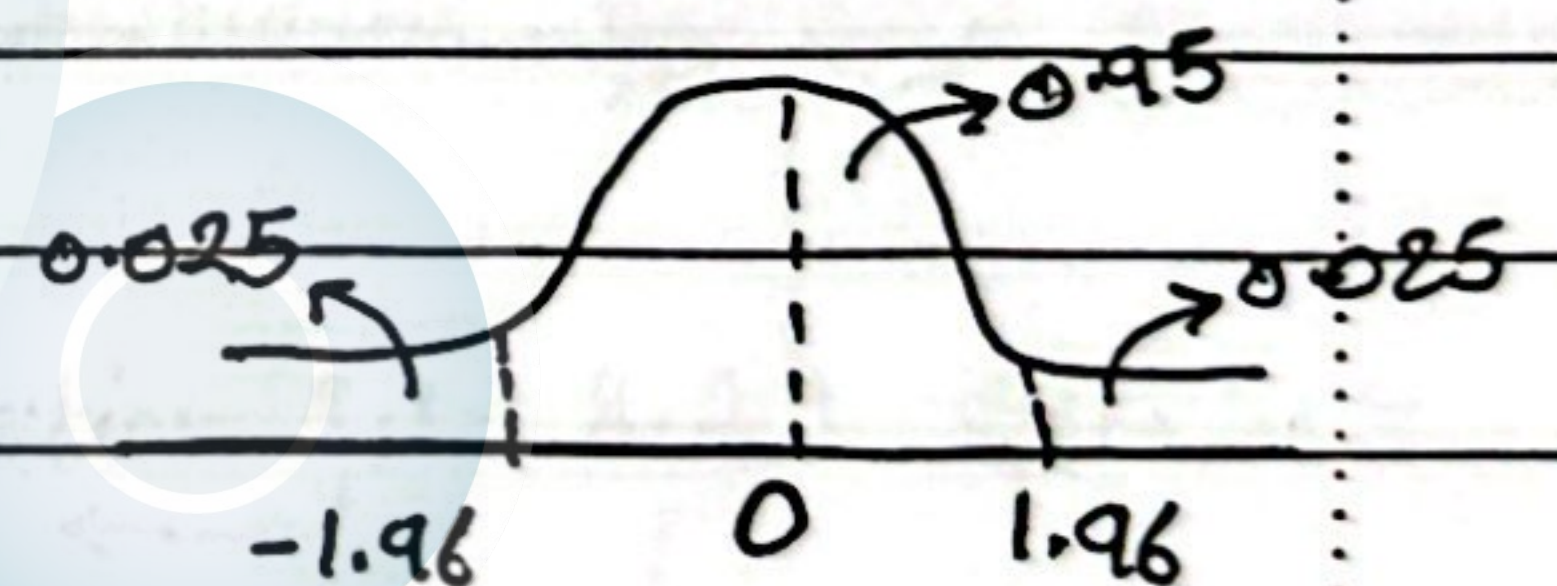
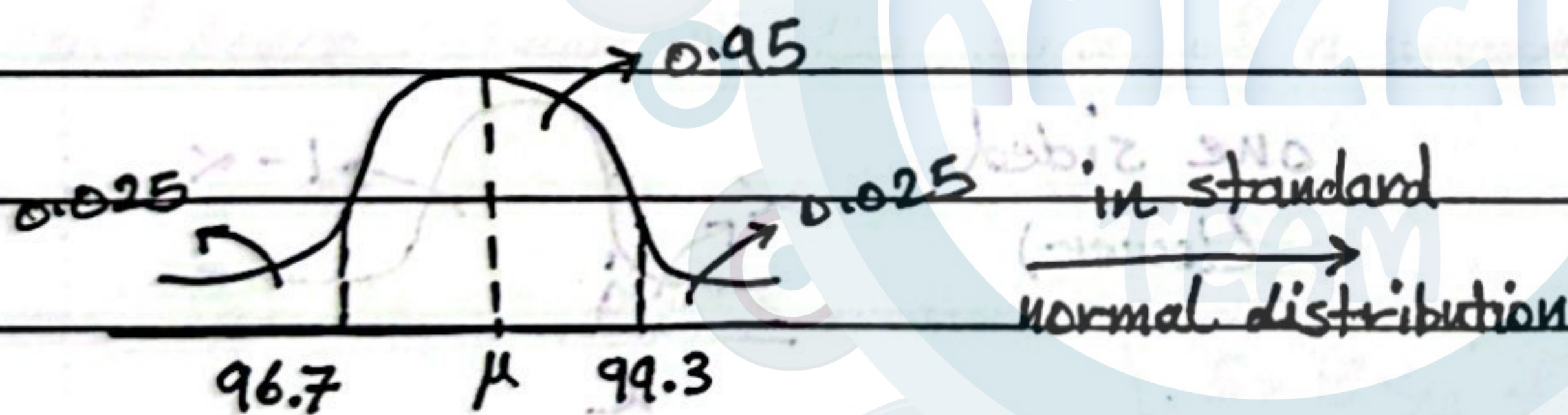
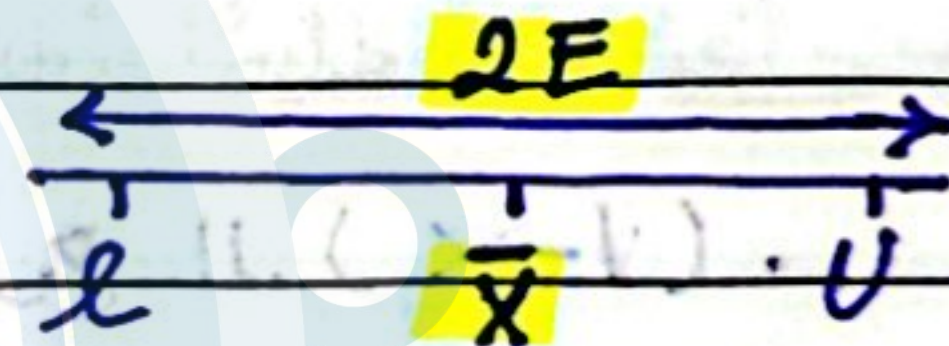
$$\bar{x} - 1.3 < \mu < \bar{x} + 1.3$$

98 ← $96.7 < \mu < 99.3$

upper و lower الحديين (confidence interval) الـ length الـ بقدر يقرب الـ

2.4 error \downarrow 2.6 \downarrow 2.6

* Conclusion: CI Length = $2E$ \rightarrow error



• CT بقدر أمثلها عال فيه الاعضي أو ال standard .

- Population mean μ or parameter

~~will not~~

true

في بعض المواد لو أخذنا 100 ساعة راح نصل إلى 100 فترة فيهم 95 mean و 5 contain

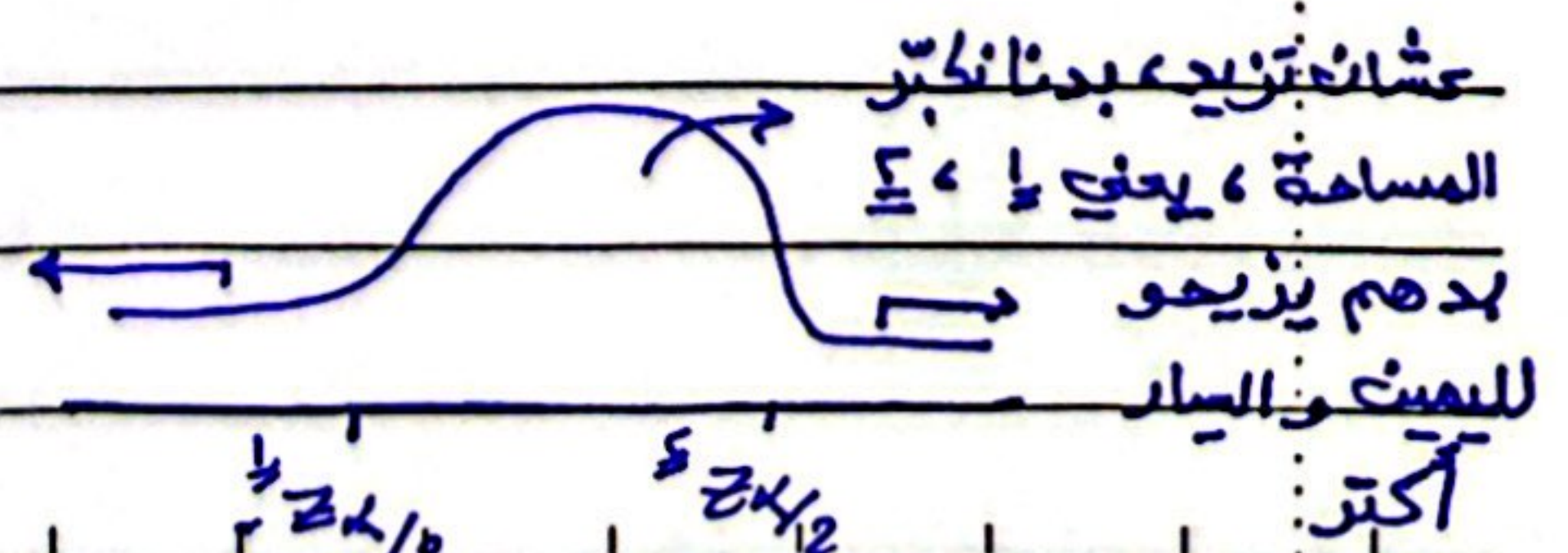
relative frequency interpretation for the ch 11 data:

5 و 11 و 15 ... $\Sigma x_{ij} \frac{5}{\sqrt{n}} = (E) \text{ error}$...

if $\sigma \uparrow \therefore ET \therefore \text{length} \uparrow$

if $n \uparrow \therefore E \downarrow \therefore \text{length} \downarrow$

if the $CL \uparrow, Z_{x_2} \uparrow \therefore E \uparrow \therefore \text{length} \uparrow$ CI

$$1 \div 1 - x^k$$


* لو السؤال المافى بس 99% بدال 95% :

$$\bar{X} = 98, \sigma = 2, n = 9, 1 - \alpha = 0.99, \alpha = 0.01, \alpha/2 = 0.005$$

الجدول

$$Z_{\alpha/2} = Z_{0.005} = -2.58$$

$$E = Z_{\alpha/2} \frac{\sigma}{\sqrt{n}} \rightarrow 2.58 \times \frac{2}{\sqrt{9}} = 1.7$$

مع ثبات العوامل
الأخرى

$$98 - 1.7 < \mu < 98 + 1.7 \rightarrow 96.3 < \mu < 99.7$$

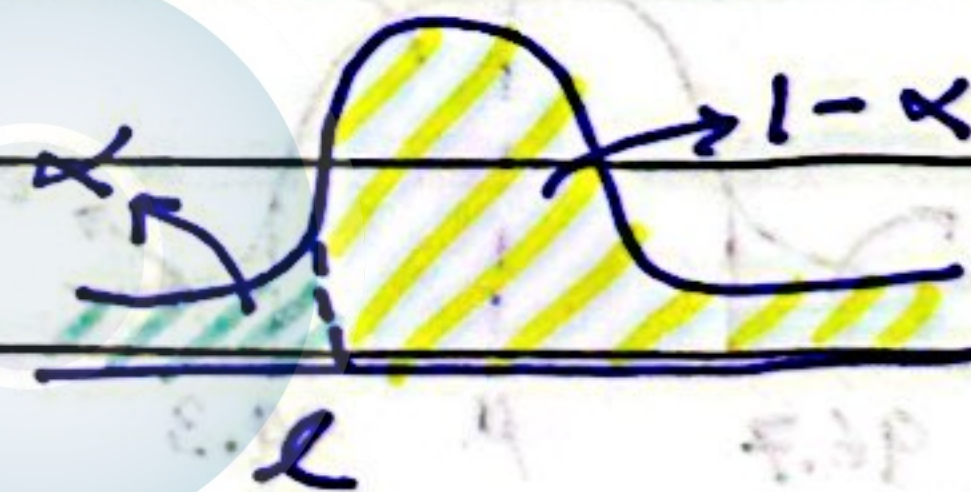
$$\begin{array}{c} 96.3 \quad 98 \quad 99.7 \\ \left. \begin{array}{l} \text{got wider} \\ \text{(more length)} \end{array} \right\} \end{array}$$

* بس تقدر ال Parameter بين إشييين بنسويه (2 sided Confidence bounds) ، لو بس من

جهة وحدة one sided Confidence bound. زي كانه خلتا ال upper $\leftarrow \infty$ أو ال lower $\leftarrow -\infty$ والجهة التانية خلتا.

* وهون α بتجمل تنقسم ، بتجمل ال area = α خارج ال $(1 - \alpha)$.

one sided
(lower)



$$\begin{array}{l} \text{Lower} \\ \bar{X} - Z_{\alpha} \frac{\sigma}{\sqrt{n}} < \mu \\ \text{Upper} \\ \mu < \bar{X} + Z_{\alpha} \frac{\sigma}{\sqrt{n}} \end{array}$$

بغير الحصريه

$$\bar{X} = 98, \sigma = 2, n = 9$$

* بنينا نخذ نفس المثال إيه فوق بس كلى one sided lower

$$1 - \alpha = 0.95, \alpha = 0.05$$

$$\bar{X} - Z_{\alpha} \frac{\sigma}{\sqrt{n}} \rightarrow 98 - 1.65 \times \frac{2}{\sqrt{9}} < \mu \rightarrow 98 - 1.1 < \mu \rightarrow 96.9 < \mu$$

Section 8.2

* Chose of sample size:

* مسأله ما يكون ال error كبير و ال CI length كبير ، في طرق التقييم ... منها أنه إذا لم يكن n

* if we want the 95% CI to be no wider than 2 psi, what sample size is required.
 نفس المسألة لو بدى أضيف ما الفرق؟
 problem 8-10)

the width & length are the same for the interval

width = 2 psi
 means $2E = 2 \text{ psi}$
 شوال sample size
 $E = 1$ يكون E يساوي واحد

$E = Z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$
 * باختصار E يساوي n في بعض القوانين

$$n = \left(Z_{\alpha/2} \frac{\sigma}{E} \right)^2$$

$Z_{0.025} = 1.96 \rightarrow n = \left(\frac{1.96 \times 2}{1} \right)^2 = 15.37$

لزم (n) ما تكون أختار ، دائماً بنعمل rounding up وليس down
 so 16

* Confidence interval on the mean of a normal distribution, variance unknown

الفرق بين (section 8.1 و 8.2)

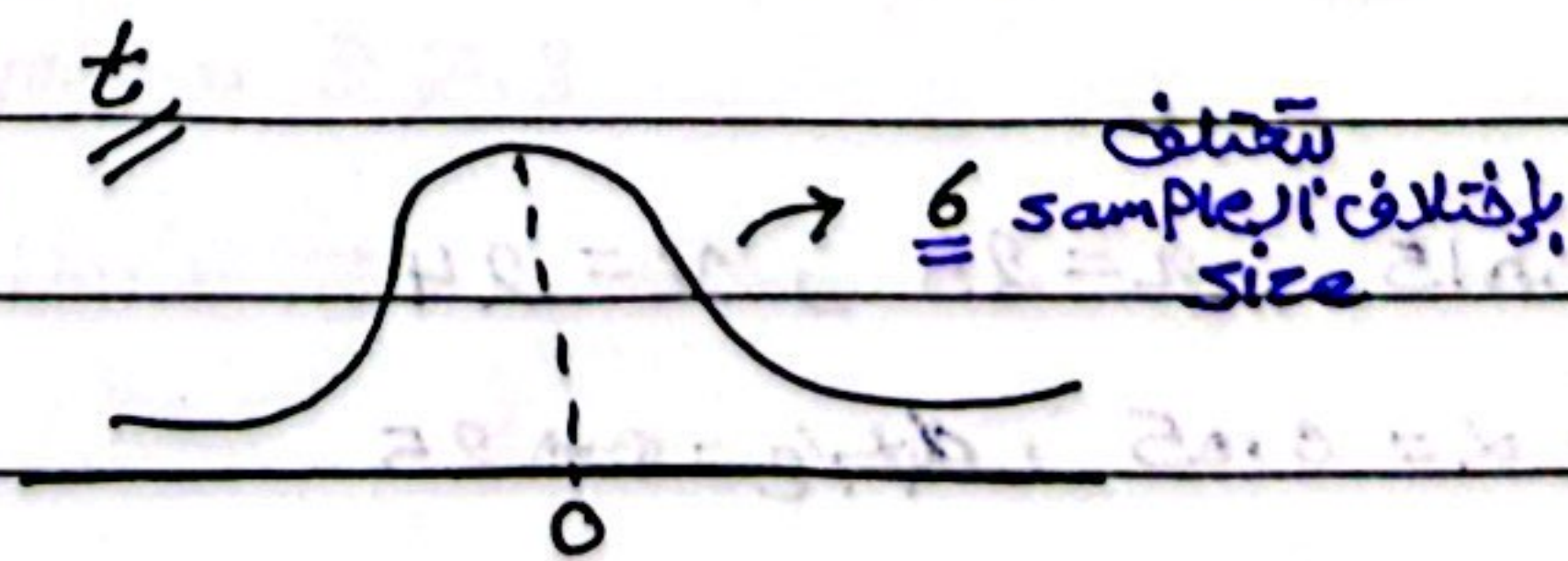
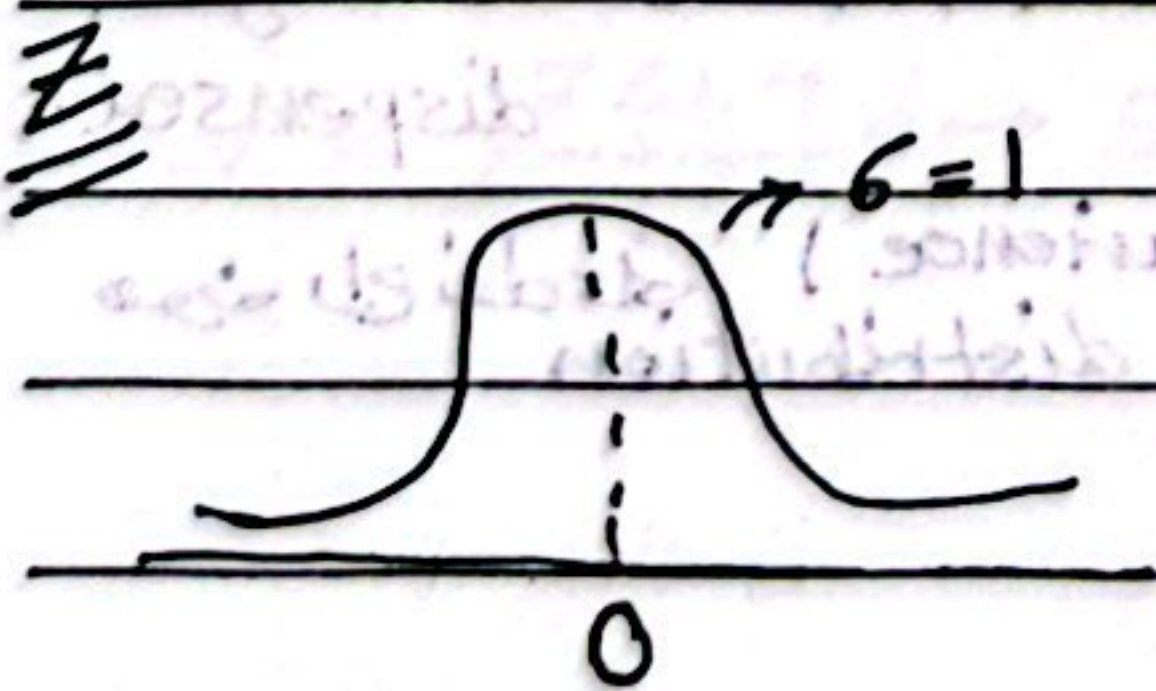
$$\bar{X} - E < \mu < \bar{X} + E$$

$E = Z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$
 $E = T_{\alpha/2, n-1} \frac{s}{\sqrt{n}}$
 sample SD
 degree of freedom

$$t_{\alpha/2, n-1}$$

(T percentile)
 * يستخدم ال sample SD لأنه ال variance (unknown) ال population

* مقارنة بين Z و t : التين (normally distributed)



$$t_{\alpha/2, n-1}$$

بأثر شكل t
 ال distribution
 وقيمة ال percentile
 Z
 وبتحكم بقيمة
 ال percentile

* degree of freedom : $K = n - 1$

بالعربية باختيار كل elements السامبل
ما كذا آخر حد

* إذا قلنا SD بال distribution، نزيد ارتفاع ال curve وبقدر الارتفاع ال x axis

* ال SD بتقدر ال degree of free dom بال t

$$s^2 = \frac{k}{k-2}$$

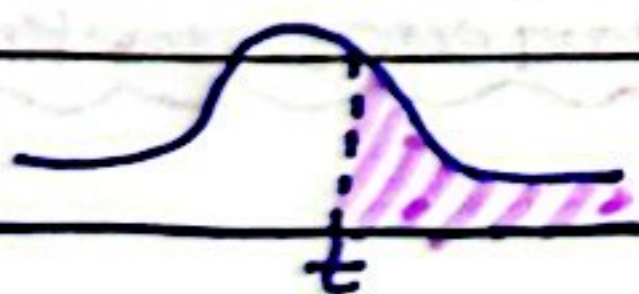


* كل ما زادت ال degree of freedom كل ما قربت ال z من ال t

الارتفاع قيمة ال percentile كذا لازم نطلع قيمة ال area وال dof
ال area ال t توزيع ال z = t
area ← DOF ←

$$1.96 = z_{0.025}, \quad 2.086 \leftarrow t_{0.025, 20}$$

$$1.96 \leftarrow t_{0.025, \infty}$$



* ال t منسوبة الإشارات، بنافذ قيمة مطلقة، والرقم إلي نطلع بالجدول يكون المسألة ال بيت ال t

* Ex: a postmix beverage machine is adjusted to release a certain amount of syrup into a chamber where it's mixed with carbonated water. A random sample of 25 beverages was found to have a mean syrup content of $\bar{x} = 1.10$ fluid ounce and a SD of $s = 0.015$ fluid ounce. Find a 95% CI on the mean volume of syrup dispensed.

مون راج نستخدم (unknown variance) t distribution

$$\bar{x} = 1.1, \quad s = 0.015, \quad n = 25, \quad v = 24$$

$$1 - \alpha = 0.95, \quad \alpha = 0.05, \quad \alpha/2 = 0.025$$

$$\bar{x} - E < \mu < \bar{x} + E$$

$$E = t_{0.025, 24} \frac{S}{\sqrt{n}} \rightarrow 2.064 * \frac{0.015}{\sqrt{25}} = 0.006$$

$$1.1 - 0.006 < \mu < 1.1 + 0.006 \rightarrow 1.094 < \mu < 1.106$$

* if one sided CI ?

$$\bar{X} - t_{\alpha, n-1} \frac{S}{\sqrt{n}} < \mu$$

Lower Sided

$$E = t_{0.05, 24} * \frac{0.015}{\sqrt{25}} \rightarrow 1.711 * \frac{0.015}{\sqrt{25}} = 0.005$$

$$1.1 - 0.005 < \mu \rightarrow 1.095 < \mu$$

choose of sample size

لا بد ان يكون n يعتمد على

Ex: A random sample has been taken from a normal dist, outputs as follow:

variable	N	mean	SE mean	SD	var	sum
x	10	?	0.507	1.605	?	251.848

$$\bar{X} = \frac{251.848}{10}, \text{ var} = (1.605)^2$$

if variable	N	(avg) mean	SE mean	SD	var	sum
x	?	?	1.58	6.11	?	751.40

$$SE_{\text{mean}} = \frac{SD}{\sqrt{n}} : 1.58 = \frac{6.11}{\sqrt{n}} \quad n=15$$

$$\bar{X} = \frac{751.4}{15} \rightarrow 50.1 \quad \text{var} = 37.3$$

$n=6$, sample : 16.8 , 17.2 , 17.4 , 16.9 , 16.5 , 17.1

في الـ ١٧٨٠ غير معروف ، لعاد ١٨٤٤

$$\bar{X} - E < \mu < \bar{X} + E$$

$$E = t \gamma_{2, n-1} \frac{S}{V_n}$$

20225 18590

$$\bar{x} = 16.48, k = 5$$

$$\text{sample SD} = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n-1}} = 0.3504$$

$1 - \alpha = 99\%$ (من السؤال) calculate a
99% CI on μ

$$K = 0.01$$

$$\alpha/2 = 0.005 \rightarrow t_{0.005, 5} = 4.032 \rightarrow E = 4.032 \cdot \frac{\sigma}{\sqrt{n}}$$

$$15.83 < \mu < 16.97$$

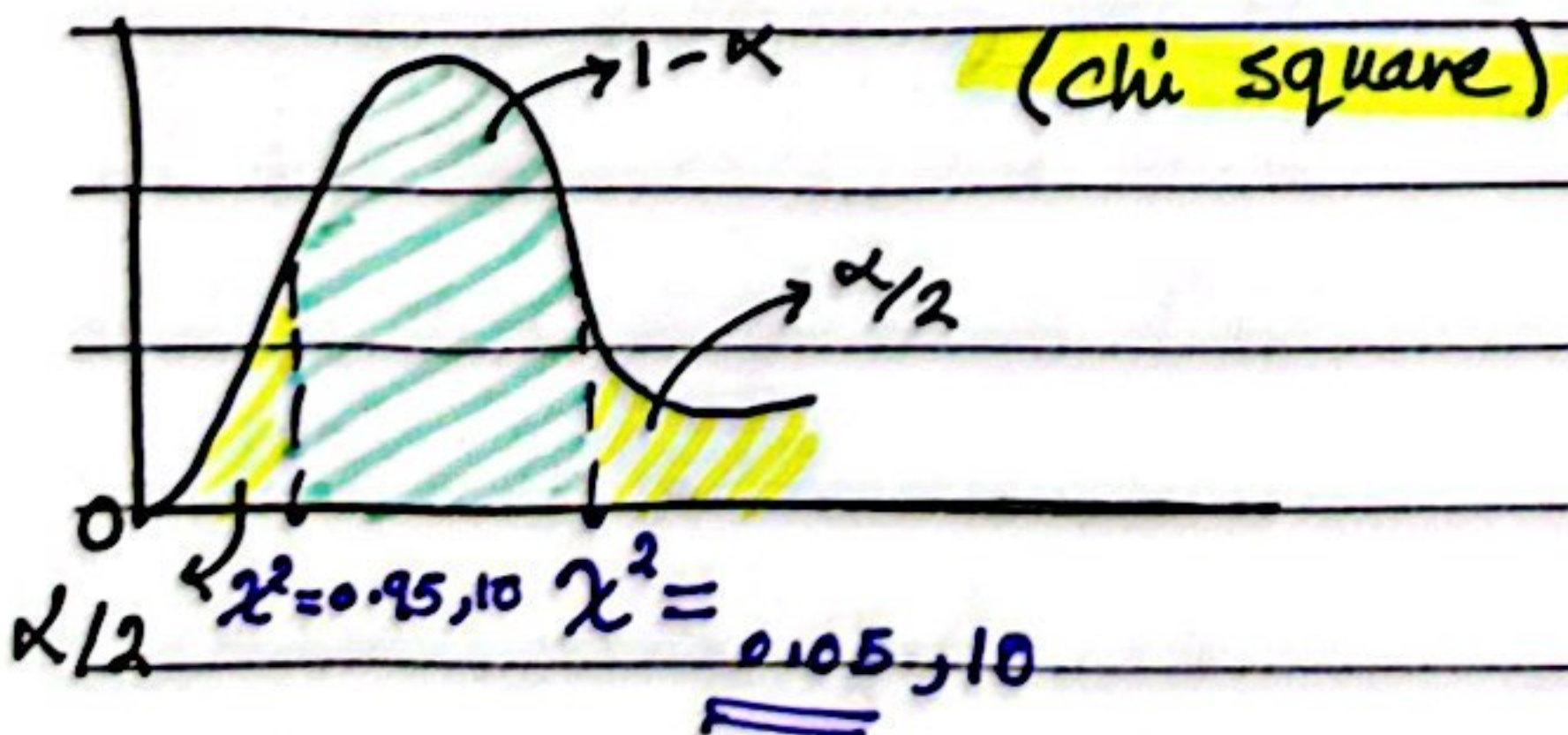
section

8.3 : CI on var & SD :

dist جو جديد اصول کا ہے (x^2) یعنی سال
Squarred

• كل ما زاد ك يقترب شكل ال dist من ال (Bell shape) normal
و كل ما زاد ك بتزيد ال symmetry for the distribution

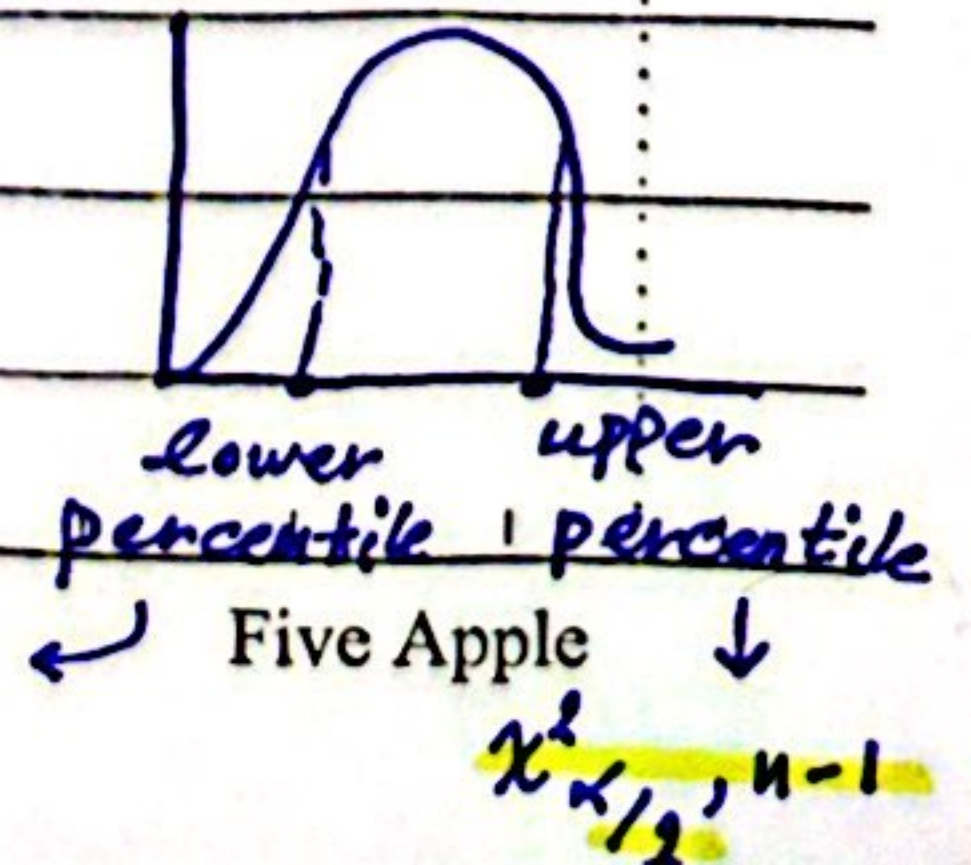
• ما إلى أي قيم سالبة $\underline{\text{Var}}$ ، لو μ كادي . يباشر منه المفر (ذيله رايح اليمين) . (52)



Notation ←
معناه السلامة والصحة

$\chi^2 \rightarrow 18.31$
 $0.05, 10$
 \hookrightarrow dist of area of χ^2
 \hookrightarrow = 18.31

$$\chi^2 \rightarrow 3.94$$



lower

upper

$$\frac{(n-1)s^2}{\chi^2_{\alpha/2, n-1}} \leq \sigma^2 \leq \frac{(n-1)s^2}{\chi^2_{1-\alpha/2, n-1}}$$

في مكان الـ percentile موجود بالمقام ، ولان

الـ lower من اقله من الـ upper ، يعني

بالـ lower القيمة الكبيرة وبالـ upper القيمة الصغيرة

The percentile

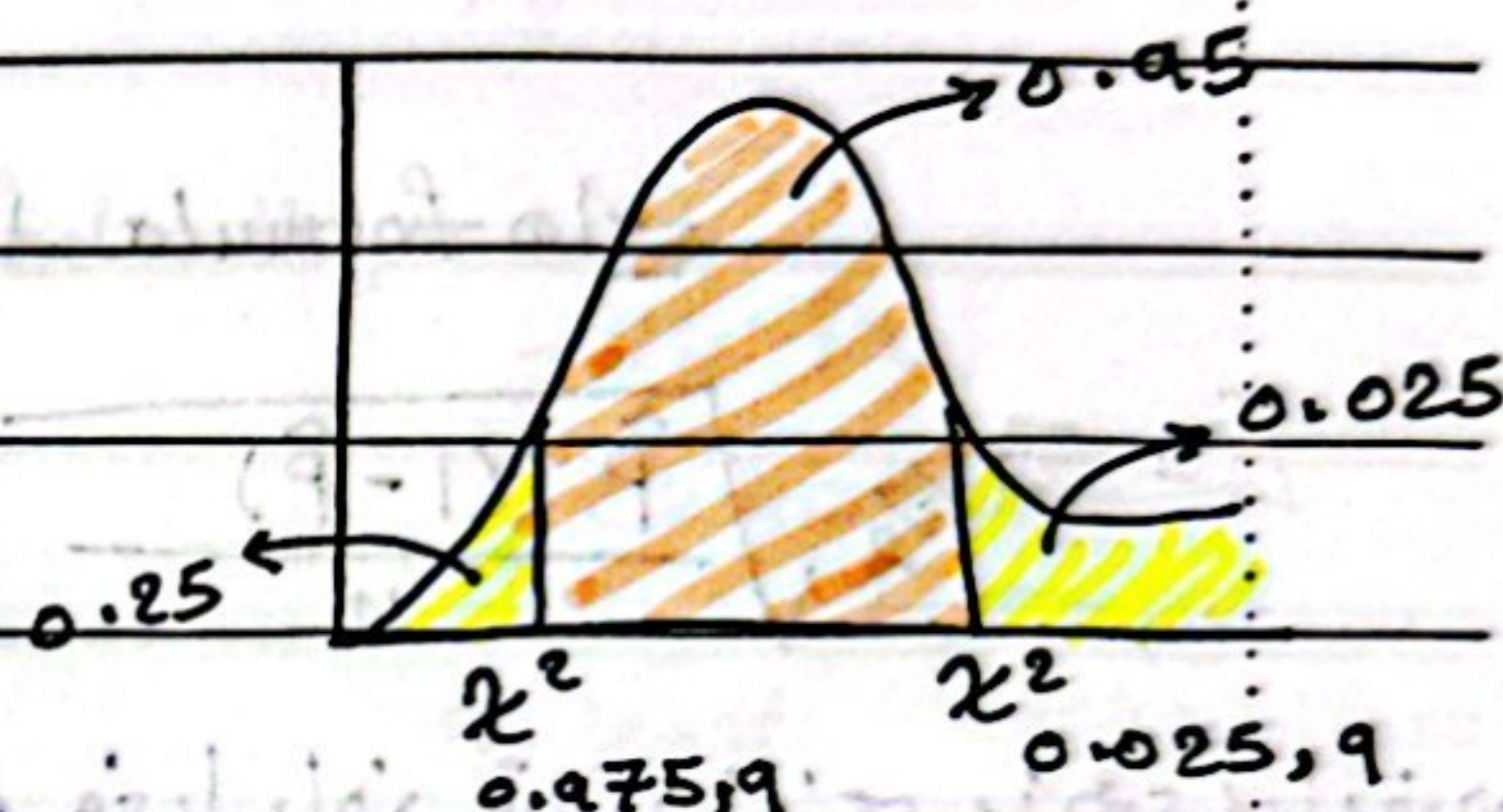
* This is the formula we use to calculate the CI on χ^2 distribution.

problem 8-50 : $n=10$, $s=4.8$, calculate a 95% 2 sided CI for σ .

$$\frac{(10-1)(4.8)^2}{\chi^2_{0.025, 9}} \leq \sigma^2 \leq \frac{(10-1)(4.8)^2}{\chi^2_{1-0.025, 9}}$$

$$\frac{207.36}{19.02} \leq \sigma^2 \leq \frac{207.36}{2.70}$$

$$3.3 \leq \sigma \leq 8.76$$



8.4 : CI on the proportion :

نسبة من الـ data بنقطة
لغة معينة

$\bar{x} \rightarrow$ Normal $\leftrightarrow z$

$s^2 \rightarrow$ chi squared

$\hat{p} \rightarrow$ normal (Z)

previous sections

الـ \hat{p} برص RV والـ distr والـ μ و σ^2

$$\mu_{\hat{p}} = P \rightarrow \text{pop proportion}$$

$$\sigma_{\hat{p}} = \sqrt{\frac{P(1-P)}{n}}$$

SD or standard error in the proportion (\hat{p})

أكيد هون كذا
قد نزيد $\sigma_{\hat{p}}$

$$Z = \frac{\hat{p} - P}{\sigma_{\hat{p}}} \rightarrow \frac{\hat{p} - P}{\sqrt{\frac{P(1-P)}{n}}}$$

$$\text{For CI} \rightarrow \hat{p} - z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} < P < \hat{p} + z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}} \equiv \hat{p} - E < P < \hat{p} + E$$

$$E : z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}}$$

* ما يعرف p فيستخدم \hat{p} بدالها
(the point estimator)

problem 8-53:

$$\hat{p} = \frac{13}{300}$$

$N = 300$

$$1 - \alpha = 0.95$$

$$\gamma = 0.05$$

$$\frac{1}{4} = 0.025$$

$$Z = \frac{1.96}{0.025}$$

$$E = Z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}}$$

$$1.96 \sqrt{\frac{13}{300} + \frac{287}{300}}$$

0.023

من باب التحقق لا \hat{P} عبارة عن

$$\hat{p} - E < p < \hat{p} + E$$

$$\rightarrow 0.02 < p < 0.066$$

سید بنی الدین الیہامی صاحب مدظلہ العالی

منوعاً أكبر من واحد .

در کتابان آماری ال F اقل ما یکن، بقدر افتار ال ک، ف کت طریق ال formula های sample size ←

$$E = Z_{\alpha/2} \sqrt{\frac{\hat{p}(1-\hat{p})}{n}}$$

$$n = \left(\frac{Z_{\alpha/2}}{E} \right)^2 \hat{p}(1-\hat{p})$$

هالاً: أنا لو أنيد الـ E بقل الـ \hat{H} ، متغيرة، فـ يا باند قيمته ازي ما هي، يا بفرمت

أشود قيمة ممكن \hat{p} تكون، إاي هي؟ (0.5)

هذه القيمة بتخاي \hat{p} أكبر ما يمكن ، المقدار $\hat{p}(1-\hat{p})$ في أقصى أكبر n ممكن تكون minimum

لا يستخدم قيمة $\hat{p} = 0.5$ لما يحلّي بالسؤال (regard less) or (at least) إذا ما كان حاسي

هبةً نستخدم العتمة إلى هو معطيفيها.

• من وين أميت فيقة 5.5 ؟ من اختيار المشتقة الأولى (القيم القصوى).

$$f(x) = x(1-x)$$

$$f(x) = x - x^2$$

$$f'(x) = 1 - 2x$$

$$1 - 2x = 0$$

~~$2x = 1$~~

$$x = 0.5$$

* القيمة المتوقعة $0.25 = 0.5 + 0.5 = \hat{p}(1 - \hat{p})$

لها في أي قيمة بتخلي هاد المقدار يزيد عن 0.25

بکلی
* problem 8-56: $\hat{p} = \frac{823}{1000}$

$$b) n = \left(\frac{1.96}{0.03} \right)^2 \approx 0.823 \div 0.177$$

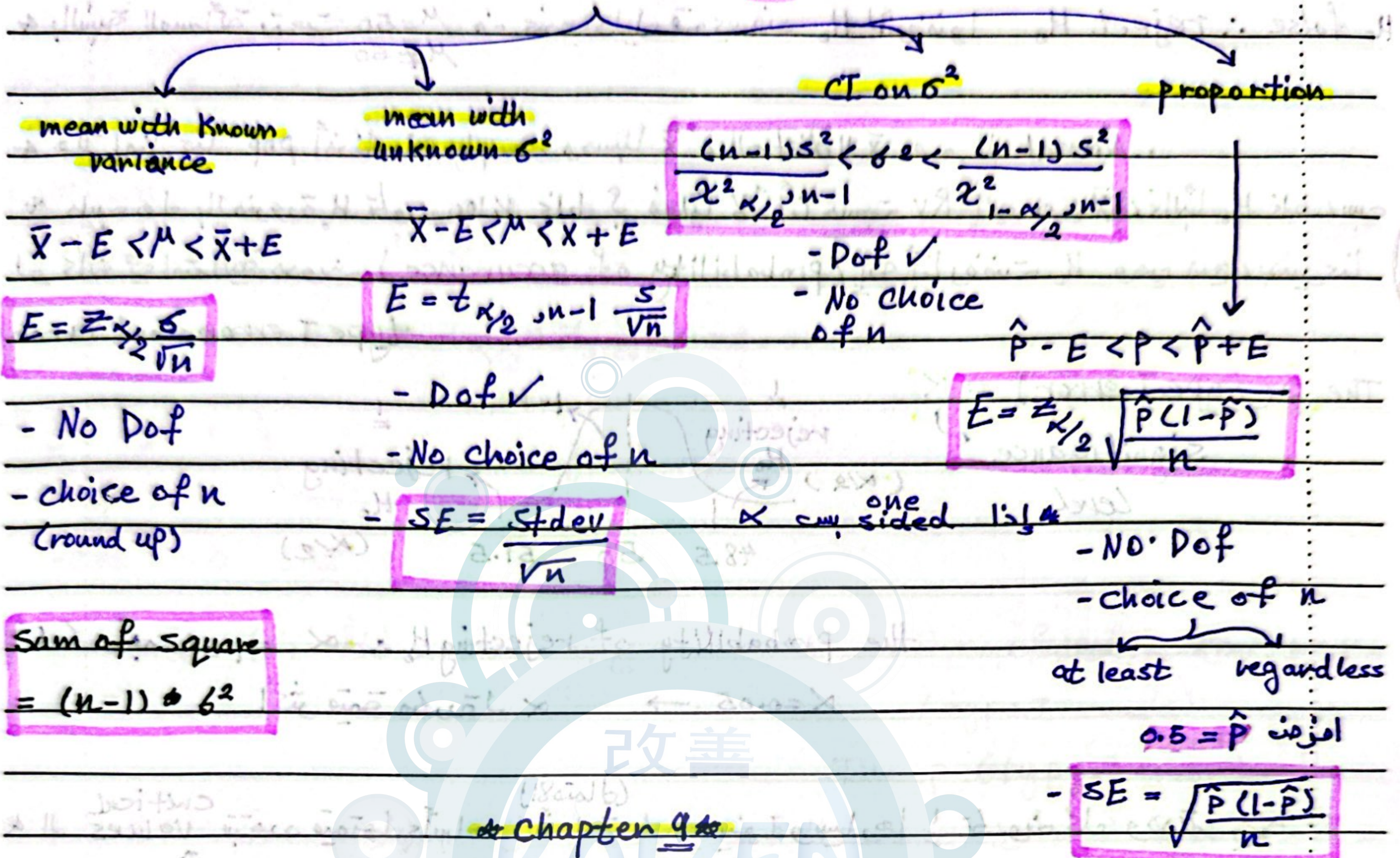
$$u = 622$$

$$c) n = \left(\frac{\Sigma x_e}{E} \right)^2 \cdot 0.25$$

$$= \left(\frac{1.96}{0.03} \right)^2 \times 0.25$$

$$= 11068 \text{ (rounding up lbs)}$$

Review for chapter 8



Chapter 9 "Hypothesis testing"

* Two opposite statements about a pop parameter.

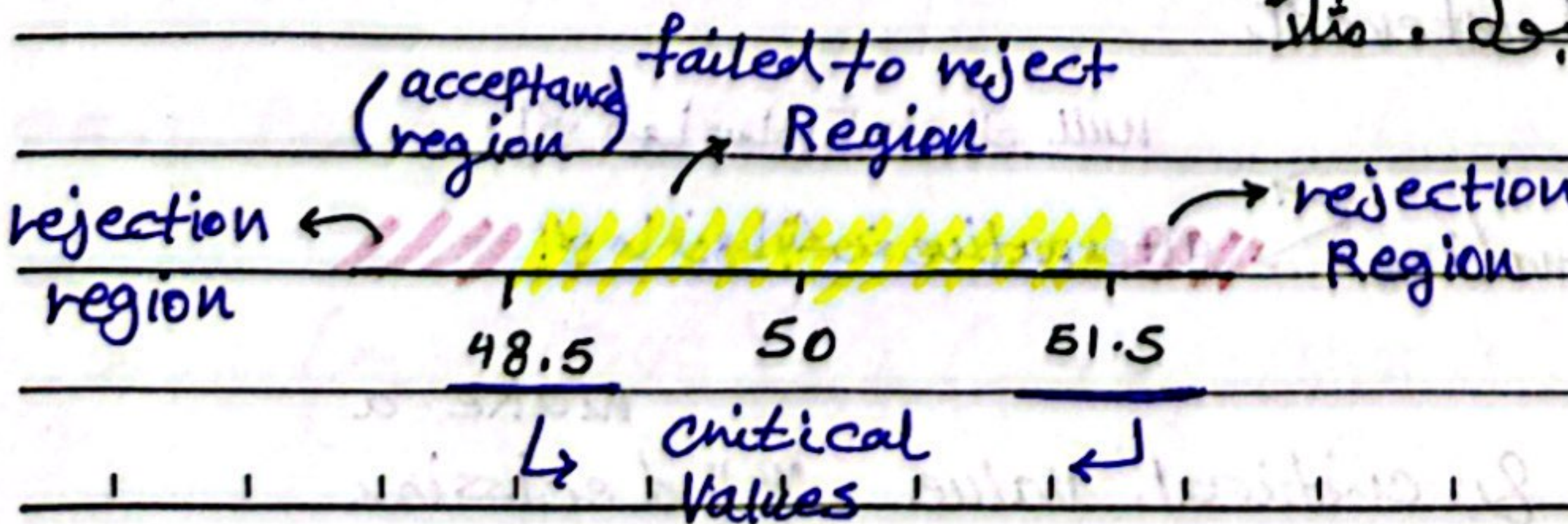
مثلاً *

$\mu = 50$
 $\mu \neq 50$

الحدود
 الاسمي
 فرضيات

* H_0 فيها مساواة بنسبتها H_0 ورفضها H_0
 * H_1 فيها مساواة بنسبتها H_1 alternative ورفضها H_1
 * القيمة التي يتساوىها 50 مثلاً بنسبتها H_0
 * parameter ورفضها H_0

* لو أخذت سادس وحسبته \bar{X} وطلعت القيمة = 42 ، القيمة كثير بعيدة عن الـ 50 ، يعني الـ alternative مع ، لو $\bar{X} = 50.5$ برفض H_0 في المجمع ولكن في كذا قيمة اسمي [critical value] بتعطي range بكم يقدر أبعد عن الـ 50 ويكون مقبول مثلاً



كلمة accept كلمة أمكيا لازم (fail to reject)

بالنسبة للمشكلة بتحت $\mu = 50$ في كذا دليل قوي ضد H_0 لرفضها H_0 false \therefore reject H_0 $\mu \neq 50$

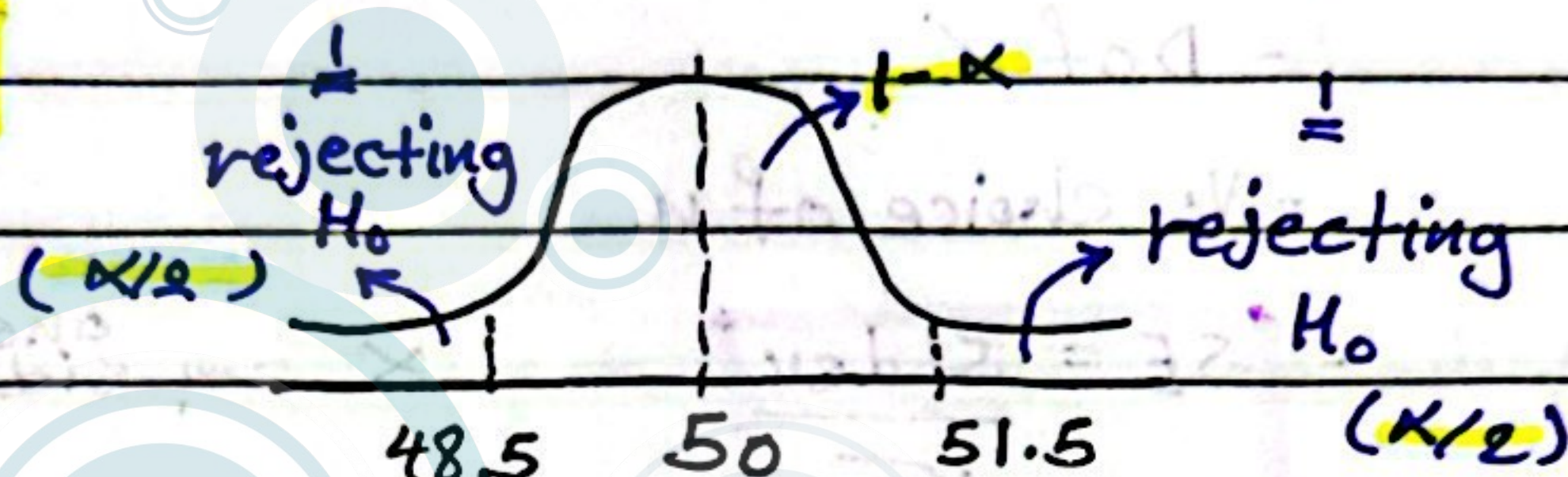
هنا لما كنا pop أخذنا من sample وحسبنا \bar{X} ، الـ distr لـ \bar{X} هو الـ Normal .

حبيبنا بالمشكلة H_0 تكون 100% كلمة في فعليا لا أنا حسب RV أي هو \bar{X} ، غالباً H_0 كلمة حسب لو كانت في امكانية حدوث (probability of accuracy) إنه أنا رفضت H_0 وهي مع بعضنا

type I error and error

The $P(\text{type I error}) = \alpha$

significance level



the probability of rejecting $H_0 \therefore \alpha = \text{مستوى}$

$\alpha = 0.05 \rightarrow$ أكثر قيمة مكررة α

(الاحتمال)

critical values بتحدد قيمتها أساساً المسألة كاي إيمينها ويسارها $\alpha/2$ ونه كل وحدة $\alpha/2$

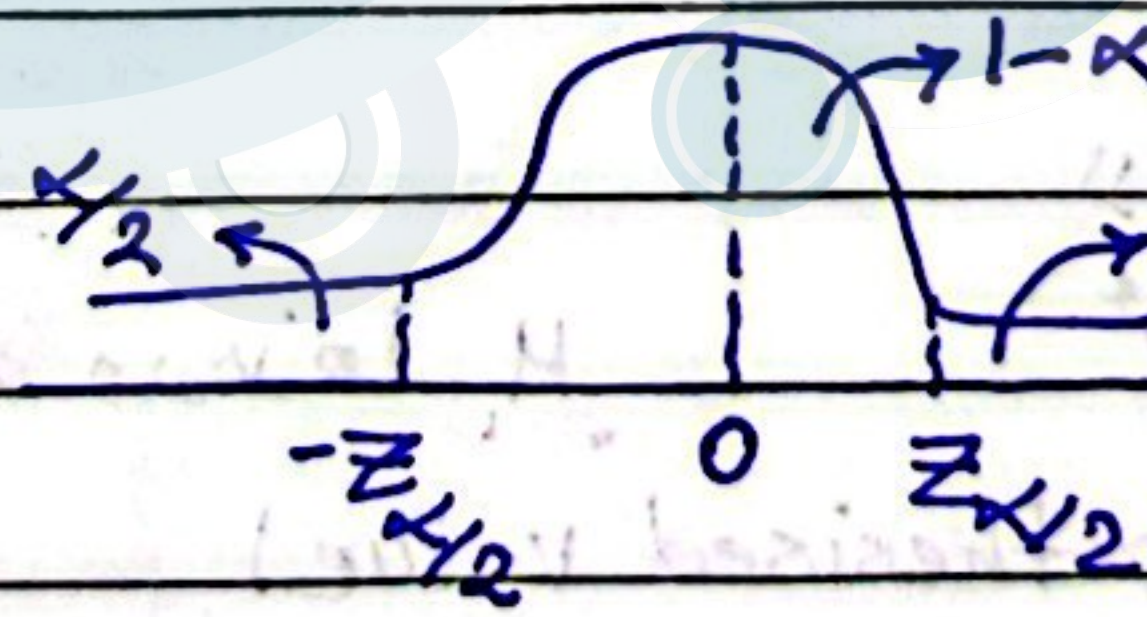
بعدما أمددنا بمسألة \bar{X} وبشوفت فيه موجود كاي dist .
test statistics

كيسر معو أمدد من القيمة إيه إيمينها $\alpha/2$ وإيه يسارها $\alpha/2$ ، الحد لاهي المسألة هو الـ

Standardization .

$$Z = \frac{\bar{X} - \mu_0}{\sigma / \sqrt{n}}$$

توزيع normal distribution



test statistic

القيمة إيه حسبها بقدر إذا fail or reject

hypothesis testing (analysis) كيف نحلل أي سؤال كاي

[The procedure]:

mean with known σ^2
mean with unknown σ^2

1) Determine the parameter of interest

variance proportion

إيه في المسألة هو الـ null

2) Determine the null & alternative

إيه ما فوضا بشوف alternative

3) Calculate test statistic & critical value

make a decision 4)

9.2 : test on the mean, the σ^2 is known:

problem 9-44:

$$H_0: \mu_0 = 3500$$

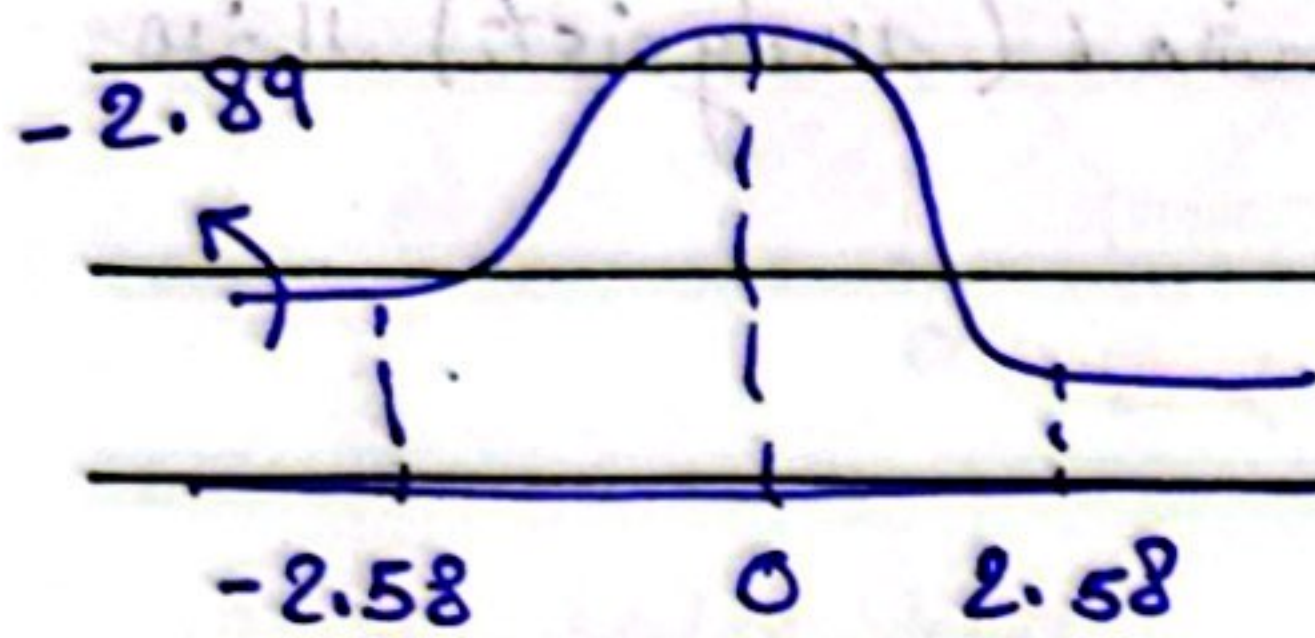
$$H_1: \mu_0 \neq 3500$$

$$\alpha = 0.01$$

$$\alpha/2 = 0.005$$

$$Z_0 = \frac{\bar{X} - \mu_0}{\sigma/\sqrt{n}} \rightarrow \frac{3450 - 3500}{60/\sqrt{12}} = -2.89$$

$$Z_{\alpha/2} = Z_{0.005} = -2.58$$



reject H_0

(H_0 is false) error \rightarrow type II \rightarrow failed to reject H_0 (type I error)

The p (type 2 error) = β

تحتاج احسب β لازم تعرف true value of the mean (دلتا) δ ونحسب اشي اسمه δ (دلتا) δ \rightarrow $\delta = \mu - \mu_0$

$$\delta = \mu - \mu_0$$

بالقرينة \rightarrow δ \rightarrow المقيتي

H_0 is false \rightarrow fail to reject (type II error)

H_0 is false \rightarrow reject (power test) = $1 - \beta$

مقدار لقوة test \rightarrow rejecting H_0 (هاد قرار منطقي وضع)

as $\alpha \uparrow$, $\beta \downarrow$ as a probability

لو ازيد α بتقل β

if $\delta \uparrow$, $\beta \downarrow$

زيادة القيمة
التي نختارها
hypothetical
value \rightarrow δ

بمنها

بقيمة α \rightarrow $\alpha = 0.05$

area \rightarrow $\alpha = 0.05$ \rightarrow $\alpha = 0.05$

أما δ \rightarrow $\delta = 1.5$ \rightarrow $\delta = 1.5$

قيمة β

Sol for β in Problem 9-44:

$$\beta = \Phi\left(\frac{Z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}}{1}\right) - \Phi\left(\frac{-Z_{\alpha/2} - \frac{\delta\sqrt{n}}{\sigma}}{1}\right)$$

$$\delta = \mu - \mu_0$$

$$= 3470 - 3500$$

$$= -30 \text{ or } 30$$

$$= \Phi \left(2.58 - \frac{30\sqrt{12}}{60} \right)$$

$$= \Phi \left(-2.58 - \frac{30\sqrt{12}}{60} \right)$$

$$\beta = \Phi(0.85) - \Phi(-4.31)$$

$$0.802 - 0$$

$$\beta = 0.802$$

كالهوتين يتطلع بنفس قيمة β

معروفة: أي قيمة

لـ $\Phi(-4)$ وبعد = 0

و $\Phi(4)$ وبعد = 1

هاد الرقم معناه إنه راح يتطلع 80% ايور II من التجارب لي راح أكملها.

معروفة: α is externally determined

Sol for \underline{D} in problem 9-44

منه ان (analyst) مش أنا بملها، يتكون بالسؤال.

$$\text{power} = 0.8, \beta = 0.2, \delta = 3470 - 3500 = -30 \text{ or } 30$$

$$n = \frac{(Z_{\alpha/2} + Z_{\beta})^2 \sigma^2}{\delta^2}$$

$$= \frac{(2.58 + 0.84)^2 (60)^2}{30^2} = 47$$

إذا آفنتي (+) باخذنا (+) والعكس صحيح، فخذ آخذ وحدة (+) و وحدة (-)

Excel (lamees): ways to organize data:

1) Pivot, 2) histogram, 3) central theorem

Back to kaizen:

$$\text{if } H_0: \mu = 50$$

$$H_1: \mu \neq 50 \rightarrow \text{two sided}$$

$$\text{if } \mu > 50$$

$$\mu \leq 50 \rightarrow \text{one sided}$$

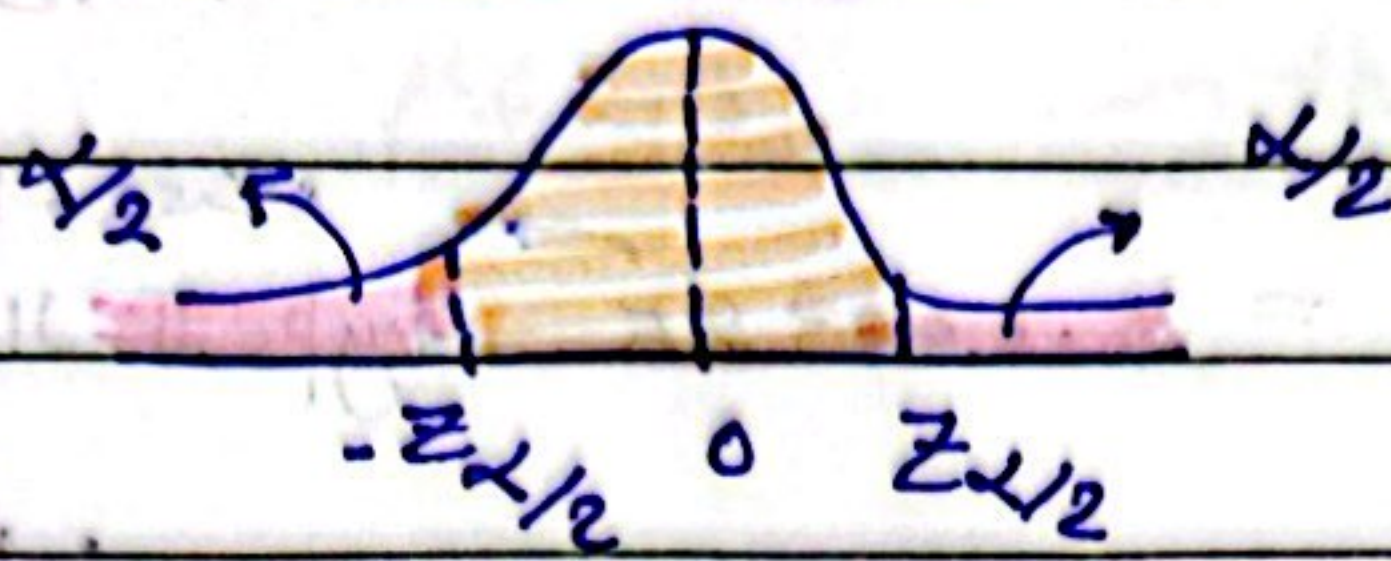
نلاحظ $\mu = 50$ ، منيففوزي، null صياني فيها مساواة، فهاي بملها إعادة كتابة هيكة $(\mu = 50)$ ، منيففوزي،

2-sided alternative $\mu \neq 50$ ، معناه μ يا أكبر يا أصغر من 50، كشان هيكة 2-sided

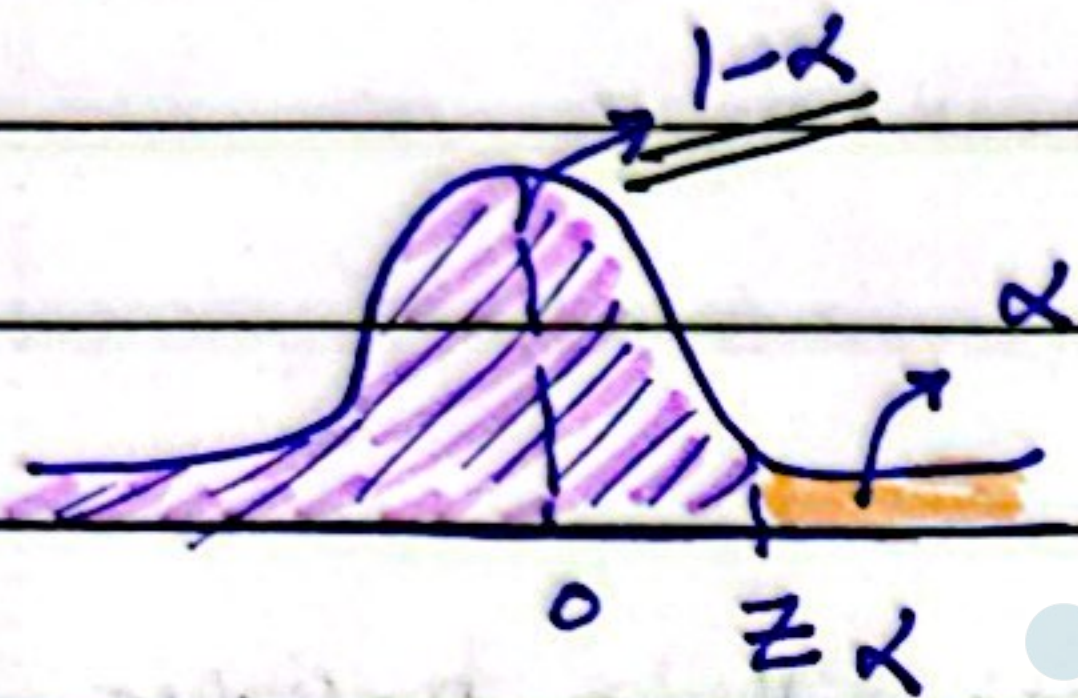
one sided - upper - $\mu > 50$ alternative

one sided - lower - $\mu < 50$

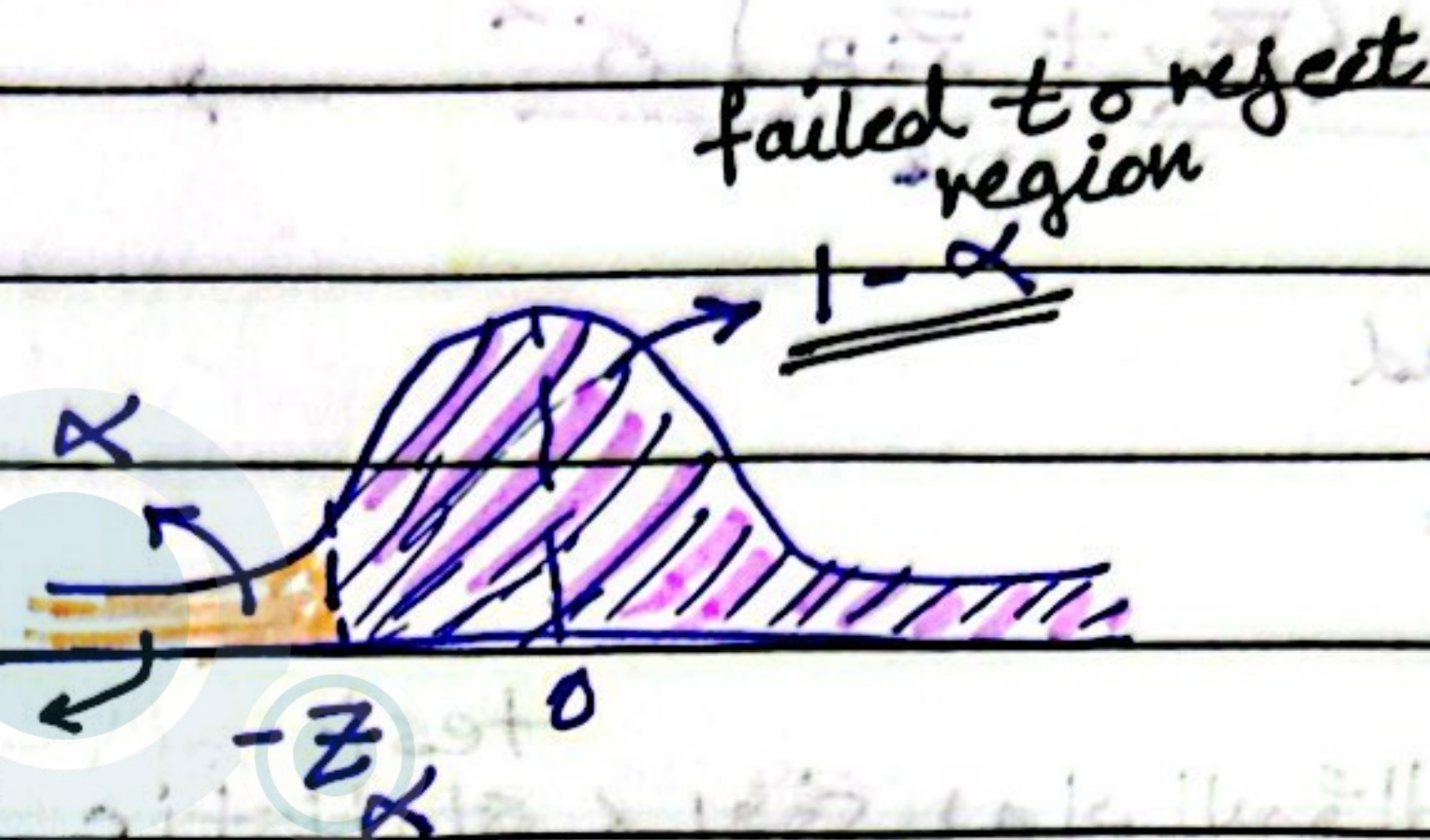
in 2-sided:



in one sided:



rejection region



lower-tailed test

upper-tailed test

test statistic

$$Z_0 = \frac{\bar{x} - \mu_0}{\sigma / \sqrt{n}}$$

بالا 2-sided هاد بال 2-sided كنانا قيمه ال وحيه والسلبه ، أما بال one-sided لدا قيمه السالب وادنا upper هاد ال موجب .

problem 9-43:

exceeds 40 hours : $\mu > 40 \rightarrow \mu > 40 (H_1)$ upper-tailed test
 $\mu \leq 40 \rightarrow \mu = 40 (H_0)$ alternative μ is less

$\alpha = 0.05$
 $Z_{0.05} = -1.65$

بافد العومير منها ملبعاً

$Z_0 = \frac{40.5 - 40}{1.25 / \sqrt{10}} = 1.26$
 The test statistic came in the "fail to reject region"

c) $\mu = 42, \delta = 42 - 40 = 2$

2-sided β لدا قيمه السالب وادنا upper هاد ال موجب

upper $= \beta = \phi \left[\frac{Z_{\alpha} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$ $\beta = \phi \left[\frac{Z_{\alpha/2} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right] - \phi \left[\frac{-Z_{\alpha/2} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$

lower $= 1 - \phi \left[\frac{Z_{\alpha} - \frac{\delta \sqrt{n}}{\sigma}}{\sigma} \right]$ one side لدا قيمه السالب وادنا upper هاد ال موجب

$$\text{So } B = \Phi \left[Z_{\alpha} - \frac{\delta \sqrt{n}}{\sigma} \right] \rightarrow \Phi \left(1.65 - \frac{2 \cdot \sqrt{10}}{1.25} \right)$$

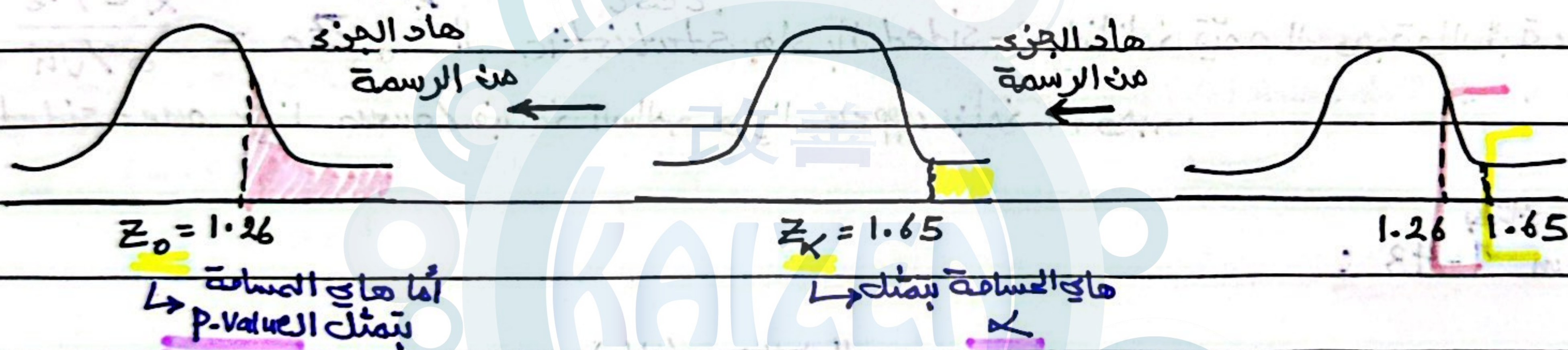
$$= \Phi(-3.41) = 0.000325$$

معنى Φ notation area under the normal curve
 type II error rate
 error rate is small

for D: $n = \frac{(Z_{\alpha} + Z_{\beta})^2 \sigma^2}{\delta^2} \rightarrow \frac{(1.65 + 1.28)^2 (1.25)^2}{4^2} = 0.8$

$n \approx 1$ round up

for B: $p\text{-value}$ هو الـ area على اليمين الـ test statistic يعني بهاد السؤال
 كنا الزمرة هيا



وإذا كان $p\text{-value}$ فهو على يسار الـ (test statistic) وإذا 2-sided فينقسم

الهدف من الـ $p\text{-value}$ هو إنه أقارنه بـ α إذا $(p > \alpha)$ fail to reject region
 وإذا $(p < \alpha)$ reject region
 ومنه يعرف فيه بعيدة عن α

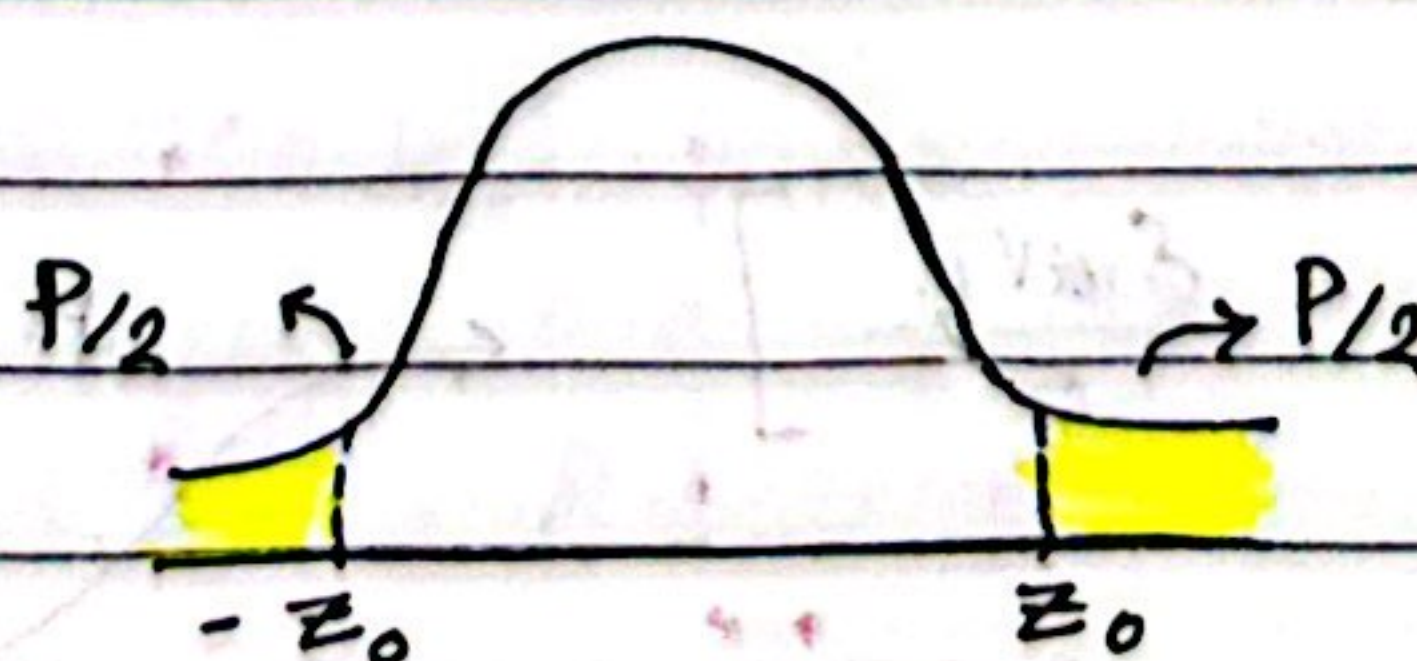
لأنه الجدول يعطي القيم إلى اليمين

$$1 - Z_0 = 0.104 = [p\text{-value}] \text{ قيمتها}$$

$p > \alpha \therefore \text{fail to reject}$

* $p\text{-value}$: the smallest level of significance that would lead to reject H_0

أقل قيمة α التي بتؤدي الـ rejection



$$\text{Total } p = 2[1 - \Phi(|Z_0|)]$$

$\mu \geq 2.5$ ← the mean at least = 2.5 ← مساوي أو أكثر
 $\mu \leq 2.5$ ← the mean at most = 2.5 ←

more than ($>$) ← أكثر من
 less than ($<$)
 most of (>0.5)
 (أكثريّة) ← أكثر من النصف

*9.3

* test on mean when σ^2 is unknown:

الفرق بين Z و t بدال σ بدال S

* our test statistic $T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}}$, $V = n - 1$ (dof)

* two tailed test → $t_{\alpha/2, n-1}$

* one tailed test → $t_{\alpha, n-1}$

* example (9-6): Golf club design

$n=15$, $V=14$, $\bar{X}=0.83725$, $S=0.02456$, $\alpha=0.05$

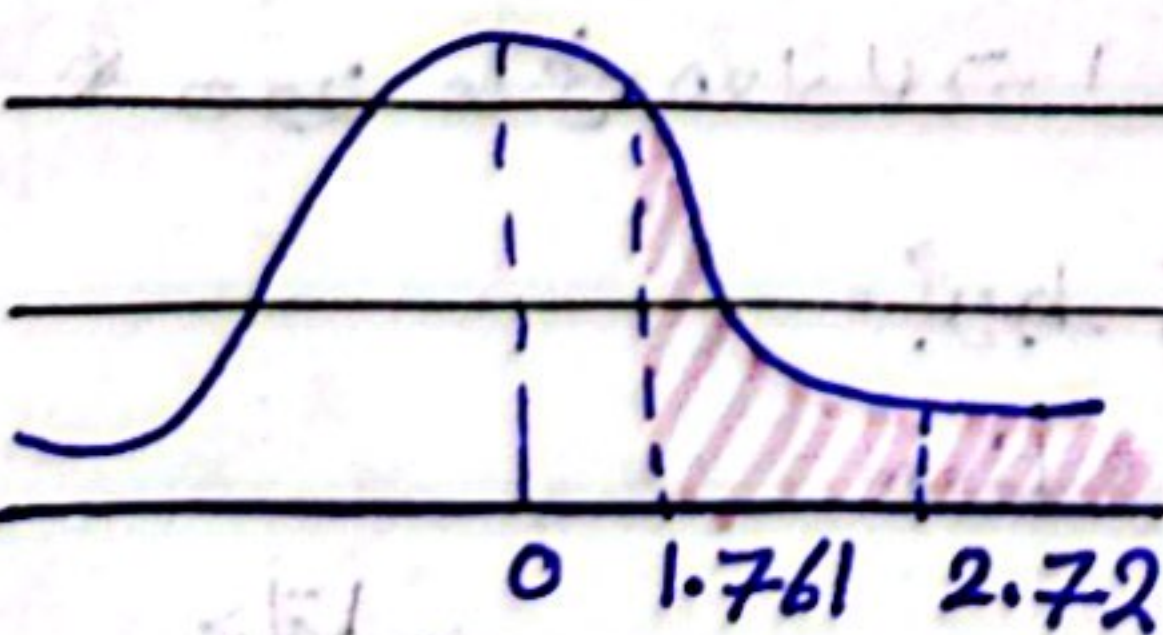
$\mu > 0.82 \rightarrow H_1: \mu > 0.82 \rightarrow$ so upper test

$\mu \leq 0.82$ $H_0: \mu = 0.82$

$t_{\alpha, n-1} \rightarrow t_{0.05, 14} = 1.761$



$$T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}} = \frac{0.83725 - 0.82}{0.02456/\sqrt{15}} = 2.72$$



So reject H_0

* in p-value?

بالجدول جوا، بنفس السطر $14 = \text{dof}$

* ما راج نالقيه نفس، بنالقيه بين قيمتين، بنحسب ال test statistic بين قيمتين يعني بنحسب ال p-value بين قيمتين (ال p-value بالجدول هو سطر قيم α)

$$0.005 < p < 0.01$$

→

نهاد التماسك

$$p < \alpha$$

So reject

بكتابي
Problem 9-58:

$$\bar{X} = 22.496$$

$$S = 0.378$$

ليست مستطيلة
Sample data

$$n=5, v=4, \alpha=0.05$$

$$H_0: \mu = 22.5$$

$$H_1: \mu \neq 22.5$$

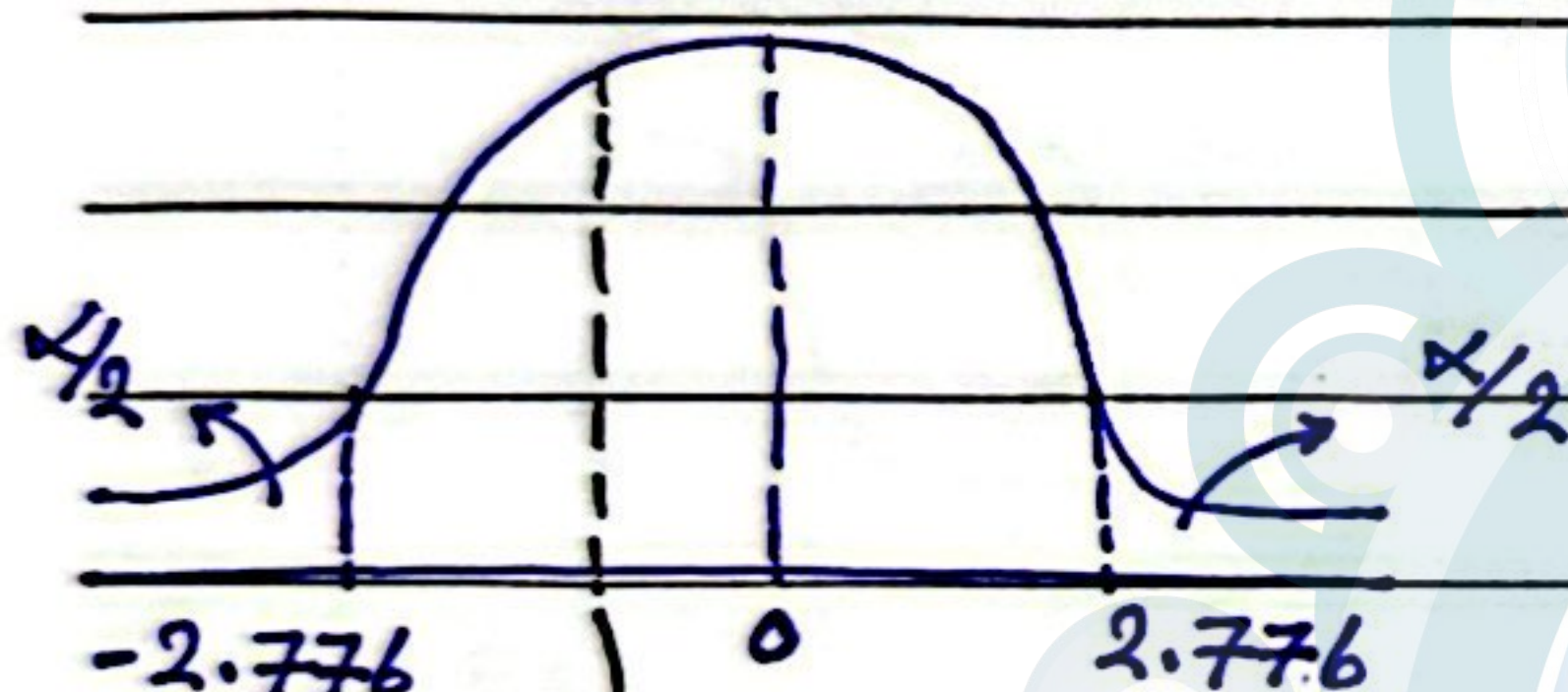
so two sided

$$t_{0.025, 4} = 2.776$$

$$T_0 = \frac{\bar{X} - \mu_0}{S/\sqrt{n}}$$

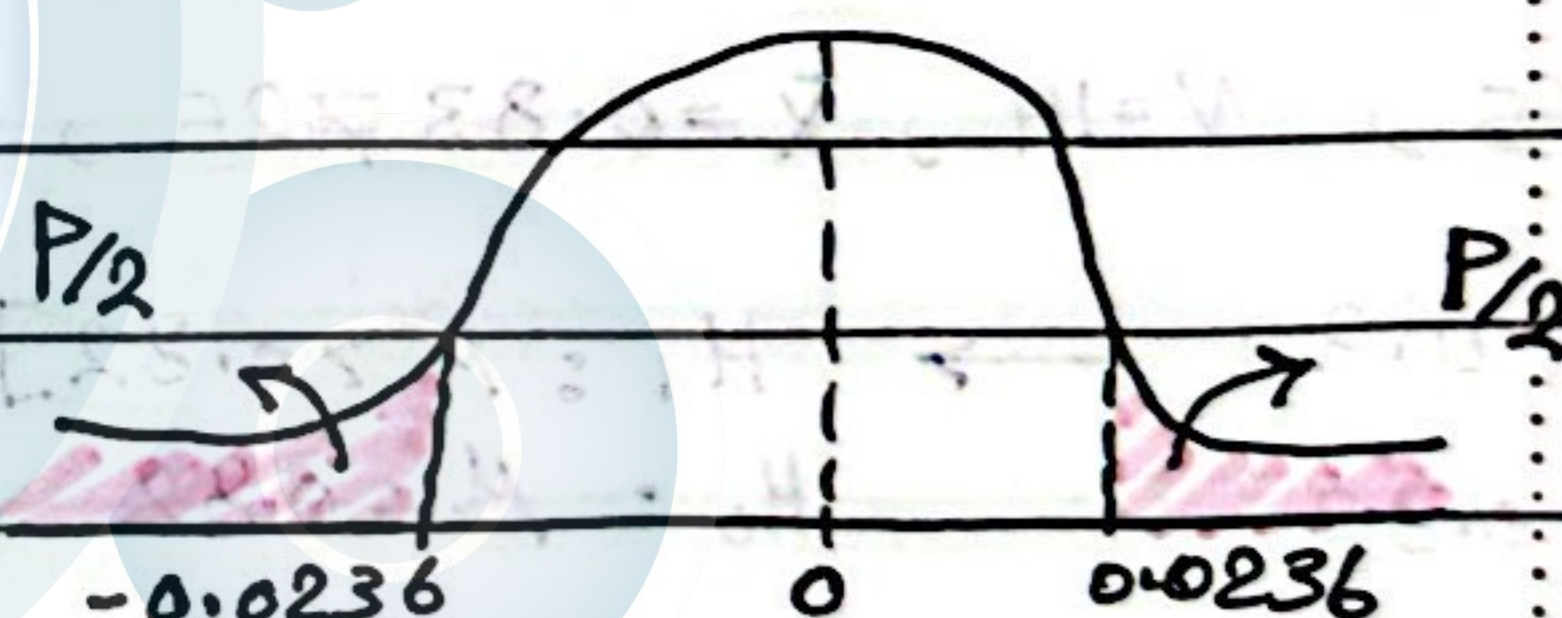
$$= \frac{22.496 - 22.5}{0.378/\sqrt{5}} = -0.0236$$

so fail to reject



our test
Statistic

by p-value:



$$P/2 > 0.4$$

من جدول t يكون

$$p > 0.8$$

so fail to
reject

←

$$p > \alpha$$

$$\alpha = 0.05$$

يقابل α

power?? (C)

true mean $\mu = 22.75$, $\sigma = 22.75 - 22.5 = 0.25$, $n = 5$

operating
characteristic

OC curves

يربط σ , n , P ببعضه

مع 2 من هذه المتغيرات الثلاثة

what is d?

→ from oc curve
on the x-axis

$$d = \frac{|\mu - \mu_0|}{\sigma}$$

sample
SD

$$\text{or } \frac{|\sigma|}{\sigma}$$

→

4 كيف أتعالج مع ال OC curves

- 1) حدد ال test statistic
- 2) حدد إذا two or one sided
- 3) حدد قيمة α

* back to the question:

$n=5, S=0.25, d = \frac{|0.25|}{0.378} = 0.66$

$\beta ?$ So $\beta = 0.81$

1) حدد d
2) بقاطعها مع خط ال n
3) بشون كم β (أفقياً)

ملبغا في error
لأنه تقدير كله

& the power $\rightarrow 1 - 0.81 = 0.19$

معنى β و معنى S و بده n

$\mu = 22.75, S = 22.75 - 22.5 = 0.25, power = 0.9, \beta = 0.1$

$d = \frac{|0.25|}{0.378} = 0.66$

قابل d مع β و ملو $n = 30$ تقريباً

$H_0: \mu = 22.5, H_1: \mu \neq 22.5$

تقريباً إذا قابل d مع β و ملو n curve

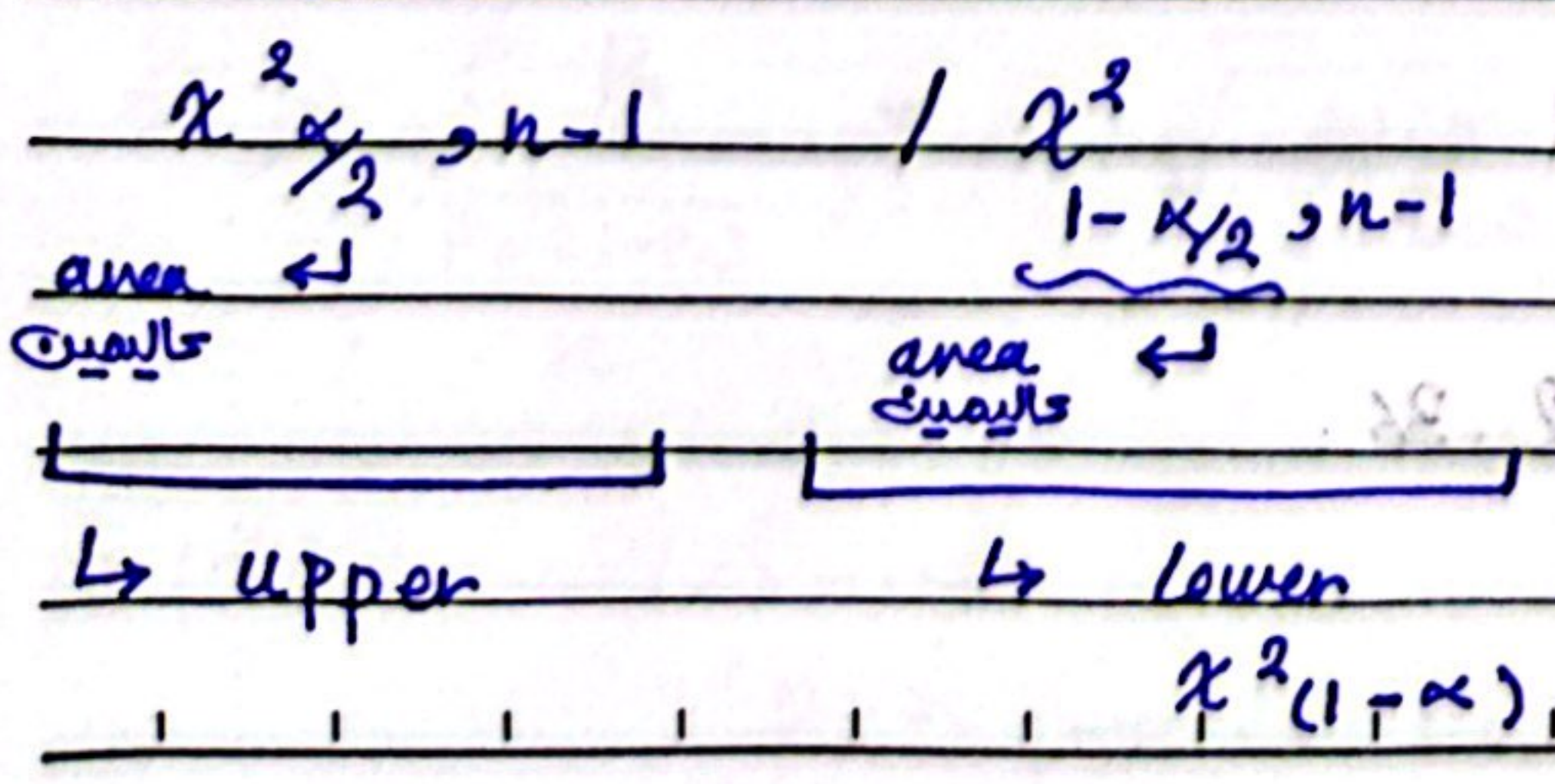
interpolation شغل بسايس قيمة وسطية بينهم
مثلاً لو بين $n=10$ و $n=15$ بسايس 13

Section 9.4: Hypothesis testing on the variance:

$\chi^2 = \frac{(n-1) S^2}{\sigma_0^2}$
test statistic
sample variance
in hypothesis

$\nu = n - 1$

the z table give the area on the left but the t & χ^2 tabels give the area on the right



example 9-8 : automated filling

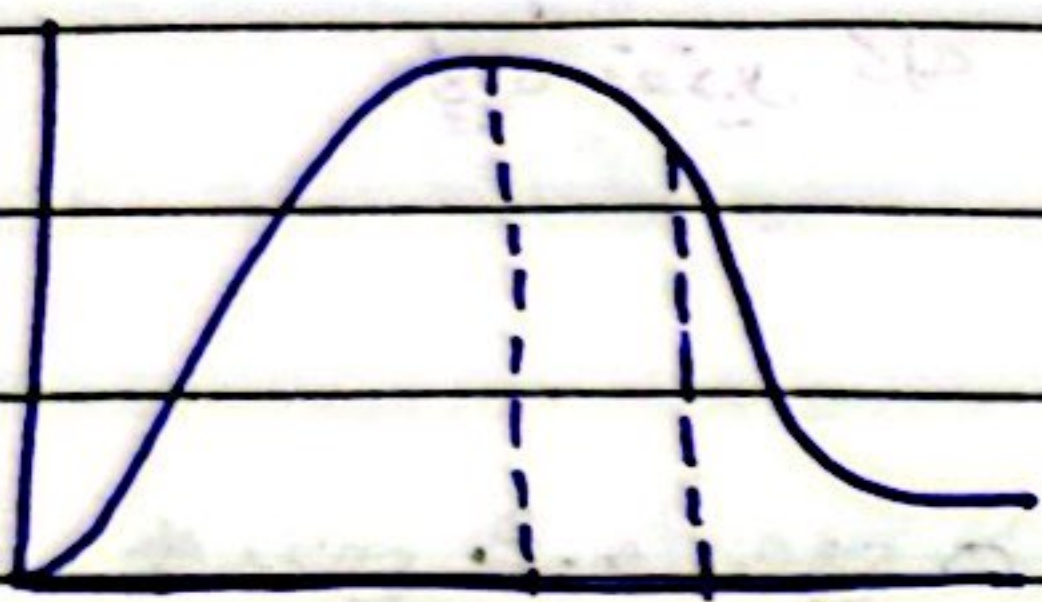
$$\sigma^2 > 0.01 \text{ (exceeds)}$$

$$\sigma^2 \leq 0.01$$

$$H_1: \sigma^2 > 0.01 \rightarrow \text{upped}$$

$$H_0: \sigma^2 = 0.01$$

$$n=20, \quad v=19, \quad S^2=0.0153, \quad \alpha=0.05$$

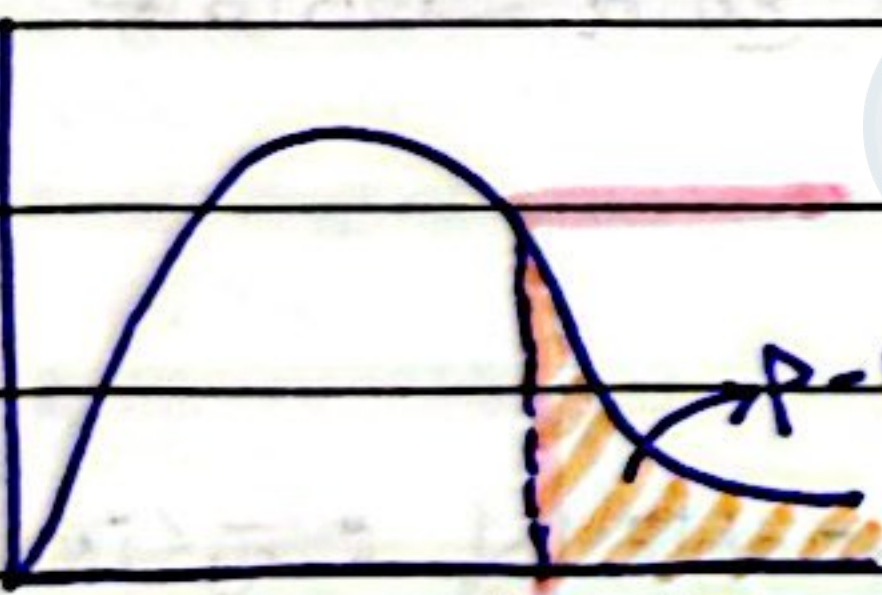


$$\chi^2_{0.05, 19} = 30.14$$

$$\chi^2_0 = \frac{(n-1)S^2}{\sigma_0^2} \rightarrow \frac{19 \times 0.015}{0.01} = 29.07$$

fail to reject H_0

the p-value:



$$p > \alpha$$

$$0.05 < p < 0.1$$

problem 9-79:

$$H_0: \sigma^2 = 0.0625$$

$$H_1: \sigma^2 \neq 0.0625$$

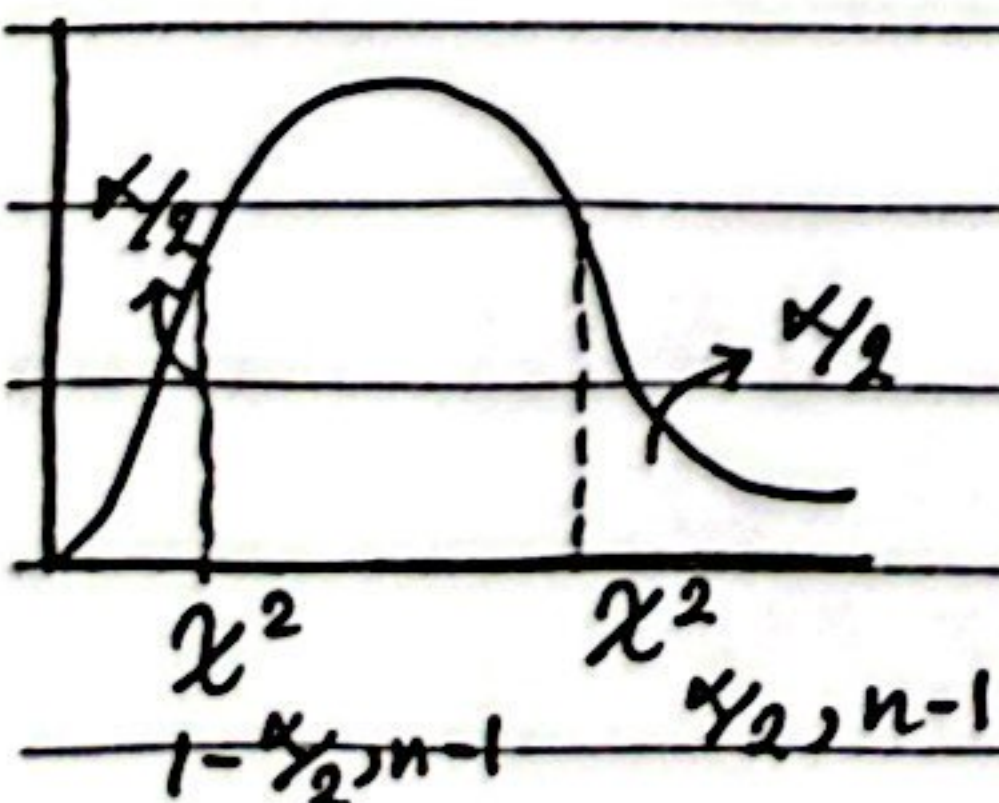
$$\sigma = 0.25$$

$$\sigma \neq 0.25$$

$$S = 0.37, \quad n = 51$$

$$v = 50, \quad \alpha = 0.05$$

حالات استخدام χ^2



$$\chi^2_{0.025, 50} = 71.42$$

$$\chi^2_{0.975, 50} = 32.36$$

$$\chi^2_0 = \frac{50 + (0.37)^2}{0.0625} = 109.52 \quad \text{reject } H_0$$

* p-value :

$$\chi^2 > \frac{\text{القيمة}}{\text{الاحتمالية}} \rightarrow P/2 < 0.005 \quad \alpha > p$$

$$79.49 \quad p < 0.01 \quad \text{reject}$$

section 9.5 : test on a population proportion :

$$Z_0 = \frac{X - nP_0}{\sqrt{nP_0(1-P_0)}} \quad \text{or} \quad Z_0 = \frac{\hat{p} - P_0}{\sqrt{P_0(1-P_0)/n}}$$

our test statistic hypothesised value

$$\begin{aligned} \pm Z_{\alpha/2} &\rightarrow Z_{-\alpha/2} \rightarrow \text{2 Sided} \\ Z_{\alpha} - Z_{\alpha} &\rightarrow \text{one sided} \end{aligned} \quad \left. \begin{array}{l} \\ \end{array} \right\} \text{the critical value}$$

for B & n calculations, check page 326 from the book.

* problem 9-91 :

$$\hat{p} = \frac{16}{200} = 0.08 \quad \begin{array}{l} p \geq 0.1 \rightarrow \text{at least} \\ p < 0.1 \end{array}$$

$$H_0 : p = 0.1 \quad n = 200$$

$$H_1 : p < 0.1 \quad \alpha = 0.01$$

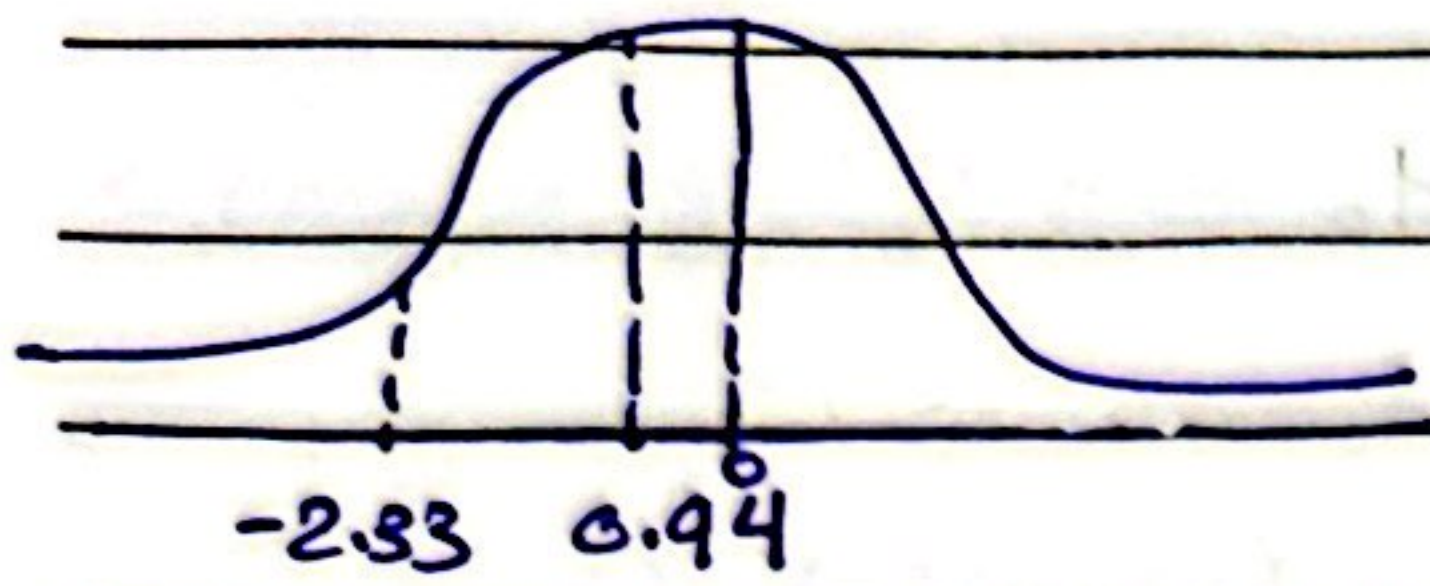
↳ so lower

$$Z_{0.01} \rightarrow 2.33$$

$$Z_0 = \frac{\hat{p} - P_0}{\sqrt{\frac{P_0(1-P_0)}{n}}} = \frac{0.08 - 0.1}{\sqrt{\frac{0.1 + 0.9}{200}}} = -0.44 \quad \text{fail to reject } H_0$$

* p-value $\rightarrow 0.174$

$p > \alpha \rightarrow \text{fail to reject}$



what is β -error given that

$$P = 0.06$$

فرق
منه

$$\beta = 1 - \phi(-0.56) \rightarrow 1 - 0.29 \approx 0.71$$

What is the required sample size?

$$\beta = 0.1, p = 0.06$$

$$n = 629 \text{ (rounding up)}$$

في كشان اطلع β لسكنه λ^2 هون يتبع الا لازم اطلع

$$\lambda = \frac{6}{6.0}$$

وبكونه n بنطلع β بال ac curve

Chapter (10)

parameter of interest

فكرة الشاير انه عنا هون (2 Populations) راج نافذ منك واحد (sample) والا

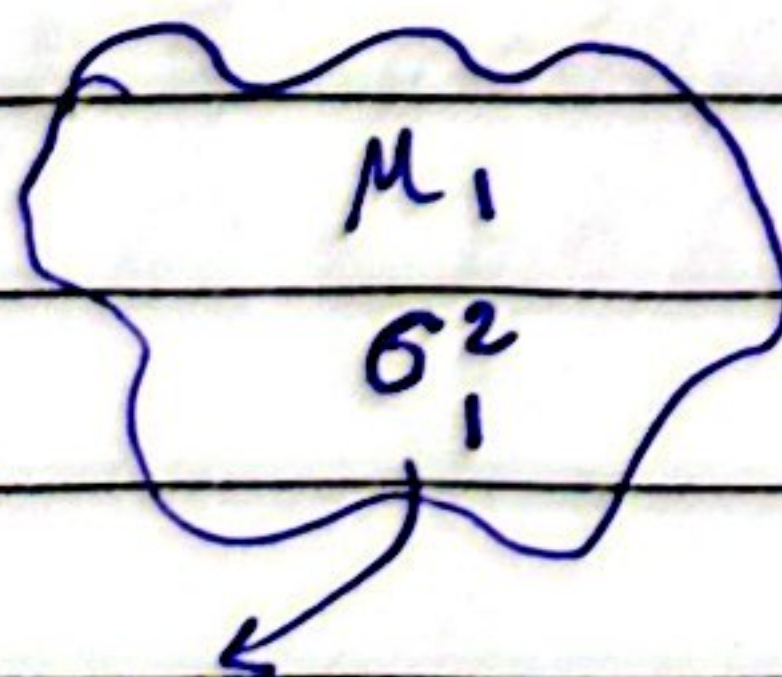
هون عنا الفرق بين هون الاول والا عنا مالات ، بنسب الي قبل

$$\begin{aligned} m\sqrt{\sigma^2} & \leftarrow \\ M\sqrt{\sigma^2} & \leftarrow \\ 6\sqrt{\sigma^2} & \leftarrow \\ p\sqrt{\sigma^2} & \leftarrow \end{aligned}$$

Point estimation (1) برينه هون بدنا بعدد

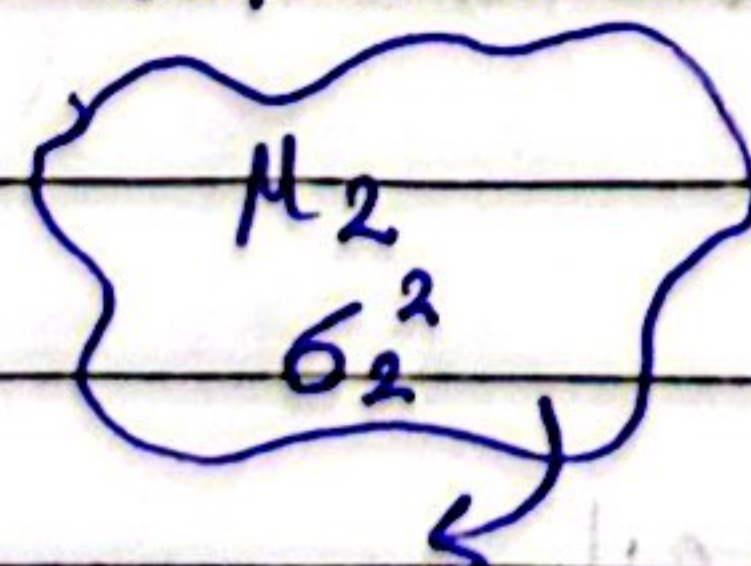
hypothesis testing (3) CI (5)

Population 1



Sample \bar{X}_1

Population 2



Sample \bar{X}_2

[μ, σ^2 known]

introduction :

هنا \bar{X} هو R.V. يختلف باختلاف العينة إذا كان μ و σ^2 known
 هو \bar{X} expected value μ هو نفسه μ population و σ^2 هو نفسه σ^2 population
 normally distributed

$$E(\bar{X}) = \mu_{\bar{X}} = \mu_p$$

$$\sigma_{\bar{X}} = \frac{\sigma}{\sqrt{n}}$$

هنا \bar{X} هو N و \bar{X}_2 هو N و $\bar{X}_1 - \bar{X}_2$ هو N

لأنهم مجموع متغيرات N

$\bar{X}_1 - \bar{X}_2 = \text{Normally distributed variable}$

$$E(\bar{X}_1 - \bar{X}_2) = E(\bar{X}_1) - E(\bar{X}_2)$$

$$\sigma^2(\bar{X}_1 - \bar{X}_2) = \sigma^2(\bar{X}_1) + \sigma^2(\bar{X}_2)$$

لأنه σ^2 تراكمي متغير
لو انطلق

$$\sigma_{\bar{X}_1 - \bar{X}_2} = \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

Case (1) : $\bar{X}_1 - \bar{X}_2$: "point estimation"

→ standardization

our test statistic $\frac{\text{our variable} - \text{its mean}}{\text{its standard deviation}}$

$$Z_0 = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

(Z distribution)

$$Z_0 = \frac{(\bar{X}_1 - \bar{X}_2) - (\mu_1 - \mu_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

its standard deviation

Case (2) : hypothesis testing :

1) parameter of interesting : $\mu_1 - \mu_2$

2) $H_0 : \mu_1 - \mu_2 = \Delta_0$ و $H_1 : \mu_1 - \mu_2 \neq \Delta_0$ 2 sided
 Δ_0 : the hypothesised difference between the 2 means

3) $Z_{\alpha/2}$ و $-Z_{\alpha/2}$ calculate

4) Compare p-value with α , or Z_0 and $Z_{\alpha/2}$ (test & critical)

* p-value : the probability above z_0 and below z_0

$p = 1 - \phi(z_0) \rightarrow$ if above z_0

$p = \phi(z_0) \rightarrow$ if below z_0

above & below

$p = 2[1 - \phi(|z_0|)]$

$\Delta_0 \rightarrow$ ممكن تكون أي قيمة حسب غالباً
تكون صفر لأنه ال μ_1 و μ_2 متساوية

* type 2 error & choice of sample size:

$$d = \frac{|\mu_1 - \mu_2 - \Delta_0|}{\sqrt{\sigma_1^2 + \sigma_2^2}} = \frac{|\Delta - \Delta_0|}{\sqrt{\sigma_1^2 + \sigma_2^2}}$$

true difference hypothesised difference

من ماتي
الصيغة

$$n = \frac{\sigma_1^2 + \sigma_2^2}{\sigma_1^2/n_1 + \sigma_2^2/n_2}$$

\rightarrow equivalent sample size

* كذاي قيمة ل μ_1 و قيمة ل μ_2 ، كذاي ال OC curves
لنزم أتبيع n فقط بين μ_1 و μ_2 ، إلا إذا كانوا متساويين
نستخدم وحدة منهم .

* كذاي كذاي مع ال OC curves:

* B formula for 2 sided:

- (1) عدد إذا ال test z و t .
- (2) عدد إذا one & 2 sided .
- (3) عدد قيمة α .

$$B = \phi\left(z_{\alpha/2} - \frac{\Delta - \Delta_0}{\sqrt{\sigma_1^2/n_1 + \sigma_2^2/n_2}}\right) - \phi\left(-z_{\alpha/2} - \frac{\Delta - \Delta_0}{\sqrt{\sigma_1^2/n_1 + \sigma_2^2/n_2}}\right)$$

* sample size for a 2 sided test on the difference in means $\mu_1 = \mu_2$, σ^2 known

$$n = \frac{(z_{\alpha/2} + z_B)^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2}$$

* Sample size for a one sided test on the difference in means with $n_1 = n_2$, σ^2 known:

$$n = \frac{(Z_{\alpha} + Z_{\beta})^2 (\sigma_1^2 + \sigma_2^2)}{(\Delta - \Delta_0)^2}$$

[for 2 sided]

* Case (3): CI

Statistical mean difference

margin of error

our variable

Standard deviation for $\mu_1 - \mu_2$

$$\bar{X}_1 - \bar{X}_2 - Z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + Z_{\alpha/2} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

* choice of sample size:

$$n = \left(\frac{Z_{\alpha/2}}{E} \right)^2 (\sigma_1^2 + \sigma_2^2)$$

* for one sided CI:

upper:

$$\mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + Z_{\alpha} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}$$

lower:

$$\bar{X}_1 - \bar{X}_2 - Z_{\alpha} \sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}} \leq \mu_1 - \mu_2$$

Problem 10.4:

machine 1	machine 2
16.03	16.01
16.04	15.96
16.05	15.98
16.05	16.02
16.02	15.99

Sol: 1) Sample 1 Sample 2 3) $Z_{\alpha/2}$

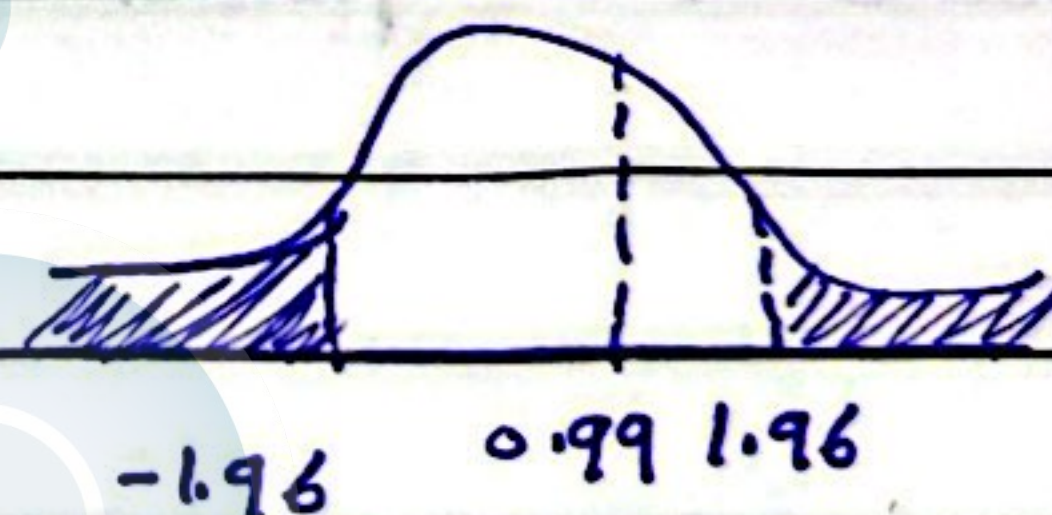
$\sigma_1 = 0.02$ $\sigma_2 = 0.025$ $\alpha = 0.05$

$\bar{X}_1 = 16.015$ $\bar{X}_2 = 16.005$ $\alpha/2 = 0.025$

$n_1 = 10$ $n_2 = 10$ $Z_{0.025} = 1.96$

2) $H_0: \mu_1 - \mu_2 = 0$ } \therefore 2-sided

$H_1: \mu_1 - \mu_2 \neq 0$



4) $Z_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \rightarrow \frac{16.015 - 16.005 - 0}{\sqrt{\frac{0.02^2}{10} + \frac{0.025^2}{10}}} = 0.99$

\therefore we fail to reject H_0

p-value : $\frac{p\text{-value}}{2} = 0.161087 \rightarrow 0.32$ $\therefore p\text{-value} > \alpha$

\therefore fail to reject

b) $\bar{X}_1 - \bar{X}_2 - E \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + E$

$-0.0098 \leq \mu_1 - \mu_2 \leq 0.0298$

C) $\Delta = 0.04$, power ?

$\Delta_0 = 0$ من السؤال
 $\mu_2 = \mu_1$ د. 1

$$\text{Power} = 1 - \beta$$

$$\rightarrow \beta = \Phi(-1.99) - \Phi(-5.91)$$

$$= 0.023295 - 0 \rightarrow 0.023295$$

$$\text{power} = 0.976705 \approx 0.98$$

D) $\beta = 0.05$, $\Delta = 0.04$, n ?

$$n = 8.35 \approx 9$$

$\rightarrow n_1 = 9, n_2 = 9$
 من السؤال

B for 1-sided ?

$$\text{upper} = \left[\Phi \left(\frac{Z_{\alpha} - (\Delta - \Delta_0)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \right) \right]$$

$$\text{lower} = \left[1 - \Phi \left(\frac{-Z_{\alpha} - (\Delta - \Delta_0)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}} \right) \right]$$

Section 10.2 : inference on the difference in means , σ^2 unknown :

test
 * من الـ t statistic و في حالتي :

case 1 :

$$\sigma_1^2 = \sigma_2^2 = \sigma^2$$

* الـ σ^2 الـ pop متساوية ولكن مش معادله الـ S متساويات ، بأفد قيمة وسطية بينهم ، إلى

$$s_p^2 = \frac{(n_1 - 1)S_1^2 + (n_2 - 1)S_2^2}{n_1 + n_2 - 2}$$

طابقاً sp^2 يتبع التوزيع t فال v إلى جانب v لـ 2 pop
 $\rightarrow n_1 - 1 + n_2 - 1 \rightarrow n_1 + n_2 - 2$

أساس
Pooled estimator

* Case 2:

$$s_1^2 + s_2^2$$

بغير وقتاً عند s_1^2 و s_2^2 و k_1^2 و k_2^2

و بالسنة لا df دون تغيير بدلا $estimator$ حرف لا يتغير أساس $V \leftarrow new$

$$V = \frac{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2} \right)^2}{\frac{(s_1^2/n_1)^2}{n_1-1} + \frac{(s_2^2/n_2)^2}{n_2-1}} \rightarrow \text{round down to the nearest integer}$$

مثلاً 23.7 يتم 23

* test statistic for case 1:

$$T_o = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{sp^2}{n_1} + \frac{sp^2}{n_2}}} \rightarrow \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{sp \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}}$$

* the critical value is:

$$T_{\alpha/2, n_1+n_2-2}$$

* test statistic for case 2:

$$T_o = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}}$$

the critical value is

$$T_{\alpha/2, V} \rightarrow new$$

* The CI for case 1:

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2, n_1+n_2-2} sp \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2, n_1+n_2-2} sp \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

$$sp \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

* CI for case 2:

$$\bar{X}_1 - \bar{X}_2 - t_{\alpha/2, \nu} \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}} \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + t_{\alpha/2, \nu} \sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}$$

بکتابی
* problem 10-15:

sample 1

$$\bar{X}_1 = 8.73$$

$$s_1^2 = 0.35$$

$$n_1 = 15$$

sample 2

$$\bar{X}_2 = 8.68$$

$$s_2^2 = 0.4$$

$$n_2 = 15$$

$$H_0: \mu_1 - \mu_2 = 0$$

$$H_1: \mu_1 - \mu_2 \neq 0$$

two tailed test

$$\alpha = 0.05$$

$$s_p^2 = \frac{14 \cdot 0.35 + 14 \cdot 0.4}{15 + 15 - 2}$$

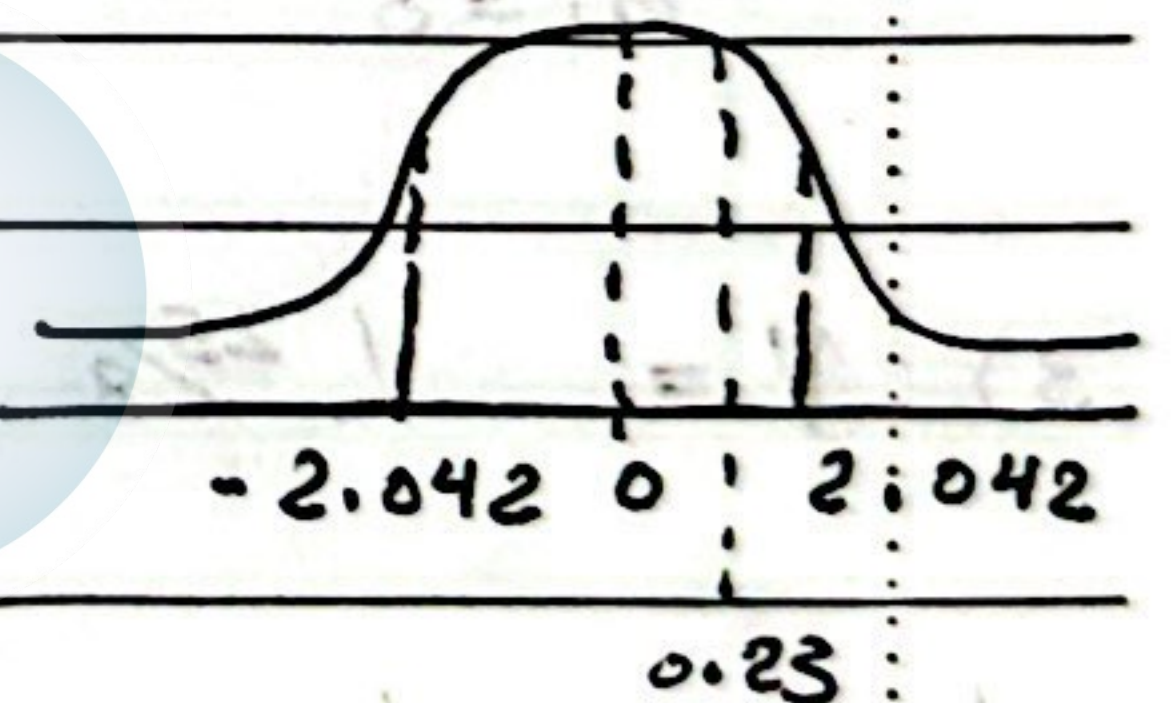
$$\bar{X}_1 - \bar{X}_2 = 8.73 - 8.68 = 0.05$$

$$s_p^2 = 0.38, s_p = 0.614$$

$$t_{\alpha/2, n_1+n_2-2} \rightarrow t_{0.025, 30} = 2.042$$

$$T_0 = \frac{\bar{X}_1 - \bar{X}_2 - \Delta_0}{s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}}$$

$$= \frac{0.05 - 0}{0.614 \cdot \sqrt{\frac{1}{15} + \frac{1}{15}}} = 0.23$$



we fail to reject H_0

p-value?

$$\frac{p\text{-value}}{2} > 0.05 \rightarrow p\text{-value} > 0.1$$

CI?

$$1 - \alpha = 0.95, t_{0.025, 30} = 2.042$$

$$\bar{X}_1 - \bar{X}_2 - E \leq \mu_1 - \mu_2 \leq \bar{X}_1 - \bar{X}_2 + E$$

$$E = t_{0.025, 30} \pm SP \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}$$

$$E = 0.444 \rightarrow -0.294 \leq \mu_1 - \mu_2 \leq 0.494$$

includes the zero

354

* problem 10-26:

8 rats \rightarrow sample 1 , 9 rats \rightarrow sample 2

$$a) \mu_2 > \mu_1 \rightarrow \text{so } \begin{matrix} \mu_1 - \mu_2 < 0 \\ \mu_1 - \mu_2 \geq 0 \end{matrix} \rightarrow \sigma_1^2 \neq \sigma_2^2$$

sample 1

sample 2

$$\bar{x}_1 = 90$$

$$\bar{x}_2 = 115$$

$$H_1: \mu_1 - \mu_2 < 0$$

$$s_1 = 5$$

$$s_2 = 10$$

$$H_0: \mu_1 - \mu_2 = 0$$

$$s_1^2 = 25$$

$$s_2^2 = 100$$

so it's a lower tailed test

$$n_1 = 8$$

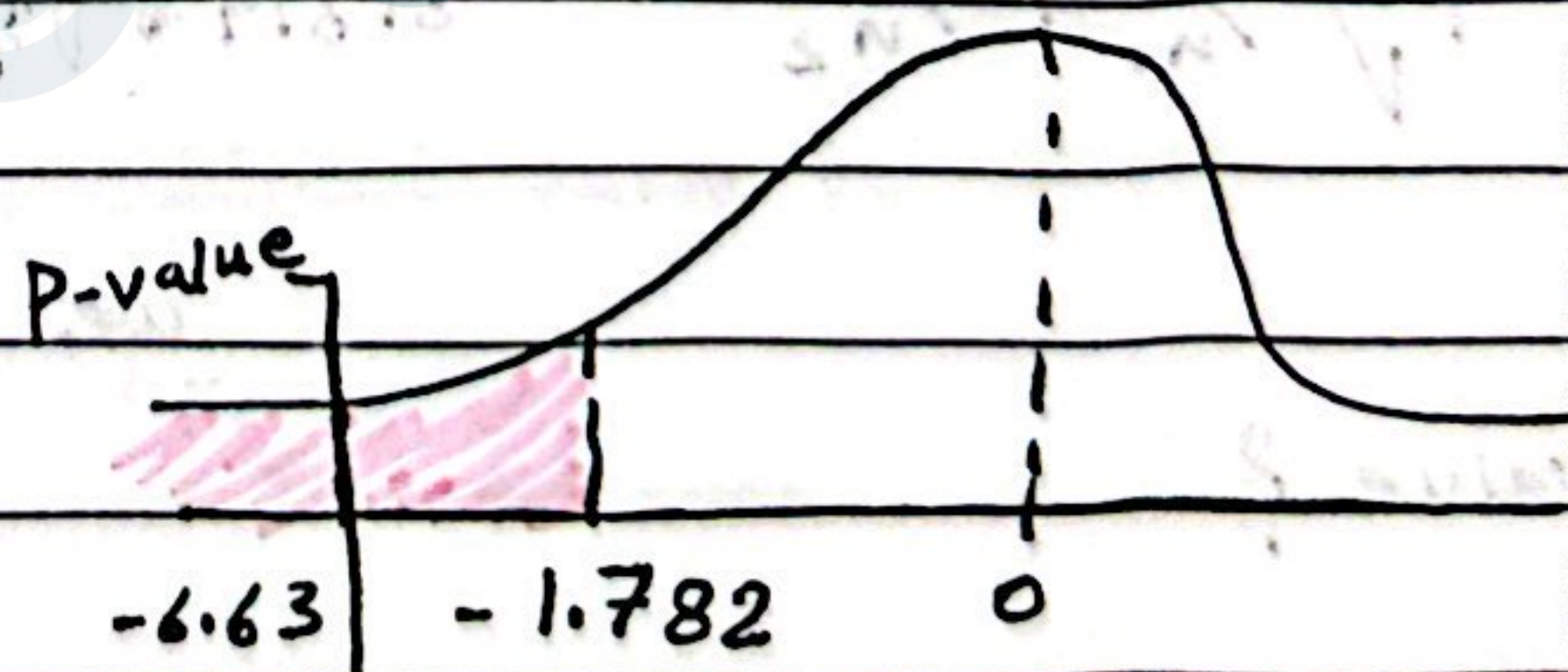
$$n_2 = 9$$

$$3) V = \frac{(25/8 + 100/9)^2}{(25/8)^2/7 + (100/9)^2/8} = 12.04 \text{ so } V=12$$

$$t_{\alpha, V} = t_{0.05, 12} = 1.782$$

$$t_o = \frac{\bar{x}_1 - \bar{x}_2 - \Delta_0}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}} \rightarrow \frac{90 - 115 - 0}{\sqrt{\frac{25}{8} + \frac{100}{9}}}$$

$$= -6.63, \text{ we reject } H_0$$



$$p\text{-value} < 0.0005$$

$$b) \text{ CI ? } \alpha = 0.05, \mu_1 - \mu_2 < \bar{x}_1 - \bar{x}_2 + E$$

$$E = 1.782 \sqrt{\frac{25}{8} + \frac{100}{9}} = 6.72 \quad \text{so} \quad \mu_1 - \mu_2 \leq -18.28$$

Section 10.4) paired t-test :

في أي قوائم مقابلات بين ال 2 samples بينهم علاقة بنسبهم pair

sample 1 | sample 2

x_{11}	x_{21}	لو بينهم علاقة اسمهم
x_{12}	x_{22}	pair
\vdots	\vdots	" " "
x_{1n}	x_{2n}	

Parameter of interest $\mu_1 - \mu_2$ هو
 paired t-test طريقة

the data is collected in pairs.

بتصنيف كمات عامود بمثل الفرق بين ال 2 samples هذول ، وهاد العامود هو إلى بمثل ال sample
 تأكلنا بنجيبه μ .

Sample 1 | sample 2 | D_i

pair 1	x_{11}	x_{21}	$x_{11} - x_{21}$
pair 2	x_{12}	x_{22}	$x_{12} - x_{22}$
	\vdots	\vdots	\vdots

هاد العامود الجديد إليه برفقه
 μ, S, n
 لازم آكلهم حسابات عزي
 Chapter 9 إنه سأمبل واحد صفت

بكتاي
Problem 10-40) : حليه

صفحة 376 بالكتاب فيه

Problem 10-44) :

كشوي حسابات paired t test

Test (1) : test (2) diff

$$\bar{D} = -0.2125$$

$$S_d = 0.1727$$

$$n = 8$$

$$H_0 : \mu_D = 0$$

$$H_1 : \mu_D \neq 0$$

$$0.1$$

$$-0.3$$

$$-0.3$$

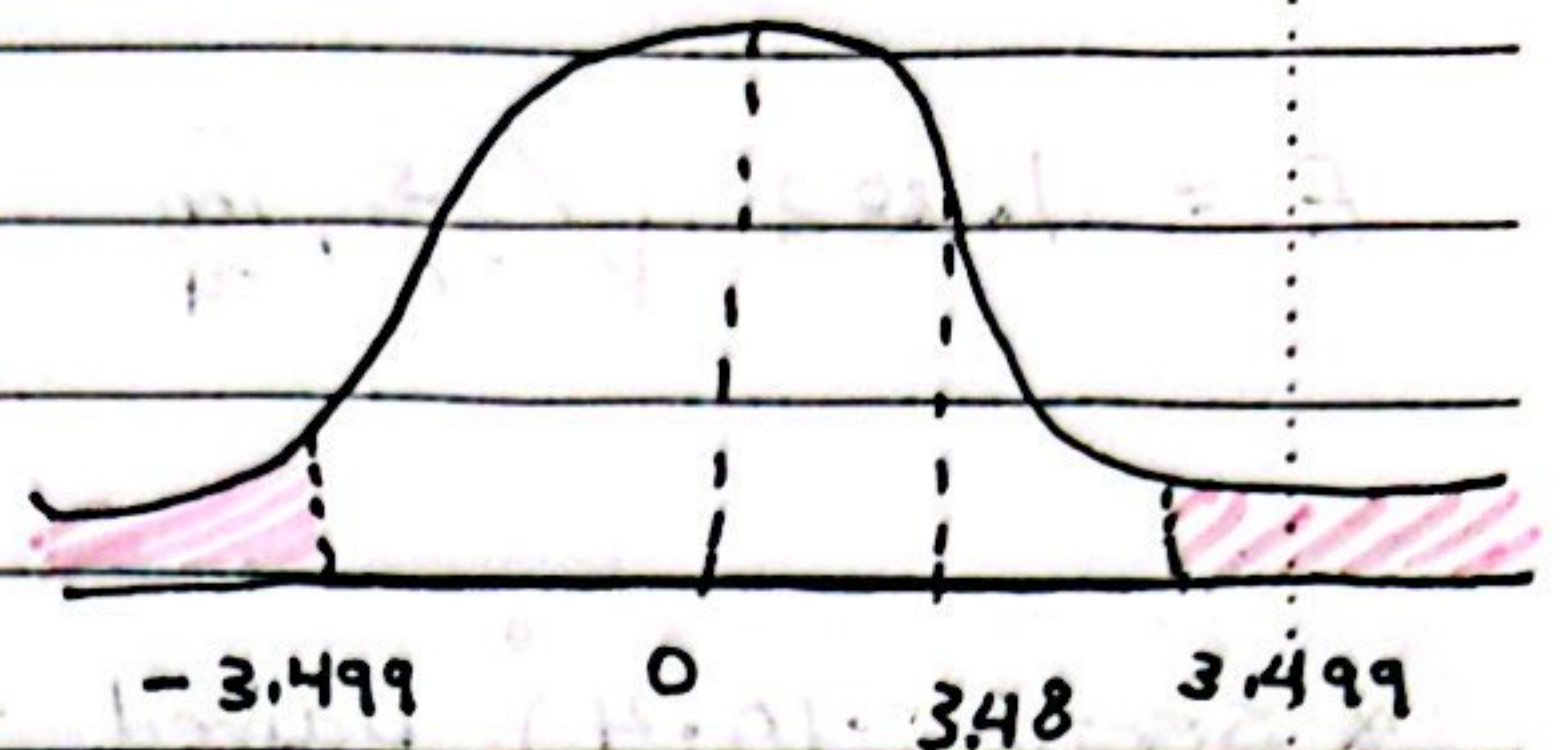
$$-0.3$$

$$-0.3$$

so, two sided.

$$3) t_{0.005, 7} = 3.499$$

$$t_0 = \frac{\bar{D} - D_0}{S_D / \sqrt{n}} \rightarrow \frac{-0.2125 - 0}{0.1727 / \sqrt{8}} = -3.48$$



so we failed to reject H_0

* The formula for CI:

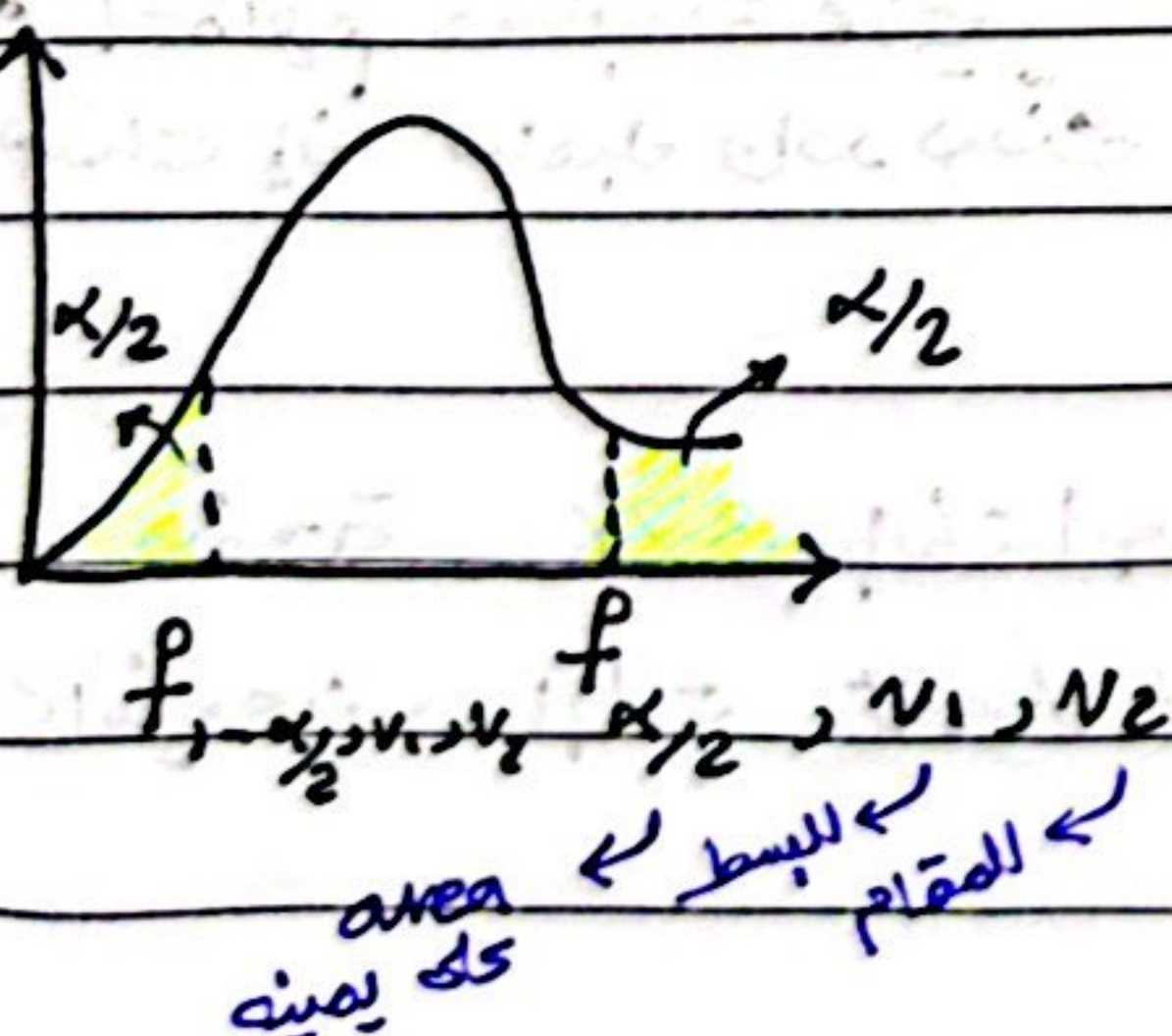
$$\bar{d} - t_{\alpha/2, n-1} S_D / \sqrt{n} \leq \mu_D \leq \bar{d} + t_{\alpha/2, n-1} S_D / \sqrt{n}$$

* Section 10.5) : inference on the σ^2 's

here we have a new distribution \rightarrow F distribution

$$F = \frac{\chi_1^2 / \nu_1}{\chi_2^2 / \nu_2}$$

في 2 samples ، كل واحد الى χ^2 خاص فيه و dof خاصة فيه ،
لو اتقسمهم كل بعينه بنحسب الـ F الى الـ dof



* مستحيل يكون سالب زي كاي ، بياش من المنفر

* for hypothesis : [بنختار الـ ratio بينهم]

1) parameter of interest : $\frac{\sigma_1^2}{\sigma_2^2}$

$$2) H_0 : \sigma_1^2 = \sigma_2^2 \xrightarrow{\text{بتقيد}} \frac{\sigma_1^2}{\sigma_2^2} = 1$$

$$H_1 : \sigma_1^2 \neq \sigma_2^2 \xrightarrow{\text{بتقيد}} \frac{\sigma_1^2}{\sigma_2^2} \neq 1$$

$$F = \frac{W/u}{Y/V}$$

الصيغة لـ F بالكتاب هي:

* جدول الـ F بتعطيني قيم F حسب الـ area الذي هو كاتبها (α).
 * يعني بنختار الـ table حسب الـ α لنجيب قيمة F.

* الجدول العكسي حسب

$$\alpha/2 = 0.25$$

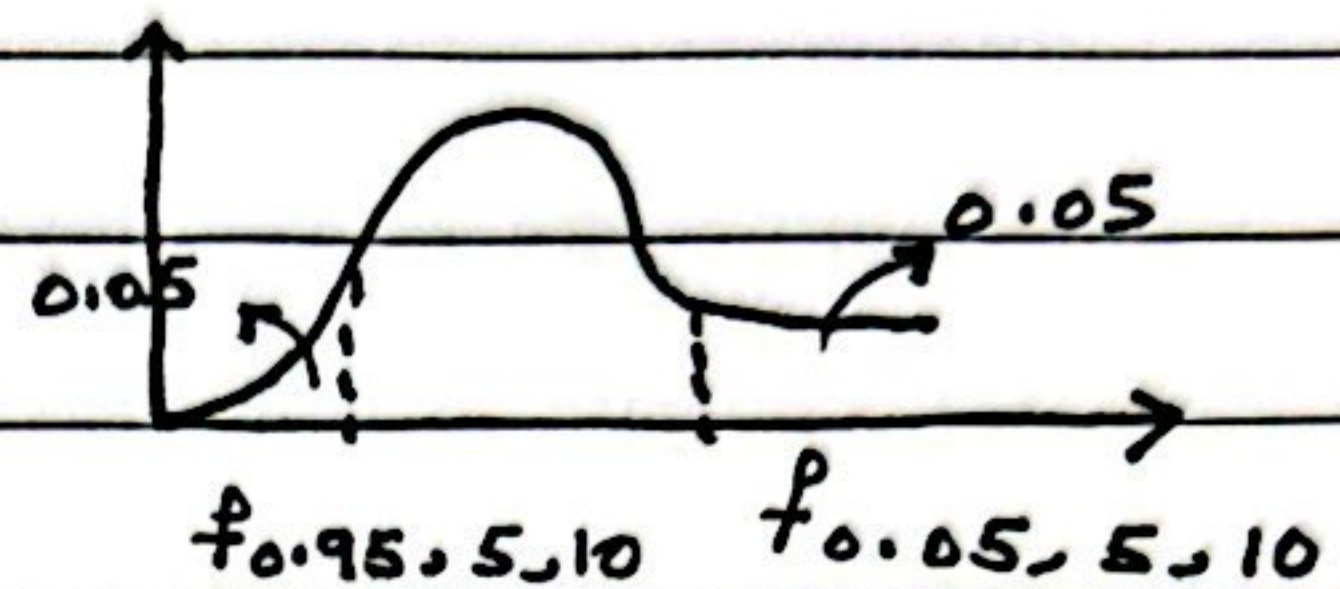
$$0.05, 0.025, 0.01$$

$$\alpha = 0.1$$

$$\alpha/2 = 0.05$$

$$u = 5$$

$$v = 10$$



$$3.33$$

* ما في table بحسب $f_{0.95}$ ، ففي صيغة بقدر أجيبها فيها:

$$f_{1-\alpha, v_1, v_2} = \frac{1}{f_{\alpha, v_2, v_1}}$$

$$\text{so } f_{0.05, 10, 5} = \frac{1}{4.74} = 0.21$$

* البوكس بالكتاب صفحة 385 كاتب كاشي كـ F.

$$\text{The CI: } \left[\frac{S_1^2}{S_2^2} f_{1-\alpha/2, n_2-1, n_1-1} \leq \frac{\sigma_1^2}{\sigma_2^2} \leq \frac{S_1^2}{S_2^2} f_{\alpha/2, n_2-1, n_1-1} \right]$$

بكتابي

* Problem 10-54:

Sample 1

$$S_1 = 4.7$$

$$n_1 = 10$$

Sample 2

$$S_2 = 5.8$$

$$n_2 = 16$$

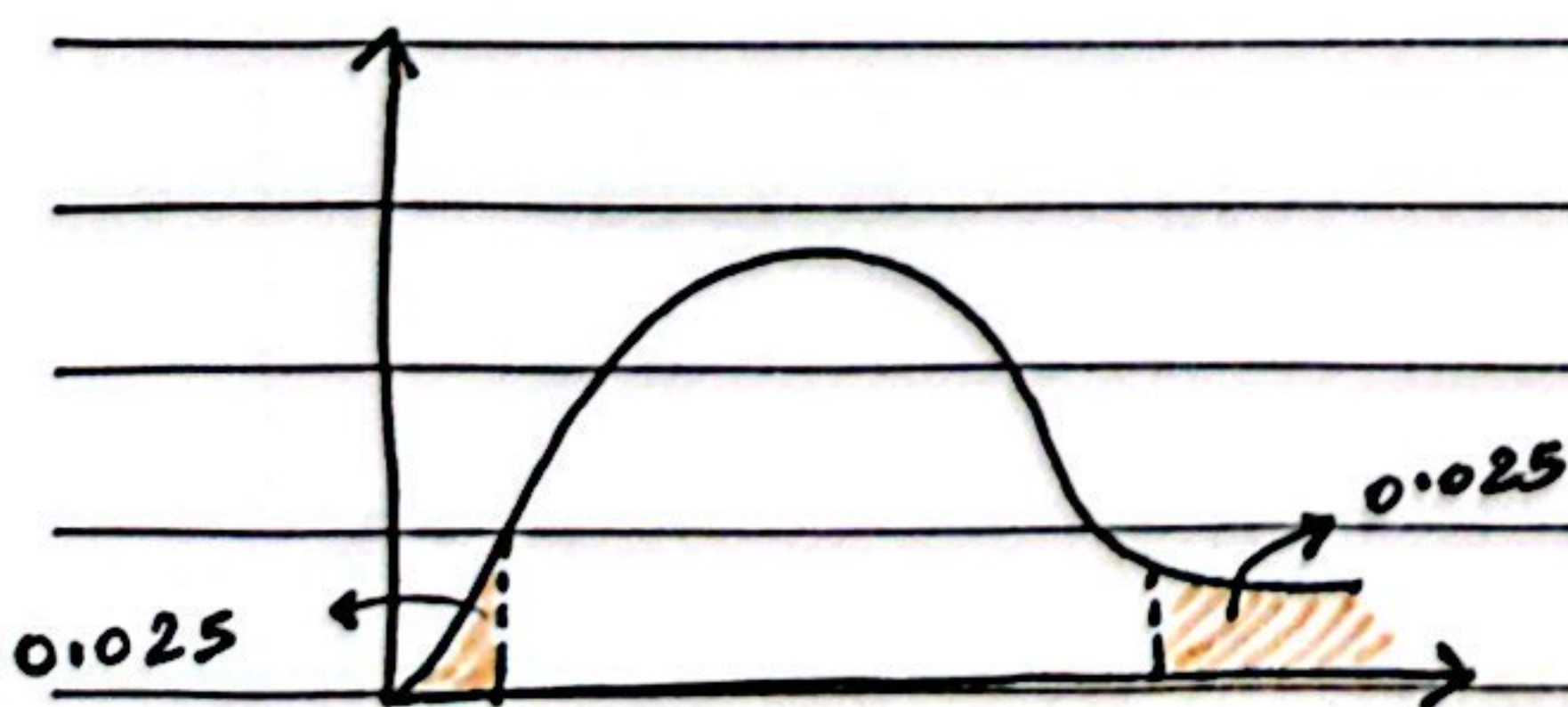
$$H_1: \sigma_1^2 \neq \sigma_2^2$$

$$H_0: \sigma_1^2 = \sigma_2^2$$

$$\rightarrow \frac{\sigma_1^2}{\sigma_2^2} \neq 1$$

$$\frac{\sigma_1^2}{\sigma_2^2} = 1$$

$$\alpha = 0.05$$



$$f_{0.975, 9, 15} = \frac{1}{f_{0.025, 15, 9}} = 0.265$$

$$F_0 = \frac{S_1^2}{S_2^2} = \frac{(4.7)^2}{(5.8)^2} = 0.657$$

$$f_{0.975, 9, 15}$$

$$f_{0.025, 9, 15}$$

$$\rightarrow = 3.12$$

we fail to reject

Five Apple

Chapter 11

section
11.1) Empirical models :

* the regression is a relationship btw
2 or more vars.

$X \rightarrow Y$
ind var \rightarrow dep var

* relationships in general are 2 types :

$\begin{cases} \text{deterministic} \rightarrow \text{بشيء ما أثبت قيمة لـ } (X) \text{ راح يعطيني قيمة ثابتة لـ } (Y) \\ \text{Probabilistic} \leftarrow \text{stochastic} \rightarrow \text{بشيء أثبت قيمة لـ } (X) \text{ راح كل مرة يعطي قيمة لـ } (Y) \text{ مختلفة ببسبب (random errors) كادي حتى لو بنفس الظروف.} \end{cases}$

زي مساحة الدائرة

diameter

زي مثل النقال البياني

\rightarrow var

يعني ان كل هاي
إله ستاتيسيتك

إمنا بدنا نموذج model يكون simple

\rightarrow one indep
& one dep var

و يكون linear

* أما موثمين بالـ deterministic \neq non

* regression analysis : the collection of statistical tools that are used to model and explore relationship btw vars that are related in a non deterministic manner.

$X \rightarrow$ ind var (predictor)

$Y \rightarrow$ dep var (response)

* هون لنا best fit line ، النقال إي كالفط تقاربه ال values \rightarrow expected \rightarrow predicted
error هون ال actual ، والعرق بينهم هو ال error ال scatter diagram \rightarrow observed

* expected value $\rightarrow \therefore$ mean

المتوسط الحسابي

slope

$$y = ax + b$$

معادلة الخط المستقيم

intercept

intercept

slope

$$E(y|x) = \beta_0 + \beta_1 x$$

in different notations

نفس الشيء من بسبب

يعطينا ال mean

لـ x بالنسبة لقيم x

Mean of (y) for a given value of (x)

Ex: $E(y|x) = 75 + 15x$

هذه المعادلة توضح كيف نحسب القيمة المتوقعة

intercept

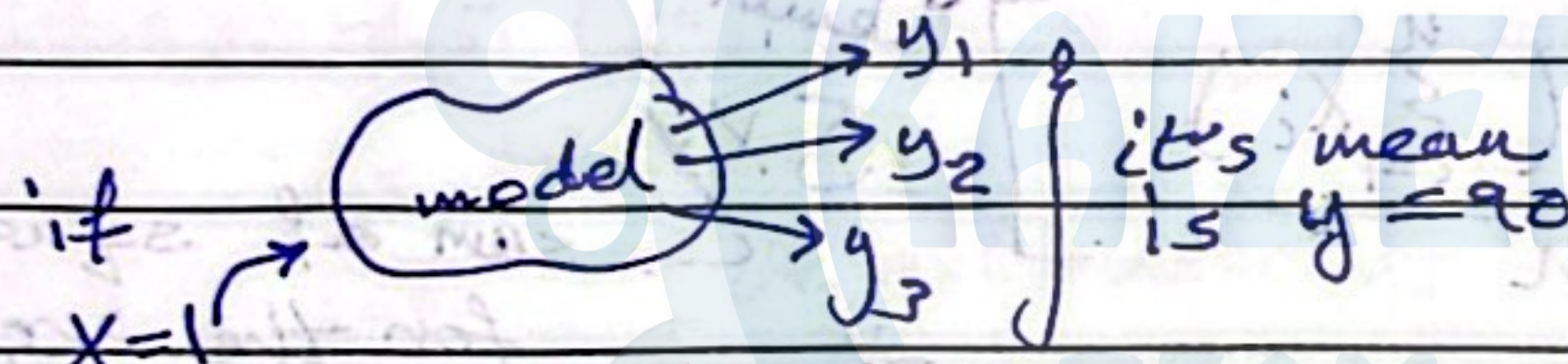
slope

لـ (y) حسب (x)

يعني لو $x=1$ $y=90$

هناك مثل قيمة حقيقية y ما هي $Mean$ (متوقعة)

حولنا الى 90 بالتحديد والمتوسط تايه 90



الفرق بين الـ expected and the actual هذه (E) انسيكون

هذه هي معادلة القيمة الحقيقية لـ y ، لأنه ضاف الـ error

$$y = \beta_0 + \beta_1 x + \epsilon$$

هذه المعادلة هي الـ simple linear regression model

x is the ind var or the (regressor)

ϵ is a var also \rightarrow ما يعرف بالزيت كم الفرق

لا يمكن اطلاق علاقة بين متغيرين ما اهتم دخل ببعض كادي بسبب وقتها ما راح يكون في بسبب (no regression (causal))

section

11.2) Simple linear regression:

$$E(Y|X) = \beta_0 + \beta_1 X \quad \leftarrow \text{المعادلة ما هي}$$

estimation parameters of the linear model

PE
CI
HT

Prediction
optimization purposes

the least squares estimators (best fit line) β_0 and β_1 are the parameters of the linear model. The least squares method is used to find the best fit line. The best fit line is the line that minimizes the sum of the squares of the residuals (errors).

$$\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x}$$

$$\hat{\beta}_1 = \frac{\sum_{i=1}^n y_i x_i - \frac{(\sum_{i=1}^n y_i)(\sum_{i=1}^n x_i)}{n}}{\sum_{i=1}^n x_i^2 - \frac{(\sum_{i=1}^n x_i)^2}{n}}$$

S_{xy} sum of squares for the products btw x and y

S_{xx} sum of squares for x

$$S = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n-1}} \quad \leftarrow \text{SD of the variance}$$

$$S_{xx} = \sum_{i=1}^n (x_i - \bar{x})^2 = \sum_{i=1}^n x_i^2 - \frac{(\sum_{i=1}^n x_i)^2}{n}$$

$$S_{xy} = \sum_{i=1}^n (y_i - \bar{y})(x_i - \bar{x}) = \sum_{i=1}^n x_i y_i - \frac{(\sum_{i=1}^n x_i)(\sum_{i=1}^n y_i)}{n}$$

$$\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}$$

not
estimated $\leftarrow 1$
but
predicted
value of y
for a given value
of x

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 X$$

بمعير المعادلة

المقياسية ببيها من هون

$$y = \beta_0 + \beta_1 X + e$$

لما استخدم الـ

estimators بمعير الـ error (residual)

$$e = \text{actual} - \text{estimated}$$

from
sample

from
model

مقترن بالقيم الموجودة

بال sample

بختلف من \leftarrow هذا Var

X	Y
3	6

من
sample

if $\hat{y} = 5.8$ so $e = 6 - 5.8 = 0.2$

هذه القيمة وحدة
معينة

(the residual)

هنا \leftarrow هو RV \leftarrow الـ Mean والـ Var (6^2) تعلق من العلاقة هاهنا

$$6^2 = \frac{SS_E}{n-2}$$

(the estimator of variance)

لينة ما يعرف في

قيمة الـ راجح تعلق لما افتار قيمة لـ X

the errors sum of squares.

كيف أجيبها؟

$$SS_E = SS_T - \hat{\beta}_1 S_{XY}$$

Total

هو نفسها برز، كيف أجيبها؟

$$SS_T = \sum_{i=1}^n (y_i - \bar{y})^2$$

\leftarrow

مباشرة
ثانية

$$\sum_{i=1}^n y_i^2 - n \bar{y}^2$$

يعني كمطويات الـ SS_T بعدين الـ SS_E بعدين 16^2

ceramic
American Society :
Problem

"the least squares" estimators \rightarrow $\hat{\beta}_0$ و $\hat{\beta}_1$ تقديرات

$$\hat{y} = \hat{\beta}_0 + \hat{\beta}_1 X$$

linear
regression model

$$\hat{\beta}_1 = \frac{S_{xy}}{S_{xx}}$$

$$S_{xx} = \sum x_i^2 - \frac{(\sum x_i)^2}{n}$$

1) اعمل جدول X و y و xy و x^2 و y^2

2) بنجمع، بنطلع \bar{x} و \bar{y} لكل كالمود

3) احسب S_{xx} و S_{xy} و SS_y

4) احسب $\hat{\beta}_0$ و $\hat{\beta}_1$ و اكتب الموديل

$$S_{xy} = \sum x_i y_i - \frac{\sum x_i \sum y_i}{n}$$

$$S_{yy} = \sum y^2 - \frac{(\sum y)^2}{n}$$

X	y	X ²	y ²	xy
1100	30.8	1210000	948.64	33880
1200	19.2	1440000	368.64	23040
1300	6	1690000	36	7800
1100	13.5	1210000	182.25	14850
1500	11.4	2250000	129.96	17100
1200	7.7	1440000	59.29	9240
1300	3.6	1690000	12.96	4680

$$\bar{X} = 1242.85 \quad \bar{y} = 13.1714 \quad \sum X^2 = 10930000 \quad \sum y^2 = 1737.74$$

$$\sum X = 8700 \quad \sum y = 92.2 \quad \sum xy = 110590$$

$$S_{xx} = 10930000 - \frac{(8700)^2}{7} = 117142.86$$

$$S_{xy} = 110590 - \frac{(8700)(92.2)}{7} = -4001.4$$

$$\hat{\beta}_1 = \frac{-4001.4}{117142.86} = -0.0342$$

$$\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{X}$$

$$\hat{\beta}_0 = 13.17 + 0.0342 \times (1242.86) = 55.68$$

the model $\rightarrow \hat{y} = 55.68 - 0.0342X$

a) Find an estimate for σ^2 ?

$$SS_T = \sum y_i^2 - n \bar{y}^2$$

$$1737.74 - (7)(13.17)^2 = 523.6$$

$$SS_E = SS_T - \hat{\beta}_1 S_{xy}$$

$$523.6 + 0.0342(-4001.4) = 386.7$$

$$\hat{\sigma}^2 = \frac{SS_E}{n-2} = \frac{386.7}{5} = 77.35$$

b) mean proosity? for a 1400° temp

$$\hat{y} = 55.68 - 0.0342(1400) \rightarrow 7.8$$

• لو ملاب نرسم scatter diagram ونوصف العلاقة عادي يعني بنعطين النقاط لـ x و y .
 • ممكن ما تكون العلاقة لينير أصلاً.

Section 11.4)

• الكشنة الماضي كان إيه حسبنا numerical value يعني estimators point و β_0 و β_1 single
 • هون بعنا نحسب ال hypothesis testing β_0 و β_1

Sample data
 ← ههنا statistics يعتمدو على
 و ههنا RV_3

$$\hat{\beta}_1 = \beta_1 \rightarrow \text{Var } \hat{\beta}_1 = \frac{\hat{\sigma}^2}{S_{xx}} \quad \left. \begin{array}{l} \text{properties for} \\ \text{the slope} \end{array} \right\}$$

$$\hat{\beta}_0 = \beta_0 \rightarrow \text{Var } \hat{\beta}_0 = \hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right] \quad \left. \begin{array}{l} \text{properties for} \\ \text{the intercept} \end{array} \right\}$$

← expected value) ← SE (standard error)

[how to hypothesis testing]

$$H_0: \beta_1 = \beta_{1,0} \rightarrow \text{hypothesised value}$$

$$H_1: \beta_1 \neq \beta_{1,0}$$

real value

$$T_{\text{critical}} = T_{\alpha/2, n-2}$$

من هون
بحسب
 T_{critical}

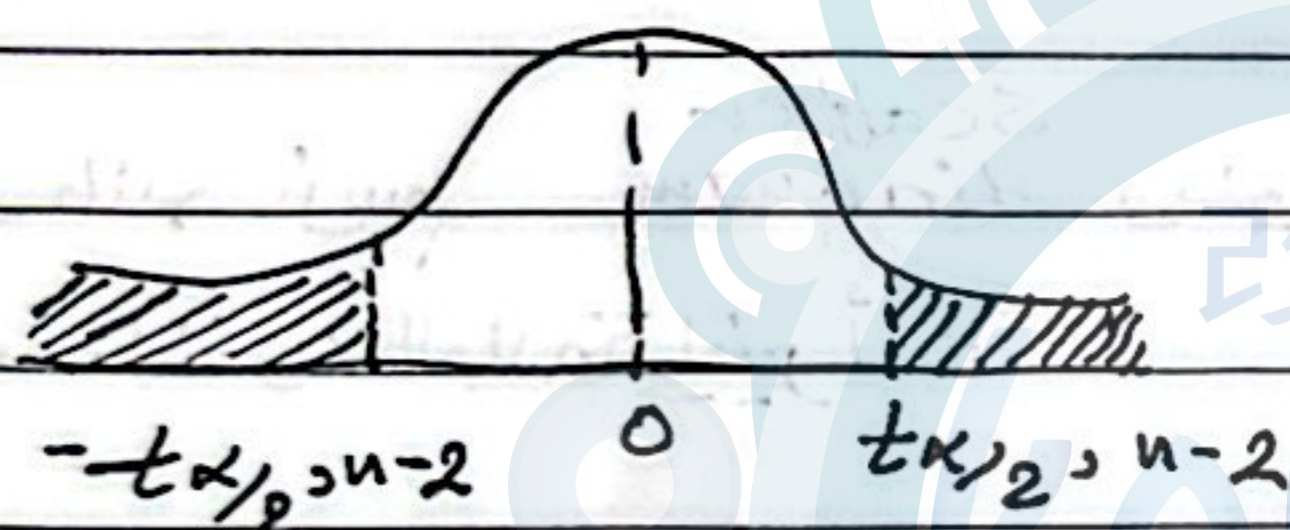
2 sided كالتا

T_{dist}

$$T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{xx}}}$$

من هون
بحسب
test statistic

$n-2 \leftarrow \text{Dof}$
كالتا



for the slope :

for the intercept :

$$H_0: \beta_0 = \beta_{0,0} \leftarrow \text{hypothesised}$$

$$H_1: \beta_0 \neq \beta_{0,0}$$

true
(بالعدد)

$$T_{\text{critical}} = t_{\alpha/2, n-2}$$

$$T_0 = \frac{\hat{\beta}_0 - \beta_{0,0}}{\sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{X}^2}{S_{xx}} \right]}}$$

special case. كالتا slope يكون يساوي صفر ، يعني يا العلاقة تكون ثابتة يا انما
من درجة الليزر ، فالرسمه مثلا تكون

أو \cup الخ

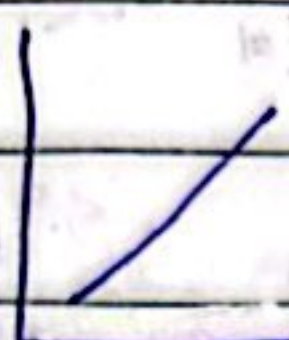
أو $_$

$$y = \beta_0 + \beta_1 x^2$$

$$y = \beta_0$$

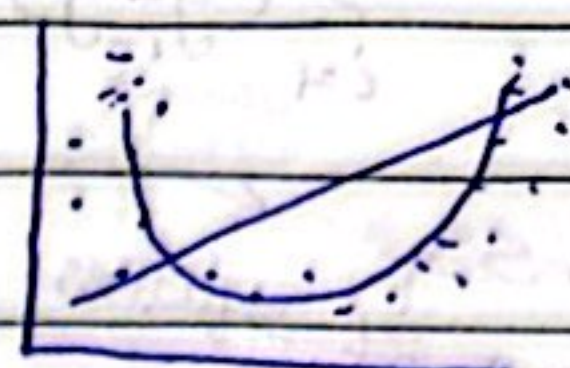
لو $\beta_1 \neq 0$ في حالتين ، يا ليني ، يا درجات أحياء من التريبي

$$\beta_1 \neq 0 \rightarrow$$



$$y = \beta_0 + \beta_1 x$$

or



$$y = \beta_0 + \beta_1 x + \beta_2 x^2 + \dots$$

$$H_0 : \beta_1 = 0$$

$$H_1 : \beta_1 \neq 0$$

Significance of regression

→ testing if the slope = or $\neq 0$

لو $\beta_1 \neq 0$ في حالتين ، يا ليني ، يا درجات أحياء من التريبي

→ $\beta_1 = 0$ otherwise

we are in this case

if rejection of H_0

→ $\beta_1 \neq 0$

we are in this case

analysis of var approach

[ANOVA]

Ceramic Society

لو $\beta_1 \neq 0$ في حالتين ، يا ليني ، يا درجات أحياء من التريبي

test for significance of regression provide p-value for this test.

$$H_0 : \beta_1 = 0$$

$$H_1 : \beta_1 \neq 0$$

$$2) t_{\alpha/2, n-2} = t_{0.025, 5} = -2.571$$

$$T_0 = \frac{\hat{\beta}_1 - \beta_{1,0}}{\sqrt{\hat{\sigma}^2 / S_{XX}}} = \frac{-0.0342 - 0}{\sqrt{77.35 / 117142.86}} = -1.33$$

$$t_0 = -1.33$$

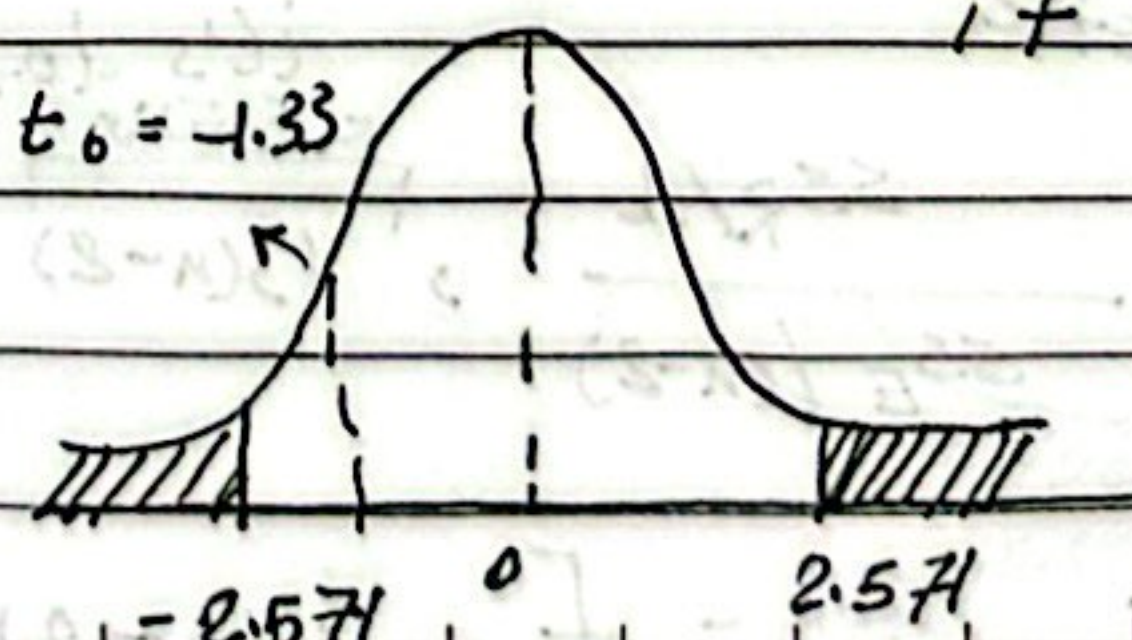
3) fail to reject H_0

$$0.1 < p\text{-value} < 0.25$$

$$0.2 < p\text{-value} < 0.5$$

$$H_0 : \beta_1 = 0$$

→ يا العلاقة اقتران ثابتة
→ يا العلاقة من higher degree بس معادلات X = صفر



Five Apple

ANOVA:

بدن تقسم هون ال variability

$$\sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n (\hat{y}_i - \bar{y})^2 + \sum_{i=1}^n (y_i - \hat{y}_i)^2$$

SS_T
total sum of squares

SSR
sum of regression

SS_E
sum of error

$$y = \beta_0 + \beta_1 x + E$$

the variability in y comes from 2 components (two sources)
the regression component
the error component

identity: هاي اسوا ال

$$SS_T = SS_R + SS_E$$

$$SS_T = \sum_{i=1}^n (y_i - \bar{y})^2 = \sum_{i=1}^n y_i^2 - n\bar{y}^2$$

ست اكله ال
model
تاي يكون ماسية
كل هودول

بنت التكرار
ما صينة
ب تعاملات
نوا من قبل

انا هم بعد analysis ال variability 6 بشوف شو ال sources الهم ، و بجيبهم ، ففكرة ANOVA هي بافتصار partitioning

المفروضه التغيير الاكبر يكون ب SSR ، لو كان ب SS_E معناه العوديل تبقي مش مناسبه يكون العوديل احسن لو هاي
كانت اكبر ، more adequate

هالا لو اقمم $\frac{SS_E}{6^2}$ بعطينه Chi-square var ، و ال dof ال = 11

1 = 11
hypothesis testing
one ind var is

test هو ال
statistic

$$F_0 = \frac{SSR/1}{SS_E/(n-2)}$$

it's dof
الترتيب

المربع لو تقسم

$$\frac{SSR/1}{SS_E/(n-2)}$$

$$F_0 = \frac{MSR}{MSE}$$

mean square
regression

mean square error

$$F_{critical} = F_{\alpha, 1, (n-2)}$$

[ANOVA table]

في كل ما يلي العلوالت - جدول انا

Source of variation	(SS) sum of squares	Dof	mean square	F ₀
Regression	$SS_R = \hat{\beta}_1 S_{xy}$	1	MS_R	MS_R / MS_E
Error	$SS_E = SS_T - \hat{\beta}_1 S_{xy}$	n-2	MS_E	
Total	SS_T $\rightarrow = \sum y_i^2 - n\bar{y}^2$	n-1	$\frac{SS}{dof}$	

$$* MS_E = \hat{\sigma}^2$$

$$F_c = F_{\alpha, 1, n-2}$$

في كل ما يلي العلوالت - جدول انا

Identity (1 : الخطوات)
ANOVA table (2
hypothesis testing (3

already
given

$$\begin{aligned}\hat{\beta}_1 &= -0.0342 \\ \hat{\beta}_0 &= 55.68 \\ S_{xx} &= 117142.86 \\ S_{xy} &= -4001.4\end{aligned}$$

$$\begin{aligned}SS_T &= \sum y_i^2 - n\bar{y}^2 \\ &= 1737.74 - (7)(13.17)^2 \\ &= 523.6\end{aligned}$$

$$SS_E = 523.6 - 136.8 = 386.8$$

$$\begin{aligned}SS_R &= \hat{\beta}_1 S_{xy} \\ &= (-0.0342)(-4001.4) \\ &= 136.8\end{aligned}$$

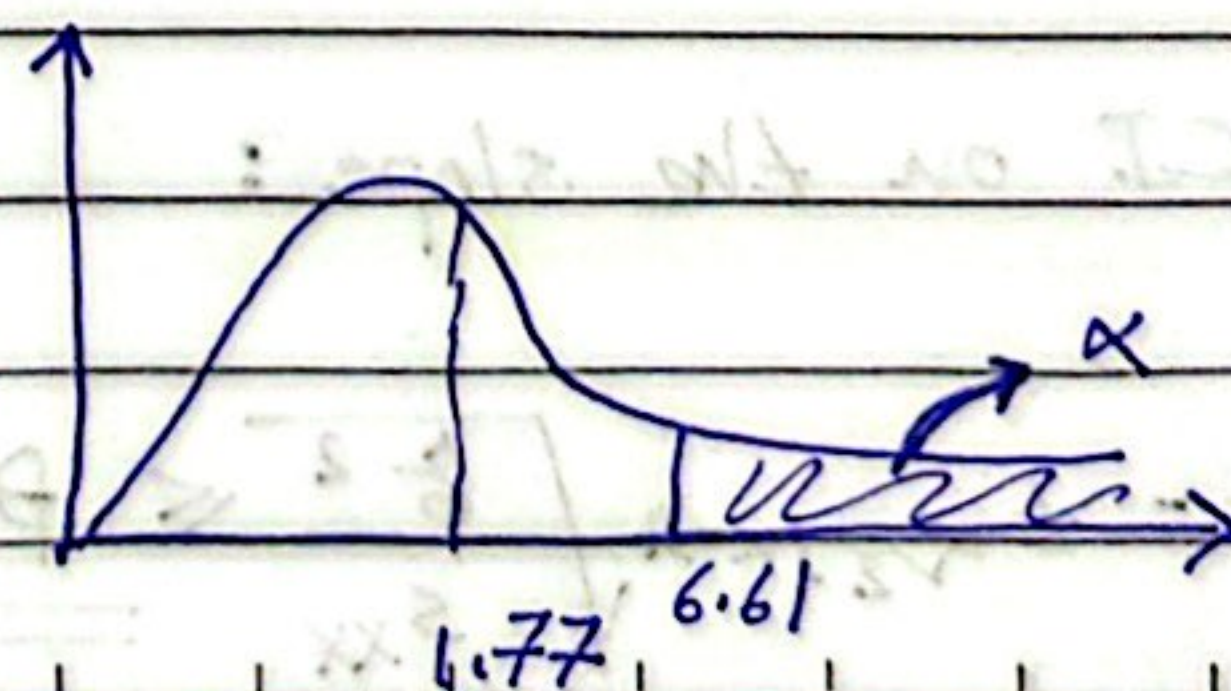
table 11 does 6 data given

using n=7 & α=0.05

Source	SS	Dof	mean squares	F ₀
Reg	136.8	1	136.8	1.77
Error	386.8	5	77.36	
Total	523.6	6		

$$F_c \rightarrow F_{0.05, 1, 5} = 6.61$$

we fail to reject H₀



Notes:

- (1) هون كم افضل regression كاي متغير واحد linear
 - (2) هون لايه كم افضل estimation كاي $\hat{\beta}_1$ و $\hat{\beta}_0$.
 - (3) هاد ال total بتعوم ، (جميعهم) 2 parameters يعني
- لش؟
- Dof
- ≤ 1
- $\leq n-2$
- $\leq n-1$

لازم ال MSR تكون اكبر من ال MSE لانتقيد الموديل حقي و زادت قيمة F_0 يعني قربنا من منطقة ال rejection اكثر ، بزيد رفضي لهاي ال hypothesis $H_0: \beta_1 = 0$

علاقة من كيفي :

SS_R : regression sum of squares sometimes called "model" sum squares

SS_E : error sum of squares is called the "residual" sum squares

$$T_0^2 = \frac{(\hat{\beta}_1)^2 S_{xx}}{6^2} = \frac{SSR}{MSE} = \frac{MSR}{MSE}$$

لايف linear , Pof=1

هاي نقب صيغة T_0 ، بت كمانها تربيع

$$T_0 = \frac{\hat{\beta}_1}{\sqrt{6^2 / S_{xx}}} \rightarrow F_0$$

intercept ال T بفسلنا ال

$T_0^2 = F_0$

CI on the slope and intercept :

1] CI on the slope :

$$\hat{\beta}_1 - t_{\alpha/2, n-2} \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}} \leq \beta_1 \leq \hat{\beta}_1 + t_{\alpha/2, n-2} \sqrt{\frac{\hat{\sigma}^2}{S_{xx}}}$$

2] CI on the intercept :

$$\hat{\beta}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]} \leq \beta_0 \leq \hat{\beta}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{\bar{x}^2}{S_{xx}} \right]}$$

standard error
for the intercept

* CI on the mean response :

$$\hat{\mu}_{Y|X_0} = \hat{\beta}_0 + \hat{\beta}_1 X_0$$

منالحدود بمسبوعا

$$\hat{\mu}_{Y|X_0} - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]} \leq \mu_{Y|X_0} \leq \hat{\mu}_{Y|X_0} + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[\frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]}$$

(response)

Section 11.6 :

Y_0 = prediction of new observations

لكل سبب تقوييف قيم X سبب تقوييف

(Y طالع X)

→ its estimator is \hat{Y}_0

بالرسم بنشوف انه الأماكن القريبة كل \bar{x} تكون أضيقة (narrower) من الأماكن البعيدة عن \bar{x} من تقاي السبب أكبر بما إنه بطرحها .

CI get narrower

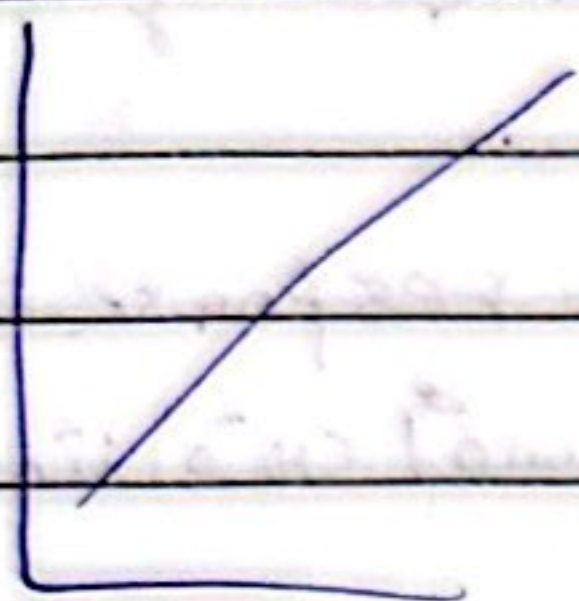
* prediction interval on future observation Y_0 at the value X_0 is given:

$$\hat{y}_0 - t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[1 + \frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]} \leq Y_0 \leq \hat{y}_0 + t_{\alpha/2, n-2} \sqrt{\hat{\sigma}^2 \left[1 + \frac{1}{n} + \frac{(X_0 - \bar{x})^2}{S_{xx}} \right]}$$

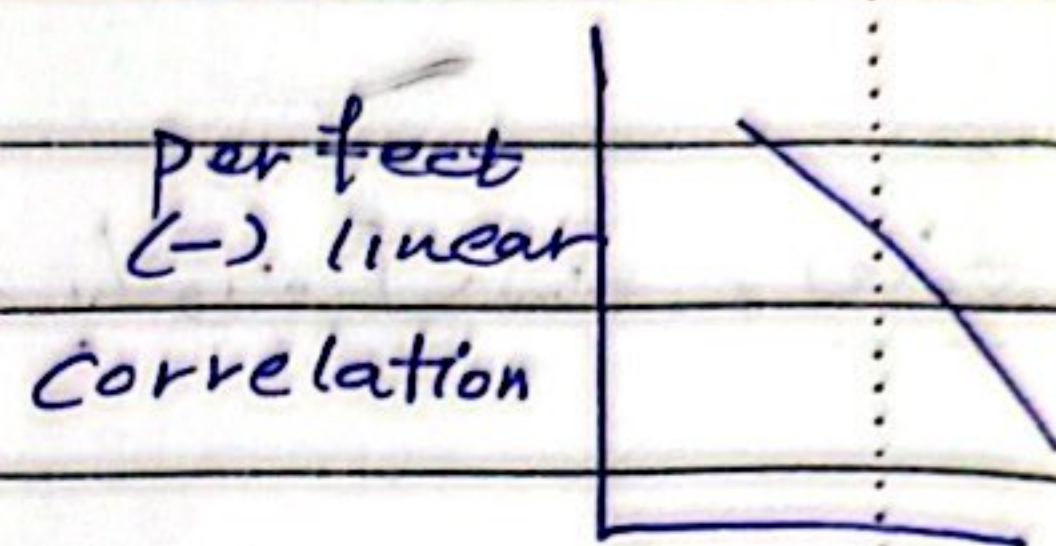
CI get wider

منالحدود بمسبوعا

لما ما يكون في علاقة بين متغيرين independent uncorrelated



perfect (+)
linear correlation



perfect
(-) linear
correlation

طبعاً ما د مستحيل دالةً راجح يكون في error ، فيكون العلاقة بدون كذا . perfect

strength of the linear correlation:

1) "r"

بجملنا
كيفية وإشارة

$r = 1$ perfect (+)

$r = -1$ perfect (-)

$r = 0$ no linear relationship

$$-1 \leq r \leq 1$$

total variation in y = variation due to regression model + var due to randomness

$E_e \sim N(0, \sigma^2)$
متغير y الـ E_e Normal

Total var in y =

$$y = \beta_0 + \beta_1 x + E \text{ (real } y)$$

$$\hat{y} = \beta_0 + \beta_1 x \text{ (estimated } y)$$

$$y - \hat{y} = E \text{ (real - Estimated)}$$

estimation coefficients β_0 and β_1 are determined by $\hat{\beta}_0$ and $\hat{\beta}_1$

$$y_i = \beta_0 + \beta_1 x_i + e_i$$

$$\hat{y}_i = \hat{\beta}_0 + \hat{\beta}_1 x_i$$

$$e_i = y_i - \hat{y}_i$$

Sum of squares \equiv Variability

$r \rightarrow$ Pearson's correlation coefficient

$$r = \frac{S_{xy}}{\sqrt{S_{xx} S_{yy}}}$$

no unit for r

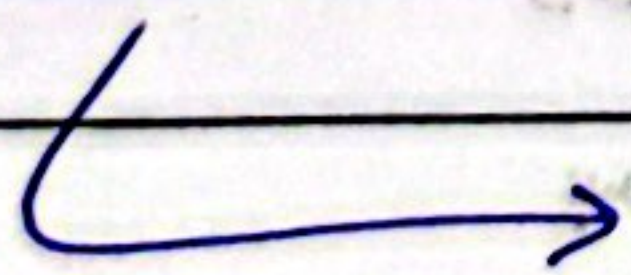
$$\sqrt{S_{xx} S_{yy}}$$

هائي اي
بشكل إشارة
r

Sign for r is the same for $\hat{\beta}_1$

$$R^2 = \frac{\hat{\beta}_1^2 S_{xy}}{S_{yy}}$$

(coefficient of determination)



$$\frac{SS_{Reg}}{S_{yy}}$$

القيمة التي نطلعها من
هي كون قدرتها أفضل
variation

Section 11.7 :

Residual analysis : $e_i = y_i - \hat{y}_i$

actual ← y_i → من regression
ما نفوض قيم x
بالموديل ، يكون لنا داتا بجود

The normality test :

Normal probability plot → hypothesis testing

H_0 : The residuals are normally distributed

H_1 : " " " " not " " "

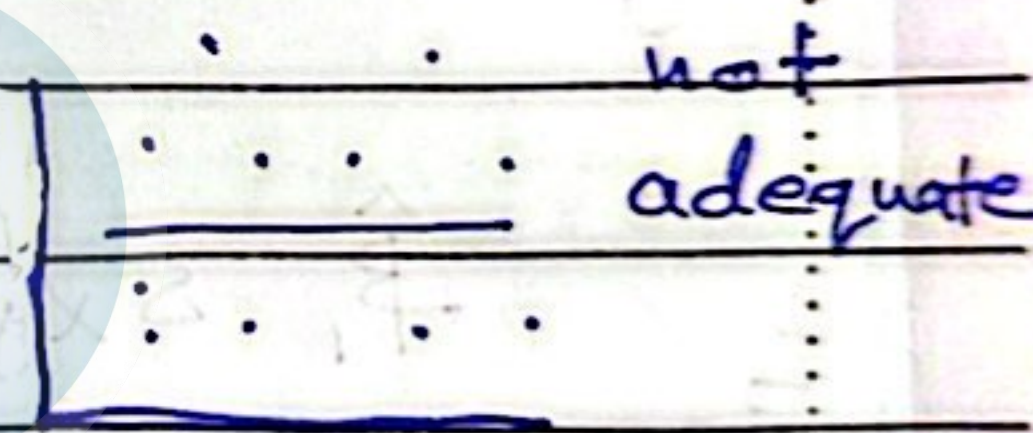
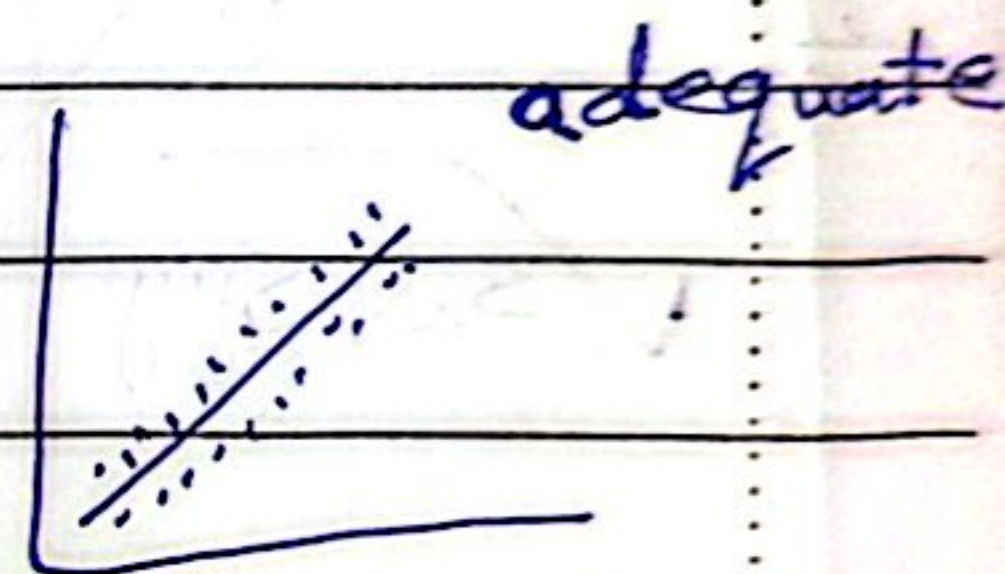
نرسم plot مع الداتا ، اذا كانو كثير قريبين من

N we have best fit line

Failed to reject H_0

→ so it's $\sim N$ & p-value is large

Stdev for the error is $\hat{\sigma}$, & $\hat{\sigma}^2$ is $\frac{SSE}{n-2}$



Coefficient of determination (R^2) :

$$R^2 = \frac{SSR}{SS_T} \text{ or } 1 - \frac{SSE}{SS_T}$$

$$0 \leq R^2 \leq 1$$

residual analysis

بست

أقوى

قدرة قدر يفسر

ال Variability بالمودل

accounts = يفسر

* Section 11.8)

bivariate \rightarrow متغيرين
بمتغيرين

* Correlation coefficient (r)

$$r = \frac{\sigma_{xy}}{\sigma_x \sigma_y} \rightarrow \text{Covariance} \quad \sigma_{xy} = E(x - \mu_x)(y - \mu_y)$$

or $\begin{matrix} \rightarrow + \rightarrow x \uparrow \therefore y \uparrow \\ \rightarrow - \rightarrow x \uparrow \therefore y \downarrow \end{matrix}$

$$r = \sqrt{R^2}$$

design and analysis of single-factor experiment:

the analysis of variance. } one ind var effect
one dep var

Section 13.2) ex 13-2.1 (مسألة 13-2.1):

table 13-1)

Chapter 14 : الأول إشي إنا سم ندرس 2 factors هون مبدئياً وبعدين راج نخليهم أكثر .

2 factors

A: a → levels

B: b

index
الـ



نقترق بدنا ندرس

العوامل أي خلو هاي

البلاطة دقيير مقعرة أي

هنة الـ Temp و الـ speed

من طريق نقيس مسافة



Factor A: "speed"

		L = 10 m/s	H = 20 m/s	
Factor B	L = 100°C	3, 4	5, 6	
"temp"	H = 7, 8	1, 2	9, 10	

significant الأول

والتاني

راج يكون لنا 2 C.I.s ، كل واحد وحدة

A: $H_0: \tau_1 = \tau_2 \dots \tau_a = 0 \rightarrow$ if not significant

$H_1: \tau_i \neq 0$ at least 1 i not equal , $i = 1, \dots, a$

B: $H_0: \beta_1 = \beta_2 \dots \beta_b = 0$

$H_1: \beta_j \neq 0$, $j = 1, 2, \dots, b$

for at least one j

our model table

y_{ij}

→ 2 factors

→ y_{ijk} (our data point)

include data samples

first row for the first factor
first column for the second factor
first sample

يعني من الجدول ابي املينا 3 الممتعة

Ex: $y_{222} \rightarrow 10$

$$y_{ijk} = \mu + \tau_i + \beta_j + \epsilon_{ijk}$$

the grand mean

التأثير من اثار factor الاول

التأثير من اثار factor الثاني

ϵ_{ijk}

$i = 1, 2, \dots, a$

$j = 1, 2, \dots, b$

$k = 1, 2, \dots, n$

اذا كان $a = b = n = 2$

كل data points راج يكون لها k, j, i

وكل نقطة بالجدول هو

treatment combination

Source of variation

Factor A

Factor B

Error

Total

TCE

TC

TC

TC

المتوسط

factor effect

الفرق بين تركيزاته هو

A = avg of response at high level - avg of resp at low level

B = // - //

Source ss Dof Ms Fo p-value

A

B

Error

Total

3 factor effect

$$A = \frac{6+5+9+10}{4} - \frac{3+4+7+8}{4}$$

$$\frac{30}{4} - \frac{22}{4} \rightarrow 2$$

Factor A

	L	H
L	3, 4	5, 6
H	7, 8	9, 10

Factor B

$$B = \frac{7+8+9+10}{4} - \frac{3+4+5+6}{4}$$

$$\frac{34}{4} - \frac{18}{4} \rightarrow 4$$

4 data points

معنى رقم في علامة التأثير على response

B أكثر من A (بمقارنة حصة كمية وإشارة)

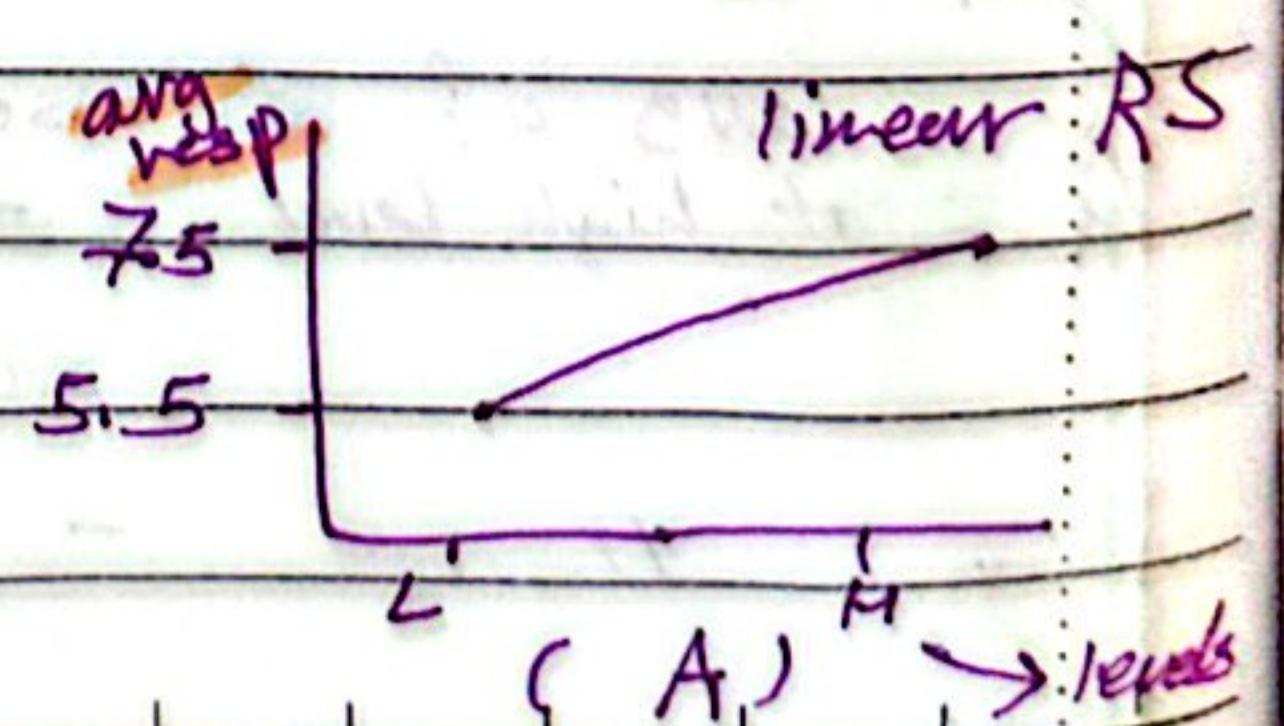
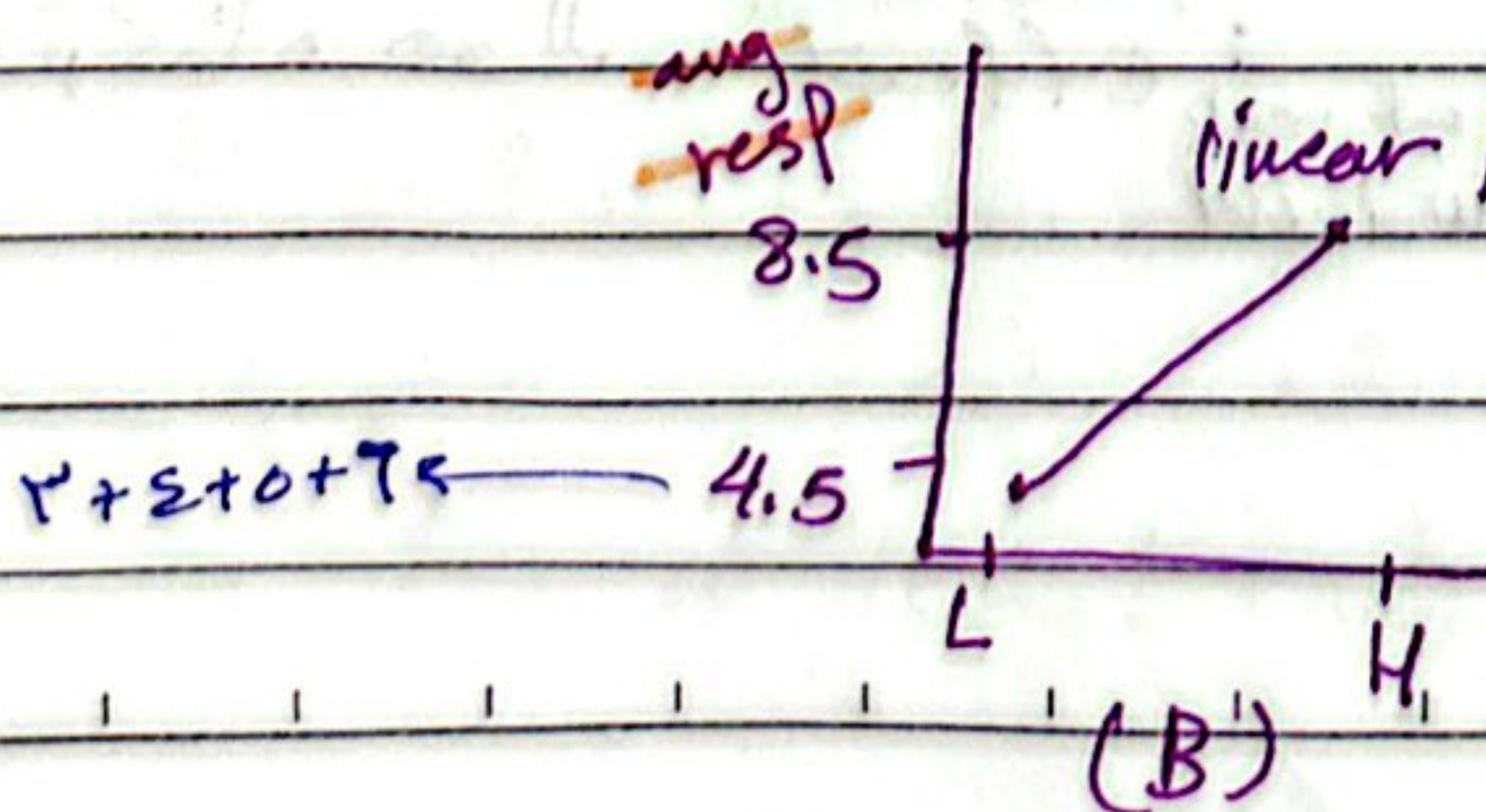
معنى B ← more significant كان لها انتقال

من ال High ال low أو العكس


بمعنى (indication) من نتيجة الاختبار

Factor B ← main effect
Factor plot

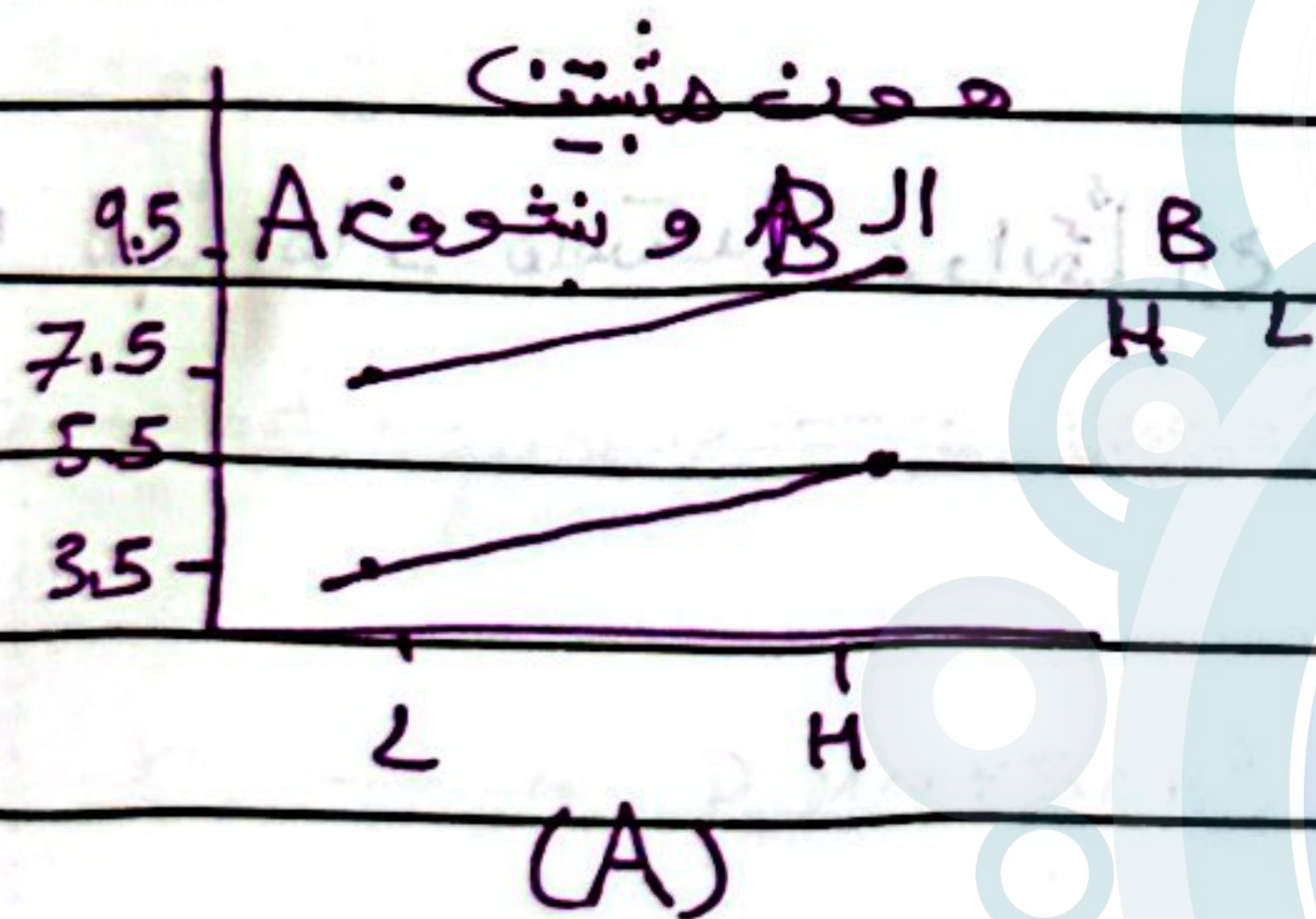
معنى الإشارة في رسم عامل



Five Apple

لو ال sign (-) معناه  معناه لما اُختير بال factor من low ال high response بقل H.

ال response هنا كان قصير القصر واي هو كل ما قل يكون احسن يعني المتناقض احسن.



interaction plot

ب نشوف A و B سواء ال avg ل (L) (H)

كان $\left(\frac{3+4}{2}\right) \leftarrow 3.5$

$\left(\frac{5+6}{2}\right) \leftarrow 5.5$

حيث ال high وان سوا وكل بقا اطارهم ل A و B بنفس الرسمة.

13

Design and Analysis of Single-Factor Experiments: The Analysis of Variance

CHAPTER OUTLINE

13-1	DESIGNING ENGINEERING EXPERIMENTS	13-3	RANDOM EFFECTS MODEL
13-2	COMPLETELY RANDOMIZED SINGLE-FACTOR EXPERIMENT	13-3.1	Fixed Versus Random Factors
13-2.1	Example	13-3.2	ANOVA and Variance Components
13-2.2	Analysis of Variance	13-4	RANDOMIZED COMPLETE BLOCK DESIGN
13-2.3	Multiple Comparisons Following the ANOVA	13-4.1	Design and Statistical Analysis
13-2.4	Residual Analysis and Model Checking	13-4.2	Multiple Comparisons
13-2.5	Determining Sample Size	13-4.3	Residual Analysis and Model Checking


LEARNING OBJECTIVES

After careful study of this chapter, you should be able to do the following:

1. Design and conduct engineering experiments involving a single factor with an arbitrary number of levels
2. Understand how the analysis of variance is used to analyze the data from these experiments
3. Assess model adequacy with residual plots
4. Use multiple comparison procedures to identify specific differences between means
5. Make decisions about sample size in single-factor experiments
6. Understand the difference between fixed and random factors
7. Estimate variance components in an experiment involving random factors
8. Understand the blocking principle and how it is used to isolate the effect of nuisance factors
9. Design and conduct experiments involving the randomized complete block design

13-1 Designing Engineering Experiments

Every experiment involves a sequence of activities:

- 
1. **Conjecture** – the original hypothesis that motivates the experiment.
 2. **Experiment** – the test performed to investigate the conjecture.
 3. **Analysis** – the statistical analysis of the data from the experiment.
 4. **Conclusion** – what has been learned about the original conjecture from the experiment. Often the experiment will lead to a revised conjecture, and a new experiment, and so forth.

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

A manufacturer of paper used for making grocery bags is interested in improving the tensile strength of the product. Product engineering thinks that tensile strength is a function of the hardwood concentration in the pulp and that the range of hardwood concentrations of practical interest is between 5 and 20%. A team of engineers responsible for the study decides to investigate four levels of hardwood concentration: 5%, 10%, 15%, and 20%. They decide to make up six test specimens at each concentration level, using a pilot plant. All 24 specimens are tested on a laboratory tensile tester, in random order. The data from this experiment are shown in Table 13-1.

$$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$$

$$H_1: \mu_1 \neq \mu_2 \neq \mu_3 \neq \mu_4 \rightarrow \text{at least 2}$$

OR anova

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

Table 13-1 Tensile Strength of Paper (psi)

Hardwood Concentration (%)	Observations						Totals	Averages
	1	2	3	4	5	6		
5	7	8	15	11	9	10	60	10.00
10	12	17	13	18	19	15	94	15.67
15	14	18	19	17	16	18	102	17.00
20	19	25	22	23	18	20	127	21.17
							383	15.96

single factor with 4 levels

pop1
pop2
treatment 1
2
3
4
 $\sum_{j=1}^6 y_{1j}$

as notation
 $y_{i.} = \sum_j y_{ij}$
the dot means the sum

$\bar{y}_{i.}$
averages for each level
 $T_i = 15.96 - 10 = 5.96$

averages for each level

overall mean
بعضي إحصائيات عن كل البيانات (Mean pop)

البيانات هي إحصائيات انوفا table

$$SS_{total} = (7)^2 + (8)^2 + \dots + (20)^2 - \frac{(383)^2}{4 \times 6} = 612.16$$

$$SS_{treat} = \frac{60^2 + 94^2 + \dots + 127^2}{6} - \frac{(383)^2}{4 \times 6} = 382.79$$

$$SS_{error} = SS_{total} - SS_{treat} = 130.17$$

$$SS_T = SS_{treat} + SS_E$$

	SS	Dof	MS	Fo
treatment	382.79	3	127.59	19.59
error	130.17	20	6.51	
Total	512.96	23		

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

- The levels of the factor are sometimes called **treatments**.
- Each treatment has six observations or **replicates**.
- The runs are run in **random** order.

ما قوتنا
ال
تكرار
conditions
← = n

← data points
← واي هبة
البيانات فوق
وانه 24

13-2 The Completely Randomized Single-Factor Experiment

13-2.1 An Example

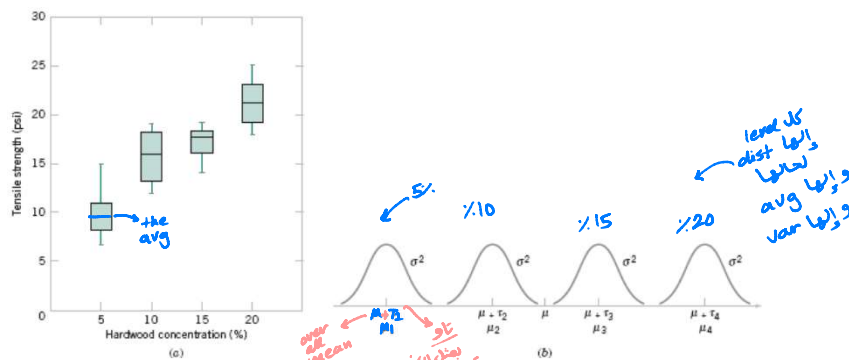


Figure 13-1 (a) Box plots of hardwood concentration data. (b) Display of the model in Equation 13-1 for the completely randomized single-factor experiment

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Suppose there are a different levels of a single factor that we wish to compare. The levels are sometimes called **treatments**.

Table 13-2 Typical Data for a Single-Factor Experiment

Treatment	Observations				Totals	Averages
1	y_{11}	y_{12}	...	y_{1n}	$y_{1\cdot}$	$\bar{y}_{1\cdot}$
2	y_{21}	y_{22}	...	y_{2n}	$y_{2\cdot}$	$\bar{y}_{2\cdot}$
\vdots	\vdots	\vdots	\vdots	\vdots	\vdots	\vdots
a	y_{a1}	y_{a2}	...	y_{an}	$y_{a\cdot}$	$\bar{y}_{a\cdot}$
					$y_{\cdot\cdot}$	$\bar{y}_{\cdot\cdot}$

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

We may describe the observations in Table 13-2 by the linear statistical model:

$$Y_{ij} = \mu + \tau_i + \epsilon_{ij} \quad \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

The model could be written as

$$Y_{ij} = \mu_i + \epsilon_{ij} \quad \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

where y_{ij} is a random variable denoting the (ij) th observation, μ is a parameter common to all treatments called the **overall mean**, τ_i is a parameter associated with the i th treatment called the i th **treatment effect**, and ϵ_{ij} is a random error component.

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Fixed-effects Model

conclusion effects the level only

The treatment effects are usually defined as deviations from the overall mean so that:

$$\sum_{i=1}^a \tau_i = 0$$

Also,

$$y_{i.} = \sum_{j=1}^n y_{ij} \quad \bar{y}_{i.} = y_{i.}/n \quad i = 1, 2, \dots, a$$

$$y_{..} = \sum_{i=1}^a \sum_{j=1}^n y_{ij} \quad \bar{y}_{..} = y_{..}/N \quad \rightarrow a \times n$$

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

the ANOVA

We wish to test the hypotheses:

$$H_0: \tau_1 = \tau_2 = \dots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \quad \text{for at least one } i$$

The analysis of variance partitions the total variability into two parts.

بقسمي لا
variability
تreatment
والتباين

$$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$$

$$H_1: \text{at } \mu_i \neq \mu_j \text{ for at least}$$

	SS	Dof	MS
treatment	SS_{treat}	$a-1$	$SS_{\text{treat}} / (a-1) = MS_{\text{treat}}$
error	SS_E	$a(n-1)$	$SS_E / a(n-1) = MS_E$
Total	SS_{Total}	$(an-1)$	

$F_0 = \frac{MS_{\text{treat}}}{MS_{\text{error}}}$
 مقارنته $\rightarrow f_{\alpha, (a-1), a(n-1)}$
 Point estimator for σ^2
 مهم

The ANOVA table \rightarrow

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Definition

افتصارها
ANOVA

The sum of squares identity is

$$\sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_{..})^2 = n \sum_{i=1}^a (\bar{y}_i - \bar{y}_{..})^2 + \sum_{i=1}^a \sum_{j=1}^n (y_{ij} - \bar{y}_i)^2 \quad (13-5)$$

or symbolically

$$SS_T = SS_{\text{Treatments}} + SS_E \quad (13-6)$$

total sum of square
من الملاحظة الأتية لعدد 44

the level

بمساو
بالطرح

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

The expected value of the treatment sum of squares is

$$E(SS_{\text{Treatments}}) = (a-1)\sigma^2 + n \sum_{i=1}^a \tau_i^2$$

expected value \leftarrow $E(SS_{\text{Treatments}})$
 error تمت الـ error
 if null is true
 if H_1 is true
 الإنجازات أي سببها
 البتة من الثانية
 مفرقة \rightarrow

and the expected value of the error sum of squares is

$$E(SS_E) = a(n-1)\sigma^2$$

dof for error $\rightarrow MS_E = \frac{SS_E}{Dof_E}$
 ملاحظة

The ratio $MS_{\text{Treatments}} = SS_{\text{Treatments}} / (a-1)$ is called the **mean square for treatments**.

! why?

treatment	a levels	(4) 5 to 15
observation	n level	(6) 06
total obs.	$a \cdot n$	$= 24$
treatment	$Df_{\text{treat}} = a - 1$	$= 4 - 1 = 3$
error	$= a(n-1)$	$= 4(6-1) = 20$
total	$Df_{\text{total}} = an - 1$	$= 24 - 1 = 23$

total - treatment
 total - treatment
 total - treatment

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

The appropriate test statistic is

$$F_0 = \frac{SS_{\text{Treatments}} / (a - 1)}{SS_E / [a(n - 1)]} = \frac{MS_{\text{Treatments}}}{MS_E} \quad (13-7)$$

Handwritten notes in red:

- treatment's dof (above $a - 1$)
- error's dof (below $a(n - 1)$)
- MS Treatments (above $MS_{\text{Treatments}}$)
- MS E (above MS_E)
- الفرق بين المتوسطات (between the means) - pointing to the numerator
- بمسبب الاختلاف (due to the difference) - pointing to the denominator
- الفرق بين المتوسطات within the treatment (within the treatment) - pointing to the denominator

We would reject H_0 if $f_0 > f_{\alpha, a-1, a(n-1)}$

Handwritten notes in red:

- البسط معناها أكبر من المقام، يقبل (the numerator is greater than the denominator, accept)
- لأنه الانحرافات بابتعد = مقبول (because the deviations are far = acceptable)
- المقارنة (comparison) - pointing to the inequality

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Definition

The sums of squares computing formulas for the ANOVA with equal sample sizes in each treatment are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^n y_{ij}^2 - \frac{y_{..}^2}{N} \quad (13-8)$$

Handwritten note in pink: \rightarrow the sum (pointing to $y_{..}^2$)

and

$$SS_{\text{Treatments}} = \sum_{i=1}^a \frac{y_i^2}{n} - \frac{y_{..}^2}{N} \quad (13-9)$$

The error sum of squares is obtained by subtraction as

$$SS_E = SS_T - SS_{\text{Treatments}} \quad (13-10)$$

13-2 The Completely Randomized Single-Factor Experiment

13-2.2 The Analysis of Variance

Analysis of Variance Table

Table 13-3 The Analysis of Variance for a Single-Factor Experiment, Fixed-Effects Model

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
Treatments	$SS_{\text{Treatments}}$	$a - 1$	$MS_{\text{Treatments}}$	$\frac{MS_{\text{Treatments}}}{MS_E}$
Error	SS_E	$a(n - 1)$	MS_E	
Total	SS_T	$an - 1$		

the ANOVA table

N

SS error
df

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

Consider the paper tensile strength experiment described in Section 13-2.1. We can use the analysis of variance to test the hypothesis that different hardwood concentrations do not affect the mean tensile strength of the paper.

The hypotheses are

$$H_0: \tau_1 = \tau_2 = \tau_3 = \tau_4 = 0$$

$$H_1: \tau_i \neq 0 \text{ for at least one } i.$$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

We will use $\alpha = 0.01$. The sums of squares for the analysis of variance are computed from Equations 13-8, 13-9, and 13-10 as follows:

$$\begin{aligned}
 SS_T &= \sum_{i=1}^4 \sum_{j=1}^6 y_{ij}^2 - \frac{y_{..}^2}{N} \\
 &= (7)^2 + (8)^2 + \cdots + (20)^2 - \frac{(383)^2}{24} = 512.96 \\
 SS_{\text{Treatments}} &= \sum_{i=1}^4 \frac{y_{i.}^2}{n} - \frac{y_{..}^2}{N} \\
 &= \frac{(60)^2 + (94)^2 + (102)^2 + (127)^2}{6} - \frac{(383)^2}{24} = 382.79 \\
 SS_E &= SS_T - SS_{\text{Treatments}} \\
 &= 512.96 - 382.79 = 130.17
 \end{aligned}$$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-1

The ANOVA is summarized in Table 13-4. Since $f_{0.01,3,20} = 4.94$, we reject H_0 and conclude that hardwood concentration in the pulp significantly affects the mean strength of the paper. We can also find a P -value for this test statistic as follows:

$$P = P(F_{3,20} > 19.60) \approx 3.59 \times 10^{-6}$$

Since $P \approx 3.59 \times 10^{-6}$ is considerably smaller than $\alpha = 0.01$, we have strong evidence to conclude that H_0 is not true.

Table 13-4 ANOVA for the Tensile Strength Data

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P -value
Hardwood concentration	382.79	3	127.60	19.60	3.59 E-6
Error	130.17	20	6.51		
Total	512.96	23			

↓
 $P(F_{3,20} > 19.6)$
 بعد اول F_{dist}

$$SS_T = \sum_{i=1}^4 \sum_{j=1}^6 y_{ij}^2 - \frac{y_{..}^2}{N}$$

$$= 7^2 + 8^2 + 15^2 + \dots + 20^2 - \frac{(383)^2}{24}$$

$$SS_T = 512.96$$

$$SS_{treatment} = \sum_{i=1}^4 \frac{y_{i.}^2}{n} - \frac{y_{..}^2}{N}$$

$$= \frac{60^2}{6} + \frac{94^2}{6} + \frac{102^2}{6} + \frac{127^2}{6} - \frac{383^2}{24}$$

$$SS_{treatment} = \frac{60^2 + 94^2 + 102^2 + 127^2}{6} - \frac{383^2}{24}$$

$$SS_{treatment} =$$

نقد، نقد، نقد
 anova table
 بعد ما
 نطلع جدول

$$SS_{treatment} = \frac{60^2 + 94^2 + 102^2 + 127^2}{6} - \frac{383^2}{24}$$

$$SS_{treatment} = 382.79$$

$$SS_E = SS_T - SS_{treatment} = 512.96 - 382.79 = 130.17$$

Source of variation	DF	SS	MS	F ₀	P-value
treatment (4-1)	3	382.79	127.6	19.6	
error (within group)	20	130.17	6.51		
total	N-1 = 23	512.96			

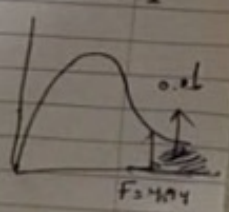
P-value = $P(F_{3,20} > 19.6) = <<< 0.01$

$F_{0.01, 3, 20} = 4.94$

ib $F_0 > F_{\alpha, v_1, v_2}$

$F_{0.01, 3, 20}$

$19.6 > 4.94$



$H_0: \tau_1 = \tau_2 = \tau_3 = \tau_4 = 0$

$H_a: \text{At least } \tau_i \neq 0$

Fail to reject.

Handwritten conclusion is Signif.

Table 13-5 Minitab Analysis of Variance Output for Example 13-1

One-Way ANOVA: Strength versus CONC
Analysis of Variance for Strength

Source	DF	SS	MS	F	P
Conc	3	382.79	127.60	19.61	0.000
Error	20	130.17	6.51		
Total	23	512.96			

Individual 95% CIs For Mean
Based on Pooled StDev

Level	N	Mean	StDev
5	6	10.000	2.828
10	6	15.667	2.805
15	6	17.000	1.789
20	6	21.167	2.639

Pooled StDev = 2.551

Fisher's pairwise comparisons
Family error rate = 0.192
Individual error rate = 0.0500
Critical value = 2.086

Intervals for (column level mean) - (row level mean)

	5	10	15
10	-8.739		
	-2.594		
15	-10.072	-4.406	
	-3.928	1.739	
20	-14.239	-8.572	-7.239
	-8.094	-2.428	-1.094

diff btw
2 means
↓
us
pop

13-2 The Completely Randomized Single-Factor Experiment

Definition

A 100(1 - α) percent confidence interval on the mean of the i th treatment μ_i is

$$\bar{y}_{i\cdot} - t_{\alpha/2, a(n-1)} \sqrt{\frac{MSE}{n}} \leq \mu_i \leq \bar{y}_{i\cdot} + t_{\alpha/2, a(n-1)} \sqrt{\frac{MSE}{n}} \quad (13-11)$$

For 20% hardwood, the resulting confidence interval on the mean is

$$19.00 \text{ psi} \leq \mu_4 \leq 23.34 \text{ psi}$$

for treatment 1

$$t_0 = \frac{\bar{y}_{1\cdot} - \mu_i}{\sqrt{\frac{MSE \hat{\sigma}^2}{n}}}$$

$(\bar{y}_{1\cdot} - \bar{y}_{2\cdot})$ → point estimator for $\mu_1 - \mu_2$

treatment 1 $t_0 = \frac{\bar{y}_1 - \mu_i}{\sqrt{\frac{MSE}{n}}}$ $H_0: \mu_i = \frac{10}{6}$
 CI for treatment 1
 95% CI about μ_1 is between
 $\bar{y}_1 - t_{\alpha/2, 20} \cdot \frac{\sigma}{\sqrt{n}} \leq \mu_1 \leq \bar{y}_1 + t_{\alpha/2, 20} \cdot \frac{\sqrt{MSE}}{\sqrt{n}}$
 $10 - t_{0.025, 20} \cdot \sqrt{\frac{6.51}{6}} \leq \mu_1 \leq 10 + t_{0.025, 20} \cdot \sqrt{\frac{6.51}{6}}$
 $7.83 \leq \mu_1 \leq 12.173$

for one treatment

Randomized Single-

Definition

A $100(1 - \alpha)$ percent confidence interval on the difference in two treatment means $\mu_i - \mu_j$ is

$$\bar{y}_i - \bar{y}_j - t_{\alpha/2, a(n-1)} \sqrt{\frac{2MSE}{n}} \leq \mu_i - \mu_j \leq \bar{y}_i - \bar{y}_j + t_{\alpha/2, a(n-1)} \sqrt{\frac{2MSE}{n}} \quad (13-12)$$

formula 13-12
 2 means μ_i and μ_j
 MSE is the error mean square

only for CI, we use t

For the hardwood concentration example,

$$-1.74 \leq \mu_3 - \mu_2 \leq 4.40$$

13-2 The Completely Randomized Single-Factor Experiment

An Unbalanced Experiment

The sums of squares computing formulas for the ANOVA with unequal sample sizes n_i in each treatment are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^{n_i} y_{ij}^2 - \frac{y_{..}^2}{N} \quad (13-13)$$

$$SS_{\text{Treatments}} = \sum_{i=1}^a \frac{y_{i.}^2}{n_i} - \frac{y_{..}^2}{N} \quad (13-14)$$

and

$$SS_E = SS_T - SS_{\text{Treatments}} \quad (13-15)$$

observation row
 treatment
 replicates
 5% and 10%
 and 5%

$N = n_1 + n_2 + \dots + n_a$
 a is the number of treatments
 n_i is the number of replicates for treatment i

Completely Randomized Single-Factor Experiment

13-2.3 Multiple Comparisons Following the ANOVA

The least significant difference (LSD) is

$$LSD = t_{\alpha/2, a(n-1)} \sqrt{\frac{2MS_E}{n}} \quad (13-16)$$

If the sample sizes are different in each treatment:

$$LSD = t_{\alpha/2, N-a} \sqrt{MS_E \left(\frac{1}{n_i} + \frac{1}{n_j} \right)}$$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

We will apply the Fisher LSD method to the hardwood concentration experiment. There are $a = 4$ means, $n = 6$, $MS_E = 6.51$, and $t_{0.025, 20} = 2.086$. The treatment means are

$$\bar{y}_1 = 10.00 \text{ psi}$$

$$\bar{y}_2 = 15.67 \text{ psi}$$

$$\bar{y}_3 = 17.00 \text{ psi}$$

$$\bar{y}_4 = 21.17 \text{ psi}$$

The value of LSD is $LSD = t_{0.025, 20} \sqrt{2MS_E/n} = 2.086 \sqrt{2(6.51)/6} = 3.07$. Therefore, any pair of treatment averages that differs by more than 3.07 implies that the corresponding pair of treatment means are different.

$$LSD = t_{\alpha/2, a(n-1)} \sqrt{\frac{2MS_E}{n}}$$

$$= 2.086 \sqrt{\frac{2 \times 6.51}{6}}$$

$$LSD = 2.086 \times 1.732 = 3.61$$

$MS_E = 6.51$

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

The comparisons among the observed treatment averages are as follows:

$$\begin{aligned}
 4 \text{ vs. } 1 &= 21.17 - 10.00 = 11.17 > 3.07 \\
 4 \text{ vs. } 2 &= 21.17 - 15.67 = 5.50 > 3.07 \\
 4 \text{ vs. } 3 &= 21.17 - 17.00 = 4.17 > 3.07 \\
 3 \text{ vs. } 1 &= 17.00 - 10.00 = 7.00 > 3.07 \\
 3 \text{ vs. } 2 &= 17.00 - 15.67 = 1.33 < 3.07 \rightarrow \text{no diff (not significant)} \\
 2 \text{ vs. } 1 &= 15.67 - 10.00 = 5.67 > 3.07
 \end{aligned}$$

From this analysis, we see that there are significant differences between all pairs of means except 2 and 3. This implies that 10 and 15% hardwood concentration produce approximately the same tensile strength and that all other concentration levels tested produce different tensile strengths. It is often helpful to draw a graph of the treatment means, such as in Fig. 13-2, with the means that are *not* different underlined. This graph clearly reveals the results of the experiment and shows that 20% hardwood produces the maximum tensile strength.

13-2 The Completely Randomized Single-Factor Experiment

Example 13-2

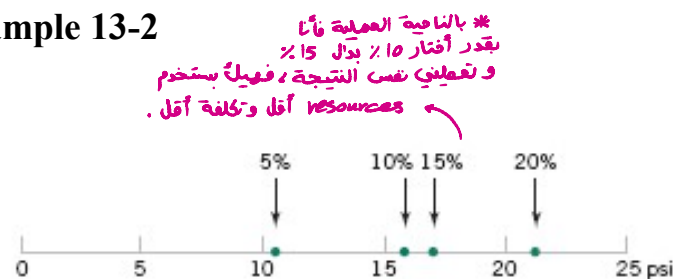


Figure 13-2 Results of Fisher's LSD method in Example 13-2.

Figure 13-2 Results of Fisher's LSD method in Example 13-2

Handwritten calculations for Fisher's LSD:

$$\begin{aligned}
 \bar{y}_2 - \bar{y}_3 &= 15.67 - 17.00 = -1.33 \\
 \pm t_{\alpha/2, n} \sqrt{\frac{2MSE}{n}} &= \pm 2.0866 \sqrt{\frac{2 \times 6.51}{6}} \\
 &= \pm 3.07 \\
 -4.4 &\leq \mu_2 - \mu_3 \leq 1.74
 \end{aligned}$$

Zero included. Fail to reject $H_0: \mu_2 = \mu_3$

لو أحصلنا I في الفرق بين μ_2 و μ_3 :

13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

Table 13-6 Residuals for the Tensile Strength Experiment

Hardwood Concentration (%)	Residuals						
5	-3.00	-2.00	5.00	1.00	-1.00	0.00	
10	-3.67	1.33	-2.67	2.33	3.33	-0.67	
15	-3.00	1.00	2.00	0.00	-1.00	1.00	
20	-2.17	3.83	0.83	1.83	-3.17	-1.17	

Hardwood Concentration (%)	Observations						Totals	Averages
	1	2	3	4	5	6		
5	7	8	15	11	9	10	60	10.00
10	12	17	13	18	19	15	94	15.67
15	14	18	19	17	16	18	102	17.00
20	19	25	22	23	18	20	127	21.17
							383	15.96

* there is 3 assumptions for the residual :

- 1) fixed variance .
- 2) Normally distributed .
- 3) Mean for residuals equal zero .

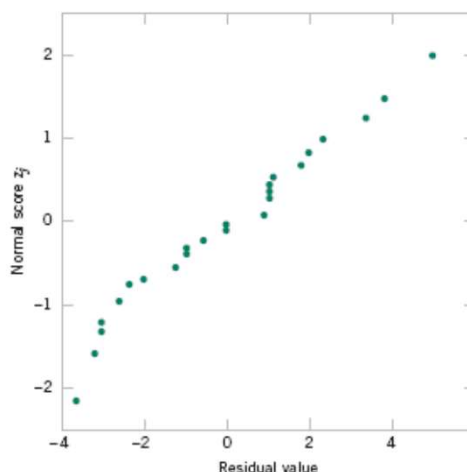
4) مجموع قيم الانحرافات level أو avg بكل level بال residuals يكون صفر

وال mean over all برتبة مجموعته = صفر

13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

Figure 13-4 Normal probability plot of residuals from the hardwood concentration experiment.

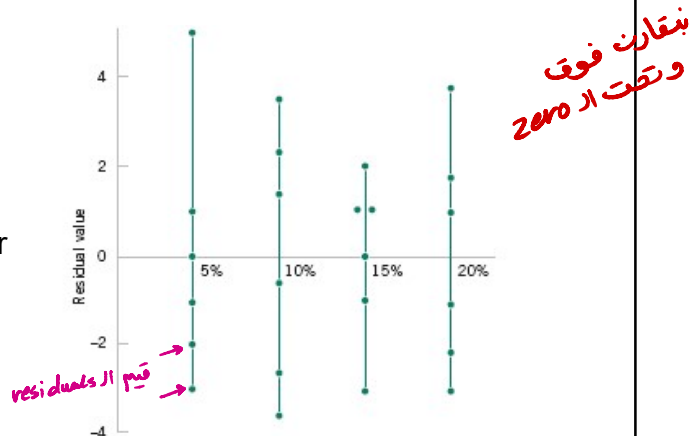


to check what is the distribution shape

13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

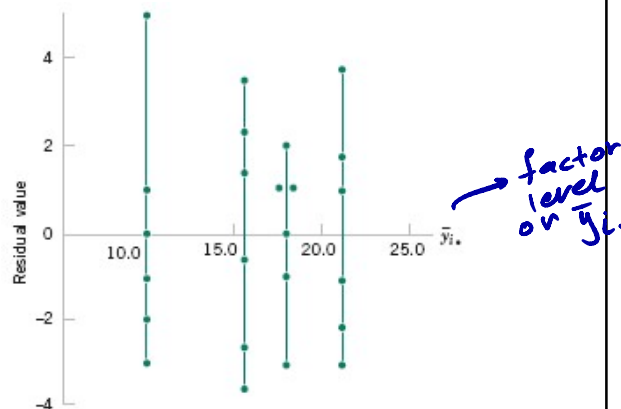
Figure 13-5 Plot of residuals versus factor levels (hardwood concentration).



13-2 The Completely Randomized Single-Factor Experiment

13-2.5 Residual Analysis and Model Checking

Figure 13-6 Plot of residuals versus \bar{y}_i



13-3 The Random-Effects Model

13-3.1 Fixed versus Random Factors

In many situations, the factor of interest has a large number of possible levels. The analyst is interested in drawing conclusions about the entire population of factor levels. If the experimenter randomly selects a of these levels from the population of factor levels, we say that the factor is a **random factor**. Because the levels of the factor actually used in the experiment were chosen randomly, the conclusions reached will be valid for the entire population of factor levels. We will assume that the population of factor levels is either of infinite size or is large enough to be considered infinite. Notice that this is a very different situation than we encountered in the fixed effects case, where the conclusions apply only for the factor levels used in the experiment.

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The linear statistical model is

$$Y_{ij} = \mu + \tau_i + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n \end{cases}$$

The variance of the response is $V(Y_{ij}) = \sigma_\tau^2 + \sigma^2$

Where each term on the right hand side is called a **variance component**.

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

For a **random-effects model**, the appropriate hypotheses to test are:

$$H_0: \sigma_\tau^2 = 0$$

$$H_1: \sigma_\tau^2 > 0$$

The ANOVA decomposition of total variability is still valid:

$$SS_T = SS_{\text{Treatments}} + SS_E$$

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The expected values of the mean squares are

In the random-effects model for a single-factor, completely randomized experiment, the expected mean square for treatments is

$$\begin{aligned} E(MS_{\text{Treatments}}) &= E\left(\frac{SS_{\text{Treatments}}}{a - 1}\right) \\ &= \sigma^2 + n\sigma_\tau^2 \end{aligned} \quad (13-21)$$

and the expected mean square for error is

$$\begin{aligned} E(MS_E) &= E\left[\frac{SS_E}{a(n - 1)}\right] \\ &= \sigma^2 \end{aligned} \quad (13-22)$$

13-3 The Random-Effects Model

13-3.2 ANOVA and Variance Components

The estimators of the variance components are

$$\hat{\sigma}^2 = MS_E \quad (13-24)$$

and

$$\hat{\sigma}_{\tau}^2 = \frac{MS_{\text{Treatments}} - MS_E}{n} \quad (13-25)$$

13-3 The Random-Effects Model

Example 13-4

In *Design and Analysis of Experiments*, 5th edition (John Wiley, 2001), D. C. Montgomery describes a single-factor experiment involving the random-effects model in which a textile manufacturing company weaves a fabric on a large number of looms. The company is interested in loom-to-loom variability in tensile strength. To investigate this variability, a manufacturing engineer selects four looms at random and makes four strength determinations on fabric samples chosen at random from each loom. The data are shown in Table 13-7 and the ANOVA is summarized in Table 13-8.

Table 13-7 Strength Data for Example 13-4

Loom	Observations					Average
	1	2	3	4	Total	
1	98	97	99	96	390	97.5
2	91	90	93	92	366	91.5
3	96	95	97	95	383	95.8
4	95	96	99	98	388	97.0
					1527	95.45

Table 13-8 Analysis of Variance for the Strength Data

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-value
Looms	89.19	3	29.73	15.68	1.88 E-4
Error	22.75	12	1.90		
Total	111.94	15			

13-3 The Random-Effects Model

Example 13-4

From the analysis of variance, we conclude that the looms in the plant differ significantly in their ability to produce fabric of uniform strength. The variance components are estimated by $\hat{\sigma}^2 = 1.90$ and

$$\hat{\sigma}_\tau^2 = \frac{29.73 - 1.90}{4} = 6.96$$

Therefore, the variance of strength in the manufacturing process is estimated by

$$\widehat{V}(Y_{ij}) = \hat{\sigma}_\tau^2 + \hat{\sigma}^2 = 6.96 + 1.90 = 8.86$$

Most of this variability is attributable to differences between looms.

13-3 The Random-Effects Model

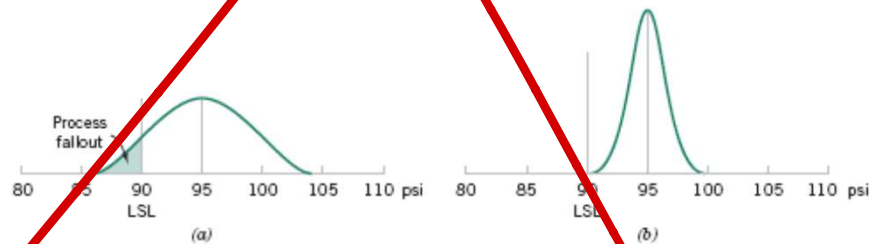


Figure 13-8 The distribution of fabric strength. (a) Current process, (b) improved process.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The **randomized block design** is an extension of the paired t-test to situations where the factor of interest has more than two levels.

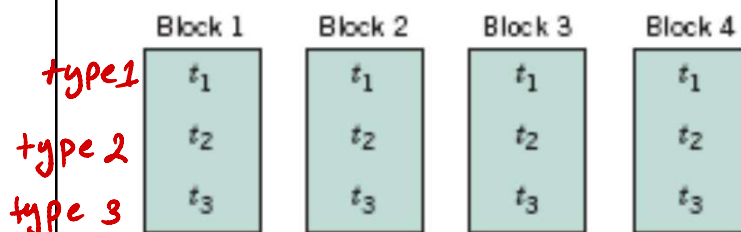


Figure 13-9 A randomized complete block design.

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

For example, consider the situation of Example 10-9, where two different methods were used to predict the shear strength of steel plate girders. Say we use four girders as the experimental units.

Table 13-9 A Randomized Complete Block Design

Treatments (Method)	Block (Girder)			
	1	2	3	4
1	y_{11}	y_{12}	y_{13}	y_{14}
2	y_{21}	y_{22}	y_{23}	y_{24}
3	y_{31}	y_{32}	y_{33}	y_{34}

هو ماد كالت
Block ال
Sample ال
Block هو

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

General procedure for a randomized complete block design:

Table 13-10 A Randomized Complete Block Design with a Treatments and b Blocks

Treatments	Blocks				Totals	Averages
	1	2	...	b		
1	y_{11}	y_{12}	...	y_{1b}	$y_{1.}$	$\bar{y}_{1.}$
2	y_{21}	y_{22}	...	y_{2b}	$y_{2.}$	$\bar{y}_{2.}$
\vdots	\vdots	\vdots	\vdots	\vdots	\vdots	\vdots
a	y_{a1}	y_{a2}	...	y_{ab}	$y_{a.}$	$\bar{y}_{a.}$
Totals	$y_{.1}$	$y_{.2}$...	$y_{.b}$	$y_{..}$	
Averages	$\bar{y}_{.1}$	$\bar{y}_{.2}$...	$\bar{y}_{.b}$		$\bar{y}_{..}$

Handwritten notes on Table 13-10:

- Factor 2) levels (pointing to treatments)
- total treatments (pointing to the 'Totals' column)
- difference (pointing to the 'Averages' column)
- avg treatments (pointing to the 'Averages' column)
- overall avg (pointing to the overall average $\bar{y}_{..}$)
- given data (pointing to the y_{ij} values)
- calculated data (pointing to the $\bar{y}_{i.}$ and $\bar{y}_{.j}$ values)

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The appropriate linear statistical model:

$$Y_{ij} = \mu + \tau_i + \beta_j + \epsilon_{ij} \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \end{cases}$$

We assume

- treatments and blocks are initially fixed effects
- blocks do not interact
- $\sum_{i=1}^a \tau_i = 0$ and $\sum_{j=1}^b \beta_j = 0$

ANOVA table:

Source	Dof	MS	F
treat	$a-1$	$\frac{SS_{treat}}{a-1}$	$\frac{MS_{treat}}{MSE}$
Block	$b-1$	$\frac{SS_{block}}{b-1}$	
error	$(a-1)(b-1)$	SS_E / dof	MS_{block} / MSE
total	$ab-1$		

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

We are interested in testing:

$$H_0: \tau_1 = \tau_2 = \cdots = \tau_a = 0$$

$$H_1: \tau_i \neq 0 \text{ at least one } i$$

The sum of squares identity for the randomized complete block design is

$$\sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{..})^2 = b \sum_{i=1}^a (\bar{y}_{i.} - \bar{y}_{..})^2 + a \sum_{j=1}^b (\bar{y}_{.j} - \bar{y}_{..})^2 + \sum_{i=1}^a \sum_{j=1}^b (y_{ij} - \bar{y}_{.j} - \bar{y}_{i.} + \bar{y}_{..})^2 \quad (13-27)$$

Handwritten annotations: "treat" with an arrow pointing to the second term, "block" with an arrow pointing to the third term, and "error" with an arrow pointing to the fourth term.

or symbolically

$$SS_T = SS_{\text{Treatments}} + SS_{\text{Blocks}} + SS_E$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The mean squares are:

$$MS_{\text{Treatments}} = \frac{SS_{\text{Treatments}}}{a - 1}$$

$$MS_{\text{Blocks}} = \frac{SS_{\text{Blocks}}}{b - 1}$$

$$MS_E = \frac{SS_E}{(a - 1)(b - 1)}$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

The expected values of these mean squares are:

$$E(MS_{\text{Treatments}}) = \sigma^2 + \frac{b \sum_{i=1}^a \tau_i^2}{a-1}$$

$$E(MS_{\text{Blocks}}) = \sigma^2 + \frac{a \sum_{j=1}^b \beta_j^2}{b-1}$$

$$E(MS_E) = \sigma^2$$

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

Definition

The computing formulas for the sums of squares in the analysis of variance for a randomized complete block design are

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b y_{ij}^2 - \frac{y_{..}^2}{ab} \quad (13-29)$$

$$SS_{\text{Treatments}} = \frac{1}{b} \sum_{i=1}^a y_{i.}^2 - \frac{y_{..}^2}{ab} \quad (13-30)$$

$$SS_{\text{Blocks}} = \frac{1}{a} \sum_{j=1}^b y_{.j}^2 - \frac{y_{..}^2}{ab} \quad (13-31)$$

and

$$SS_E = SS_T - SS_{\text{Treatments}} - SS_{\text{Blocks}} \quad (13-32)$$

های المعادلات
ای بسطی
بار Calculations

هاد
الاختلاف
الوحد

هذول
زی ای
قبل مادی

نسب ال
variability

13-4 Randomized Complete Block Designs

13-4.1 Design and Statistical Analyses

Table 13-11 ANOVA for a Randomized Complete Block Design

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
Treatments	$SS_{\text{Treatments}}$	$a - 1$	$\frac{SS_{\text{Treatments}}}{a - 1}$	$\frac{MS_{\text{Treatments}}}{MS_E}$
Blocks	SS_{Blocks}	$b - 1$	$\frac{SS_{\text{Blocks}}}{b - 1}$	
Error	SS_E (by subtraction)	$(a - 1)(b - 1)$	$\frac{SS_E}{(a - 1)(b - 1)}$	
Total	SS_T	$ab - 1$		

اثر افتادن
کذا

13-4 Randomized Complete Block Designs

Example 13-5

An experiment was performed to determine the effect of four different chemicals on the strength of a fabric. These chemicals are used as part of the permanent press finishing process. Five fabric samples were selected, and a randomized complete block design was run by testing each chemical type once in random order on each fabric sample. The data are shown in Table 13-12. We will test for differences in means using an ANOVA with $\alpha = 0.01$.

Table 13-12 Fabric Strength Data—Randomized Complete Block Design

Chemical Type	Fabric Sample					Treatment Totals	Treatment Averages
	1	2	3	4	5	$y_{T.}$	$\bar{y}_{T.}$
1	1.3	1.6	0.5	1.2	1.1	5.7	1.14
2	2.2	2.4	0.4	2.0	1.8	8.8	1.76
3	1.8	1.7	0.6	1.5	1.3	6.9	1.38
4	3.9	4.4	2.0	4.1	3.4	17.8	3.56
Block totals $y_{.j}$	9.2	10.1	3.5	8.8	7.6	39.2($y_{..}$)	
Block averages $\bar{y}_{.j}$	2.30	2.53	0.88	2.20	1.90		1.96($\bar{y}_{..}$)

13-4 Randomized Complete Block Designs

Example 13-5

The sums of squares for the analysis of variance are computed as follows:

$$\begin{aligned}
 SS_T &= \sum_{i=1}^4 \sum_{j=1}^5 y_{ij}^2 - \frac{y_{..}^2}{ab} \\
 &= (1.3)^2 + (1.6)^2 + \cdots + (3.4)^2 - \frac{(39.2)^2}{20} = 25.69 \\
 SS_{\text{Treatments}} &= \sum_{i=1}^4 \frac{y_{i.}^2}{b} - \frac{y_{..}^2}{ab} \\
 &= \frac{(5.7)^2 + (8.8)^2 + (6.9)^2 + (17.8)^2}{5} - \frac{(39.2)^2}{20} = 18.04
 \end{aligned}$$

13-4 Randomized Complete Block Designs

Example 13-5

$$\begin{aligned}
 SS_{\text{Blocks}} &= \sum_{j=1}^5 \frac{y_{.j}^2}{a} - \frac{y_{..}^2}{ab} \\
 &= \frac{(9.2)^2 + (10.1)^2 + (3.5)^2 + (8.8)^2 + (7.6)^2}{4} - \frac{(39.2)^2}{20} = 6.69 \\
 SS_E &= SS_T - SS_{\text{Blocks}} - SS_{\text{Treatments}} \\
 &= 25.69 - 6.69 - 18.04 = 0.96
 \end{aligned}$$

The ANOVA is summarized in Table 13-13. Since $f_0 = 75.13 > f_{0.01,3,12} = 5.95$ (the P -value is 4.79×10^{-8}), we conclude that there is a significant difference in the chemical types so far as their effect on strength is concerned.

13-4 Randomized Complete Block Designs

Example 13-5

Table 13-13 Analysis of Variance for the Randomized Complete Block Experiment

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-value
Chemical types (treatments)	18.04	3	6.01	75.13	4.79 E-8
Fabric samples (blocks)	6.69	4	1.67		
Error	0.96	12	0.08		
Total	25.69	19			

1.67
0.08
Significant
Tensile strength

13-4 Randomized Complete Block Designs

Minitab Output for Example 13-5

Table 13-14 Minitab Analysis of Variance for the Randomized Complete Block Design in Example 13-5

Analysis of Variance (Balanced Designs)

Factor	Type	Levels	Values
Chemical	fixed	4	1 2 3 4
Fabric S	fixed	5	1 2 3 4 5

Analysis of Variance for strength

Source	DF	SS	MS	F	P
Chemical	3	18.0440	6.0147	75.89	0.000
Fabric S	4	6.6930	1.6733	21.11	0.000
Error	12	0.9510	0.0792		
Total	19	25.6880			

treatment
Block

F-test with denominator: Error

Denominator MS = 0.079250 with 12 degrees of freedom

Numerator	DF	MS	F	P
Chemical	3	6.015	75.89	0.000
Fabric S	4	1.673	21.11	0.000

13-4 Randomized Complete Block Designs

13-4.2 Multiple Comparisons

Fisher's Least Significant Difference for Example 13-5

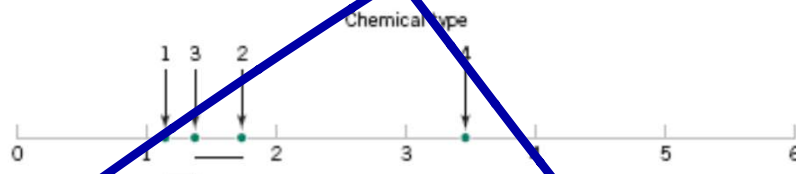
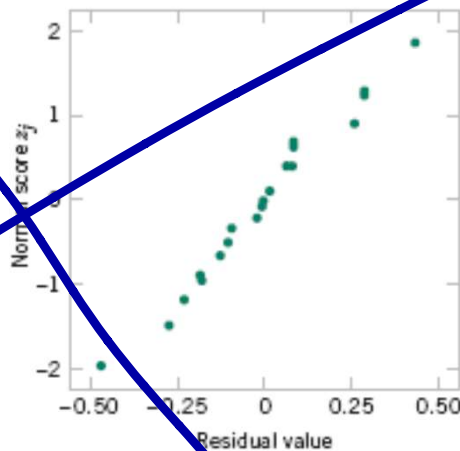


Figure 13-10 Results of Fisher's LSD method.

13-4 Randomized Complete Block Designs

13-4.3 Residual Analysis and Model Checking

Figure 13-11 Normal probability plot of residuals from the randomized complete block design.



13-4 Randomized Complete Block Designs

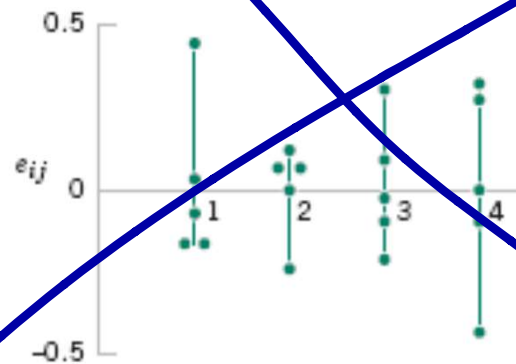


Figure 13-12 Residuals by treatment.

13-4 Randomized Complete Block Designs

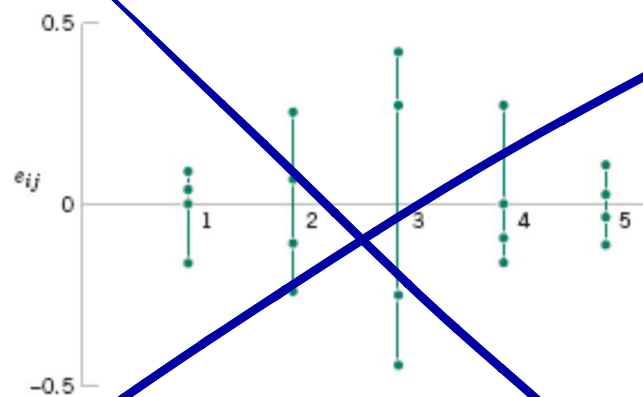


Figure 13-13 Residuals by block.

13-4 Randomized Complete Block Designs

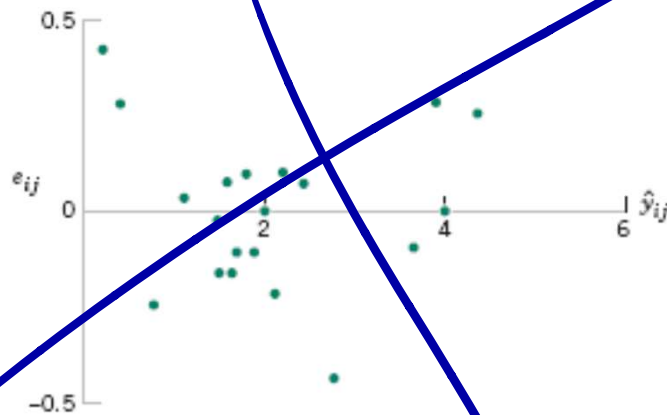


Figure 13-14 Residuals versus \hat{y}_{ij} .

IMPORTANT TERMS AND CONCEPTS

Analysis of variance (ANOVA)	Fixed factor	Random factor	Sample size and replication in an experiment
Blocking	Graphical comparison of means	Randomization	Treatment effect
Complete by randomized experiment	Levels of a factor	Randomized complete block design	Variance component
Expected mean squares	Mean square	Residual analysis and model adequacy checking	
Fisher's least significant difference (LSD) method	Multiple comparisons		
	Nuisance factors		

Design of Experiments with Several Factors

كان one factor
بالتأثير المائي .

Example

Suppose that we wish to study the factors that affect the surface roughness produced by a polishing operation.

Three factors are considered relevant:

Speed of the grinding wheel

Feed or speed of lateral movement and

Roughness of the grinding wheel

Each factor has several levels

Speed: 50 – 100 – 200 RPM

Feed: 0.1 – 0.2 – 0.4 - 0.5 mm/sec

Roughness: soft – medium – hard

Speed	Feed	Roughness	Speed	Feed	Roughness	Speed	Feed	Roughness
50	0.1	soft	100	0.1	soft	200	0.1	soft
50	0.1	medium	100	0.1	medium	200	0.1	medium
50	0.1	hard	100	0.1	hard	200	0.1	hard
50	0.2	soft	100	0.2	soft	200	0.2	soft
50	0.2	medium	100	0.2	medium	200	0.2	medium
50	0.2	hard	100	0.2	hard	200	0.2	hard
50	0.4	soft	100	0.4	soft	200	0.4	soft
50	0.4	medium	100	0.4	medium	200	0.4	medium
50	0.4	hard	100	0.4	hard	200	0.4	hard
50	0.5	soft	100	0.5	soft	200	0.5	soft
50	0.5	medium	100	0.5	medium	200	0.5	medium
50	0.5	hard	100	0.5	hard	200	0.5	hard

Factorial Experiments

By a **factorial experiment** we mean that in each complete trial or replicate of the experiment all possible combinations of the levels of the factors are investigated.

& How to calc the num of runs in an experiment?

(factor) \rightarrow pow
(level)

Case of two levels

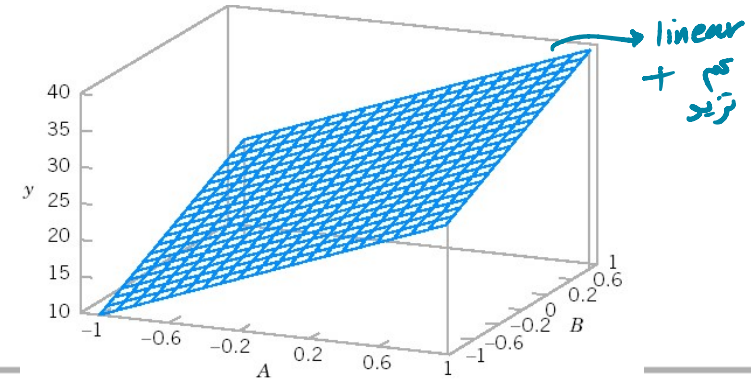
Speed	Feed	Roughness
50	0.1	soft
50	0.1	hard
50	0.5	soft
50	0.5	hard
400	0.1	soft
400	0.1	hard
400	0.5	soft
400	0.5	hard

Case of two factors

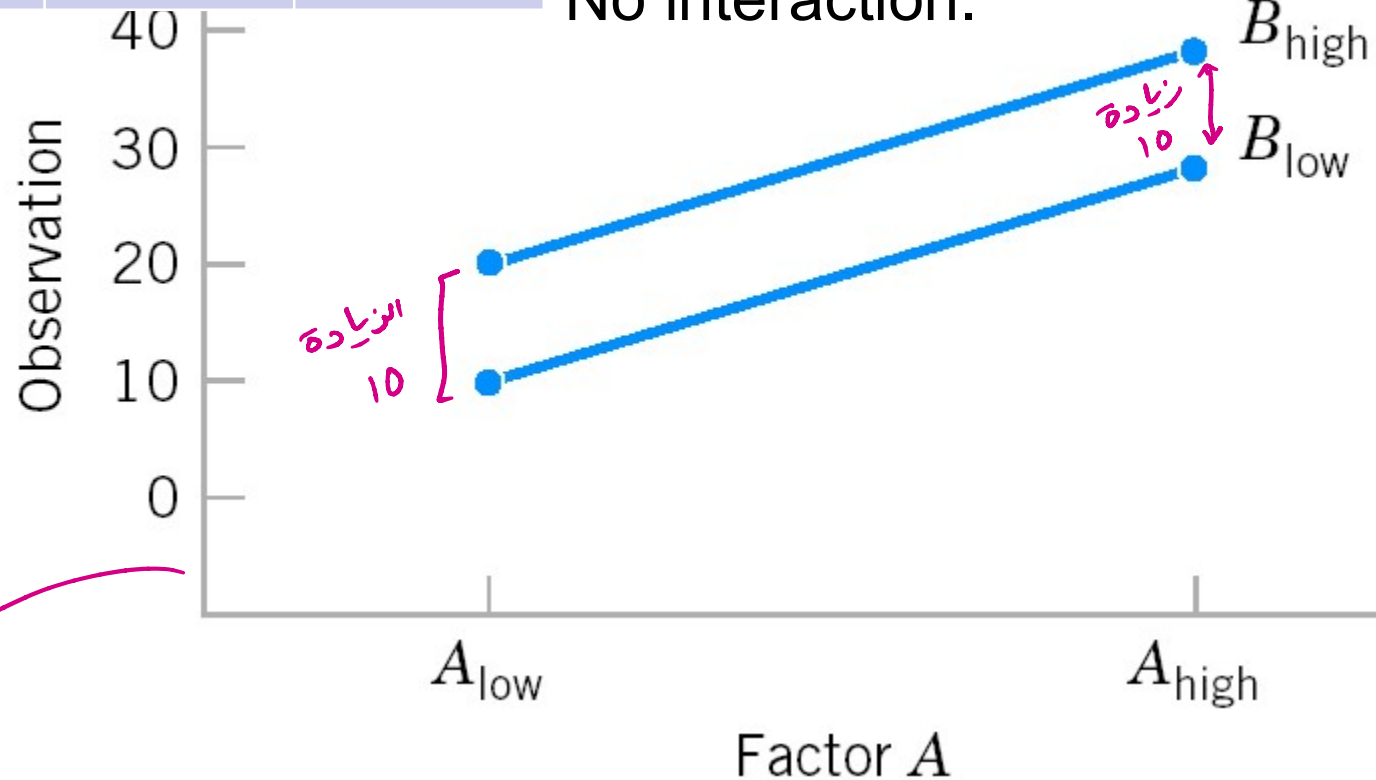
		Speed		
		50	100	200
Roughness	soft	10, 8,11	12, 8,16	20,22,14
	medium	14,19,18	20,17,16	20,16,15
	hard	12,16,20	19,20,15	22,23,18

Factorial Experiment with Two Factors

	Factor B	
Factor A	B _{low}	B _{high}
A _{low}	10	20
A _{high}	30	40



No interaction.



no interaction
(ما افتلطو ببعض)

← كيف نحسب الـ main effect

الـ avg change بالـ response عند الانتقال من الـ low level إلى الـ high level
 { قد يشترى تغير الـ response لما تغير الـ factor

Main effect of A:

$$\frac{30+40}{2} - \frac{10+20}{2}$$

$$35 - 15 \rightarrow 20$$

of B:

$$\frac{20+40}{2} - \frac{10+30}{2} = 10$$

← بزيو 10 بـ B

← معناها لما انتقل
 بـ A من low إلى high
 بزيو الـ response بـ 20
 نفيسه 20

more significant
 (more important)

لنحسب الـ interaction :

بناظر القيم
 diagonal

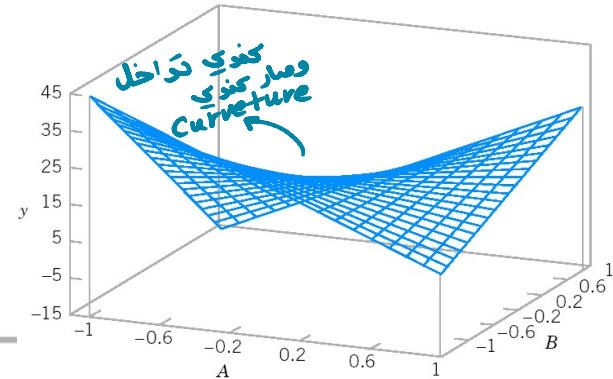
$$\frac{10+40}{2} - \frac{20+30}{2}$$

= 0
 ← معناها
 no interaction
 btw A & B

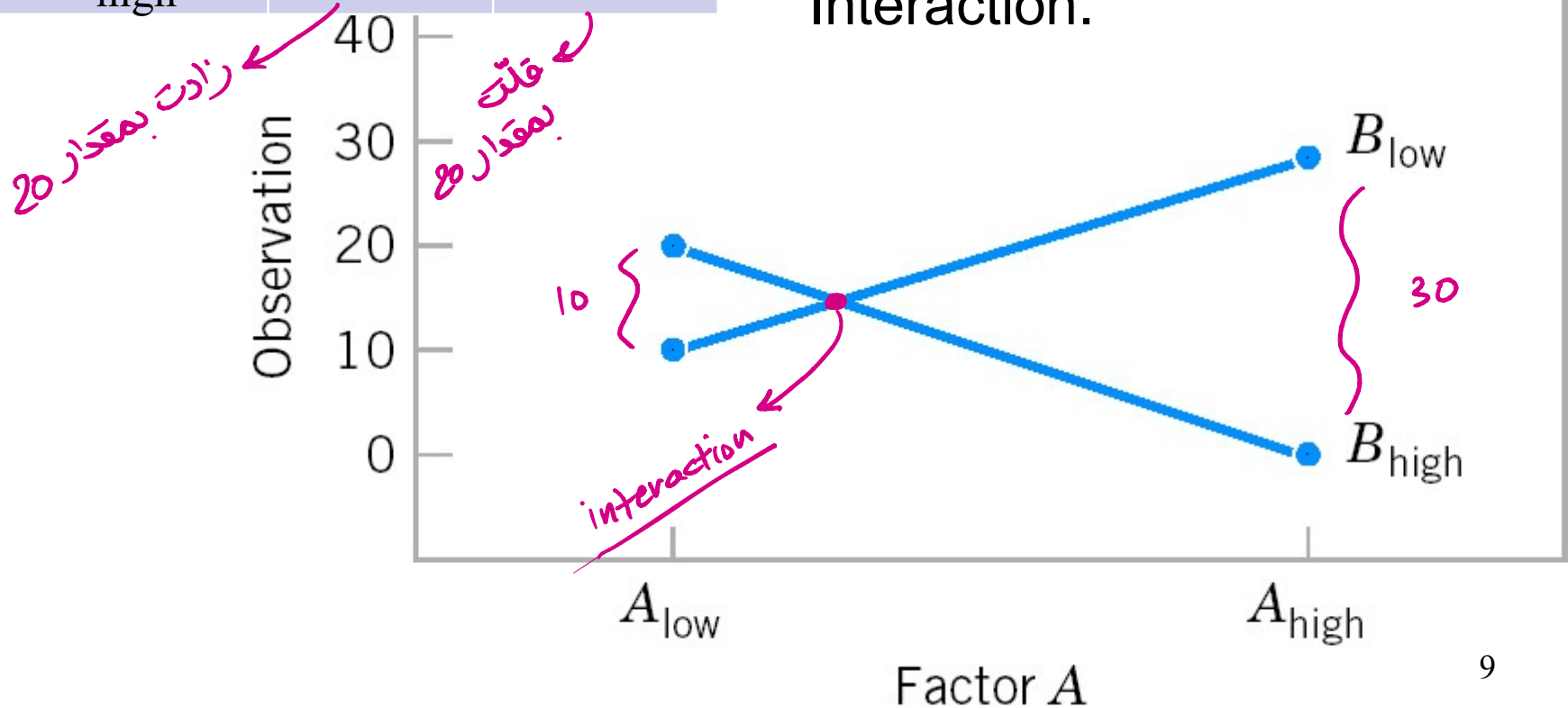
متوازيتين

Factorial Experiment with Two Factors

	Factor B	
Factor A	B _{low}	B _{high}
A _{low}	10	20
A _{high}	30	0



Interaction.



for A:

$$\frac{30+0}{2} - \frac{10+20}{2} = 0$$

B:

$$\frac{20+0}{2} - \frac{10+30}{2} = -1$$

شئ معناها انه
not significant
الموضوع يعتمد على
B levels
A بتأثيره مع
B

لنفس
interaction
بنفس ال effect
for AB

$$\frac{20+30}{2} - \frac{10-0}{2} = 20$$

interaction في
كبير ، وأكبر من A
لها او B لها

يعني أثر تغييرهم
مع بعض هو إلى تأثير

Data Arrangement for a Two-Factor Factorial Design

k : for the replicates

sample size

		Factor B					
		1	2	...	b	Total	Ave
Factor A	1	$Y_{111}, Y_{112}, \dots, Y_{11n}$	$Y_{121}, Y_{122}, \dots, Y_{12n}$		$Y_{1b1}, Y_{1b2}, \dots, Y_{1bn}$	$y_{1..}$	$y_{1..}/bn$
	2	$Y_{211}, Y_{212}, \dots, Y_{21n}$	$Y_{221}, Y_{222}, \dots, Y_{22n}$		$Y_{2b1}, Y_{2b2}, \dots, Y_{2bn}$	$y_{2..}$	$y_{2..}/bn$
	<i>a</i>	$Y_{a11}, Y_{a12}, \dots, Y_{a1n}$	$Y_{a21}, Y_{a22}, \dots, Y_{a2n}$		$Y_{ab1}, Y_{ab2}, \dots, Y_{abn}$	$y_{3..}$	$y_{3..}/bn$
Total		$y_{.1.}$	$y_{.2.}$		$y_{.b.}$		
Ave		$y_{.1.}/an$	$y_{.2.}/an$		$y_{.b.}/an$		

a levels for factor A

Two-factor factorial experiments

The observations may be described by the linear statistical model:

$$Y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \varepsilon_{ijk} \quad \begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, n \end{cases}$$

all sources of variability
the interactions
لجميع مصادير التباين
التفاعلات
for τ , for β , for $(\tau\beta)$

where ε_{ijk} are normal random variables

Statistical Analysis of the **Fixed-Effects** Model

لطف صف	$y_{i..} = \sum_{j=1}^b \sum_{k=1}^n y_{ijk}$	$\bar{y}_{i..} = \frac{y_{i..}}{bn} \quad i = 1, 2, \dots, a$	ار مقام a
<hr/>			
	$y_{.j.} = \sum_{i=1}^a \sum_{k=1}^n y_{ijk}$	$\bar{y}_{.j.} = \frac{y_{.j.}}{an} \quad j = 1, 2, \dots, b$	
	$y_{ij.} = \sum_{k=1}^n y_{ijk}$	$\bar{y}_{ij.} = \frac{y_{ij.}}{n} \quad \begin{matrix} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \end{matrix}$	
	$y_{...} = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}$	$\bar{y}_{...} = \frac{y_{...}}{abn}$	

← لطف
البيانات

The hypotheses that will be tested

1. $H_0: \tau_1 = \tau_2 = \cdots = \tau_a = 0$ (no main effect of factor A)
 H_1 : at least one $\tau_i \neq 0$
2. $H_0: \beta_1 = \beta_2 = \cdots = \beta_b = 0$ (no main effect of factor B)
 H_1 : at least one $\beta_j \neq 0$
3. $H_0: (\tau\beta)_{11} = (\tau\beta)_{12} = \cdots = (\tau\beta)_{ab} = 0$ (no interaction)
 H_1 : at least one $(\tau\beta)_{ij} \neq 0$

The Sum of Squares Identity

The SS for 2-factor ANOVA is

$$\begin{aligned}
 \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (y_{ijk} - \bar{y}_{...})^2 &= bn \sum_{i=1}^a (\bar{y}_{i..} - \bar{y}_{...})^2 \\
 &+ an \sum_{j=1}^b (\bar{y}_{.j.} - \bar{y}_{...})^2 \\
 &+ n \sum_{i=1}^a \sum_{j=1}^b (\bar{y}_{ij.} - \bar{y}_{i..} - \bar{y}_{.j.} + \bar{y}_{...})^2 \\
 &+ \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n (y_{ijk} - \bar{y}_{ij.})^2
 \end{aligned}$$

هنا
الطريقة
صعبة

$$SS_T = SS_A + SS_B + SS_{AB} + SS_E$$

→ هنا يخص A

Computing formulas for the sum of squares

هنا الطريقة أحسن

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{abn}$$

مجموع الكل

$$SS_A = \frac{\sum_{i=1}^a y_{i..}^2}{bn} - \frac{y_{...}^2}{abn}$$

مكرر بالمعادلة الكلية

مكرر بالجدول ترتيب

$$SS_B = \frac{\sum_{j=1}^b y_{.j.}^2}{an} - \frac{y_{...}^2}{abn}$$

$$SS_{AB} = \frac{1}{n} \sum_{i=1}^a \sum_{j=1}^b y_{ij.}^2 - \frac{y_{...}^2}{abn} - SS_A - SS_B$$

$$SS_E = SS_T - SS_A - SS_B - SS_{AB}$$

سطر سطر

الصيغة العامة لـ 2 factor factorial experiments

The ANOVA Table

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	F_0
A treatments	SS_A	$a - 1$	$MS_A = \frac{SS_A}{a - 1}$	$\frac{MS_A}{MS_E}$
B treatments	SS_B	$b - 1$	$MS_B = \frac{SS_B}{b - 1}$	$\frac{MS_B}{MS_E}$
Interaction	SS_{AB}	$(a - 1)(b - 1)$	$MS_{AB} = \frac{SS_{AB}}{(a - 1)(b - 1)}$	$\frac{MS_{AB}}{MS_E}$
Error	SS_E	$ab(n - 1)$	$MS_E = \frac{SS_E}{ab(n - 1)}$	
Total	SS_T	$abn - 1$		

كل المشاهدات

The tests of hypotheses

To test $H_0: \tau_i = 0$ use the ratio

$$F_0 = \frac{MS_A}{MS_E}$$

To test $H_0: \beta_j = 0$ use the ratio

$$F_0 = \frac{MS_B}{MS_E}$$

To test $H_0: (\tau\beta)_{ij} = 0$ use the ratio

$$F_0 = \frac{MS_{AB}}{MS_E}$$

Aircraft primer paints are applied to aluminum surfaces by two methods: dipping and spraying. The purpose of the primer is to improve paint adhesion, and some parts can be primed using either application method. The process engineering group responsible for this operation is interested in learning whether three different primers differ in their adhesion properties. A factorial experiment was performed to investigate the effect of paint primer type and application method on paint adhesion. For each combination of primer type and application method, three specimens were painted, then a finish paint was applied, and the adhesion force was measured. The data from the experiment are shown in Table 14-5. The circled numbers in the cells are the cell totals $y_{ij..}$. The sums of squares required to perform the ANOVA are computed as follows:

Example

- Aluminum surfaces of planes are coated with primer then paint.
- We are interested in the adhesion strength of the paint.
- It is suspected that the type of primer used and the method of applying it affect the adhesion strength.
- There are **three types** of primers and **two methods** of application; dipping and spraying.
- The factorial experiment: try all combinations of primer type and application method.
- **Three replicates** of each combination are made.

What is the total number of trials or specimens?

Example

Primer Type	Dipping مغمورة			Spraying رش		$y_{i..}$
1	<u>4.0</u> , <u>4.5</u> , <u>4.3</u> ثلاث	<u>12.8</u>		5.4, 4.9, 5.6	<u>15.9</u>	<u>28.7</u> مجموع الصف كامل
2	5.6, 4.9, 5.4	<u>15.9</u>		5.8, 6.1, 6.3	<u>18.2</u>	34.1
3	3.8, 3.7, 4.0	<u>11.5</u>		5.5, 5.0, 5.0	<u>15.5</u>	<u>27.0</u>
$y_{.j}$	40.2 مجموع الأعمدة			49.6 مجموع الثلاث		89.8 = $y_{...}$ مجموعهم

Factor A

↳ 3 types → $a=3$

2 methods → $b=2$

3 replicates → $n=3$

$$abn = 3 \times 2 \times 3 = 18$$

Example

$$SS_T = \sum_{i=1}^a \sum_{j=1}^b \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{abn}$$

$$= (4.0)^2 + (4.5)^2 + \dots + (5.0)^2 - \frac{(89.8)^2}{18} = 10.72$$

کل سطر a ←

$$SS_{\text{types}} = \sum_{i=1}^a \frac{y_{i..}^2}{bn} - \frac{y_{...}^2}{abn}$$

$$= \frac{(28.7)^2 + (34.1)^2 + (27.0)^2}{6} - \frac{(89.8)^2}{18} = 4.58$$

$2 \times 3 = bn$ ← 6 سطر

b ← کل کامود

$$SS_{\text{methods}} = \sum_{j=1}^b \frac{y_{.j.}^2}{an} - \frac{y_{...}^2}{abn}$$

$$= \frac{(40.2)^2 + (49.6)^2}{9} - \frac{(89.8)^2}{18} = 4.91$$

$a_n = 3 \times 3$ ←

Example

$$\begin{aligned}
 SS_{\text{interaction}} &= \sum_{i=1}^a \sum_{j=1}^b \frac{y_{ij}^2}{n} - \frac{y^2_{\dots}}{abn} - SS_{\text{types}} - SS_{\text{methods}} \\
 &= \frac{(12.8)^2 + (15.9)^2 + (11.5)^2 + (15.9)^2 + (18.2)^2 + (15.5)^2}{3 \rightarrow n} \\
 &\quad - \frac{(89.8)^2}{18} - \frac{4.58}{\text{SS A}} - \frac{4.91}{\text{SS B}} = 0.24
 \end{aligned}$$

and

$$\begin{aligned}
 SS_E &= SS_T - SS_{\text{types}} - SS_{\text{methods}} - SS_{\text{interaction}} \\
 &= 10.72 - 4.58 - 4.91 - 0.24 = 0.99
 \end{aligned}$$

Example

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	f_0	P-Value
Primer types	4.58	2	2.29	28.63	$2.7 \times E-5$
Application methods	4.91	1	4.91	61.38	$5.0 \times E-7$
Interaction	0.24	2	0.12	1.50	0.2621
Error	0.99	12	0.08		
Total	10.72	17			

10^{-5}
معنوية
يعني
significant

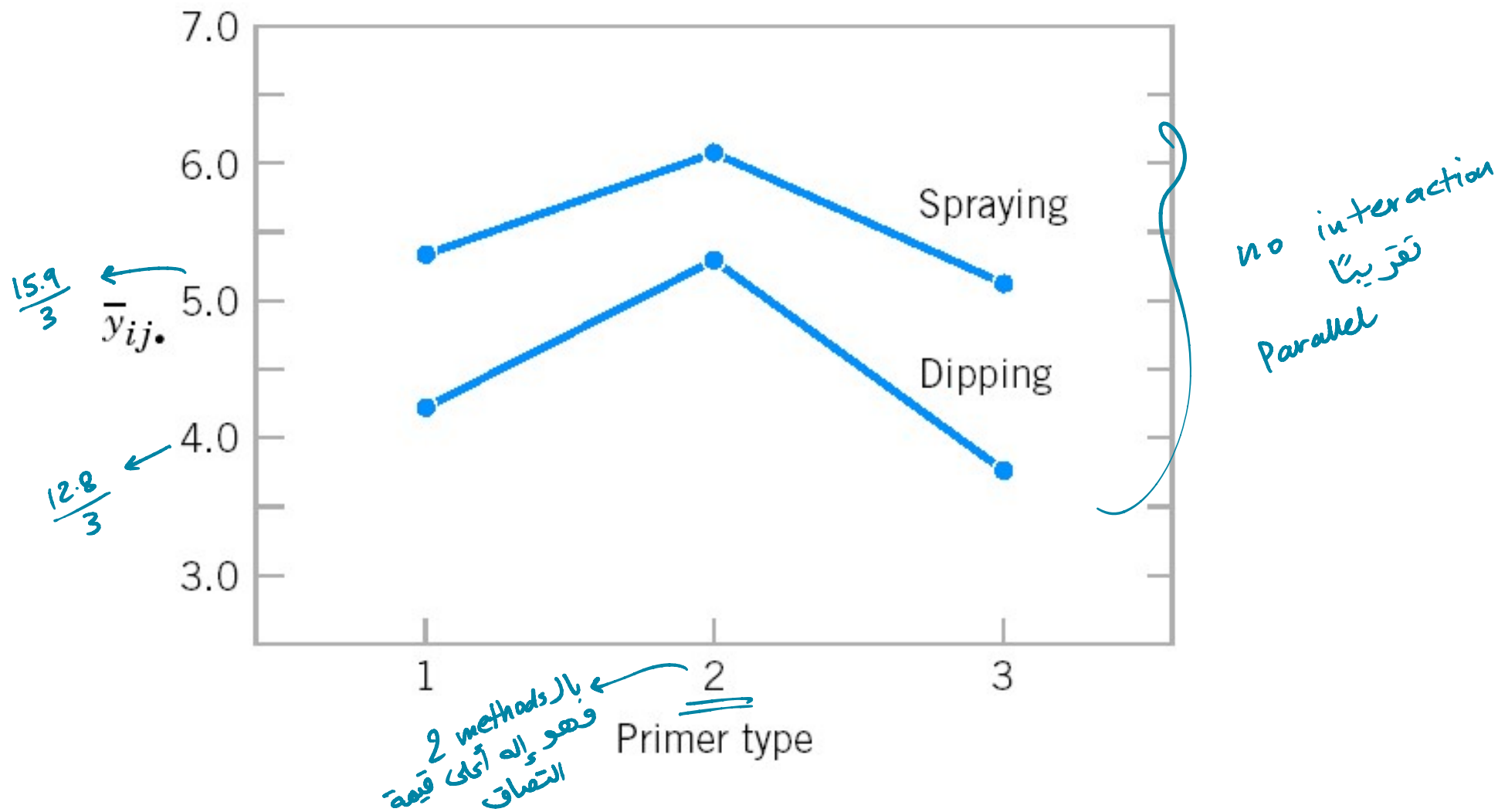
Factor A
Factor B
AB

أصغر من f_{α}
معناها
fail to reject
0.05
لا effect
يُجبى
يعني
fail to reject
هو H_0
بطلو صفر

Suppose $\alpha = 0.05$ then : $f_{0.05,2,12} = 3.89$ and $f_{0.05,1,12} = 4.75$

إذا P-value أقل
من
0.05
معنوية
significant

Conclusions?



Graph of average adhesion force versus primer types for both application methods.

Conclusions ?

Model Adequacy Checking

Residual: $e_{ijk} = y_{ijk} - \bar{y}_{ij}$.

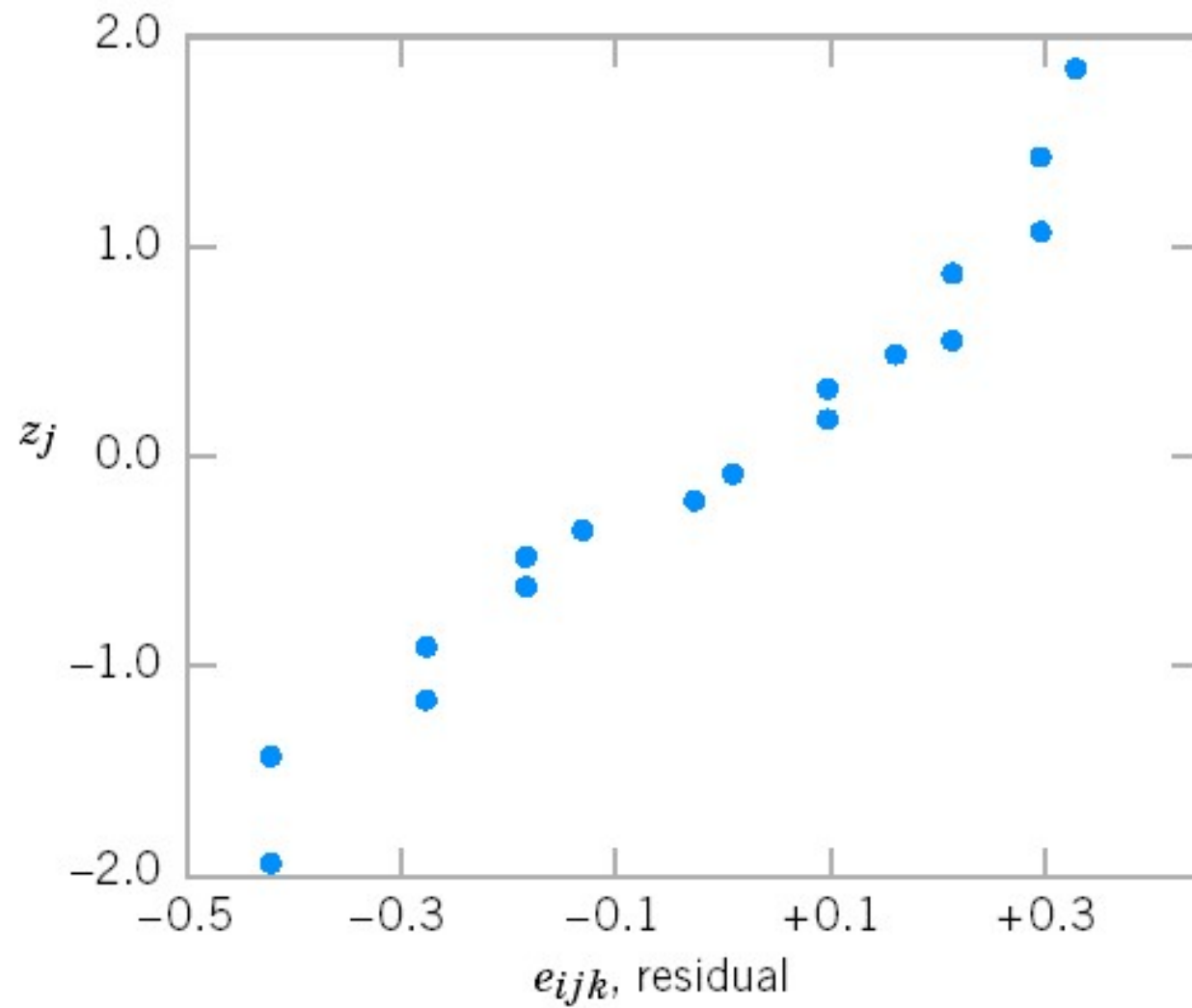
Handwritten notes: y_{ijk} is labeled "real" and \bar{y}_{ij} is labeled "expected".

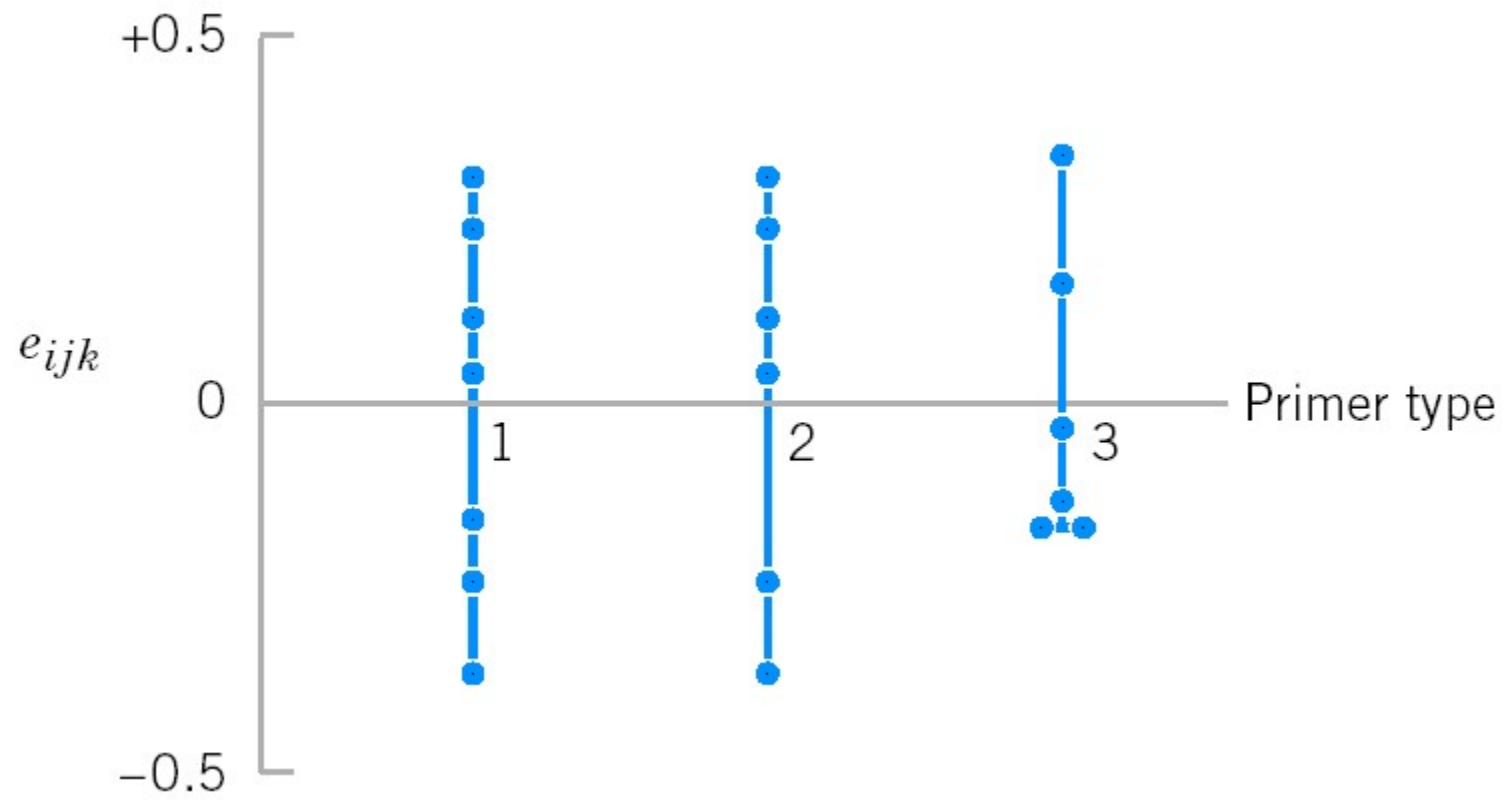
Primer Type	Application Method					
	Dipping			Spraying		
1	-0.27,	0.23,	0.03	0.10,	-0.40,	0.30
2	0.30,	-0.40,	0.10	-0.27,	0.03,	0.23
3	-0.03,	-0.13,	0.17	0.33,	-0.17,	-0.17

Handwritten notes on the table:

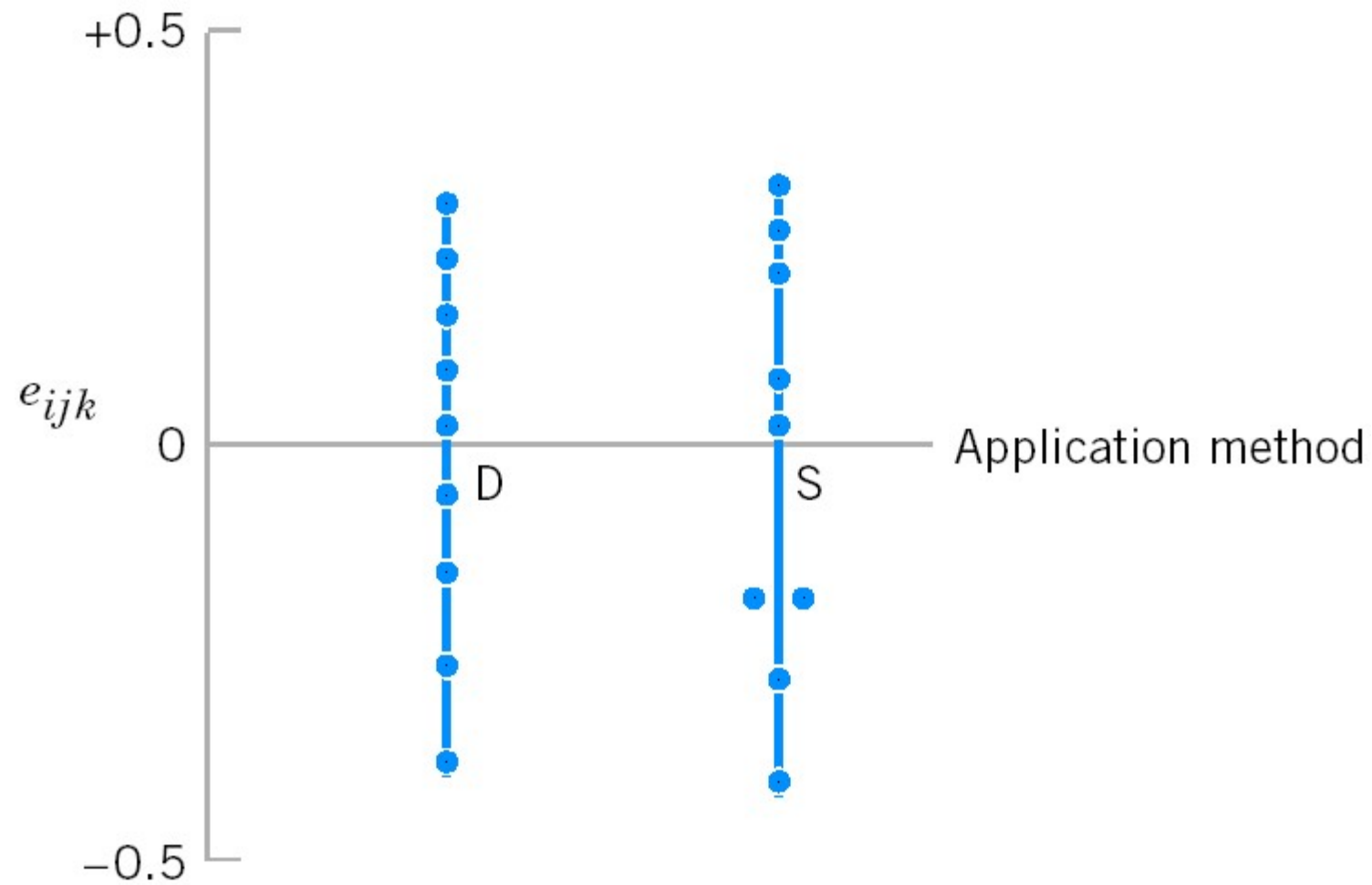
- For Primer Type 1, a calculation $\frac{128}{3} = 4.26$ is shown, with an arrow pointing to the "expected value" label.
- Below this, the calculation $504 - 4.26$ is written, with an arrow pointing to the first value in the Dipping column for Primer Type 1 (-0.27).

Normal probability plot of the residual

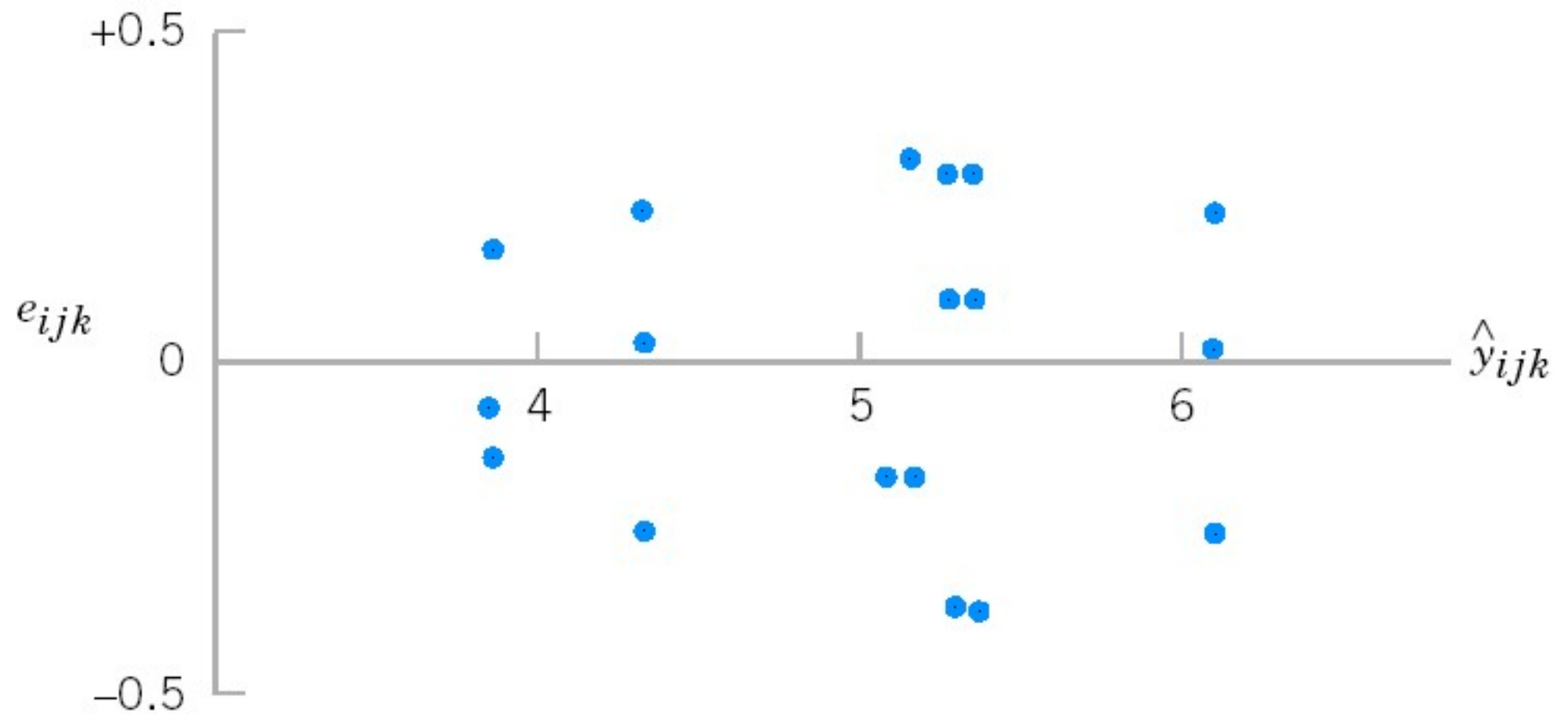




Plot of residuals versus primer type



Plot of residuals versus application method.



Plot of residuals versus predicted values.

General Factorial Experiments

Model for a **three-factor factorial experiment**

$$Y_{ijkl} = \mu + \tau_i + \beta_j + \gamma_k + (\tau\beta)_{ij} + (\tau\gamma)_{ik} + (\beta\gamma)_{jk} + (\tau\beta\gamma)_{ijk} + \varepsilon_{ijkl}$$

7 sources of variations
replicates
interaction
 التفاعل بين العوامل الثلاثة

$$\begin{cases} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, c \\ l = 1, 2, \dots, n \end{cases}$$

Analysis of Variance Table for the Three-Factor Fixed Effects Model

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	Expected Mean Squares	F_0
A	SS_A	$a - 1$	MS_A	$\sigma^2 + \frac{bcn \sum \tau_i^2}{a - 1}$	$\frac{MS_A}{MS_E}$
B	SS_B	$b - 1$	MS_B	$\sigma^2 + \frac{acn \sum \beta_j^2}{b - 1}$	$\frac{MS_B}{MS_E}$
C	SS_C	$c - 1$	MS_C	$\sigma^2 + \frac{abn \sum \gamma_k^2}{c - 1}$	$\frac{MS_C}{MS_E}$
AB	SS_{AB}	$(a - 1)(b - 1)$	MS_{AB}	$\sigma^2 + \frac{cn \sum \sum (\tau\beta)_{ij}^2}{(a - 1)(b - 1)}$	$\frac{MS_{AB}}{MS_E}$
AC	SS_{AC}	$(a - 1)(c - 1)$	MS_{AC}	$\sigma^2 + \frac{bn \sum \sum (\tau\gamma)_{ik}^2}{(a - 1)(c - 1)}$	$\frac{MS_{AC}}{MS_E}$
BC	SS_{BC}	$(b - 1)(c - 1)$	MS_{BC}	$\sigma^2 + \frac{an \sum \sum (\beta\gamma)_{jk}^2}{(b - 1)(c - 1)}$	$\frac{MS_{BC}}{MS_E}$
ABC	SS_{ABC}	$(a - 1)(b - 1)(c - 1)$	MS_{ABC}	$\sigma^2 + \frac{n \sum \sum \sum (\tau\beta\gamma)_{ijk}^2}{(a - 1)(b - 1)(c - 1)}$	$\frac{MS_{ABC}}{MS_E}$
Error	SS_E	$abc(n - 1)$	MS_E	σ^2	
Total	SS_T	$abcn - 1$			

EXAMPLE 14-2 Surface Roughness

A mechanical engineer is studying the surface roughness of a part produced in a metal-cutting operation. Three factors, feed rate (A), depth of cut (B), and tool angle (C), are of interest. All three factors have been assigned two levels, and two replicates of a factorial design are run. The coded data are shown in Table 14-10.

Example 14-2

We think the surface roughness produced in metal cutting operations depends on three factors of interest;

feed rate, A, **depth of cut**, B and **tool angle**, C

All factors are replicated 2 times for the full design.

8 for each ← $2^3 \rightarrow 8$ runs

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

Solution

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_{Feed}

Guess SS_{Depth}

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_{Depth}

Guess SS_{Angle}

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9 7	11 10	9 11	10 8
30" /min	10 12	10 13	12 15	16 14

For computing SS_{Angle}

Guess $SS_{\text{Feed} \times \text{Depth}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	<div>9</div> <div>7</div>	<div>11</div> <div>10</div>	<div>9</div> <div>11</div>	<div>10</div> <div>8</div>
30" /min	<div>10</div> <div>12</div>	<div>10</div> <div>13</div>	<div>12</div> <div>15</div>	<div>16</div> <div>14</div>

For computing $SS_{\text{Feed} \times \text{Depth}}$

Guess $SS_{\text{Feed} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	<div>9 7</div>	<div>11 10</div>	<div>9 11</div>	<div>10 8</div>
30" /min	<div>10 12</div>	<div>10 13</div>	<div>12 15</div>	<div>16 14</div>

For computing $SS_{\text{Feed} \times \text{Angle}}$

Guess $SS_{\text{Depth} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9 7	11 10	9 11	10 8
30" /min	10 12	10 13	12 15	16 14

For computing $SS_{\text{Depth} \times \text{Angle}}$
 Guess $SS_{\text{Feed} \times \text{Depth} \times \text{Angle}}$

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	<div>9 7</div>	<div>11 10</div>	<div>9 11</div>	<div>10 8</div>
30" /min	<div>10 12</div>	<div>10 13</div>	<div>12 15</div>	<div>16 14</div>

For computing $SS_{\text{Feed} \times \text{Depth} \times \text{Angle}}$

Guess SS_T

Example 14-2

Feed Rate (A)	Depth of cut (B)			
	0.025"		0.040"	
	Tool Angle (C)		Tool Angle (C)	
	15°	25°	15°	25°
20" /min	9	11	9	10
	7	10	11	8
30" /min	10	10	12	16
	12	13	15	14

For computing SS_T

Minitab ANOVA

ANOVA (Balanced Designs)

Factor	Type	Levels	Values	
Feed	fixed	2	20	30
Depth	fixed	2	0.025	0.040
Angle	fixed	2	15	25

Analysis of Variance for Roughness

Source	DF	SS	MS	F	P
Feed	1	45.563	45.563	18.69	0.003
Depth	1	10.563	10.563	4.33	0.071
Angle	1	3.063	3.063	1.26	0.295
Feed*Depth	1	7.563	7.563	3.10	0.116
Feed*Angle	1	0.062	0.062	0.03	0.877
Depth*Angle	1	1.563	1.563	0.64	0.446
Feed*Depth*Angle	1	5.062	5.062	2.08	0.188
Error	8	19.500	2.437		
Total	15	92.938			

Conclusions ?

lem. The F -ratios for all three main effects and the interactions are formed by dividing the mean square for the effect of interest by the error mean square. Since the experimenter has selected $\alpha = 0.05$, the critical value for each of these F -ratios is $f_{0.05,1,8} = 5.32$. Alternately, we could use the P -value approach. The P -values for all the test statistics are shown in the last column of Table 14-11. Inspection of these

Most likely, both feed rate and depth of cut are important process variables.

Practical Interpretation: Further experiments might study the important factors in more detail to improve the surface roughness.

P -values is revealing. There is a strong main effect of feed rate, since the F -ratio is well into the critical region. However, there is some indication of an effect due to the depth of cut, since $P = 0.0710$ is not much greater than $\alpha = 0.05$. The next largest effect is the AB or feed rate \times depth of cut interaction.